



Status of Technology of MRPC time of flight system

Wang Yi

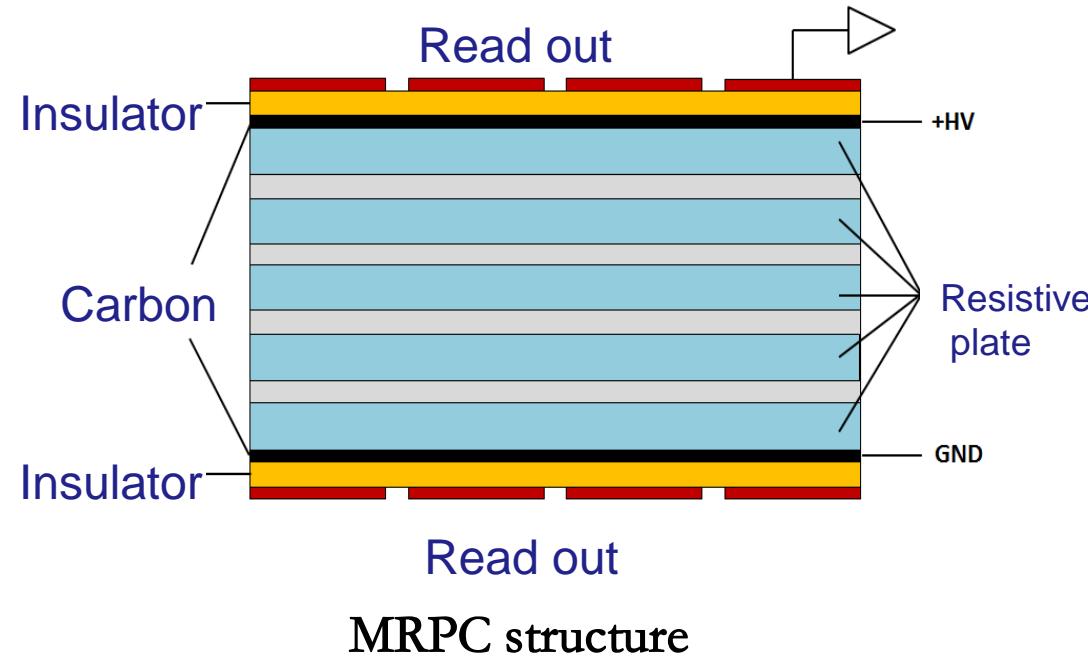
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Abstract:

- **Introduction of MRPC**
- **Introduction of three generation MRPC TOF**
- **Status of TOF of STAR, CBM and SoLID**
- **Conclusion**

MRPC introduction



Standard parameters:

Resistivity of glass: $\sim 10^{12} \Omega \cdot \text{cm}$

Working gas:

90%Freon+5%iso-butane+5% SF6

Time resolution <100ps

Efficiency >95%

Charge: a few PC

Dark current: a few nA

Noise $\sim 1\text{Hz}/\text{cm}^2$

Rate <100 Hz/cm²

Large area, low cost

MRPC application:

1. Application in nuclear physics experiments
2. Application in industry (Muon tomography)
3. Application in medicine (TOF-PET)



How to increase rate of MRPC

The voltage drop in the gas gap:

$$\bar{V}_{drop} = V_{ap} - \bar{V}_{gap} = \bar{I}R = \bar{q}\phi\rho d$$

The smaller the voltage drop, the higher efficiency and higher rate capability!

Two main ways to improve rate capability:

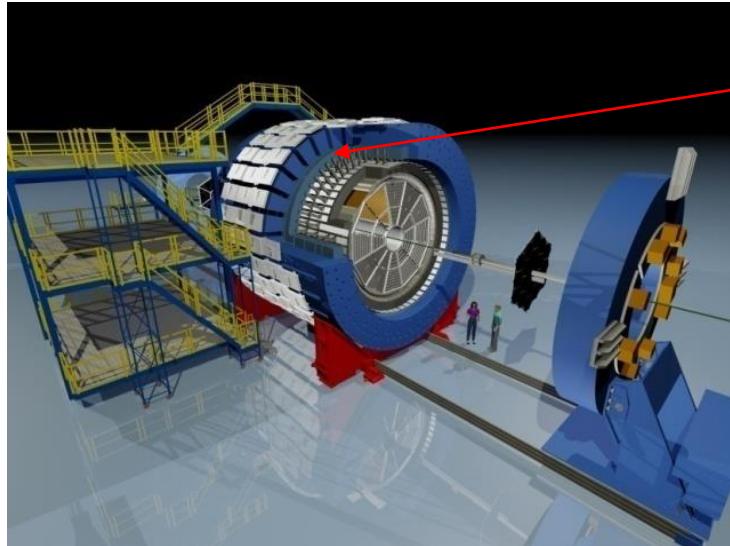
- Reducing bulky resistivity of electrode glass (CBM)
- Reducing the avalanche charge (ATLAS)

Other methods:

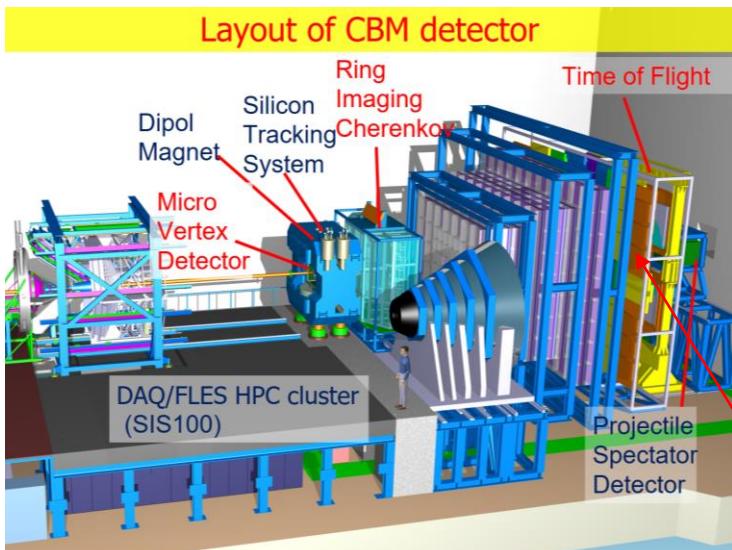
- Reducing the thickness of glass
- Warming the detector



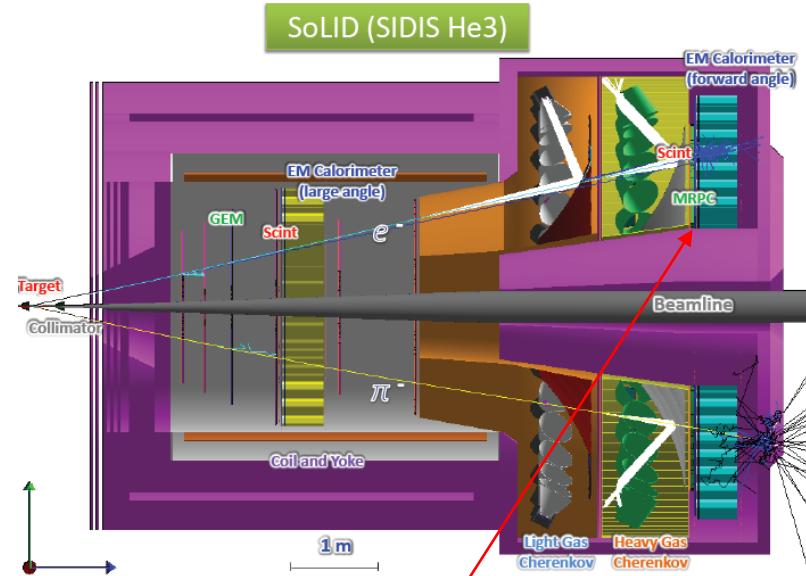
Typical MRPC TOF



RHIC-STAR TOF
Float glass



FAIR-CBM TOF
High rate- low resistive glass



JLab-SoLID TOF
High rate and 20ps resolution



Key technology

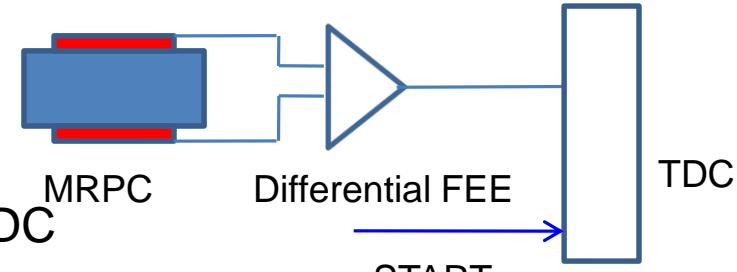
1st generation TOF (from 2000):

Requirement: Time resolution: <80ps

Rate : <1kHz/cm²

Technology: common glass MRPC+NINOs +HPTDC

Analysis method: TOT slewing correction



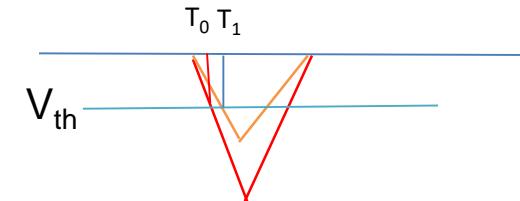
2nd generation TOF (from 2008):

Requirement: Time resolution: <80ps

Rate : 30kHz/cm²

Technology: low resistive glass MRPC+PADI +GET4

Analysis method: TOT slewing correction



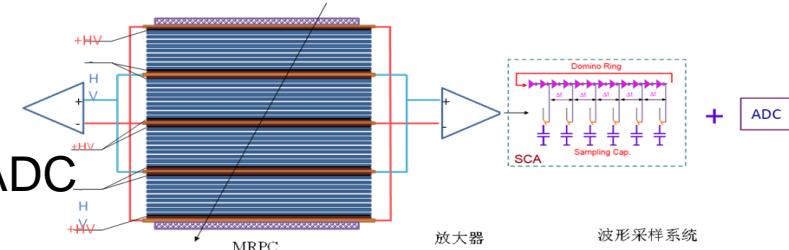
3rd generation TOF (from 2012):

Requirement: Time resolution: <20ps

Rate : 20kHz/cm²

Technology: low resistive glass MRPC+SCA +ADC

Analysis method: TOT slewing correction



Deep learning+ Neural network

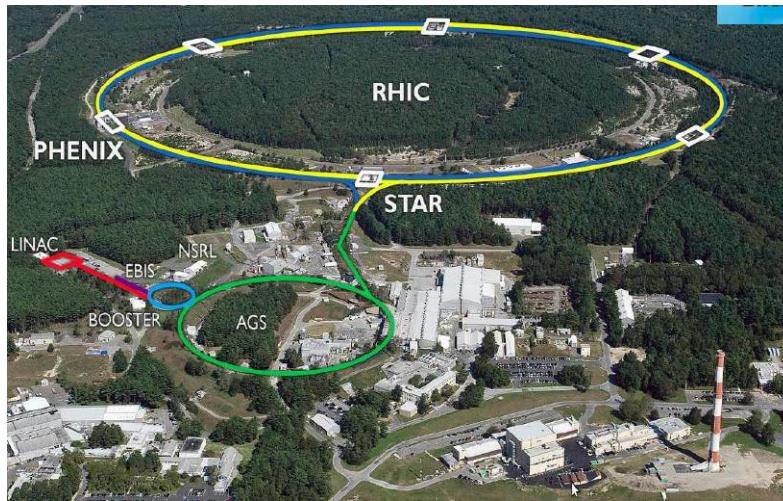


Abstract:

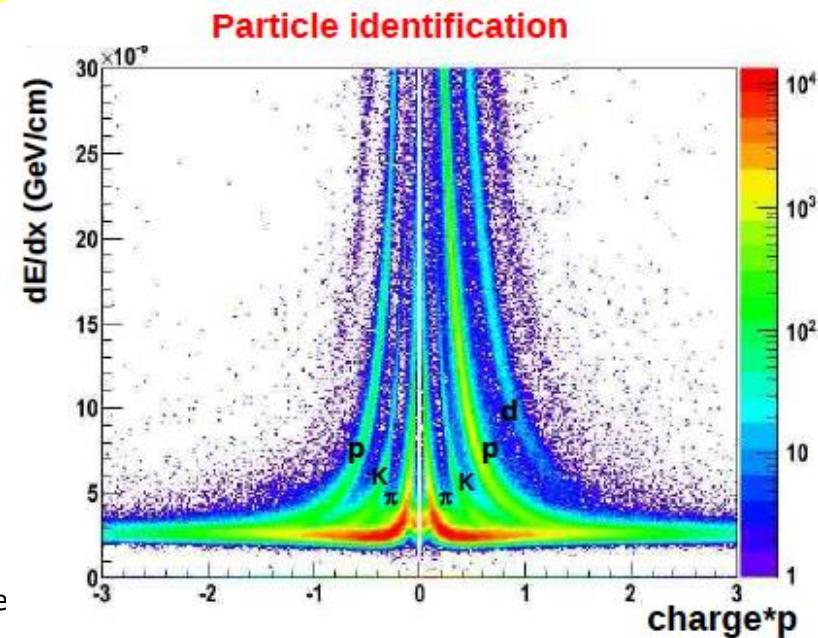
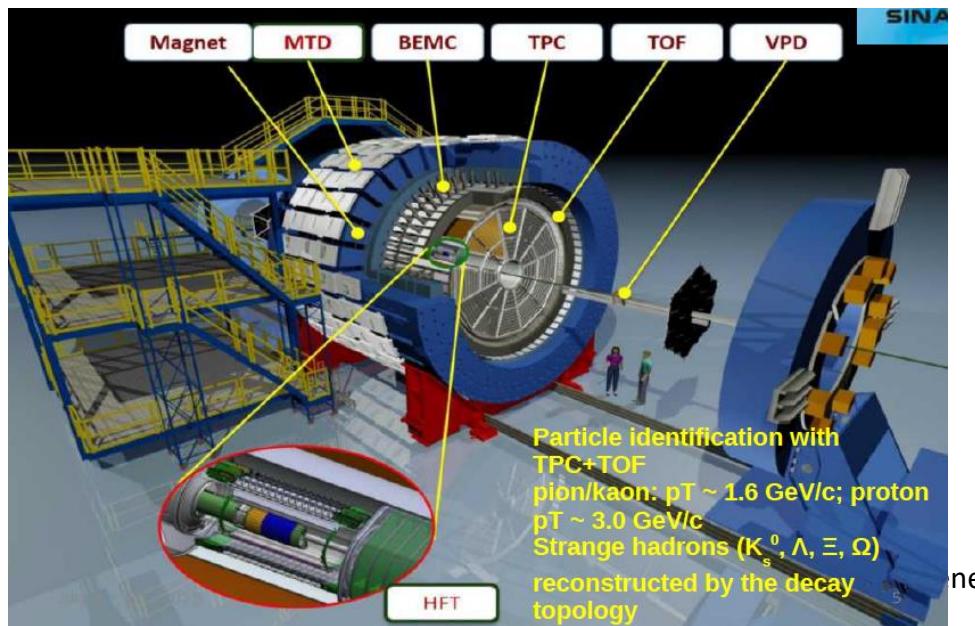
- Introduction of MRPC
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- Status of TOF of STAR, CBM and SoLID
- Conclusion



RHIC-STAR

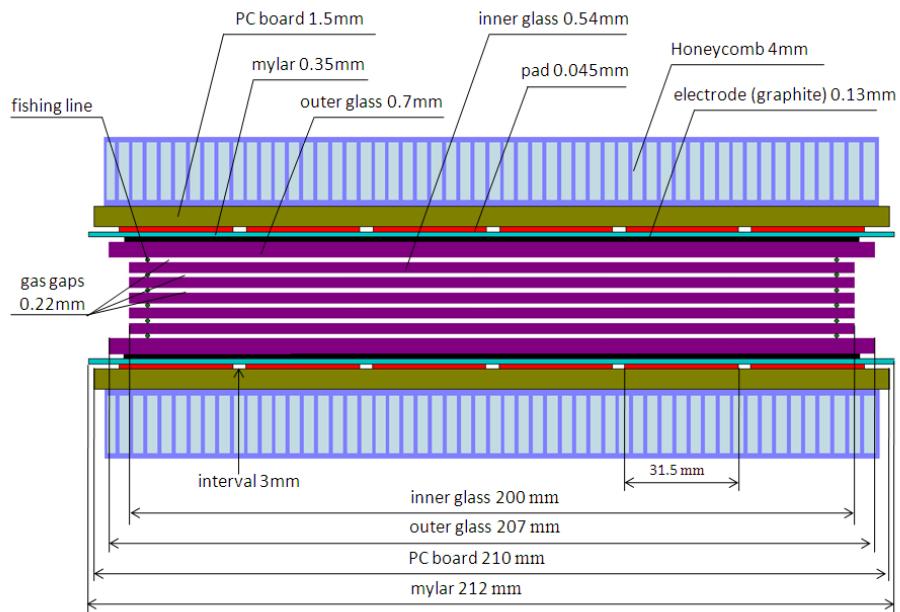


Collision species	C.M. Energy per nucleon pair (GeV)	Physics
Polarized p+p	510, 200, 150	Spin physics
Au+Au	200, 130, 62.4, 39, 27, 19.6, 14.5, 11, 7.7	Quark Gluon Plasma properties, QCD Critical point search
Cu+Cu, Cu+Au	200, 62.4, 19.6, 22.4	Study initial conditions
d+Au	200	Cold nuclear matter
U+U	193	Study initial conditions

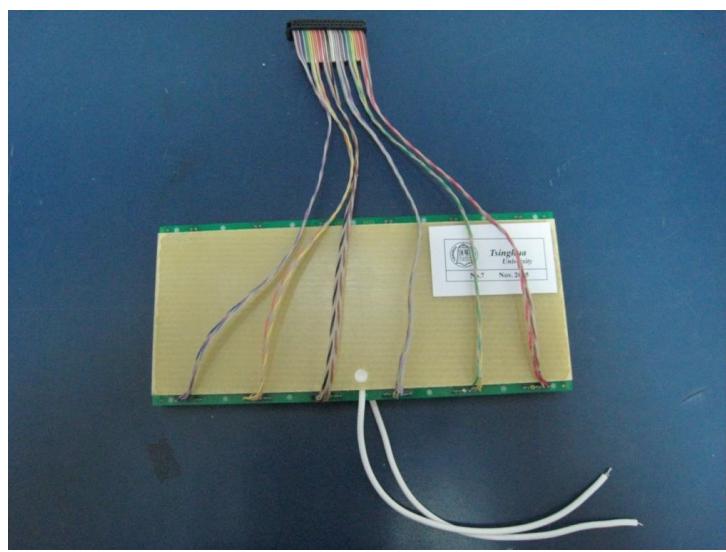
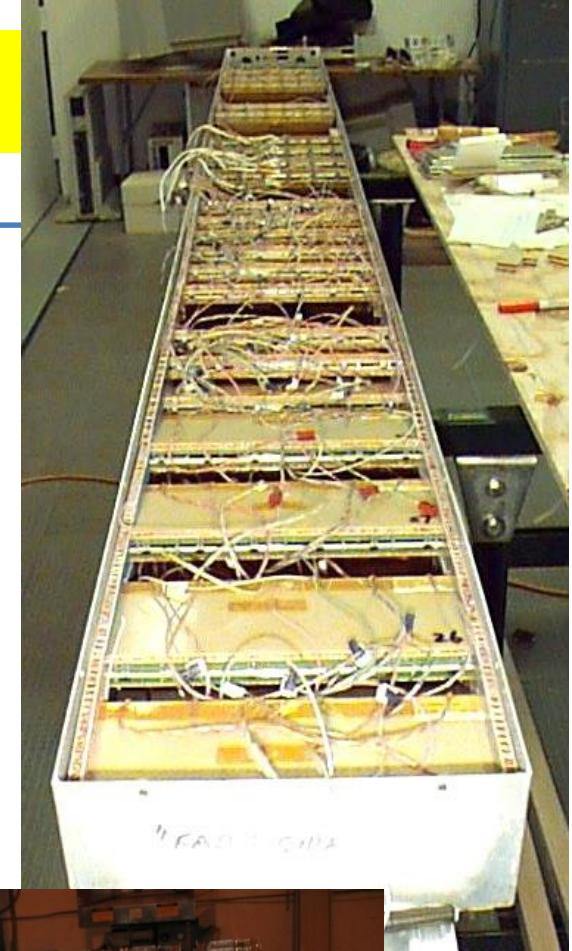




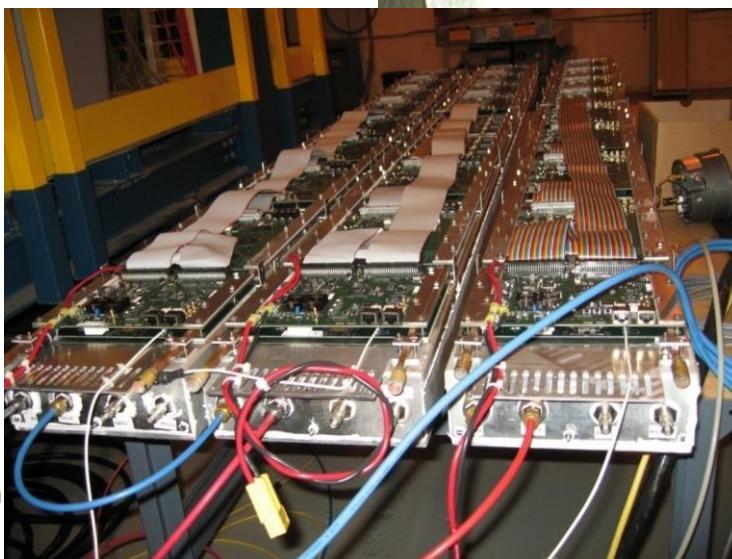
STAR-TOF MRPC



Long side view

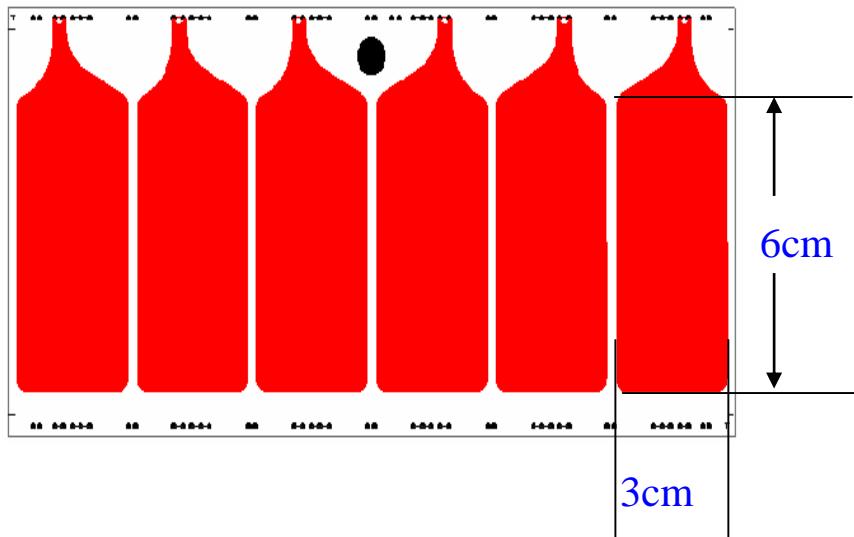


on the high

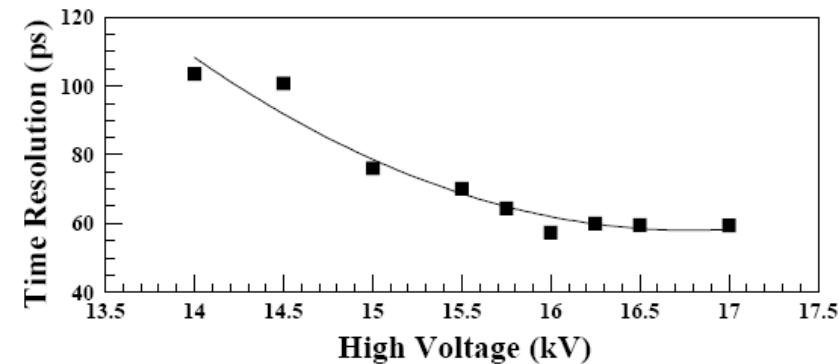
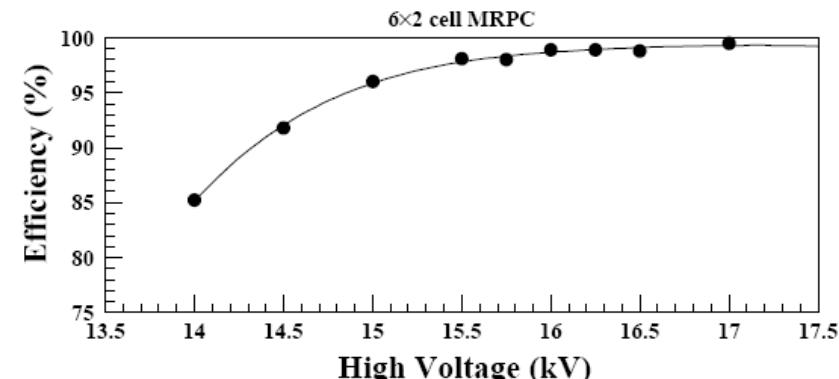




STAR MRPC performance



Readout pad



Glass: $\sim 4 \times 10^{12} \Omega \cdot \text{cm}$

Carbon tape: $500\text{k } \Omega/\square$

Gas gap: $6 \times 0.22\text{mm}$

Working gas: 95% F134a+5% iso-butane

Time resolution: 70ps

Efficiency >90%

Rates capability: <500Hz/cm² !



MRPC mass production

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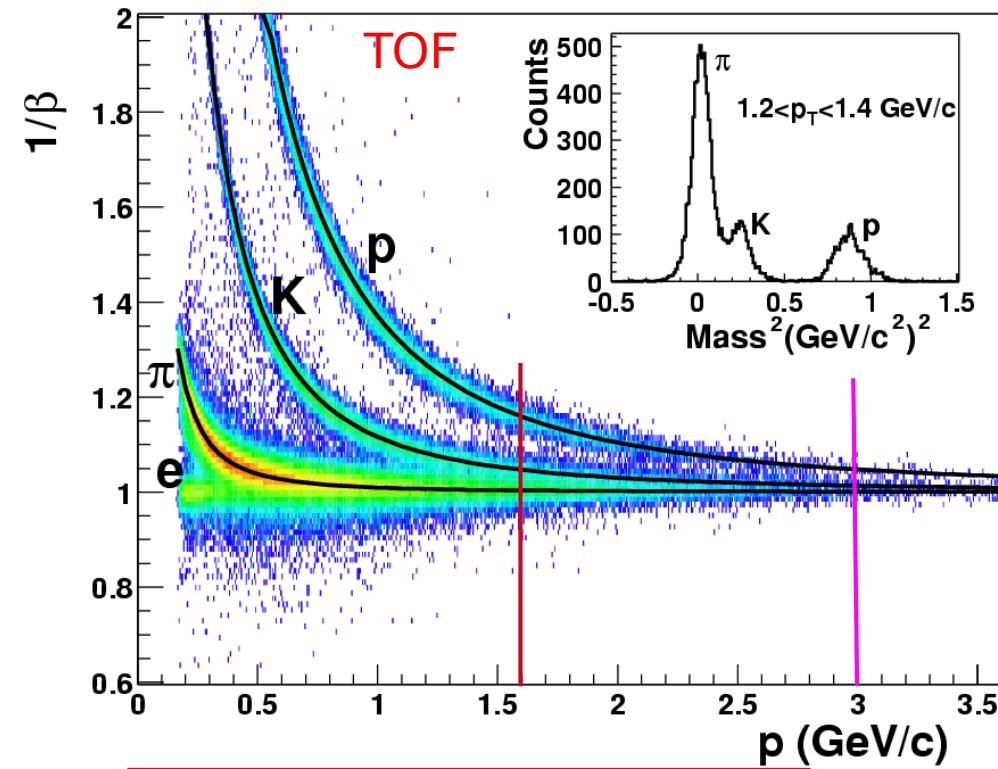
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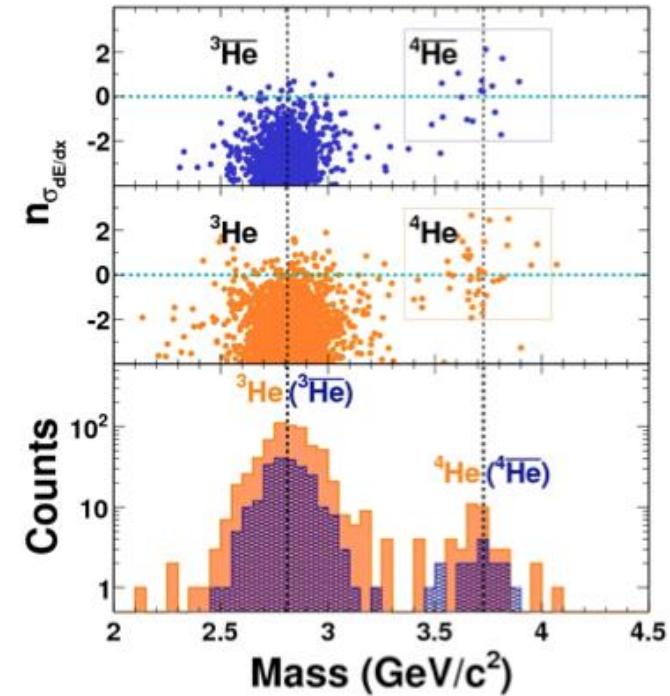


PID of STAR-TOF



TOF PID:

$\pi/k \sim 1.6$ GeV/c,
 $(\pi, k)/p \sim 3.0$ GeV/c

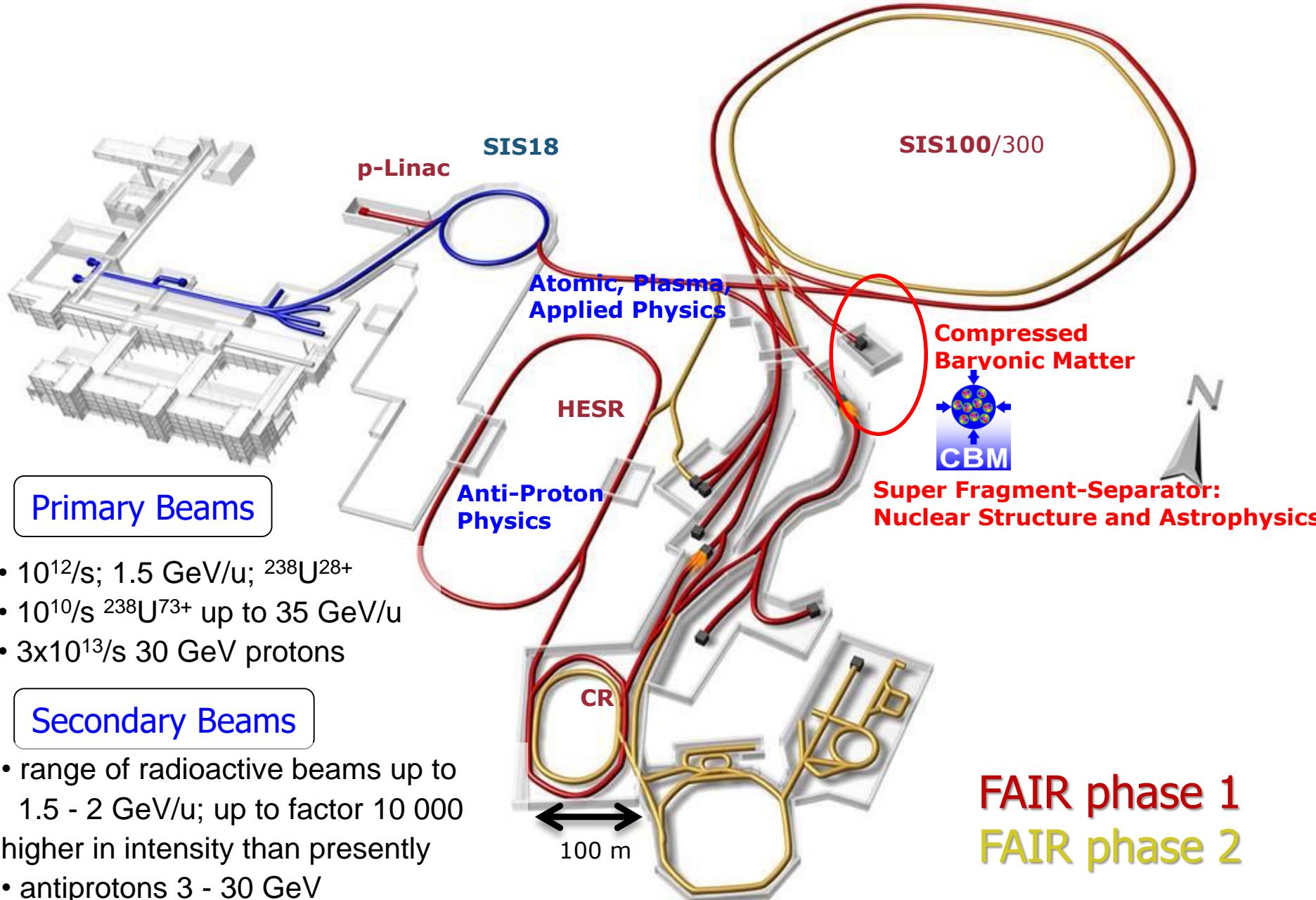


Observation of the antimatter helium-4 nucleus

The STAR Collaboration*

Nature 473 (2011) 353

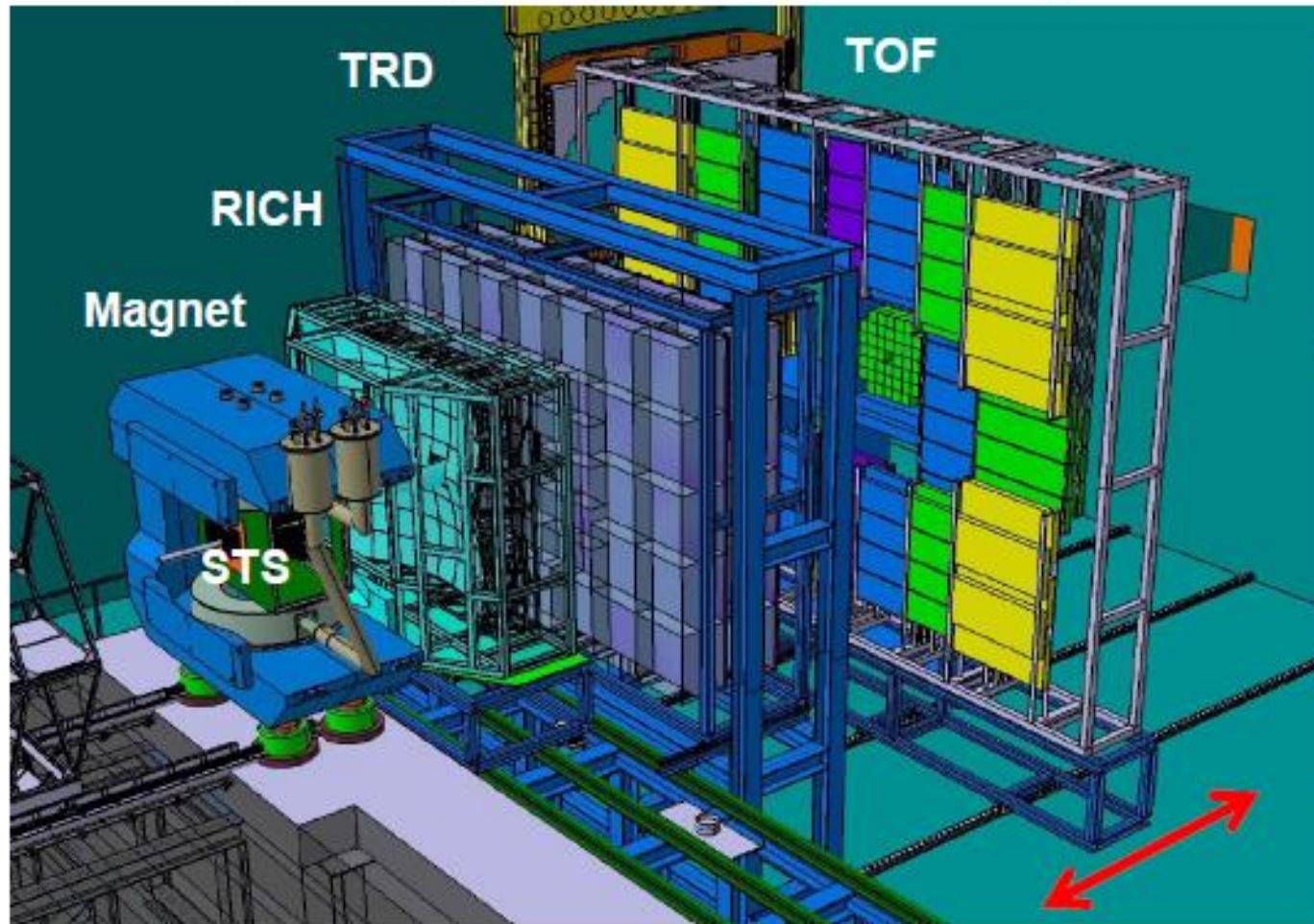
Facility for Antiproton and Ion Research





Layout of CBM detector

Engineering design of the CBM experiment



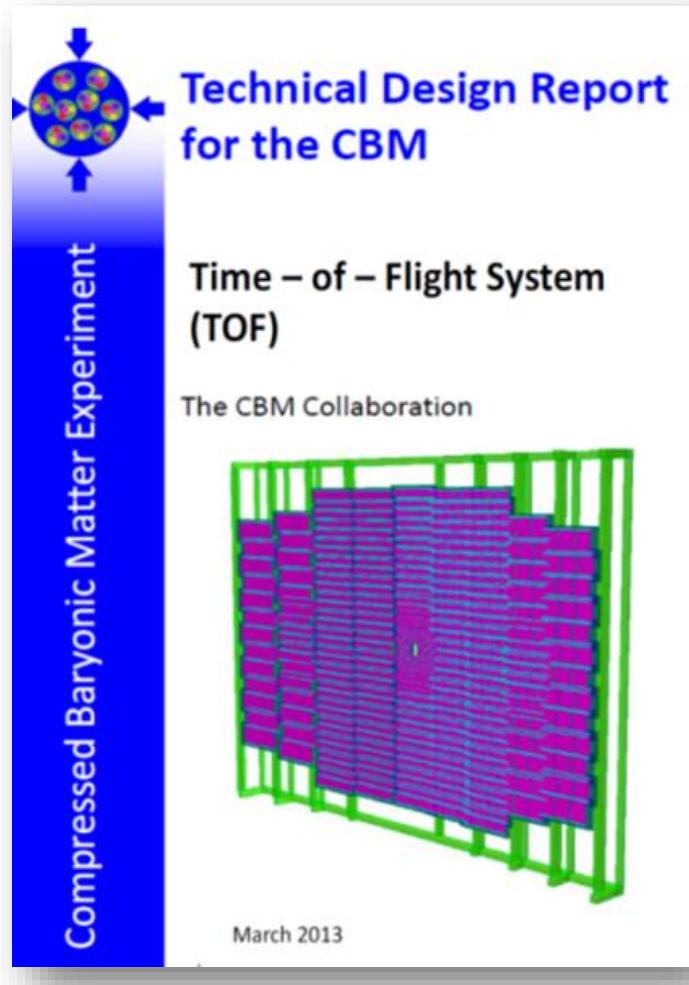
Nominal ToF position is between 6 m and 10 m from the target

Movable design allows for optimization of the detection efficiency of weakly decaying particles (Kaons)

Interaction rate
10 MHz

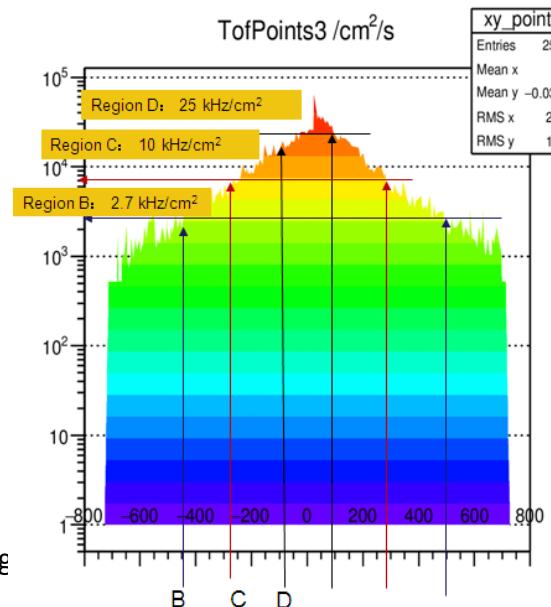


The structure of CBM-TOF wall



CBM-ToF Requirements

- Full system time resolution $\sigma_T \sim 80$ ps
- Efficiency > 95 %
- Rate capability ≤ 30 kHz/cm 2
- Polar angular range $2.5^\circ - 25^\circ$
- Occupancy < 5 %
- Low power electronics (~100.000 channels)
- Free streaming data acquisition

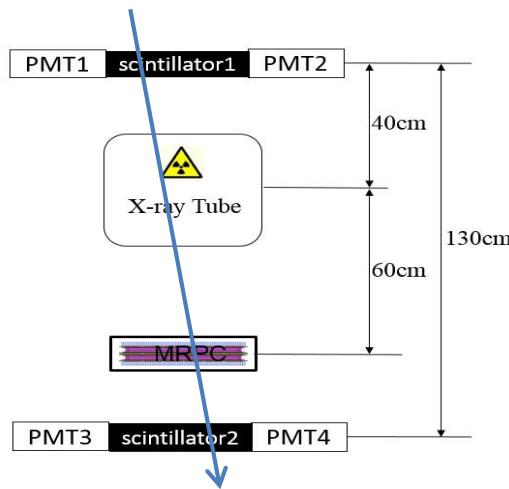


Au+Au, Center,
10AGeV
Simulated with
CBM ROOT

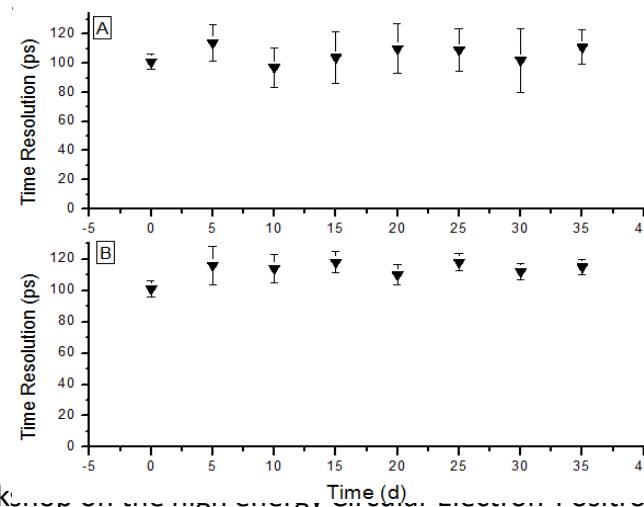
Development of low resistive glass

Performance of the glass

Maximal dimension	32cm × 30cm
Bulk resistivity	$10^{10} \Omega\text{cm}$
Standard thickness	0.7, 1.1mm
Thickness uniformity	20 μm
Surface roughness	< 10nm
Dielectric constant	7.5 - 9.5
DC measurement	Ohmic behavior stable up to 1 C/cm ²



Aging test with X-ray source

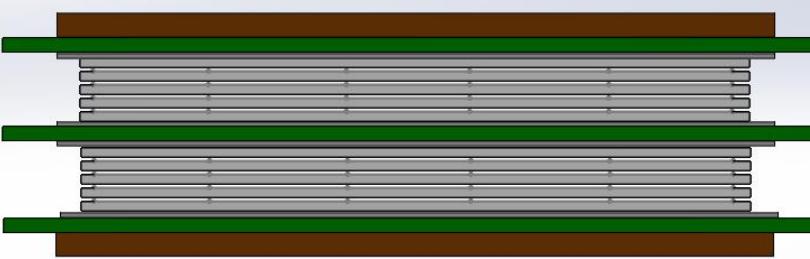


Glass mass production
Yield >100m²/month

Online test system. The efficiency and time resolution can be obtained by cosmic ray while irradiated by X-rays. 0.1C/cm² charge is accumulated in 35 days.



Design of strip-MRPC for high rate region

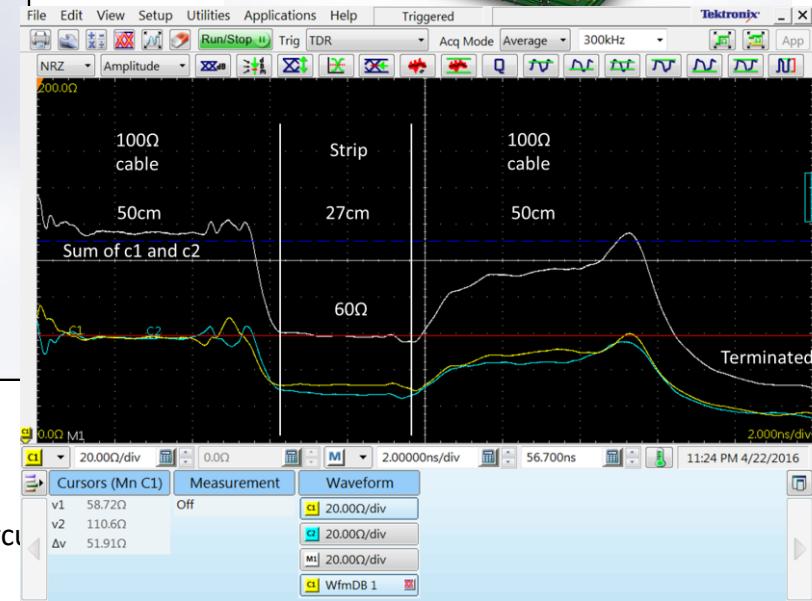
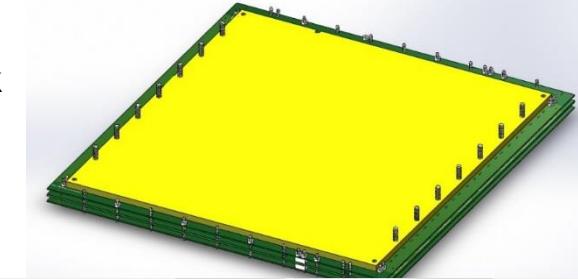
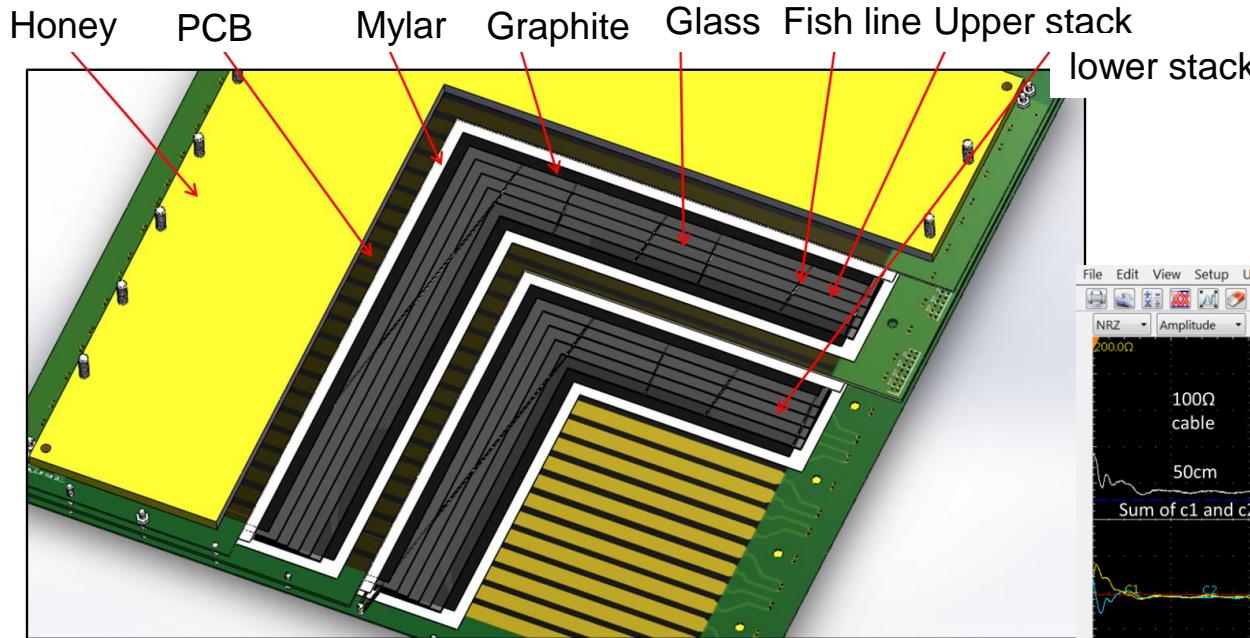


Glass: low resistive glass

0.7mm thick, 33cm x 27.6cm

Strip: 27cm x 0.7cm, 0.3cm interval, 32 strips

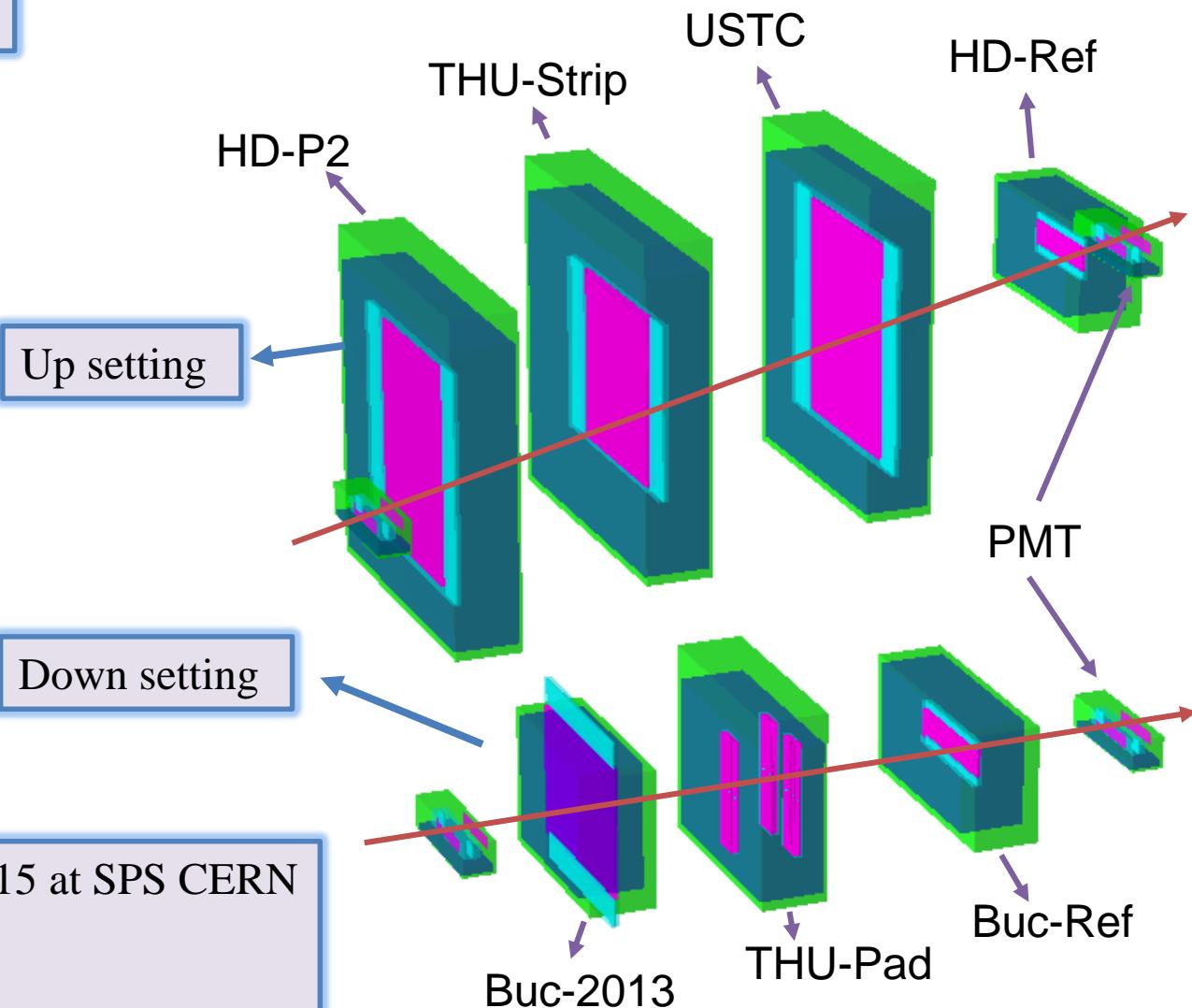
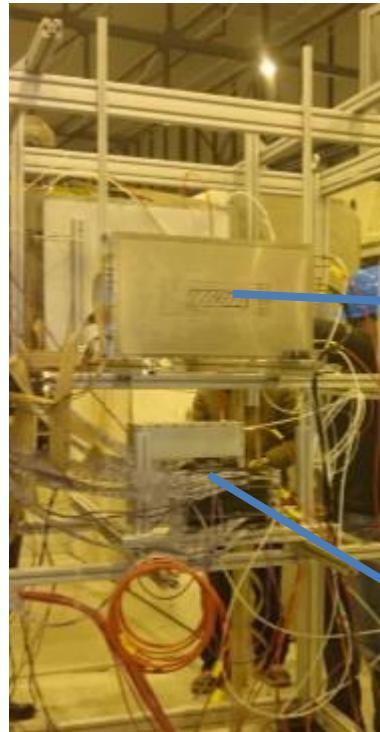
Gas gap: 8 x 0.25mm, two stacks





Beam test @ SPS Feb 2015

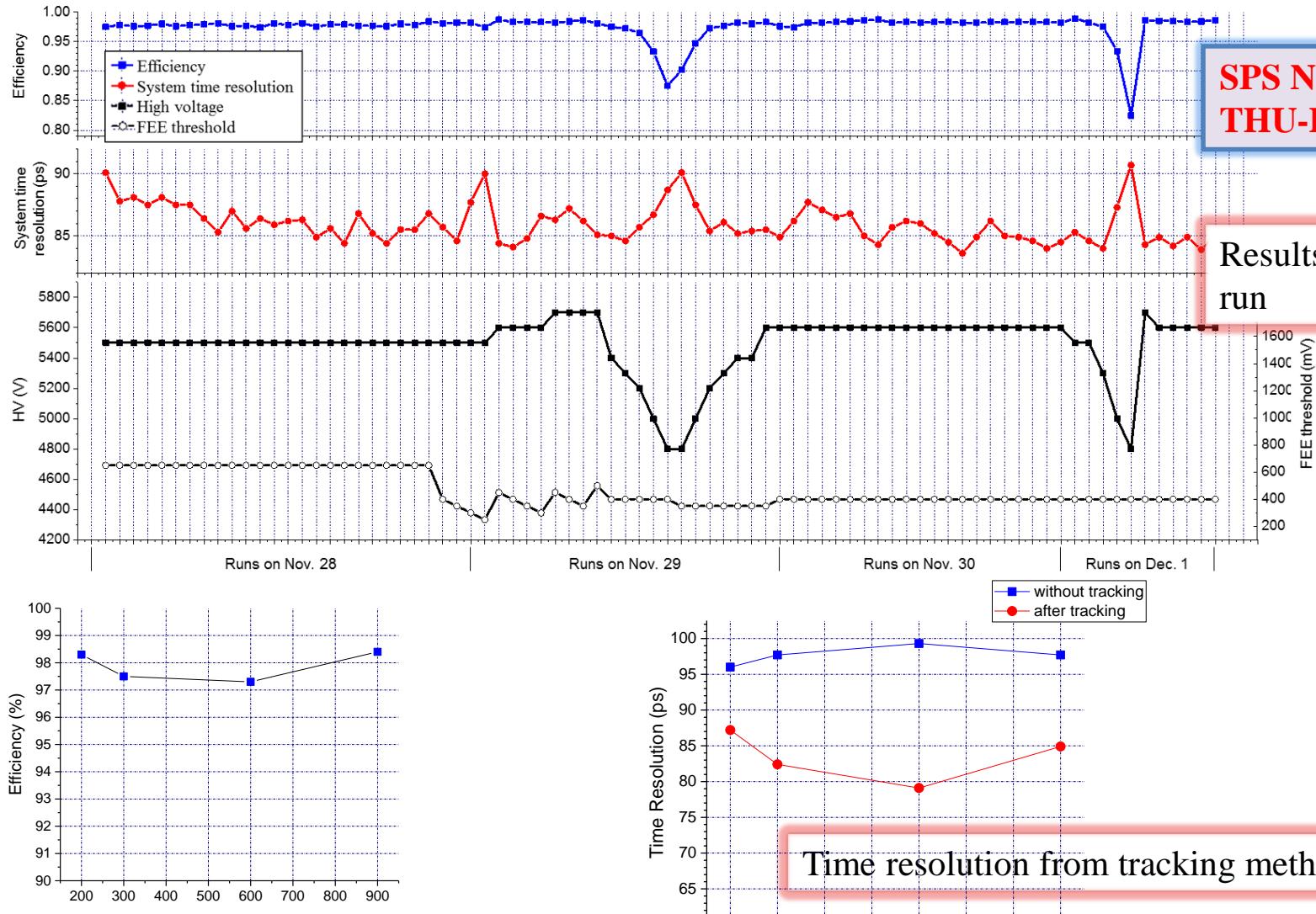
Experimental Setup:



High rate test in February 2015 at SPS CERN
13 GeV Ar beam
Flux rate **around 1kHz/cm²**



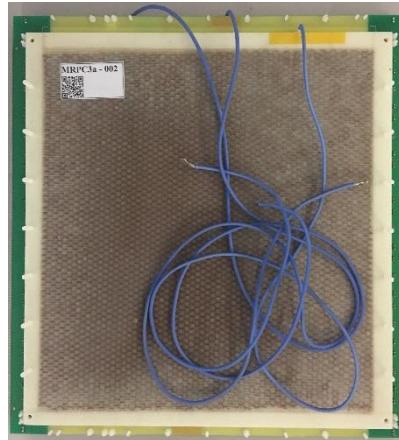
Performance of the prototype



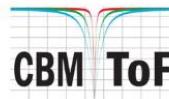


Mass production of high rate MRPC

Two-dimensional code of MRPC



Development of MRPC for CBM-TOF



Introduction >
Material >
Module Test >
Other Stuff

List of Tsinghua MRPC modules #001 - #040

#001	#002	#003	#004	#005
#006	#007	#008	#009	#010
#011	#012	#013	#014	#015
#016	#017	#018	#019	#020
#021	#022	#023	#024	#025
#026	#027	#028	#029	#030

Production website:

http://hepd.ep.tsinghua.edu.cn/CBM_TOF/

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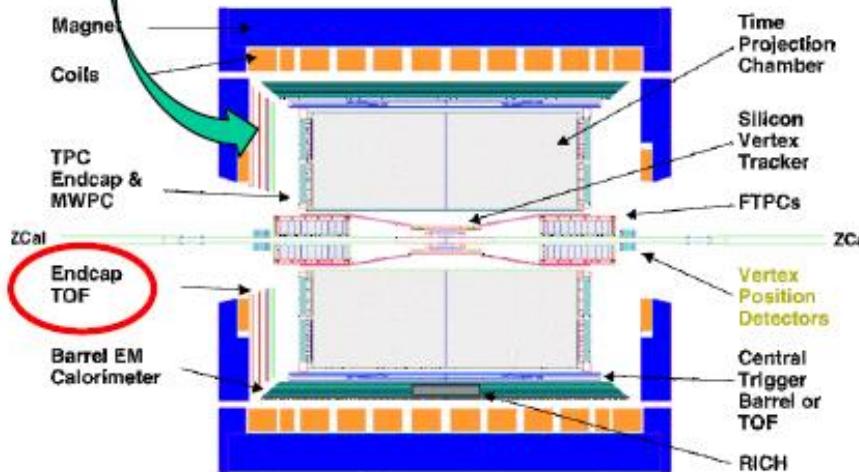
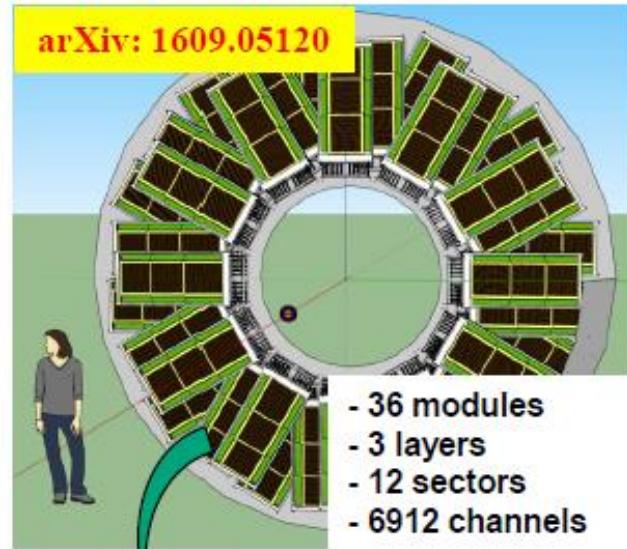
Wang Yi, THU

The 2018 international workshop on the high energy Circular Electron-Positron Collider (CEPC)

MRPC生产记录表 / MRPC3a Quality Assurance Table									
MRPC ID	来自信号与批次 / Glass Batch No.		用料量/Amount		用料量/Amount		Point 5		
	玻璃 / Glass	NO.9 151225	玻璃 / Glass	NO.11 151225	玻璃 / Glass	NO.9 151225			
电极玻璃 / Electrode	电极玻璃 / Electrode 1	8	2	3	7	7	7		
	电极玻璃 / Electrode 2	3	3	4	3	3	3		
	电极玻璃 / Electrode 3	5	8	5	8	5	5		
	电极玻璃 / Electrode 4	8	4	3	5	5	5		
蜂窝板 / Honeycomb	√								
PCB上下板 / Top & Bottom PCB	√								
PCB中间板 / Middle PCB	焊接保护电阻 / Protection Resistor	外侧引脚信号与地之间阻值是否均为100Ω / Resistance Measured on Outside Resistor		√	√	√	Unqualified / 0		
	内侧引脚信号与地之间阻值是否均为200Ω / Resistance Measured on Inside Resistor	√		√	√	√	Unqualified / 0		
Mylar / Mylar	焊接双排插针 / Connector	16个插座与电场板的厚度是否均≤6.7mm / Thickness of the connectors		√	√	√	Unqualified / 0		
PCB上下板高压 / Top & Bottom HV	√								
PCB中间板高压 / Middle HV	√								
金属 / Spacer	√								
厚度 / Thickness	Point 1	Point 2	Point 3	Point 4	Point 5	Point 6	Point 7		
上下PCB / Between Top & Bottom PCB	11.44	11.47	11.44	11.41	11.57	11.45	11.59		
上中PCB / Between Top & Middle PCB	4.61	4.77	4.67	4.76	4.66	4.79	4.72		
下中PCB / Between Bottom & Middle PCB	4.63	5.03	5.02	4.87	4.96	4.84	4.84		
总厚度 / Total Thickness	25.98	25.92	26.11	26.12	26.03	26.13	26.15		
经本人签字 / Signature	杨林								
日期 / Date	08/09/2017								
备注 / Note									



CBM Phase0: eTOF @STAR



Time line

- Jan 2018
- Mar. 2018
- Fall 2018
- Fall 2018
- Feb 2019/2020
- Summer 2021

shipping and installation of one sector

2nd system integration test with one sector by participating in the Run18 beam time in STAR

shipping all 33 modules including infrastructure (gas system, LV-, HV-power supply) to BNL

Installation and commissioning

Start of the BES II campaign

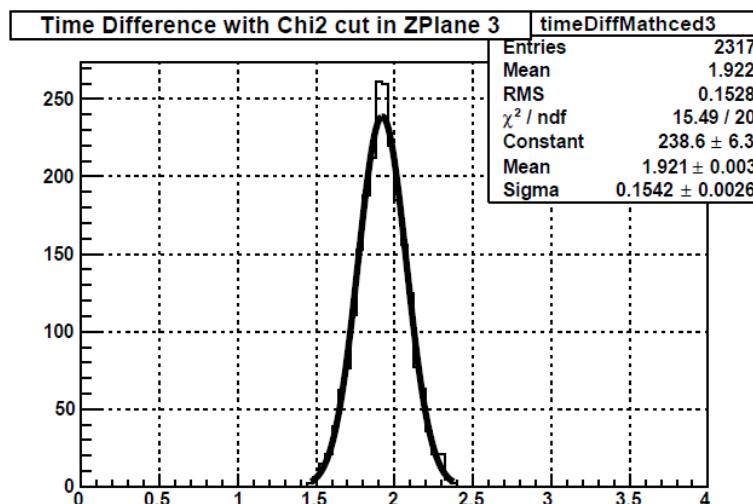
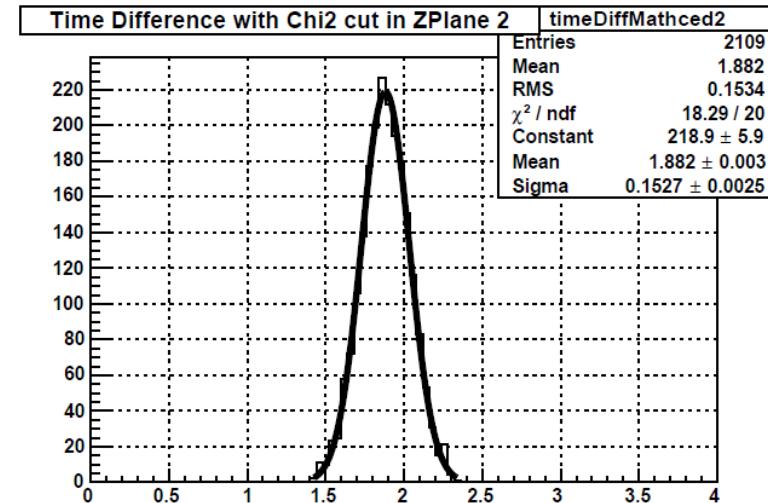
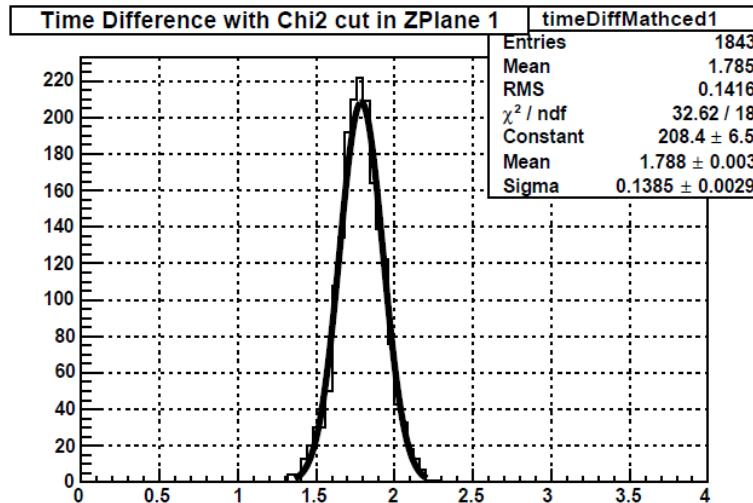
Decommissioning and shipping of all modules including infrastructure to FAIR





Time resolution

StETofAnalysisMaker – Time Resolution

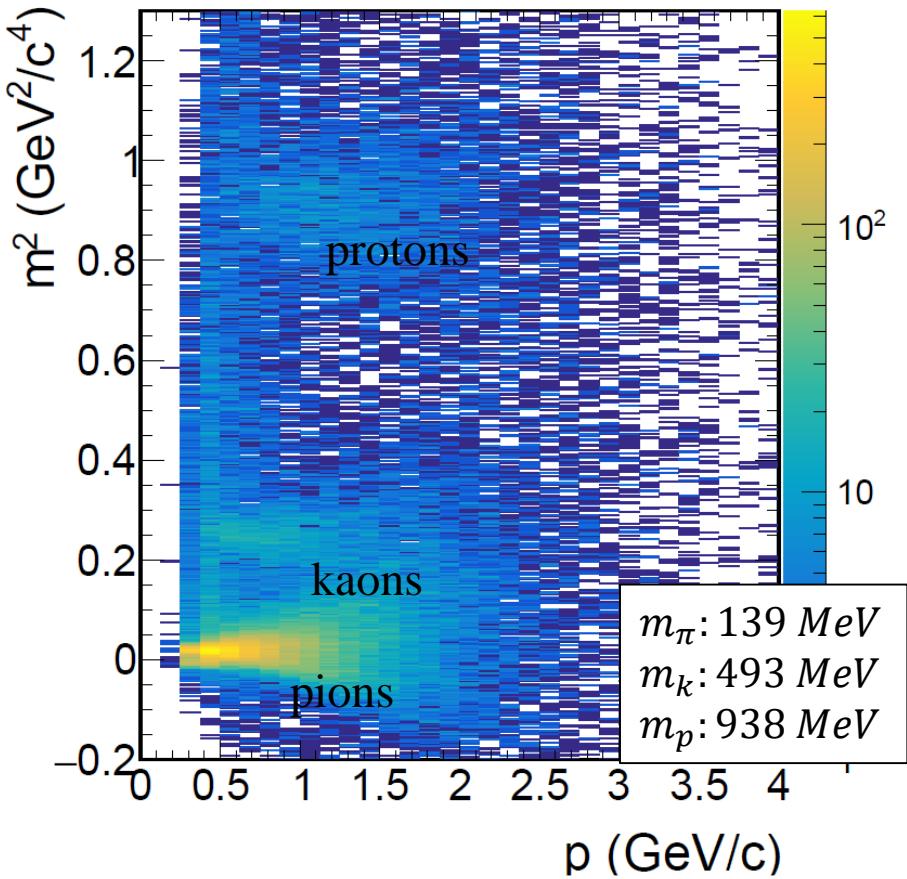
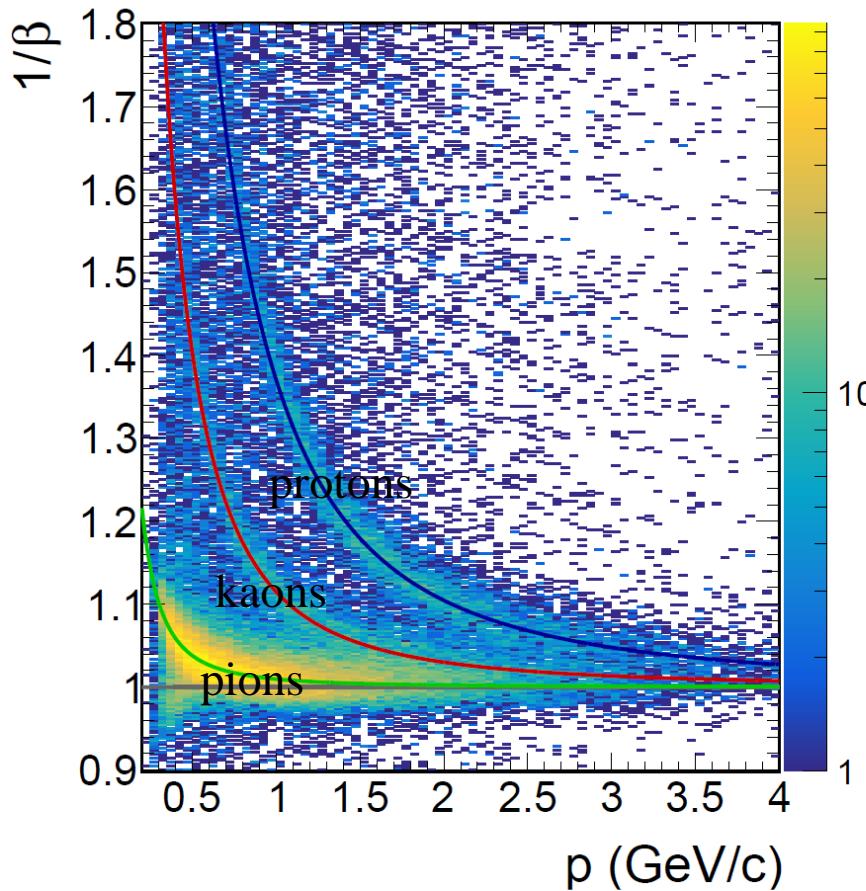


The independent resolution of each counter is around 100 ps (after divided by $\sqrt{2}$).
Should get improved with calibration.



PID of STAR-eTOF

StETofMatchMaker – PID Information 2018 Au Au 27GeV, 2M events

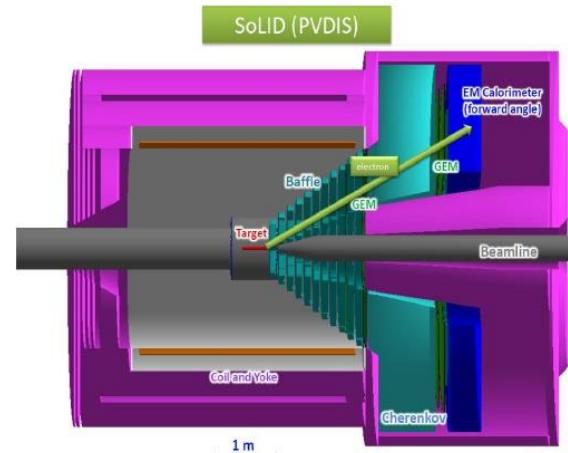
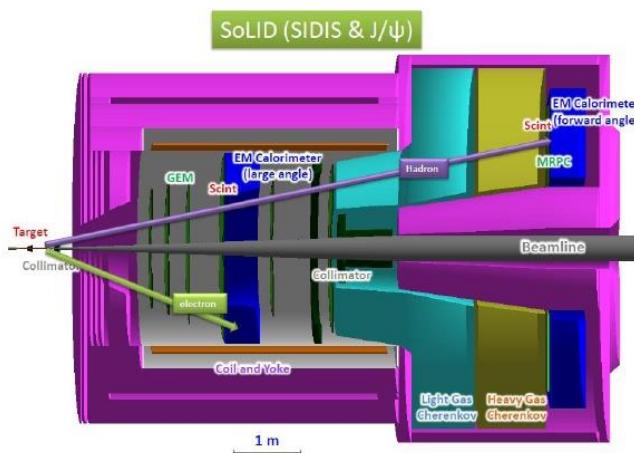




Overview of SoLID

Solenoidal Large Intensity Device

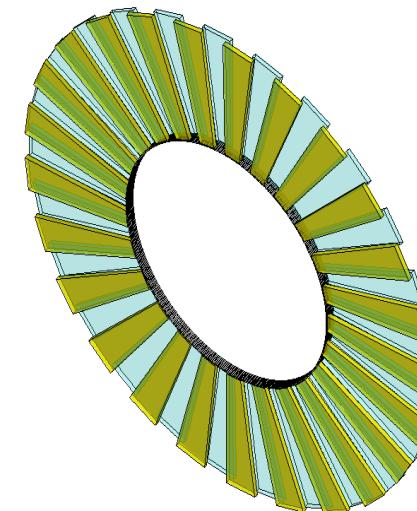
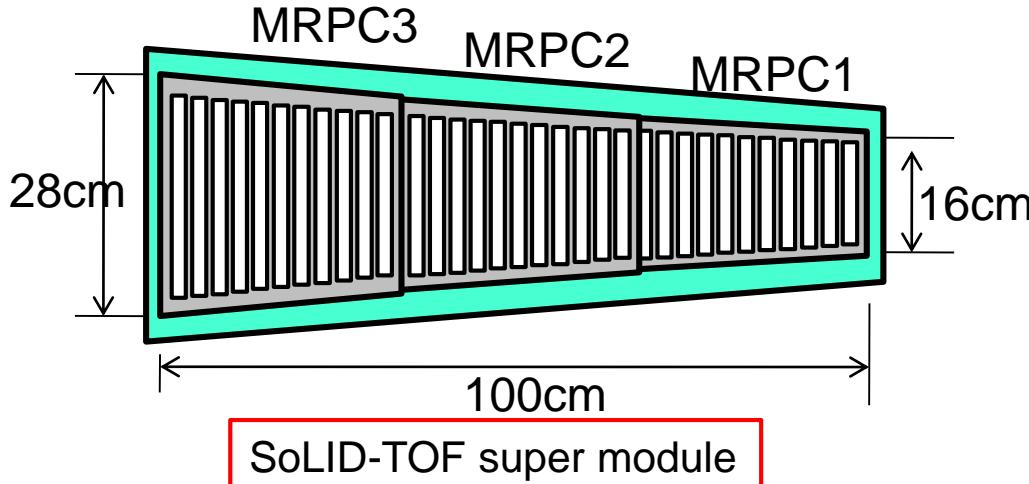
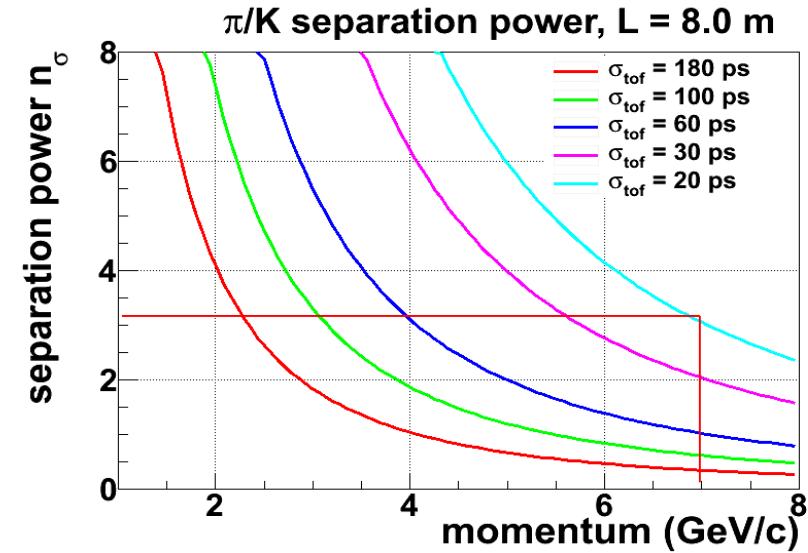
- Full exploitation of JLab 12 GeV Upgrade
→ A Large Acceptance Detector AND Can Handle High Luminosity (10^{37} - 10^{39})
Take advantage of latest development in detectors , data acquisitions and simulations
Reach ultimate precision for SIDIS (TMDs), PVDIS in high-x region and threshold J/ ψ
- 5 highly rated experiments approved (+3)
Three SIDIS experiments, one PVDIS, one J/ ψ production (+ three run group experiments)
- Strong collaboration (250+ collaborators from 70+ institutes, 13 countries)
Significant international contributions (Chinese collaboration)





SoLID-TOF structure

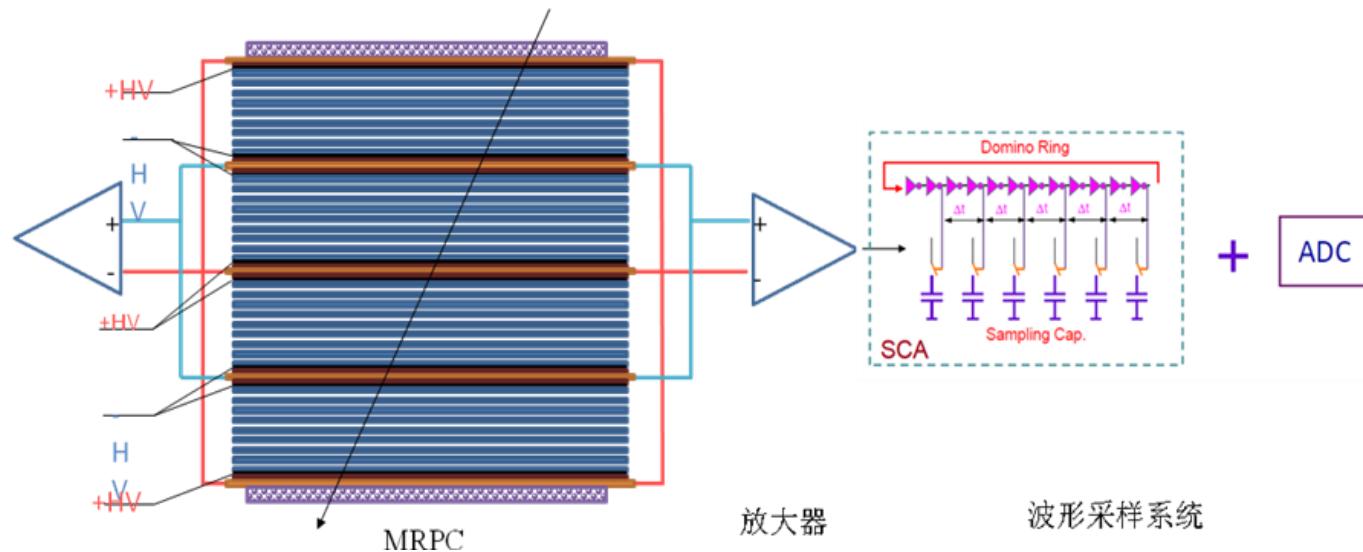
- The MRPC is developed for the TOF of SoLID
- Main Requirements for TOF:
 - π/k separation up to $7\text{GeV}/c$
 - Time resolution < 20ps
 - Rate capability > $20\text{kHz}/\text{cm}^2$





Technical route

- Challenge for both MRPC and electronics.
- Electronics: Fast amplifier + pulse sampling
- New analysis method: take the advantage of the entire waveform

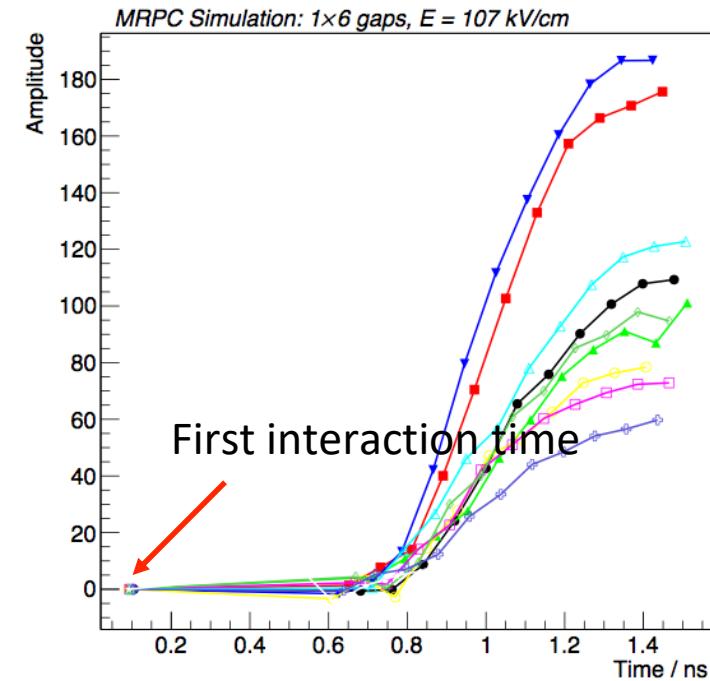




Neural network was used to reconstruct timing

- The analysis method is based on the **neural network**.
- Artificial neural network(NN): powerful && widely used in high energy physics
- Introduce NN to obtain good time resolution:
 - Find out the patterns from the MRPC signal and estimate the particle 1st interaction time more precisely.

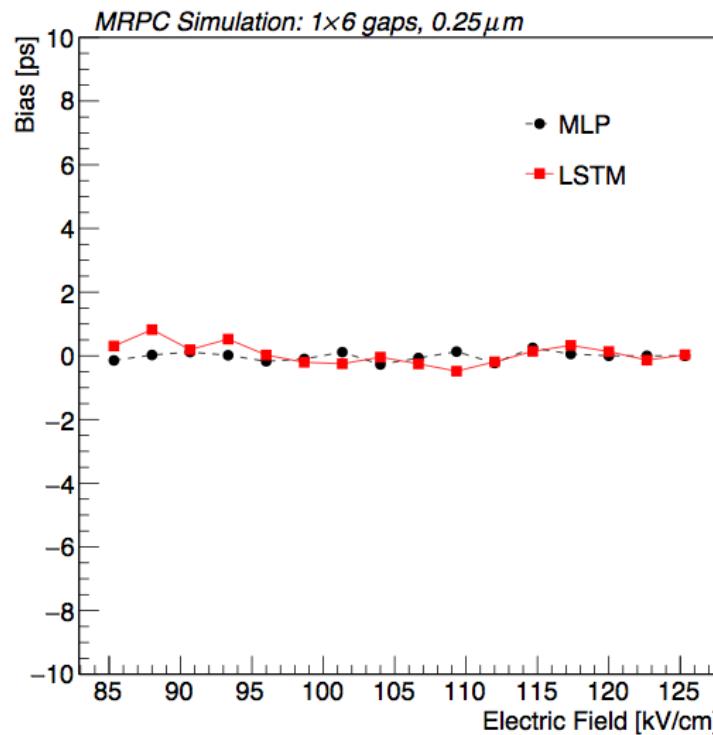
- 1 Learn from the simulation waveforms
- 2 Test with simulation data
- 3 Test with experiment data



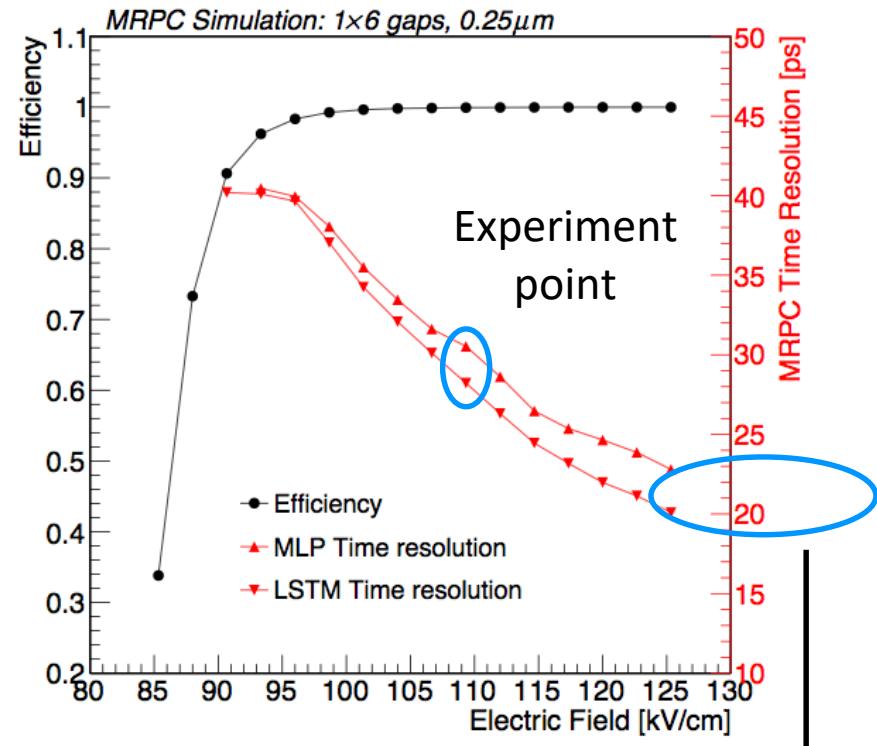
Simulation results

- Define bias: $t_{estimate} - t_{truth}$

Accuracy



Precision

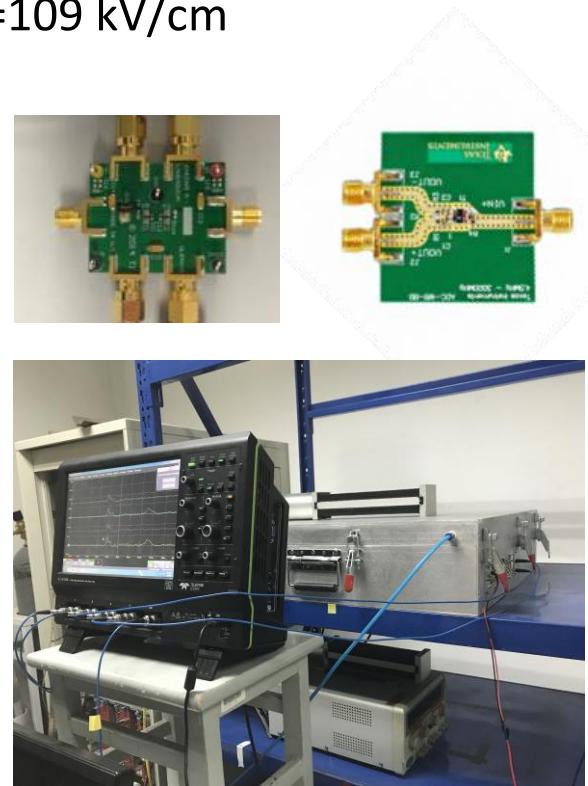
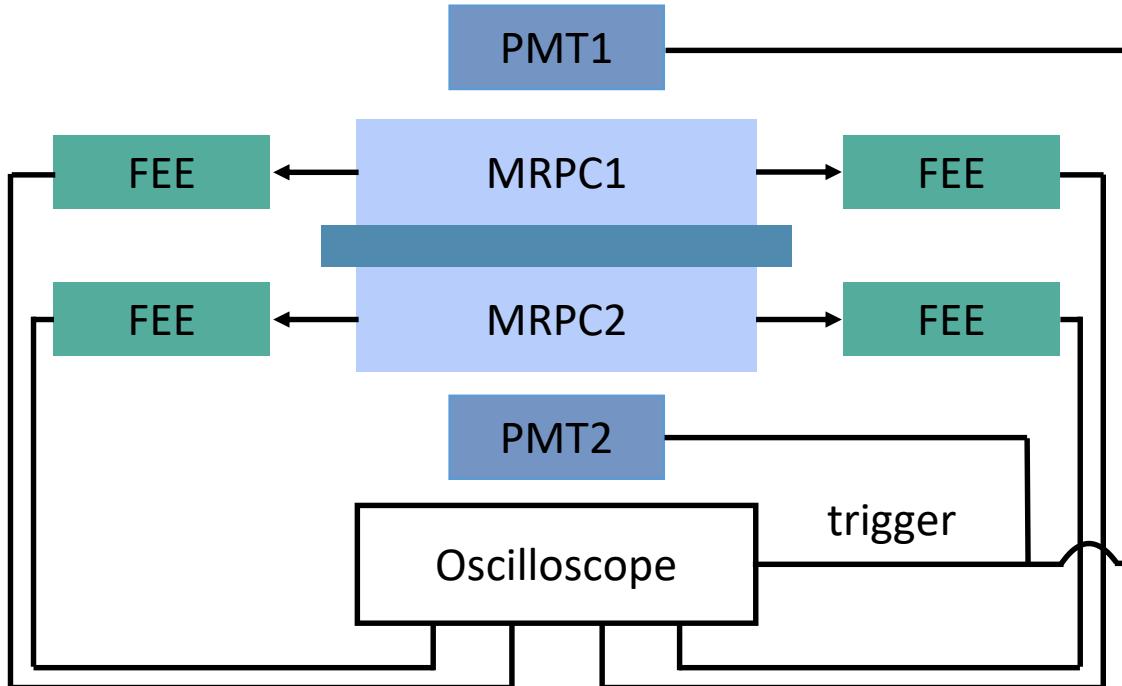


- Accuracy is good and stable
- The best time resolution can reach around 20 ps.

Streamer may happen

Experimental setup

- Experiment of the cosmic ray
- 2 identical MRPC: 6-gap, 0.25mm gap, working at $E=109$ kV/cm



- Oscilloscope bandwidth: 1 GHz
- Sampling rate: 10 GS/s

Leading edge: 700~800 ps

7~8 points along the edge

Experimental results

- The 4 waveforms are estimated by the LSTM models separately
- Define: $\Delta t = t_{MRPC1} - t_{MRPC2}$
for vertical particles

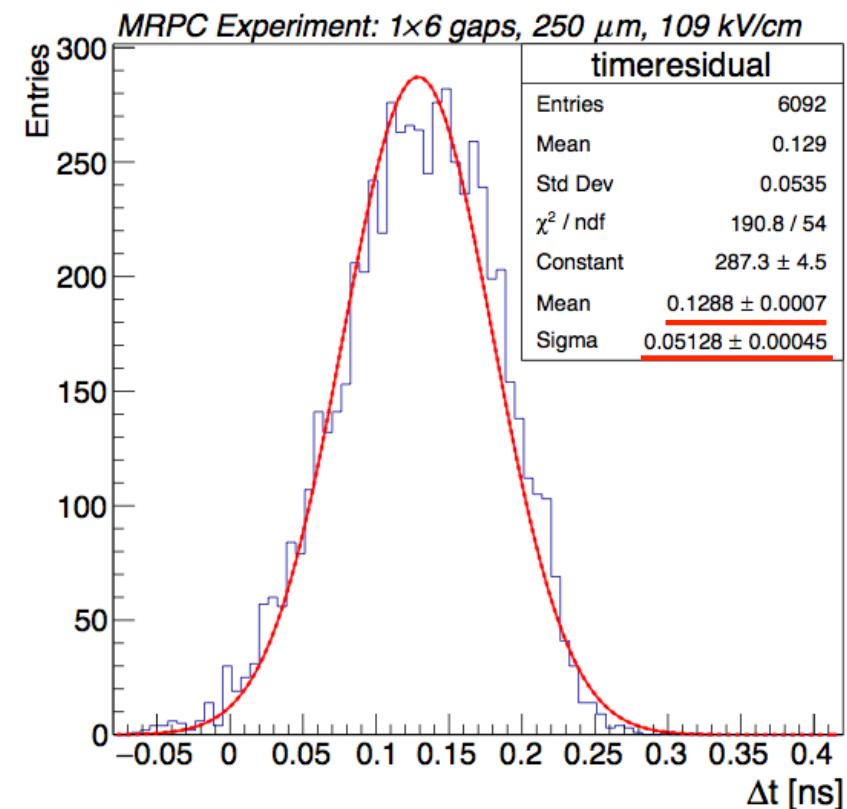
$$\Delta t_{true} = \frac{d_{MRPC} + d_{block}}{v} = \sim 130 \text{ ps}$$

- The time resolution of two MRPCs are independent:

$$\sigma_{MRPC} = \frac{\sigma(\Delta t)}{\sqrt{2}}$$

- With LSTM model, for vertical particles, the time resolution is:

$$51.28/\sqrt{2} = 36.3 \text{ ps}$$

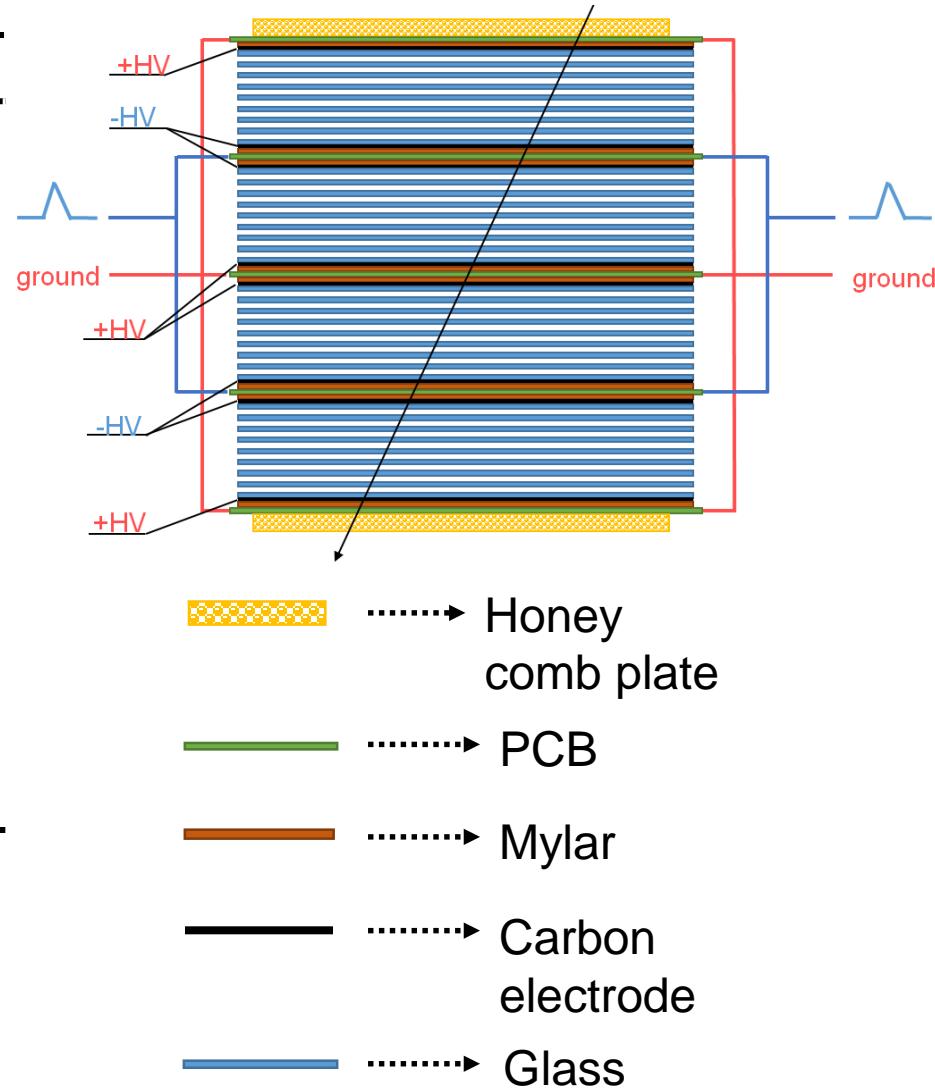


For MRPC of 6-gap, 0.25mm gas gap



Design of 3^g MRPC for SoLID

Item	dimension/mm
Honeycomb	90×265×7.5
Outer PCB	120×298×0.6
Middle PCB1	120×298×1.2
Middle PCB2	120×328×1.2
Strip length	268
Strip width	7
Mylar	90×268×0.25
Glass	80×258×0.5
Carbon	72×250
Gas gap width	0.104
Number of gas gap	32

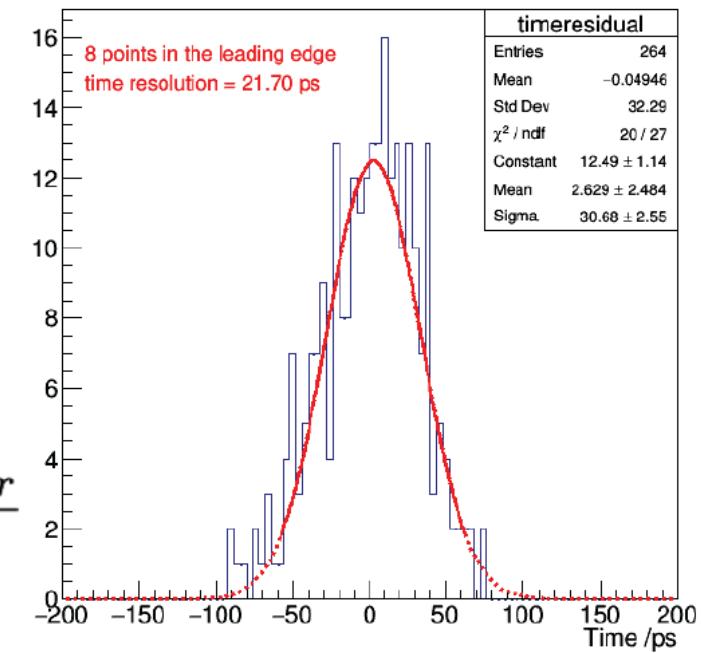


Analysis with neural network

- Test system: 2 MRPC

$$\begin{aligned}\sigma(\Delta t) &= \sigma(t_{res1} - t_{res2}) = \sqrt{\sigma^2(t_{res1}) + \sigma^2(t_{res2})} = \sqrt{2\sigma_{MRPC}^2} \\ &= \sigma(t_{true2} - t_{est2} - t_{true1} + t_{est1}) = \sigma(t_{est1} - t_{est2}) \\ &= \sigma\left(\frac{t_{est1l} + t_{est1r}}{2} - \frac{t_{est2l} + t_{est2r}}{2}\right) \\ \sigma_{MRPC} &= \frac{\sigma(\Delta t)}{\sqrt{2}}\end{aligned}$$

- SCA+ADC **waveform** sampling
 - Train with simulation data, test with **experiment** data
 - Plot
- $$Time = \frac{t_{est1l} + t_{est1r}}{2} - \frac{t_{est2l} + t_{est2r}}{2}$$
- The time resolution can reach 20 ps





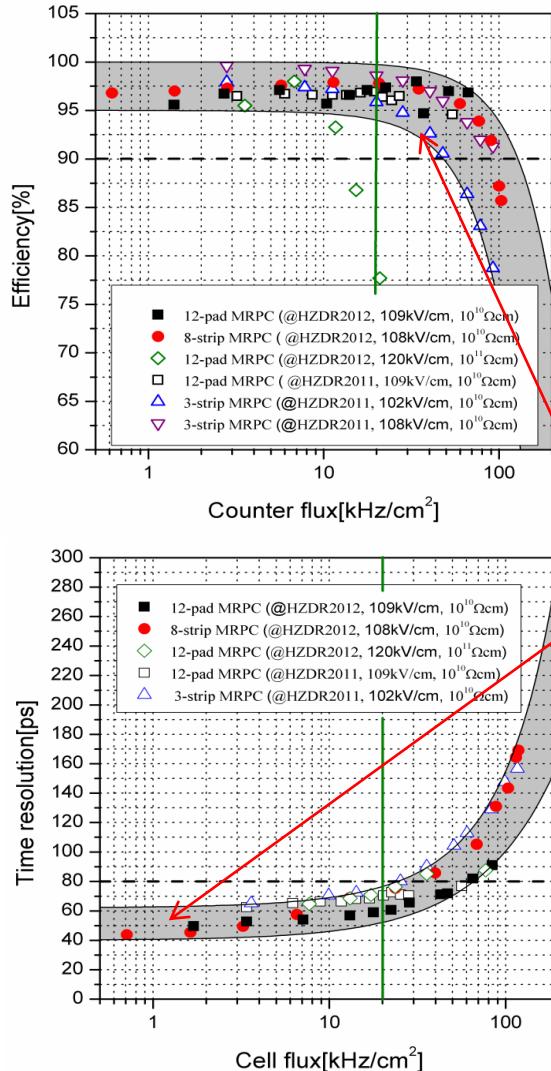
Conclusions

- MTRC-TOF played an important role in modern high energy nuclear physics experiments.
- High rate and high resolution TOF is being developed.
- New technology should be studied:
 - New material (low resistive glass)**
 - New electronics (switched capacitor array (SCA) and high precision TDC)**
 - New analysis method (deep learning technology)**

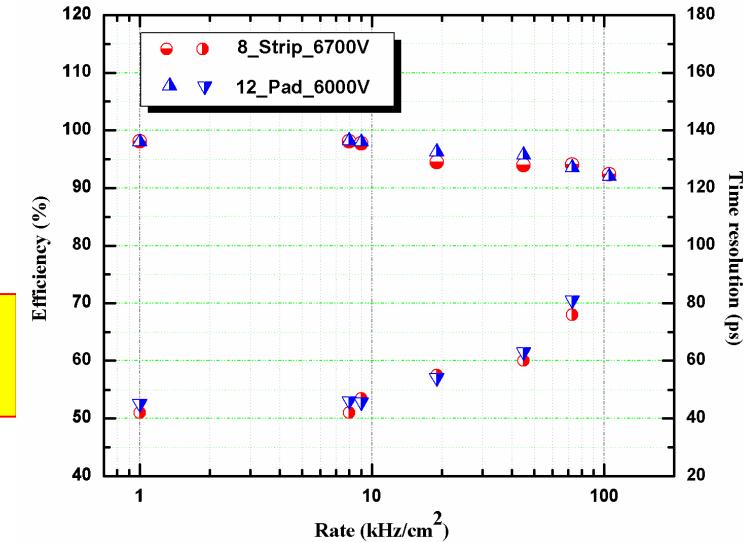


Thanks for your attention!

Rate capability of high rate MRPC



Test results at Nuclotron, Dubna, 2013



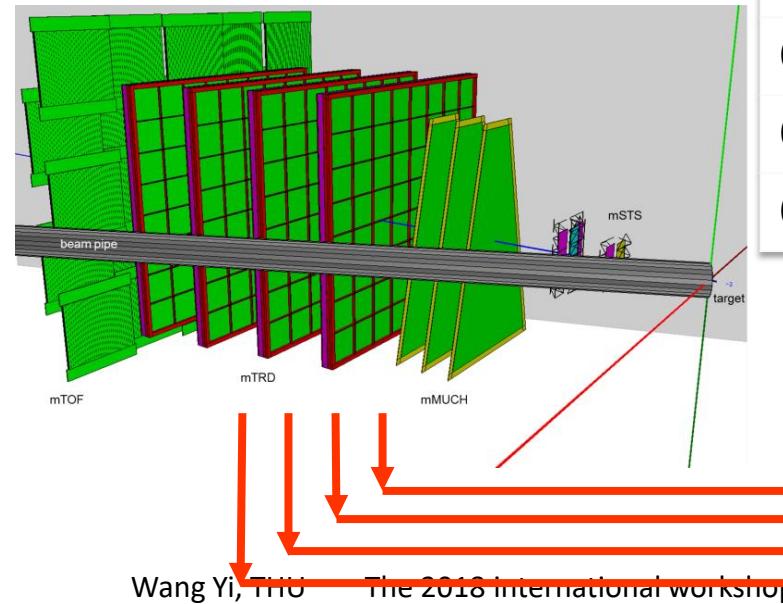
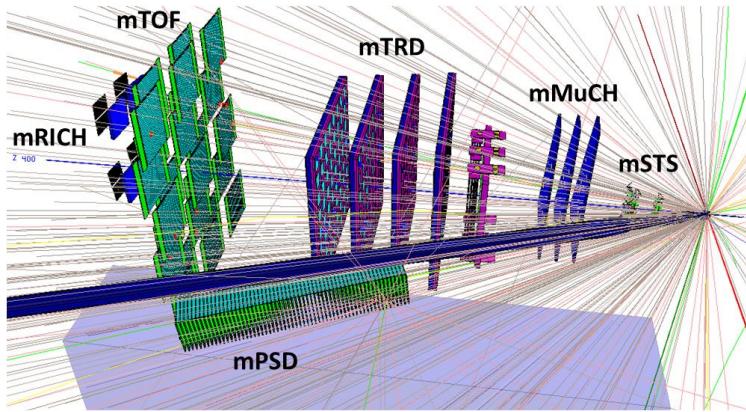
Rate: 70kHz/cm²
Time resolution: 40 ps

Even though the rate is 70kHz/cm², the efficiency is still higher than 90% and the time resolution is about 80ps.

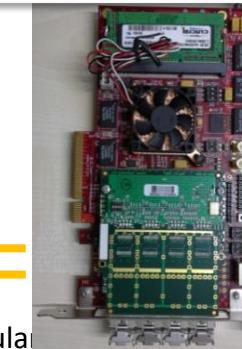
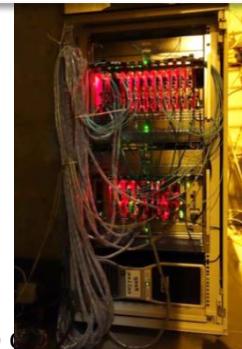


mCBM@SIS18

Schedule

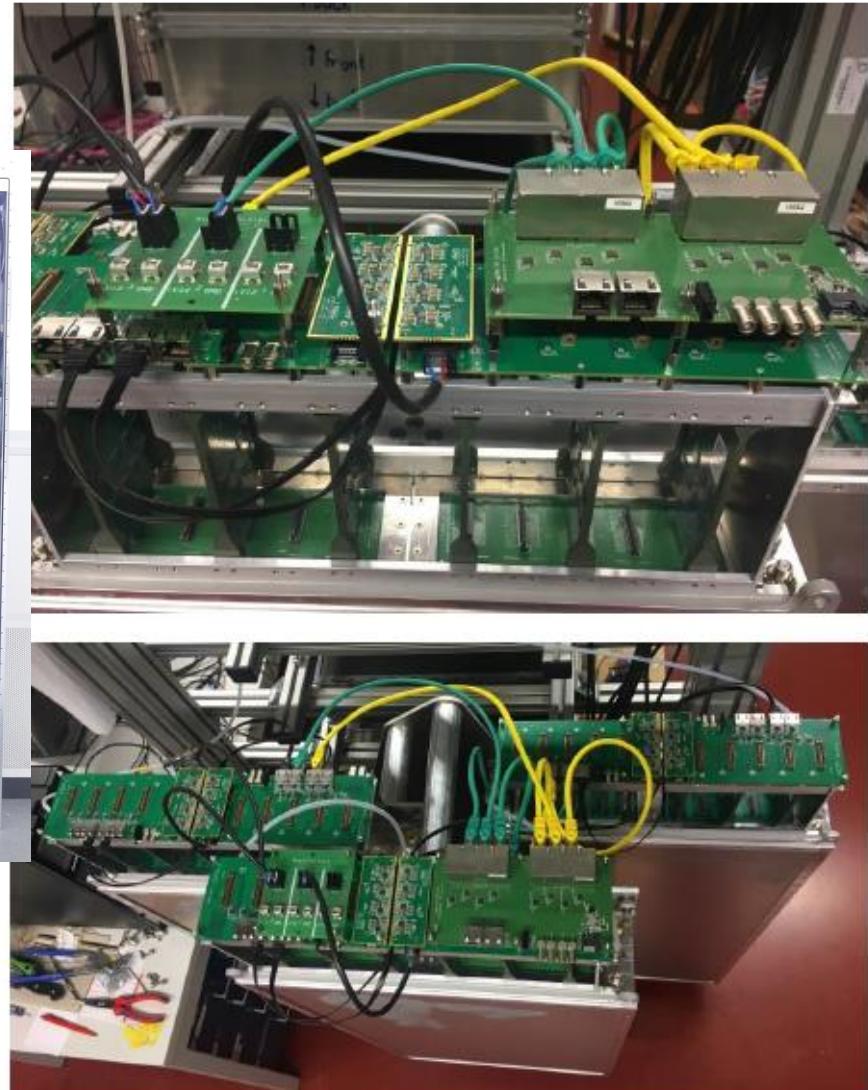


- | | |
|---------|---|
| 10/2017 | HTD cave & beam line: preparation of construction, start of procurement |
| 11/2017 | HTD cave & beam line: start of construction |
| 11/2017 | mDAQ test stand @ Heidelberg operational |
| 11/2017 | installation of detector subsystems:
mechanical design freeze |
| 03/2018 | HTD cave construction completed |
| 04/2018 | mFLES cluster @ Green IT Cube installed |
| 05/2018 | installation of detector stations |
| 06/2018 | start commissioning w/o beam |
| 09/2018 | start commissioning with beam |

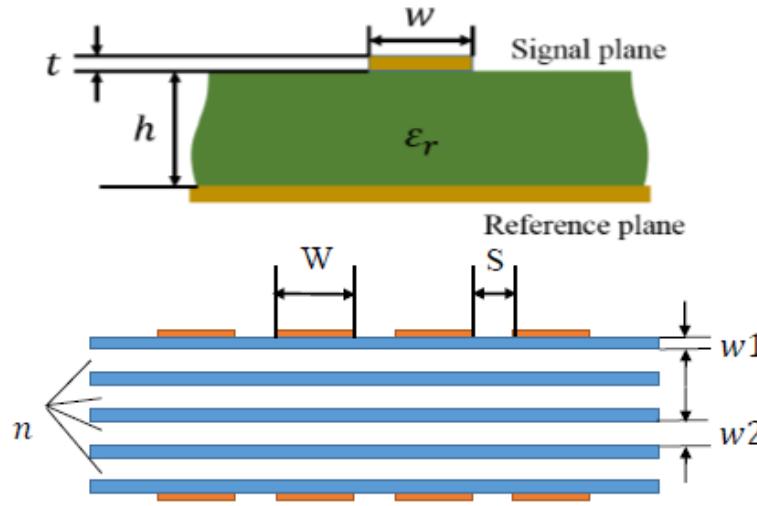




Production of modules for eTOF and mCBM



Approximate formula for impedance estimation



$$Z_0 = \frac{87}{\sqrt{\epsilon_r + 1.41}} \ln \frac{5.98h}{0.8w + t}$$

Coefficients: $a(1) - a(8)$
 Number of gas gaps: n
 Number of stacks: n_s
 Width of glass: w_1
 Width of gaps: w_2
 Width of strips: w
 Equivalent dielectric constant: ϵ

Approximate formula for impedance estimation in MRPC detector:

$$Imp = \frac{\frac{a(1)}{\sqrt{\epsilon + a(2)}} \times \log \frac{a(3) \times n \times w_2 + a(4) \times (n+1) \times w_1}{w - a(5)} + a(6) \times \sqrt{\frac{w}{n \times w_2 + (n+1) \times w_1}} + a(7) \times \log \frac{w_1}{w_2}}{n_s + a(8)}$$

$$\epsilon_{eq} = \left(\frac{n \times w_2 \times \sqrt{\epsilon_{air}} + (n+1) \times w_1 \times \sqrt{\epsilon_g}}{n \times w_2 + (n+1) \times w_1} \right)^2$$



Approximate formula for impedance estimation

Approximate formula for calculating the impedance of transmission lines in MRPC Detector:

$$Imp = \frac{\frac{a(1)}{\sqrt{\varepsilon + a(2)}} \times \log \frac{a(3) \times n \times w2 + a(4) \times (n + 1) \times w1}{w - a(5)} + a(6) \times \sqrt{\frac{w}{n \times w2 + (n + 1) \times w1}} + a(7) \times \log \frac{w1}{w2}}{ns + a(8)}$$

Coefficients: $a(1) - a(8)$

406.3467 ± 15.0495

8.6294 ± 1.0010

6.1138 ± 0.1998

0.6871 ± 0.0606

0.5577 ± 0.0289

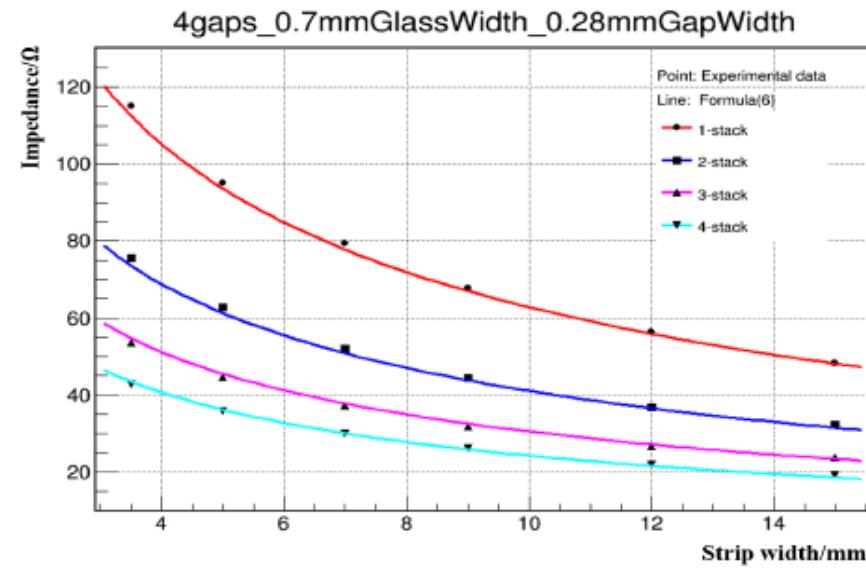
59.0823 ± 1.8964

37.5319 ± 1.8673

0.895 ± 0.0089

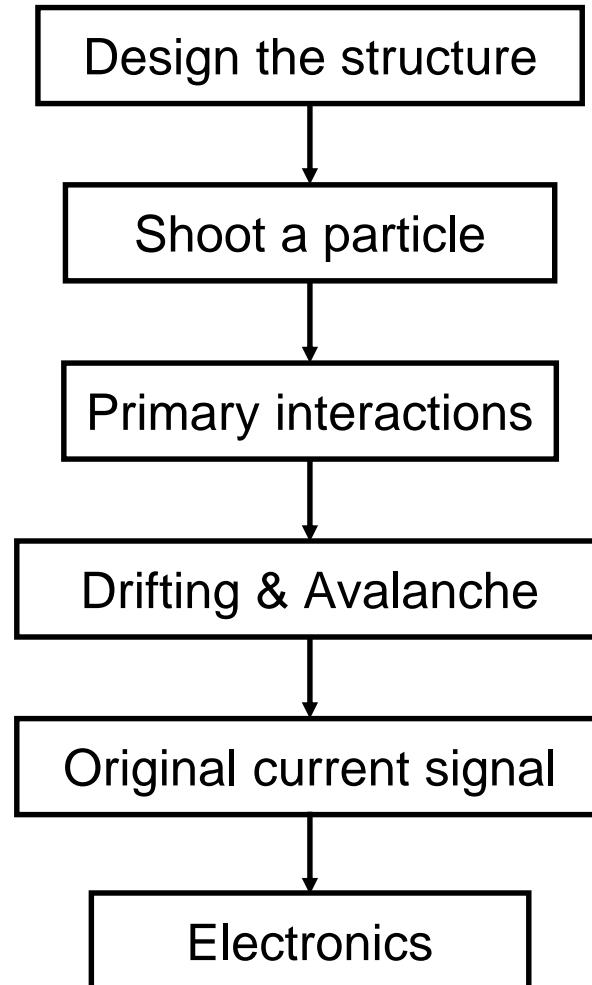
RMSE= 1.2043

R-square= 0.9977





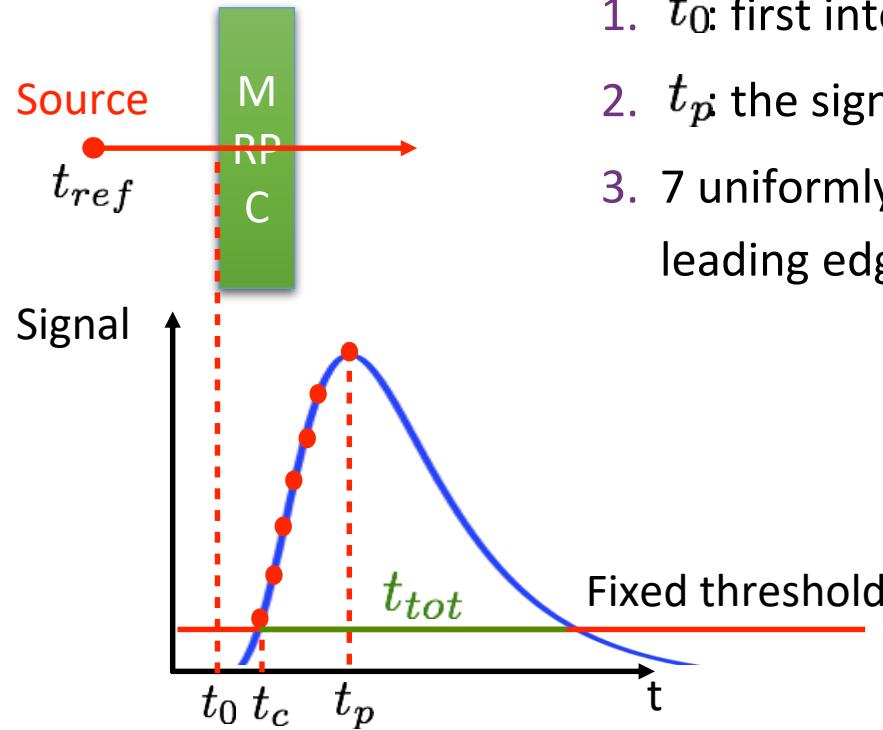
Waveform simulation



- MRPC structure
 - 6-gas MRPC
 - Gap/glass thickness: 0.25/0.7 mm
 - Gas: 90% $\text{C}_2\text{H}_2\text{F}_4$, 5% C_4H_{10} and 5% SF_6
 -
- Avalanche through drifting
 - $$\frac{d\bar{n}}{dx} = (\alpha - \eta)\bar{n}$$
 α : Townsend coefficient
 η : Attachment coefficient
- Induced current: $i(t) = \frac{E_W \cdot v}{V_W} e_0 N(t)$
- Front-end electronics + noise

*F. Wang, et al., A standalone simulation framework of the mrpc detector read out in waveforms, arXiv:1805.02387.

Simulation data



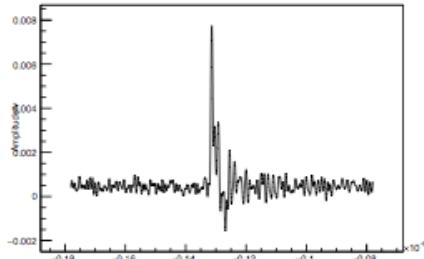
Simulation dataset :

1. t_0 : first interaction happens
2. t_p : the signal reach the peak
3. 7 uniformly distributed points along the leading edge

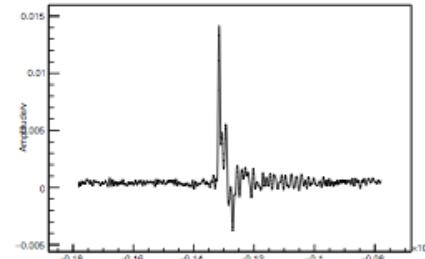
Signal waveform

- Compare the waveform

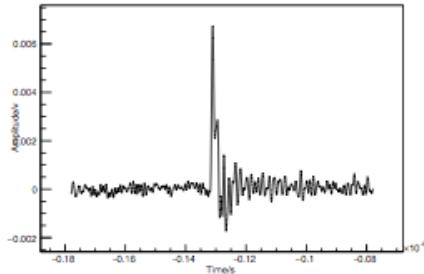
1L



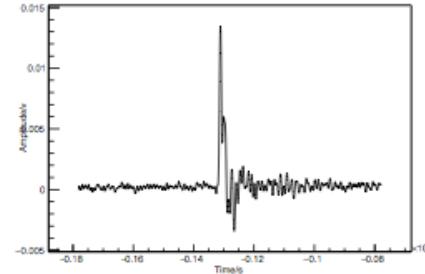
1R



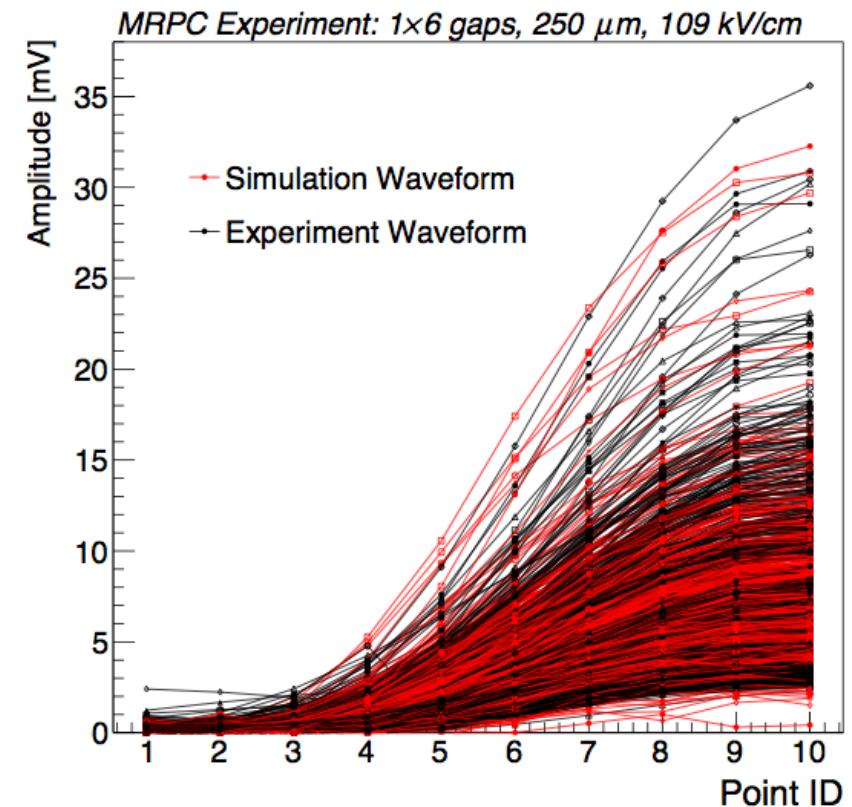
2L



2R



Waveforms of 1 event



Nearly the same!

Still with differences!

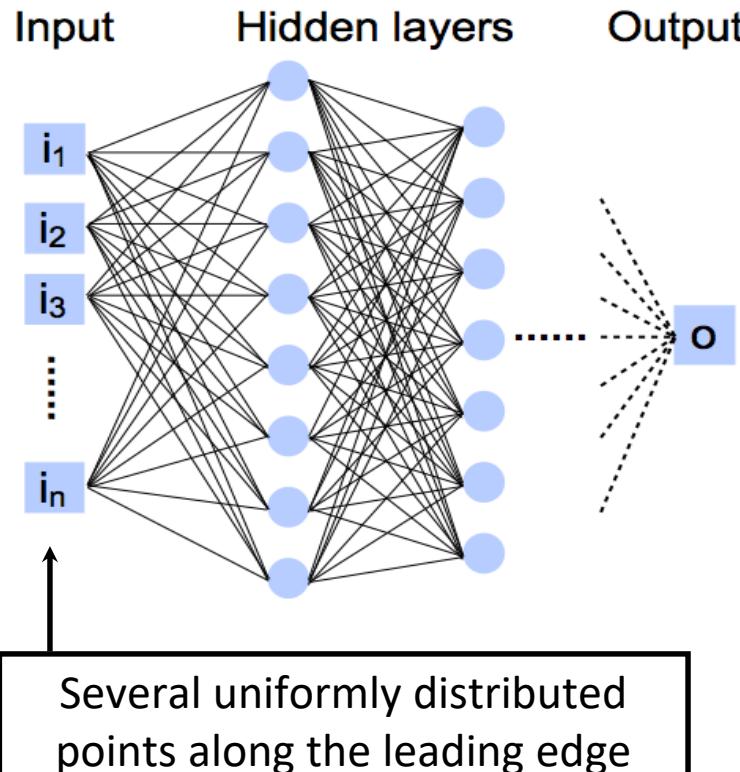


One NN: Multilayer perceptron (MLP)

- Multilayer perceptron (MLP)

$$\underline{F_i(\vec{x})} = h\left(\sum_j (\omega_{ij}^2 g(\dots g(\sum_k (\omega_{jk}^1 g(\sum_l (\omega_{kl}^0 x_l + \chi_k^0) \dots + \chi_j^1) + \chi_i^2)$$

Output Input



- Activation function: g and h —— tanh
- Weights: $\omega^{0,1}, \dots, \chi^{0,1}$
- “Dropout”: avoid overfitting

The length of the leading edge t_l

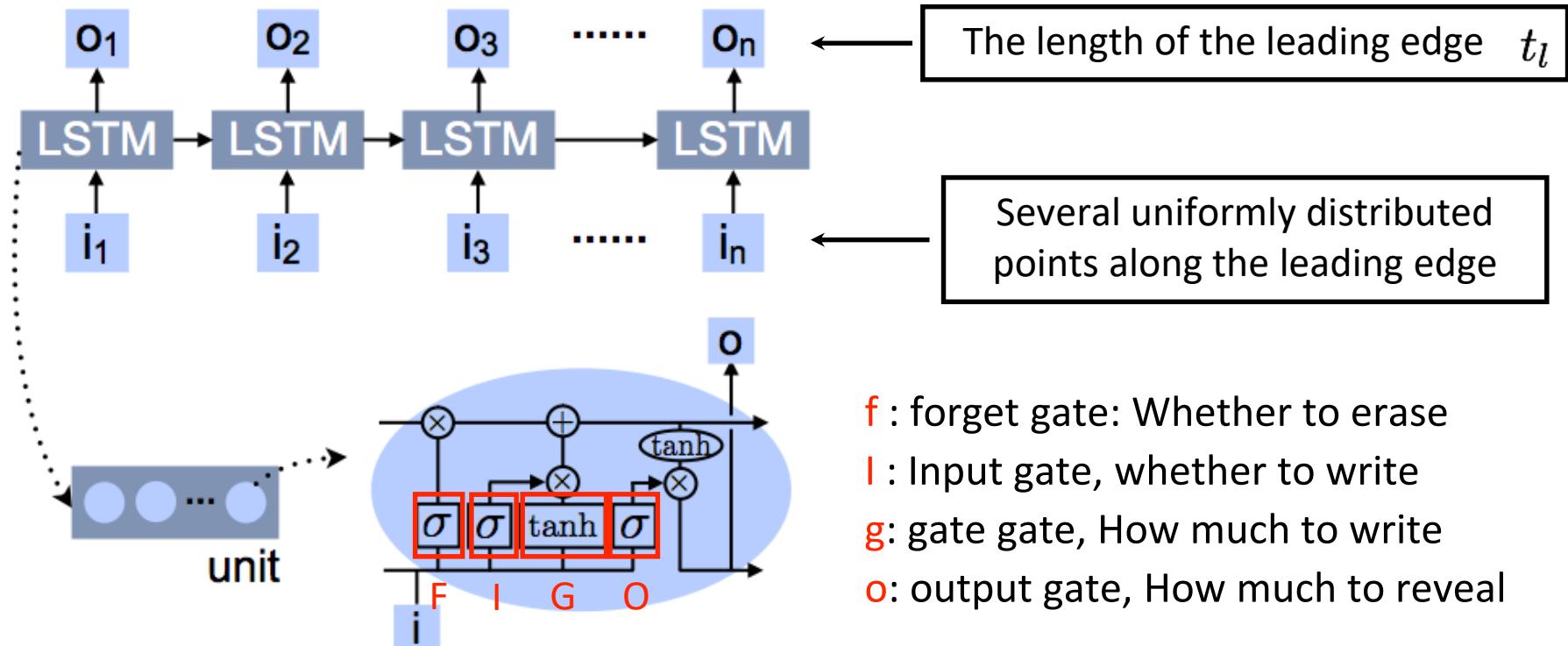
Time of the very first interaction: $t_0 = t_p - t_l$

- Train/validate/test set: 20/10/10 k
- Tensorflow & GPU: GTX 1080 Ti
- ~ 10 mins for training



Another NN: LSTM

- Recurrent neural networks(RNN): Long Short Term Memory network(LSTM)



- Train/validate/test set: 20/10/10 k
- Tensorflow & GPU: GTX 1080 Ti

> 30 mins for training