



SuperKEKB Interaction Region

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The 2018 international workshop on the high energy Circular Electron-Positron Collider (CEPC) , November 12-14, 2018, IHEP, Beijing, China

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Outline

SuperKEKB accelerator / Belle II detector, from the KEKB / Belle

- KEBB accelerator, the target luminosity of the SuperKEKB, machine parameters of the Nano-beam scheme, main upgrades, and commissioning status.

Overview of the SuperKEKB interaction region (± 8 m)

SC magnet system for final focusing (QCS)

- Superconducting magnets, cryostats, cryogenic systems, and performance tests, magnetic field measurements.

Beam pipes in the cryostats, BPM-bellow tubes, IP chambers (K. Kanazawa, KEK)

- Their design considerations, connections with the cryostats, operations with the Phase II commissioning

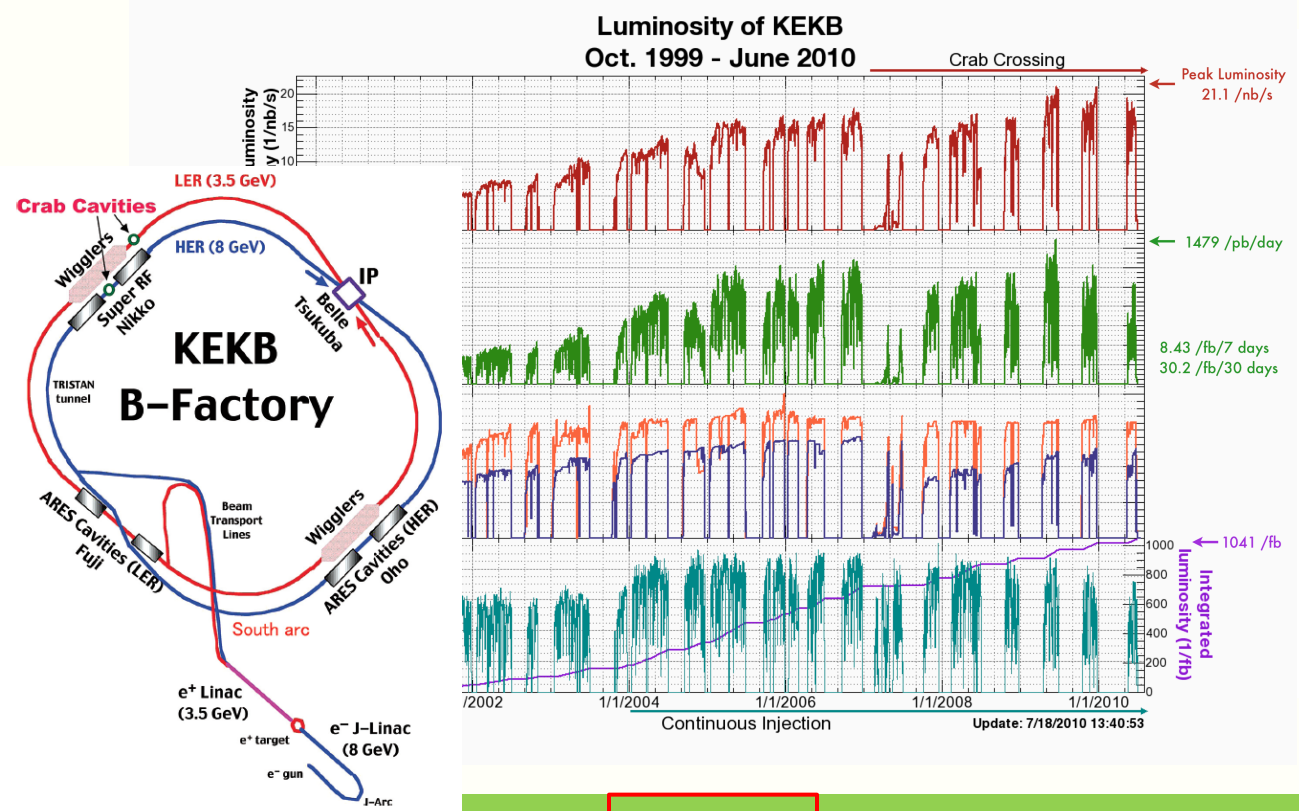
SuperKEKB project: the upgraded KEKB

KEKB accelerator / Belle detector (1999 ~ 2010)

- The detection of CP violation in B mesons predicted on the basis of the Kobayashi–Maskawa theory
- The total integrated luminosity collected of 1041 fb^{-1}
- Leader in the race to provide the highest luminosity

The SuperKEKB accelerator/the Belle II detector

- To discover new physics beyond the Standard Model on the luminosity frontier.
 - Upgrading the KEKB and the BELLE detector
 - The target luminosity: $8 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$, 40 times than the world highest record at its predecessor, KEKB, by collecting 50 times more data.
 - Based on the **Nano-beam scheme**, in which the Luminosity is mainly determined by the **total beam current**, the **vertical beam-beam parameter**, and the **vertical beta function at IP**.



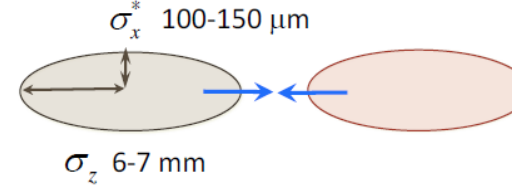
$$L = 40 \times 2 \times 10^{34} [\text{cm}^{-2}\text{s}^{-1}] \propto \frac{I_{e^+} \xi_{+y}}{\beta_y^*}$$

L_{KEKB} maximum Peak

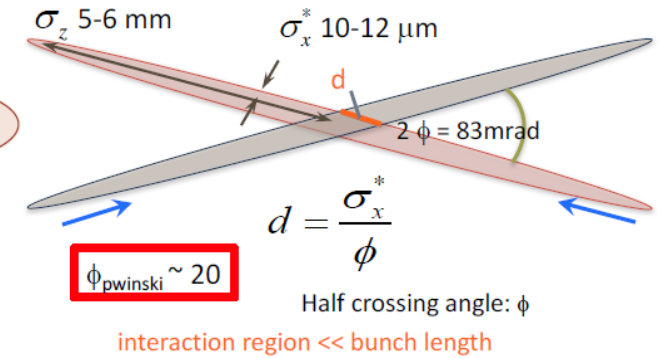
Machine parameters of the the SuperKEKB project

	KEKB Achieved	SuperKEKB
Energy (GeV) (LER/HER)	3.5/8.0	4.000/7.007
ξ_y	0.129/0.090	0.0881/0.0807
β_y^* (mm)	5.9/5.9	0.27/0.30
I (A)	1.64/1.19	3.6/2.6
Luminosity ($10^{34}\text{cm}^{-2}\text{s}^{-1}$)	2.11	80

KEKB head-on (crab crossing)



Nano-Beam Scheme SuperKEKB



$$L \propto \frac{I_{e\pm} \xi_{\pm y}}{\beta_y^*}$$

region = bunch length

Beam collision in “nano-beam” scheme

- To squeeze the vertical beta function at IP to extremes by minimizing the size of an overlap region of the two beams at IP. The overlap region: bunch length for head-on collision, the length d for nano-beam scheme
- The design value of cross angle has been determined mainly considering the IR optics, magnet design and the detector background. SuperKEKB: the crossing angle of 83 mrad, about 4 times of KEBB ($\sim 20\text{mrad}$).
 - The final focus quadrupole magnets can be independent for the two beams which brings a great merit of much lower detector background due to the synchrotron radiation.
 - The final focus quadrupole magnets can be placed closer to the IP, which contributes to widening dynamic aperture.

The luminosity is further increased by a factor of two, higher currents than KEBB.

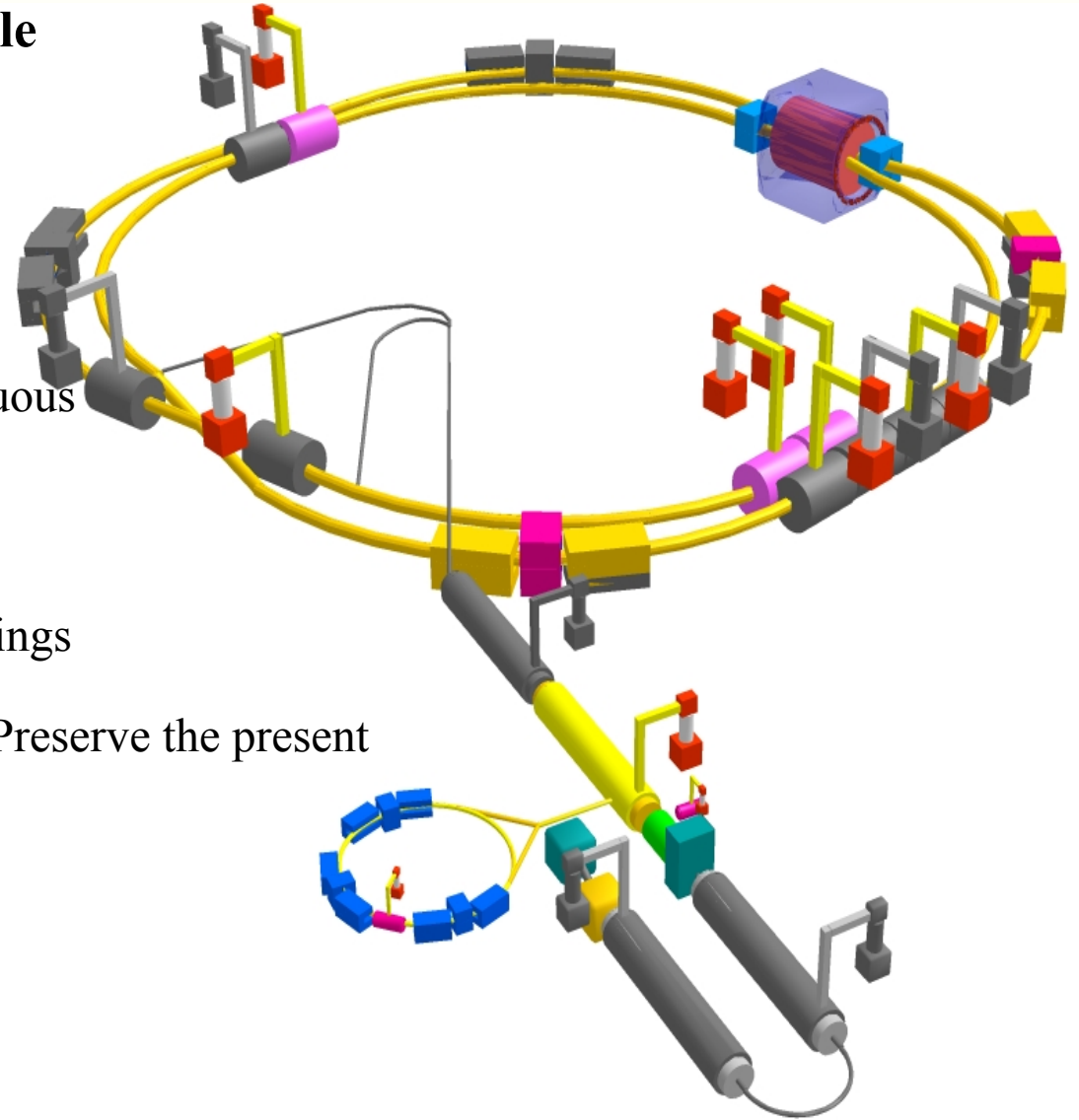
The SuperKEKB: towards KEKB $\times 40$

Using the KEKB tunnel, and components as much as possible

- The infrastructures, such as the water cooling system, and the compressed air system for magnets and vacuum pipes

Main upgrades towards 40 times luminosity

- New low-emittance electron gun, and positron source, for continuous injection to maintain constant luminosity against a short lifetime
- Newly constructed damping ring for positron beams
- Main ring arc and straight section: Redesign the lattices of both rings
 - Main ring arc section: LER: Replace all main dipoles HER: Preserve the present cells, to reduce the emittance
- New beam pipes & bellows (TiN-coated with antechambers)
- Add/modify RF system for high beam currents
- New sc quadrupole magnets for final focusing (QCS)



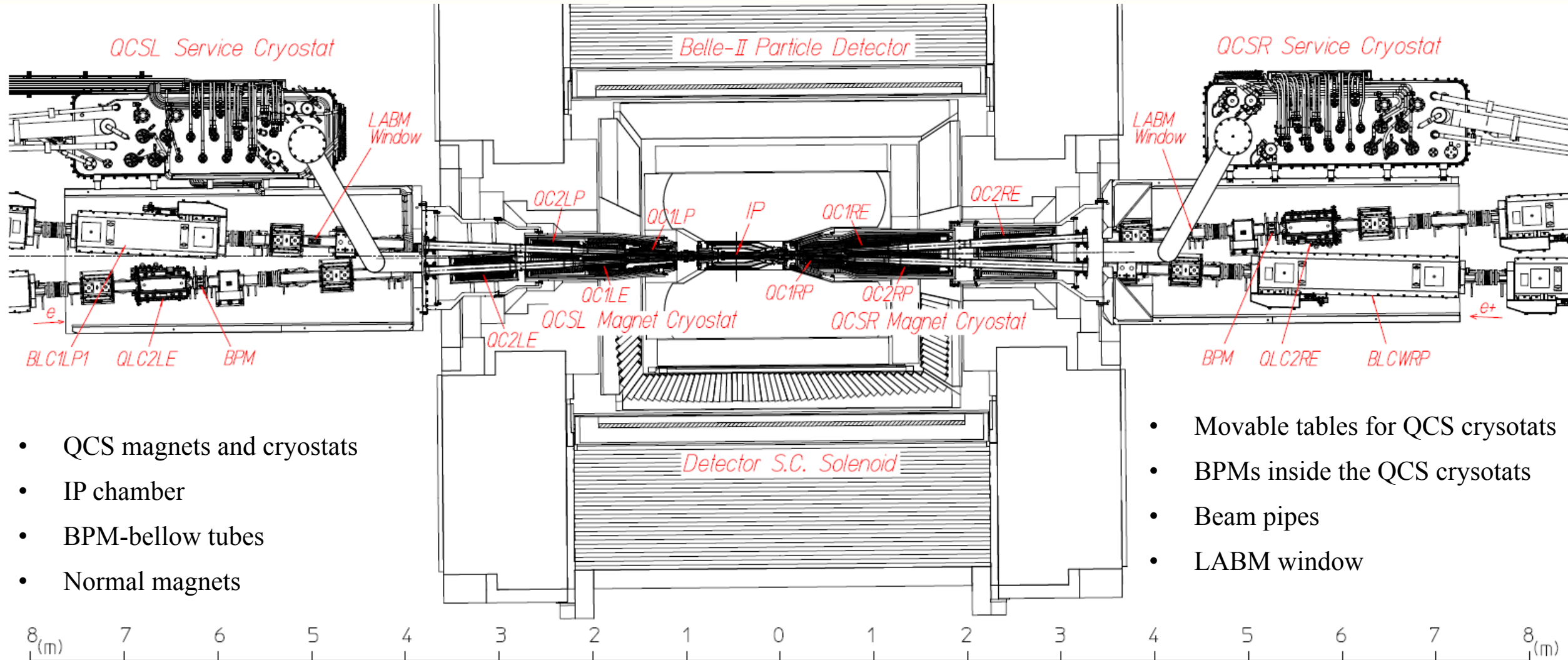
Accelerator commissionings with three phases

- **Phase I:** Feb.~Jun. 2016, machine tuning and vacuum scrubbing, without QCS or Belle II detector
- Works at the interaction region, after the Phase I and Belle Roll-in
 - Install the **QCS-L&QCS-R cryostat**, cooling tests with cryogenic systems, magnetic field measurement, and replacing beam pipes
 - Installation of the Belle detectors, assembly with the IP chamber by RVC, and installation of the normal magnets in the IR
- **Phase II:** Mar. 16~ July 17, 2018, Background study, Luminosity and collision tuning, vacuum scrubbing
- **Phase III:** Mar. 11~, Luminosity and collision tuning, Physics run



2016												2017												2018												2019											
1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
Phase I												Belle roll-in												Phase II												Phase III											
wo QCS or Belle II												QCS-L test												w QCS or Belle II												Physics run											
												QCS L&R tests												wo vertex detector												Lumi. Tuning											

Interaction region of the SuperKEKB (± 8 m)



- QCS magnets and cryostats
- IP chamber
- BPM-bellow tubes
- Normal magnets

- Movable tables for QCS cryostats
- BPMs inside the QCS cryostats
- Beam pipes
- LABM window

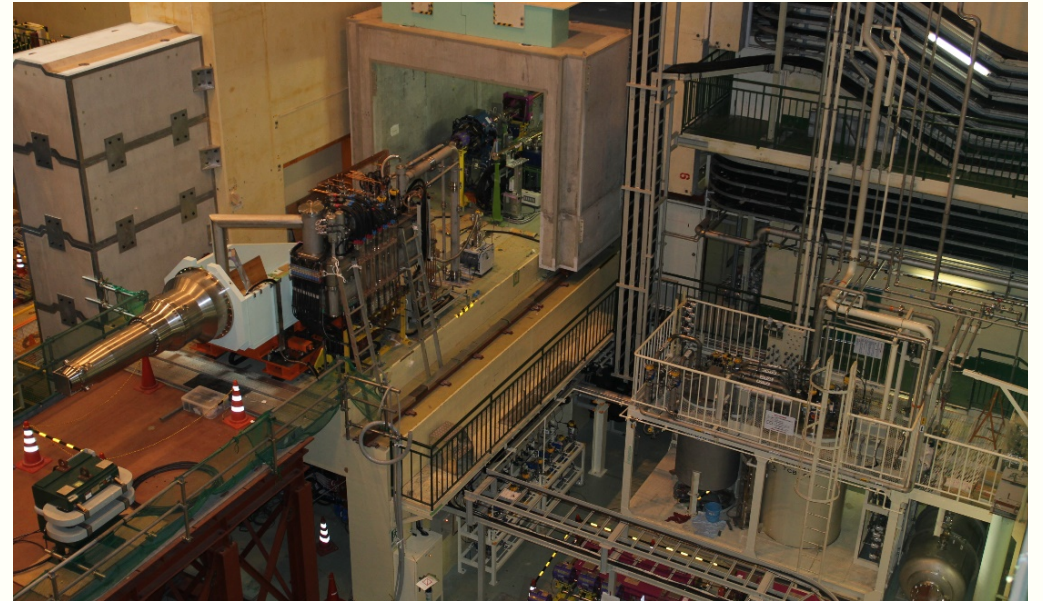
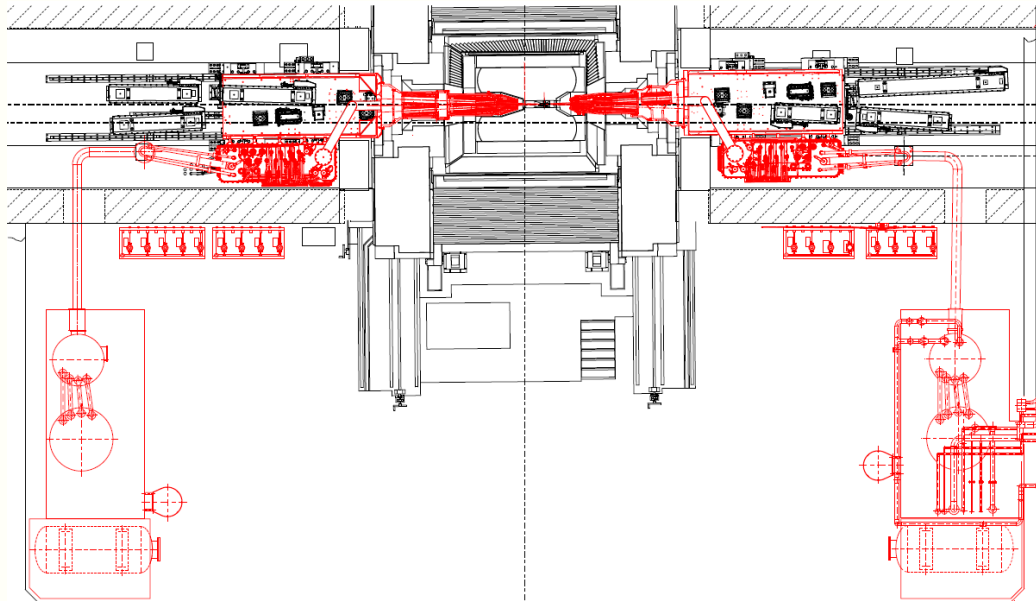
Overall views of the QCS cryostats in IR

Movable tables for QCS

- QCSs are inside the detector
- Move in and out for works
- Reproduce the QCS aligned position very precisely
- Stand for a very strong force

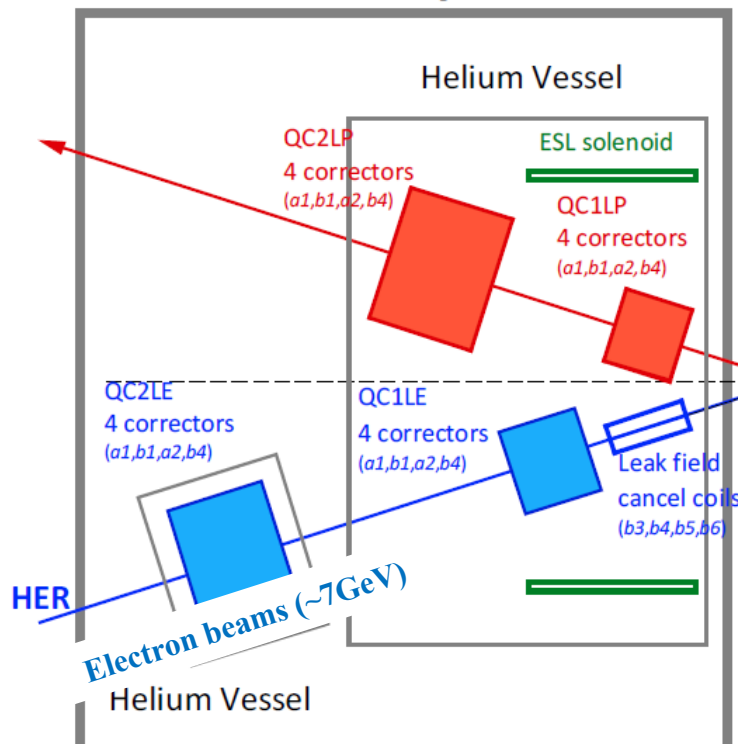


Coldboxes and sub-coolers

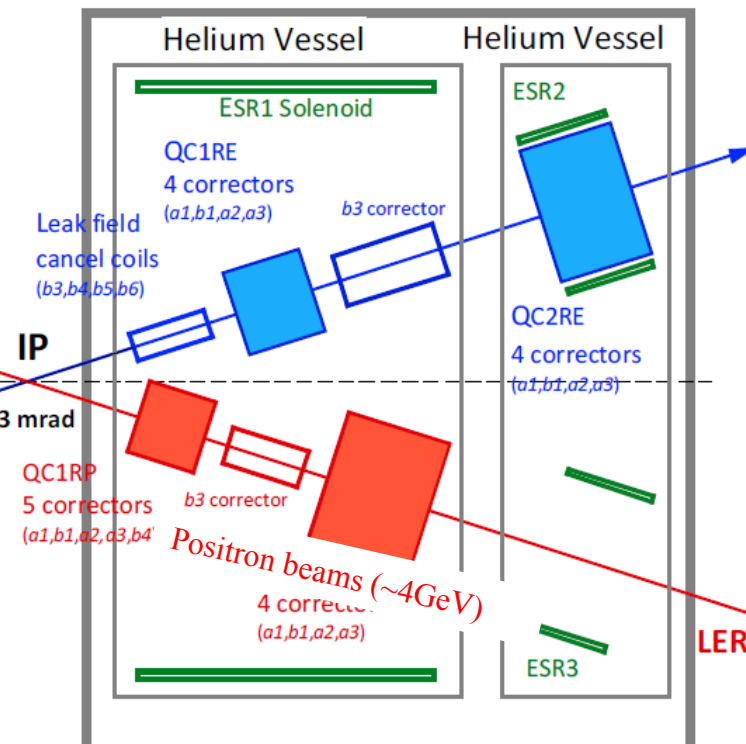


SC magnet system for final focusing

QCS-L Cryostat



QCS-R Cryostat



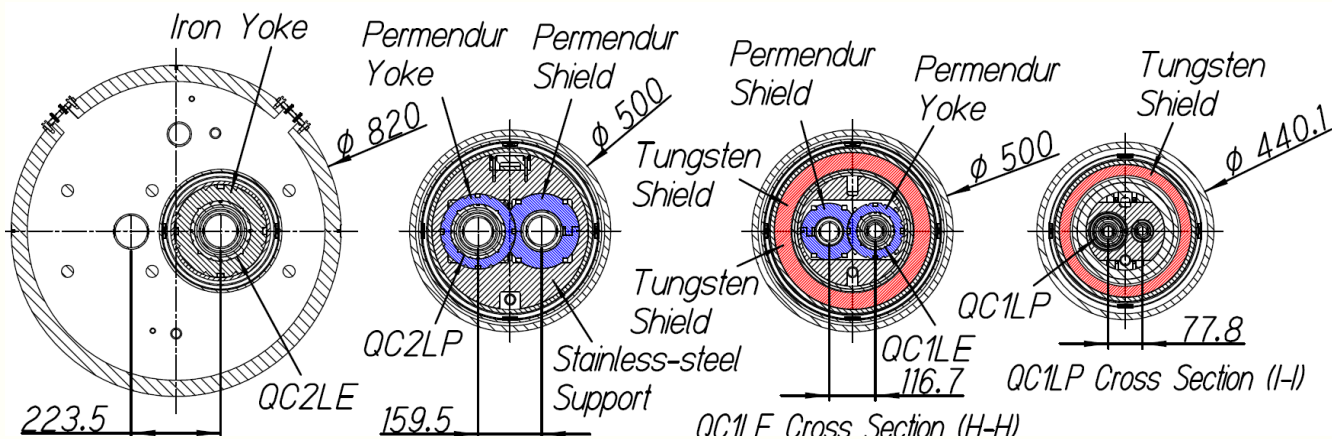
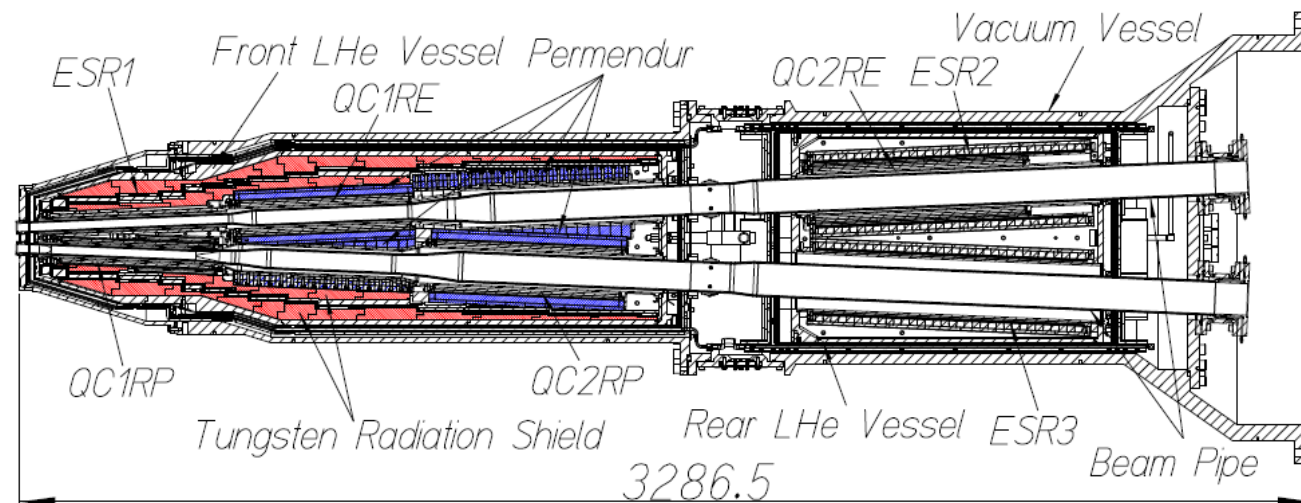
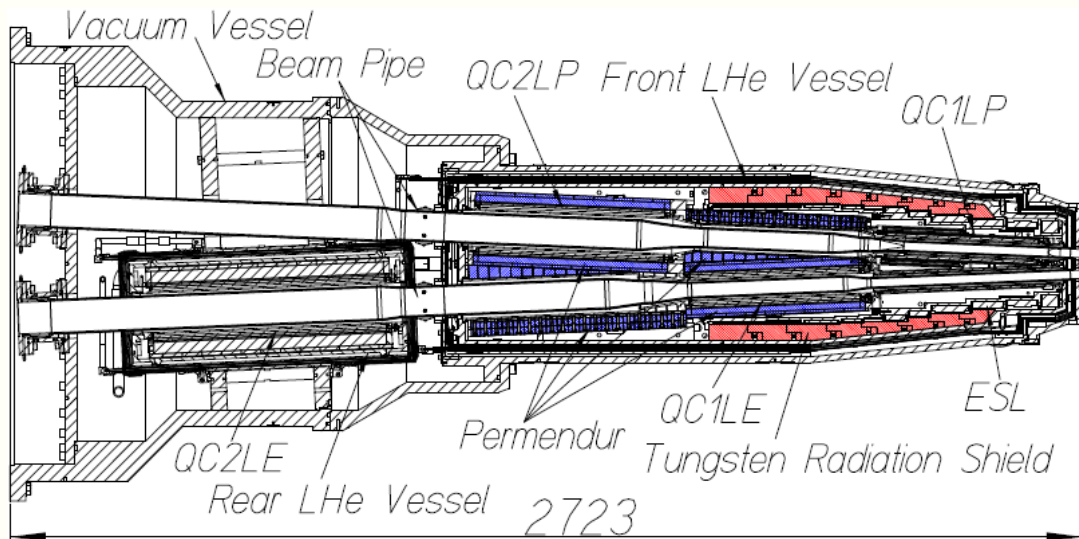
Items	Unit	QC1P	QC1E	QC2P	QC2LE	QC2RE
Coil inner radius	mm	25	33	53.8	59.3	
Coil outer radius	mm	30.49	38.49	59.29	64.79	
Field gradient at I_d	T/m	76.4	91.6	32	36.4	39.3
Magnetic length	mm	333.6	373.1	409.9	537	419
Design current	A	1800	2000	1000	1250	1350
I_d/I_c	%	72	73	47	50	49
Turns in a pole	-	25	34	54	58	
Magnetic yoke	-	No	Perm.	Perm.	Iron	
Collar/Yoke R_{outer}	mm	35.5	70	93	115	

Main Q	Correctors
QC1LP	a1, b1, a2, b4
QC2LP	a1, b1, a2, b4
QC1LE	a1, b1, a2, b4
QC2LE	a1, b1, a2, b4
QC1LP-Cancel leak fields	b3, b4, b5, b6
QCS-L – 20 coils	

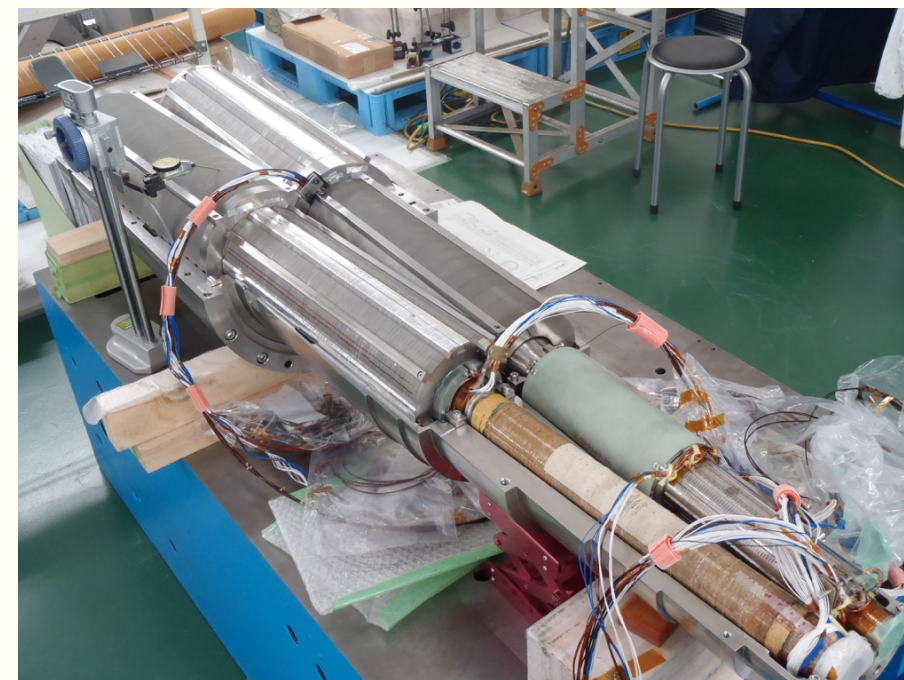
Main Q	Correctors
QC1RP	a1, b1, a2, a3, b4
QC2RP	a1, b1, a2, a3
QC1RE	a1, b1, a2, a3
QC2RE	a1, b1, a2, a3
QC1RP-Cancel leak fields	b3, b4, b5, b6
Between QC1RP and QC2RP	b3
Between QC1RE and QC2RE	b3
QCS-R – 23 coils	

- 8 main quadrupoles (QC1s-vertical focusing and QC2s-horizontal) to form the beam doublets
- 43 Correction coils (To calibrate misalignments, to cancel leakage field, 20 coils for the left)
- 4 anti-solenoids (ESL, ESR1 ESR2, and ESR3) to fully compensate the detector solenoid field.

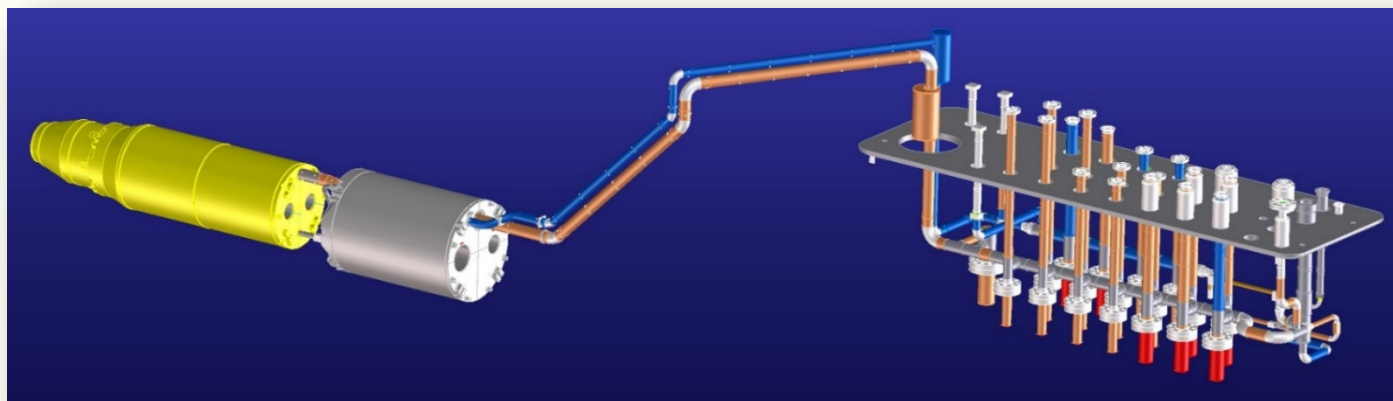
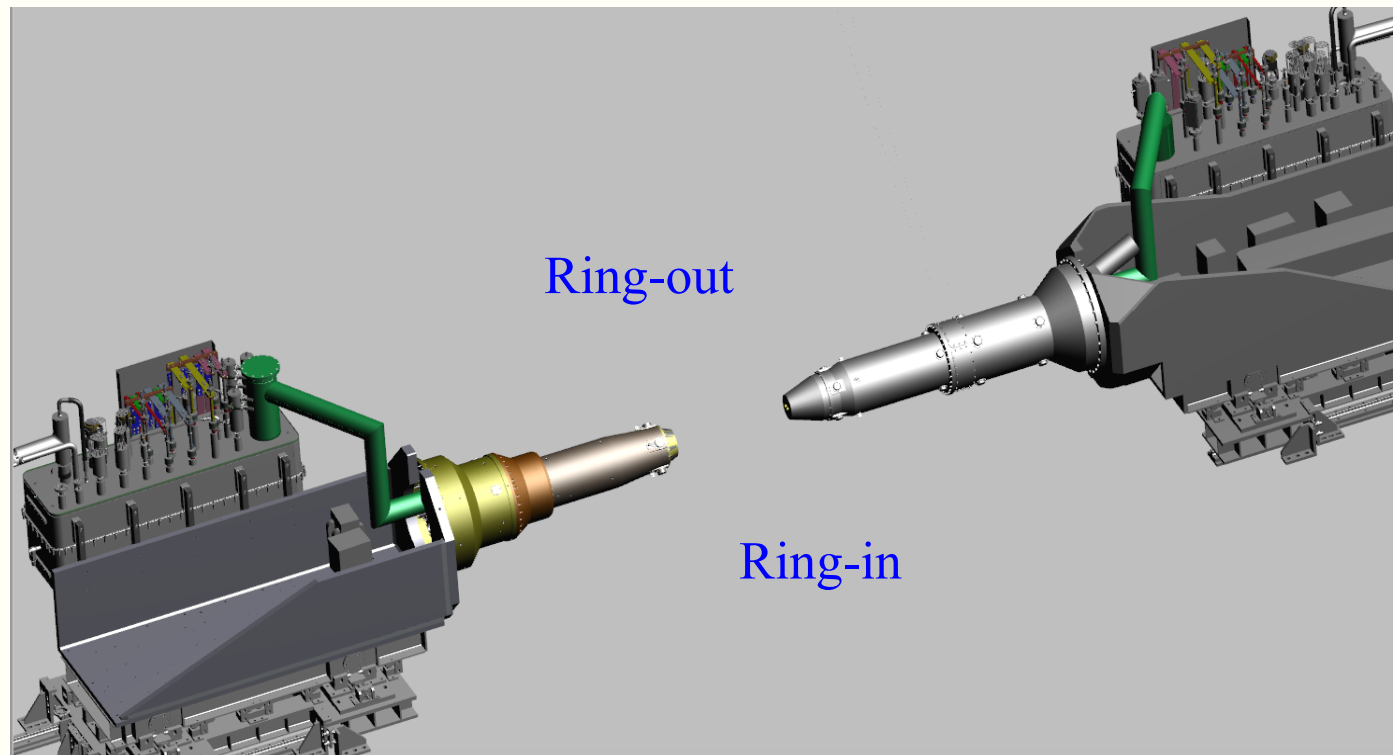
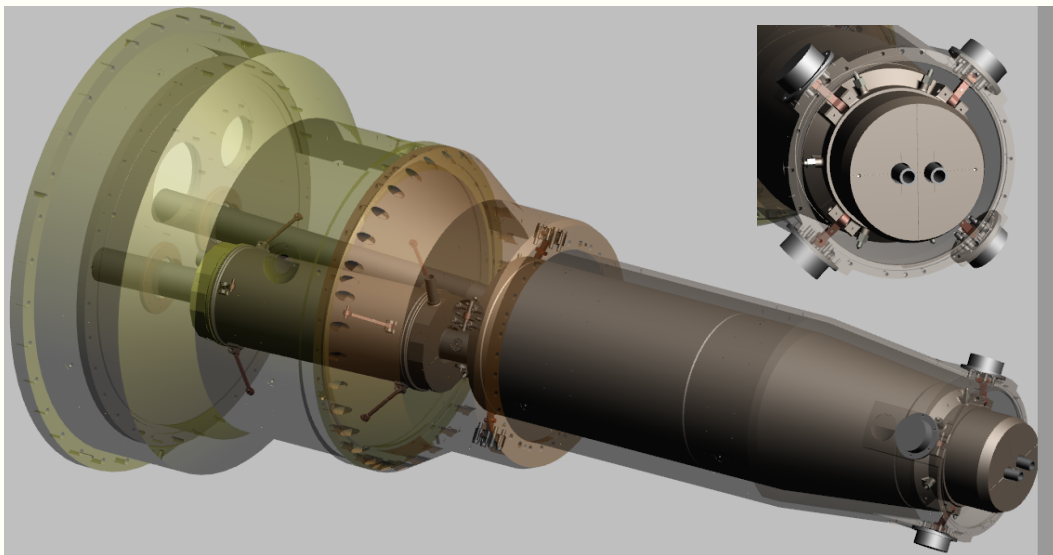
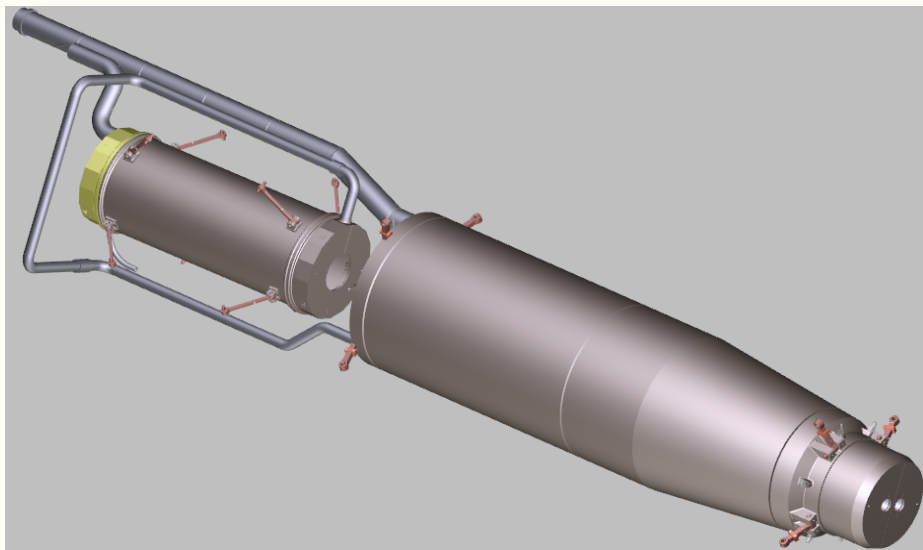
The SC magnet cryostats



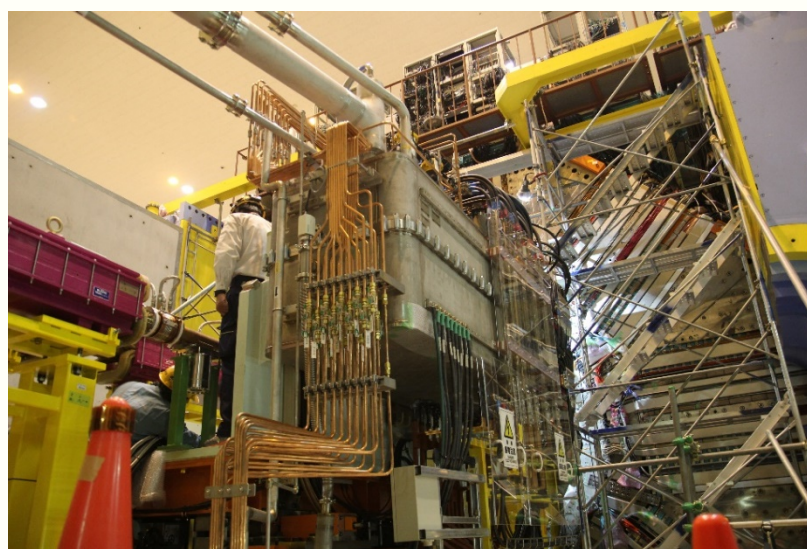
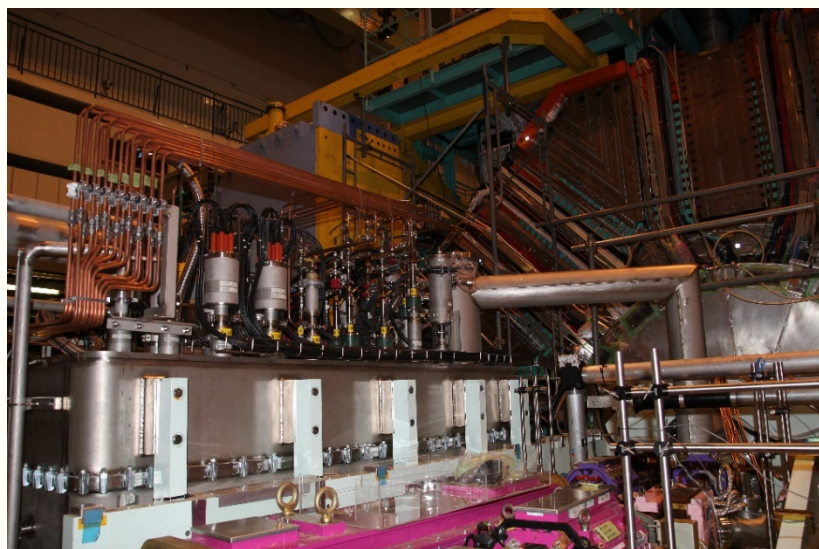
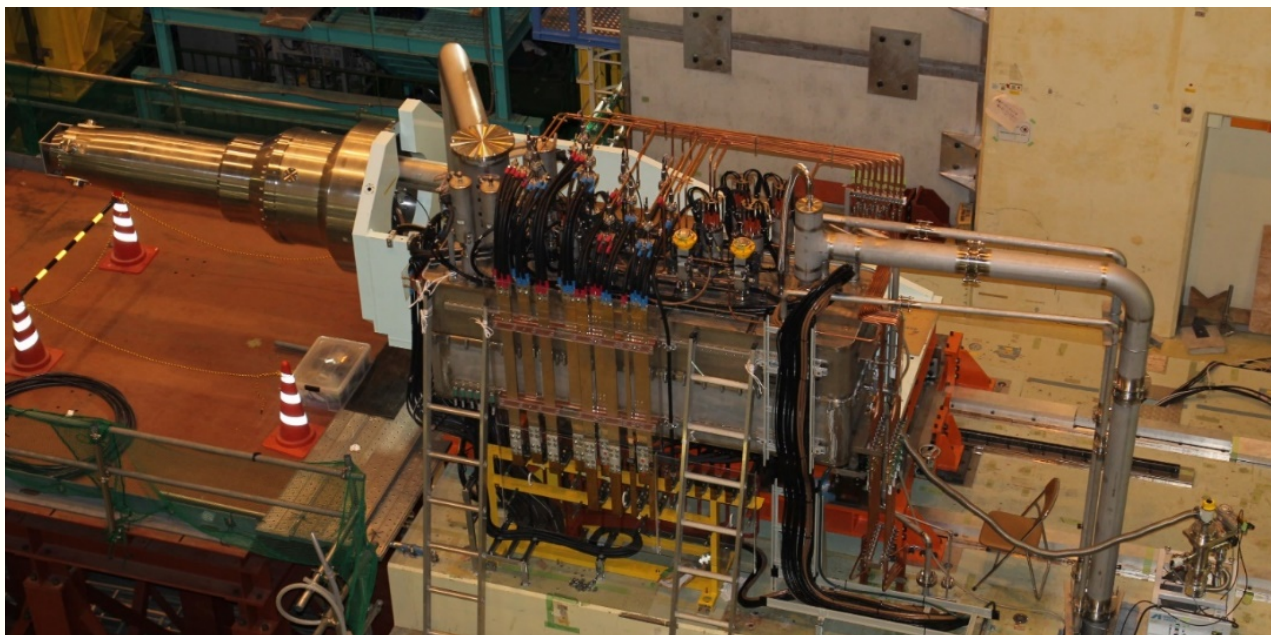
- Components: beam pipes with room temperatures, Permendur yoke, tungsten shields, and SUS supports
- long and slim cooling channels or pipes (more than 6 m for a round-trip)



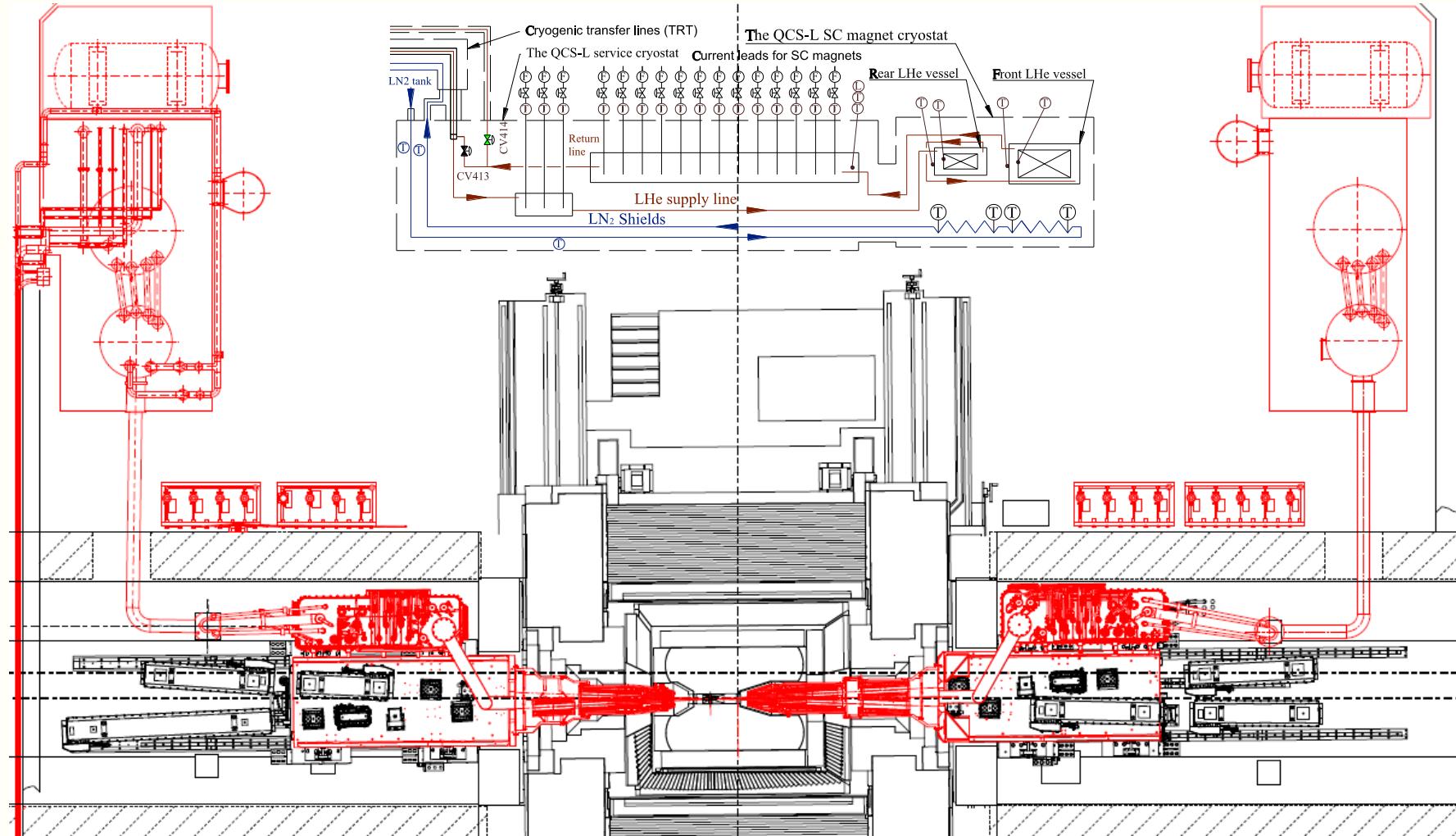
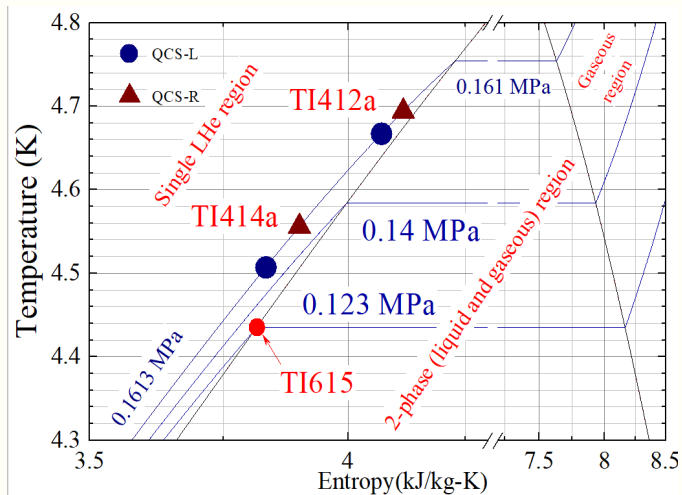
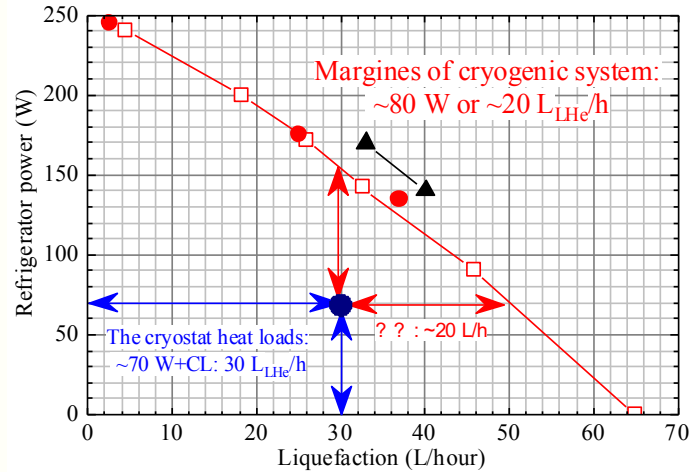
The service cryostats



The cryostats in cryogenic systems



The cryostats in cryogenic systems



- Each cryostat has an individual coldbox, with the cooling powers of 250 W.
 - The cold boxes has served for the Tristan and KEKB project for about 30 years.

Performance tests of the SC magnets and cryogenic system

On April 11, 2017, Belle-II rolled in to the SuperKEKB beam lines

Performance and Interlock tests of cryogenic systems with the cryostat

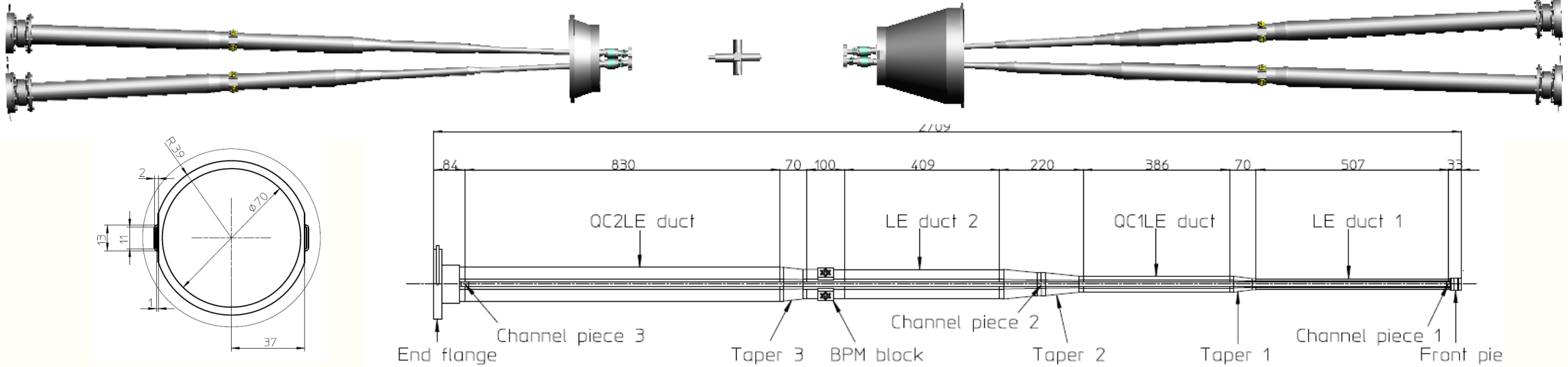
- Operation sequence programs are designed to realize the system automatic processes, such as cool down, warm up, recovery from some troubles with compressors, turbines, and quenches of sc magnets
- Tuning parameters of the current supplies for sc magnets

Magnetic field measurements with the Belle solenoid magnetic fields (1.5 T)

- Single Stretched Wire measurements (SSW) to measure the magnetic field centers, and angles of the quadrupole field of QC1. and QC2s
- Harmonic coil measurement for integral magnetic field quality measurements of superconducting magnets, and higher order multipole field profile measurements along the beam lines
- 3 axis-hall probe measurement to measure solenoid field profiles along the beam lines

Beam pipes inside the cryostats

K. Kanazawa, KEK

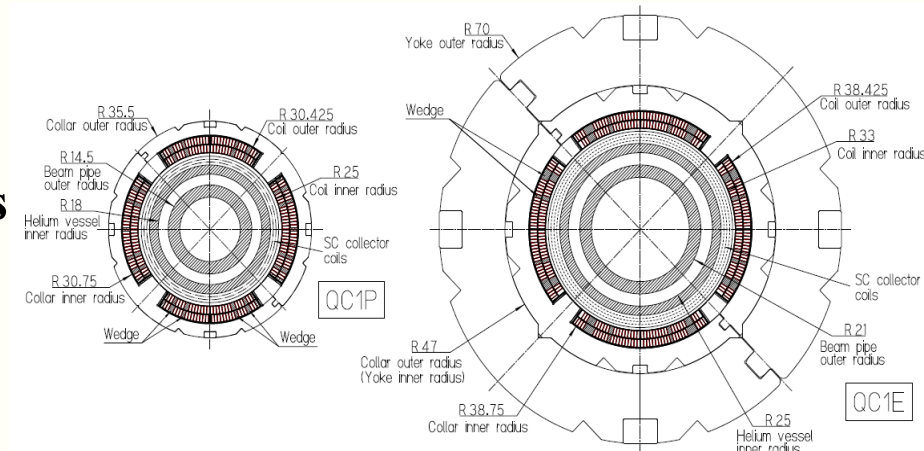


Pipes with a 4 mm thick wall, and with water cooling channel

- Cu coated inside (10 μm) – O-ring sealing with the cryostats, and is independent.

Heat through the gap between the warm beam pipes and LHe vessels

- LN_2 shield are not applied – To elevate the operation temperature
- To increase heat loads of the cryostats.
- Special care is needed to avoid freezing the water inside beam pipes



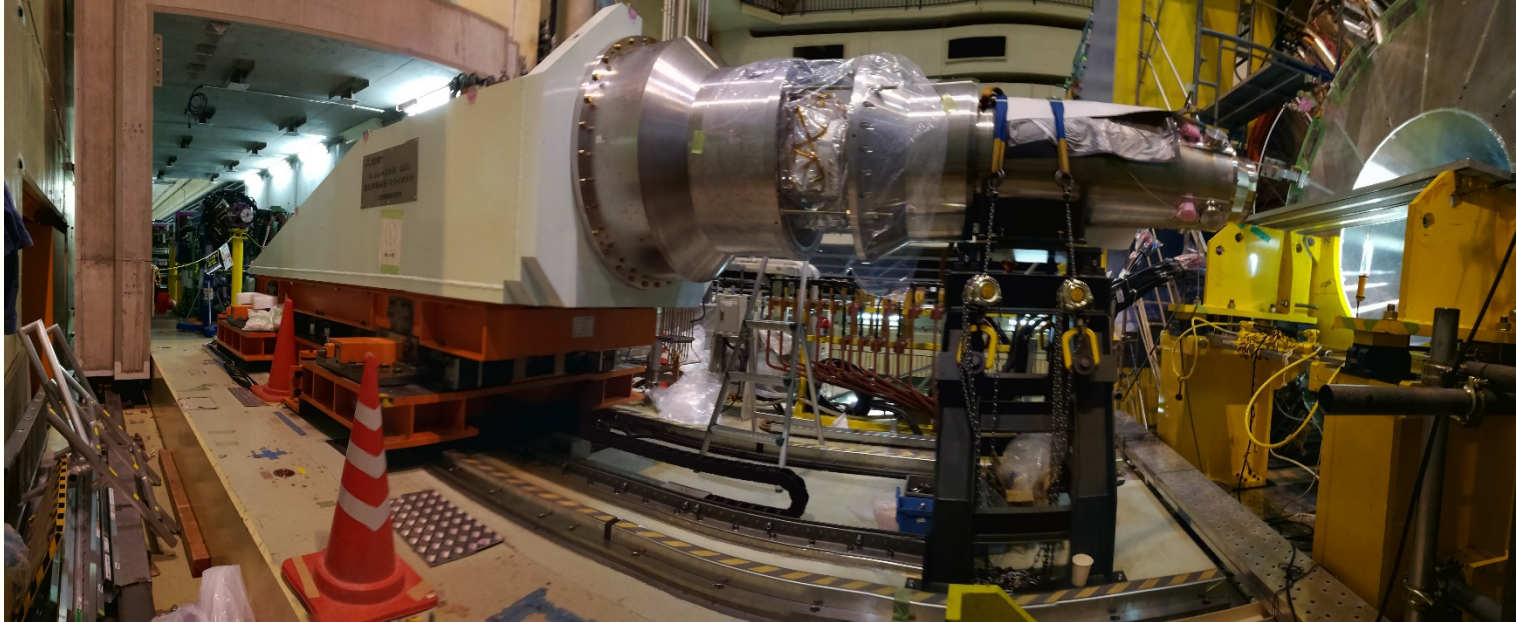
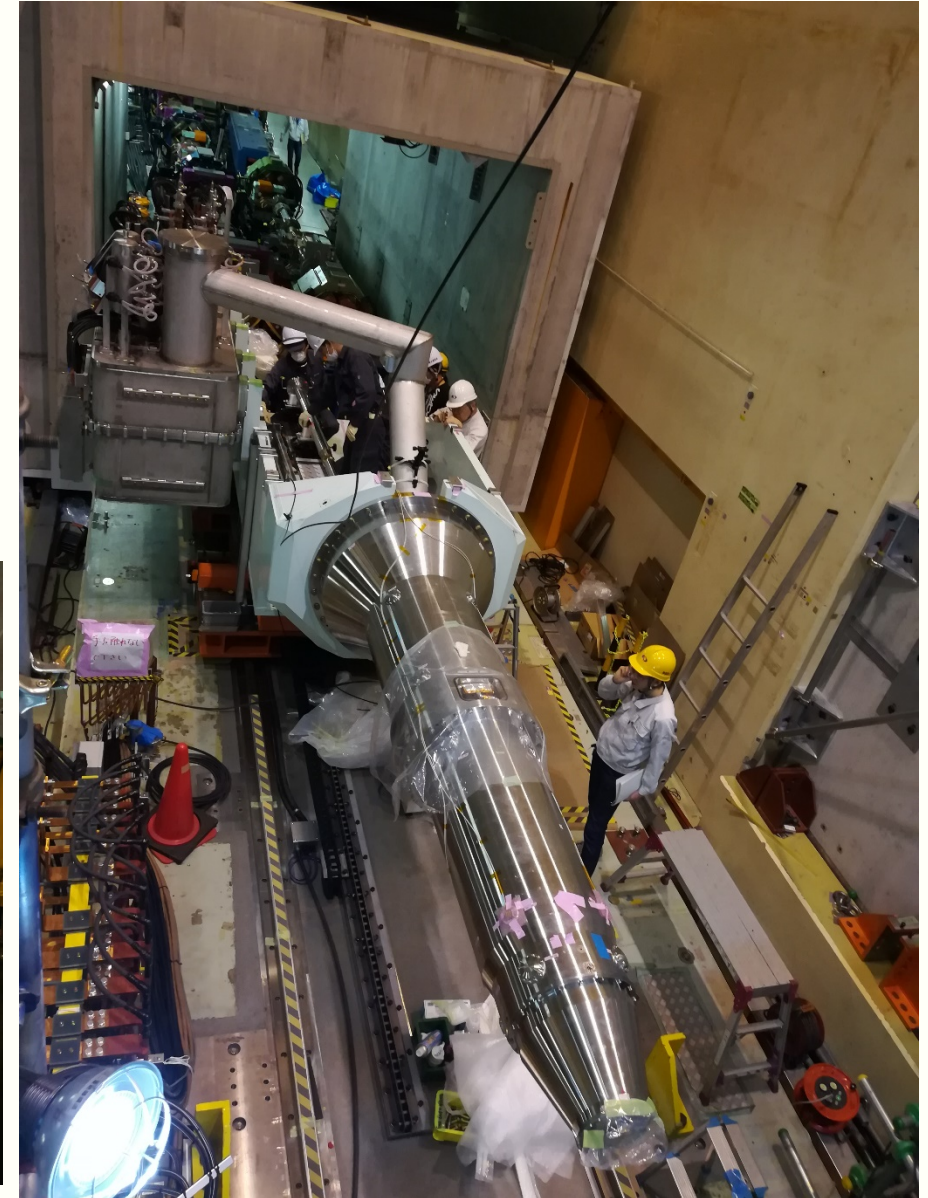
Beam pipe installation

K. Kanazawa, KEK

Using a special tool forward

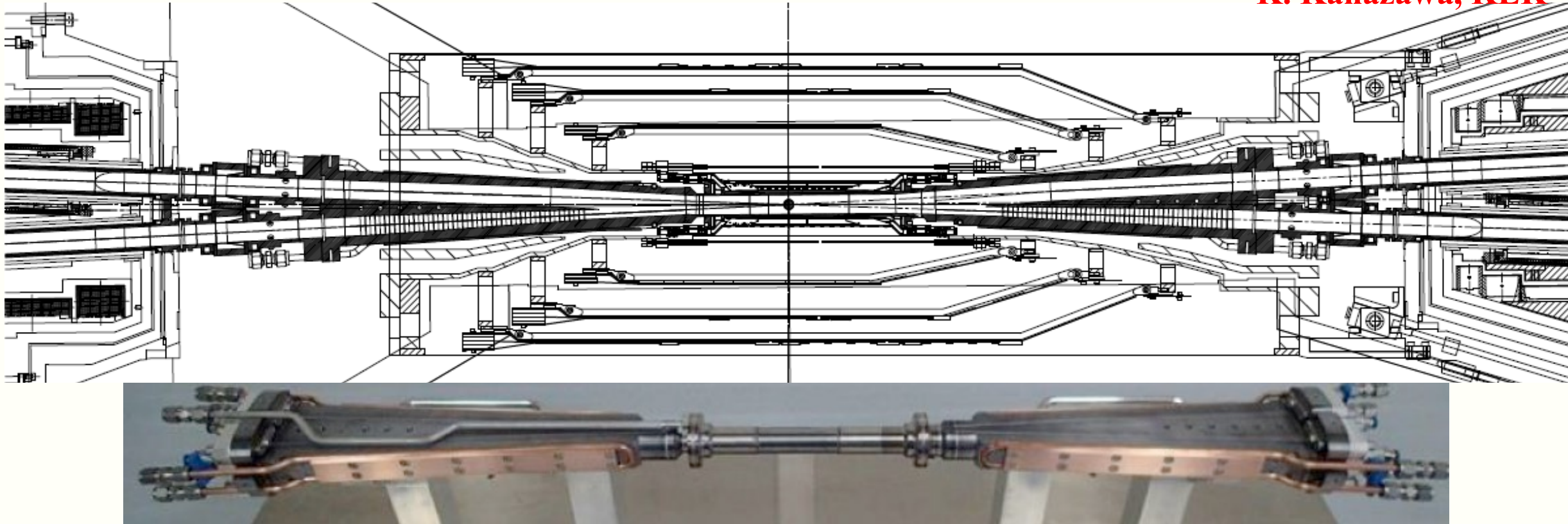
- QCS-R with service window
- QCS-L: disassembled

Connect BPM cables and leak check of the cryostats.



IP chamber

K. Kanazawa, KEK

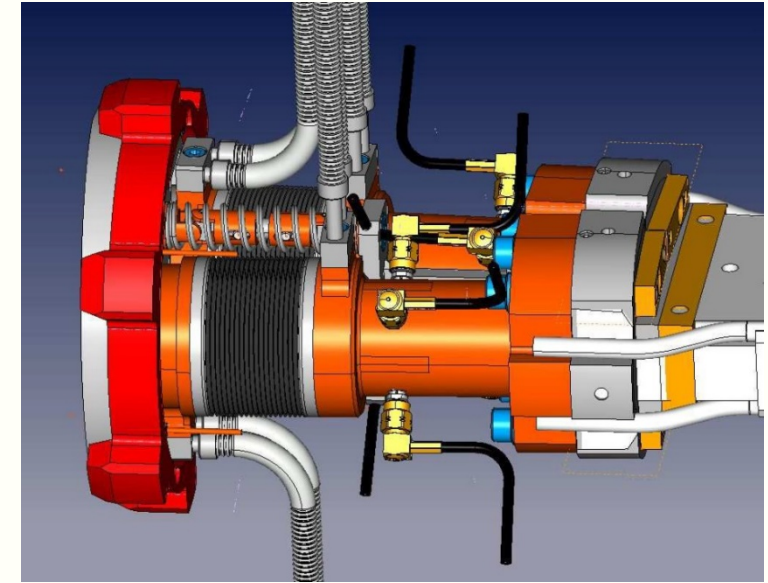
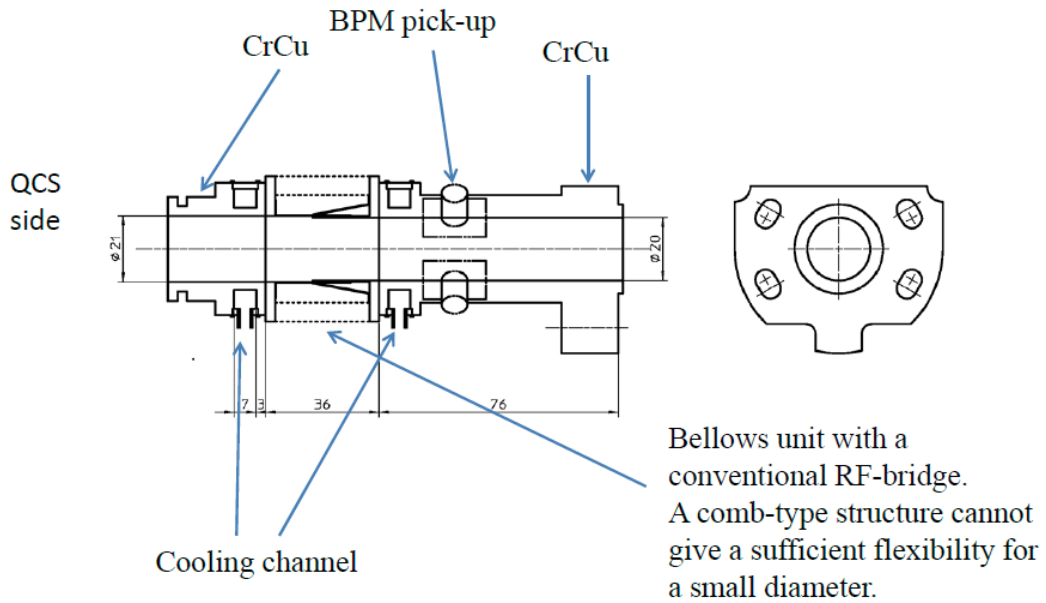


Related works performed for the design and production

- Cooling test of the central part using a dummy model, mechanical analysis, impedance estimation
- Measurement of tip-scattering of photon, Photon-induced desorption measurement of Au coat, Cu, and Ta
- Estimation of SR background inside chamber, DC sputter coating test, HIP and welding test under various conditions

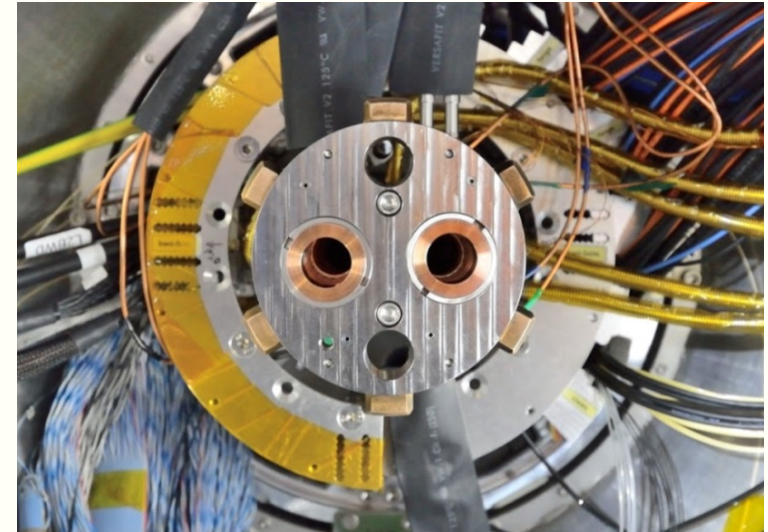
BPM-bellow tubes between the IP chamber and the QCS cryostats

K. Kanazawa, KEK



The BPM-bellow tubes were connected to the IP chamber before Beast II installation

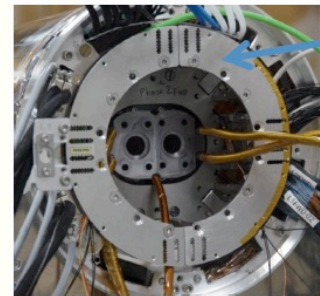
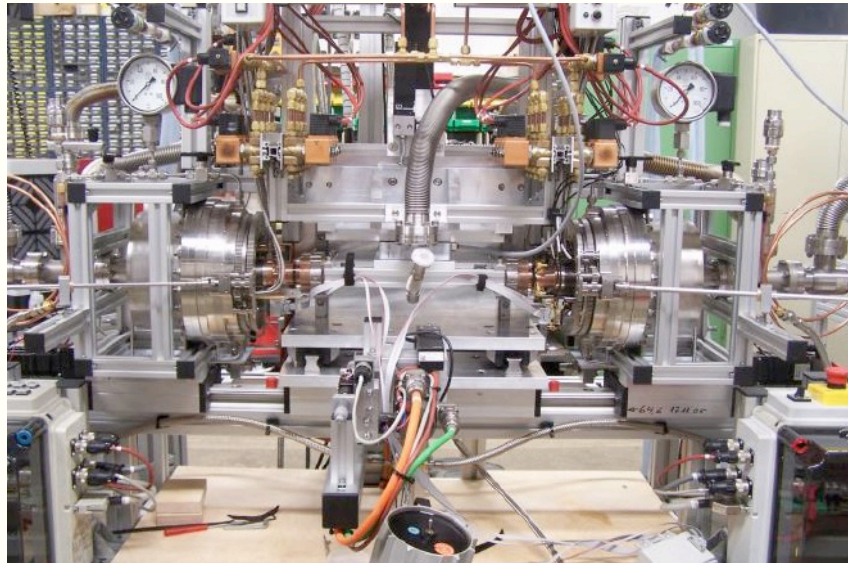
- It is practically impossible to connect BPM-bellow tubes to the IP chamber after the Beast II is installed into the Belle detector.
- The bellow tubes (14 cm long), set on a flange for Remote Vacuum Connection (RVC from DESY)



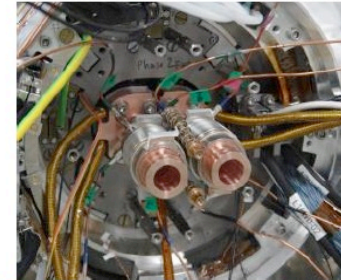
RVC

K. Kanazawa, KEK

QCSR-Beast II connection (Jan. 9, 2018)



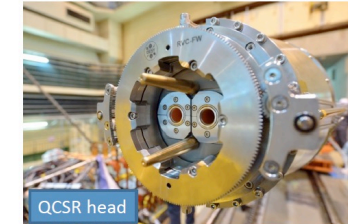
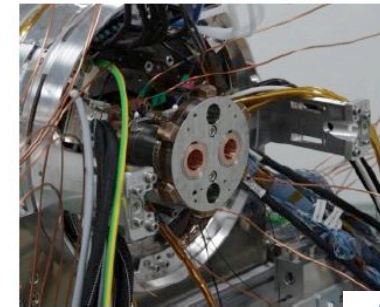
Cable cage



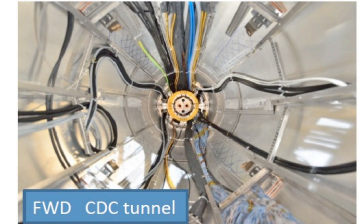
FWD

The vacuum flanges of IP chamber is about 8 cm behind the cable cage.

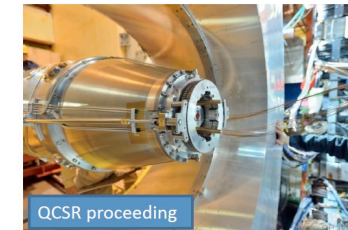
The cable cage interfered with connecting work. It is temporally removed.



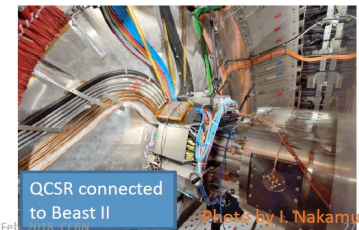
QCSR head



FWD CDC tunnel



QCSR proceeding

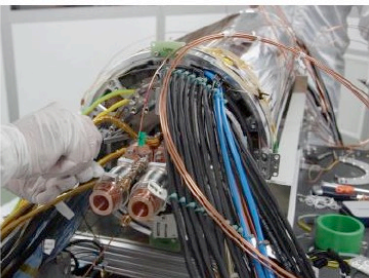


QCSR connected to Beast II

Photo by I. Nakamura

QCSL-Beast II connection (Jan. 15, 2018)

RVC test mock-up at DESY



BWD

The vacuum flanges of IP chamber is in front of the cable cage.



Vacuum leak check



Trouble!! A number of contact fingers are out of place.



Contact fingers were miraculously put in order by Karsten (DESY)



Karsten



Leak checking scene

FCC-ee MDI, 8 Feb, 2018, CERN

Photo by I. Nakamura

2018/11/14

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Operation in the Phase II commissioning

Peak luminosity: $5.55 \times 10^{33} \text{ cm}^{-2}\text{S}^{-1}$ with beam currents LER=800 mA and HER=780 mA

Max. currents: LER=860 mA, HER=800 mA

SC magnet system for final focusing

- Worked and was operated for commissioning
 - QCS quenches induced by beams (unexpected)
- For Phase III, more movable collimators to control beam loss and background
 - Improvements of magnet quench detection system

