
Development of a High-Granularity Calorimeter

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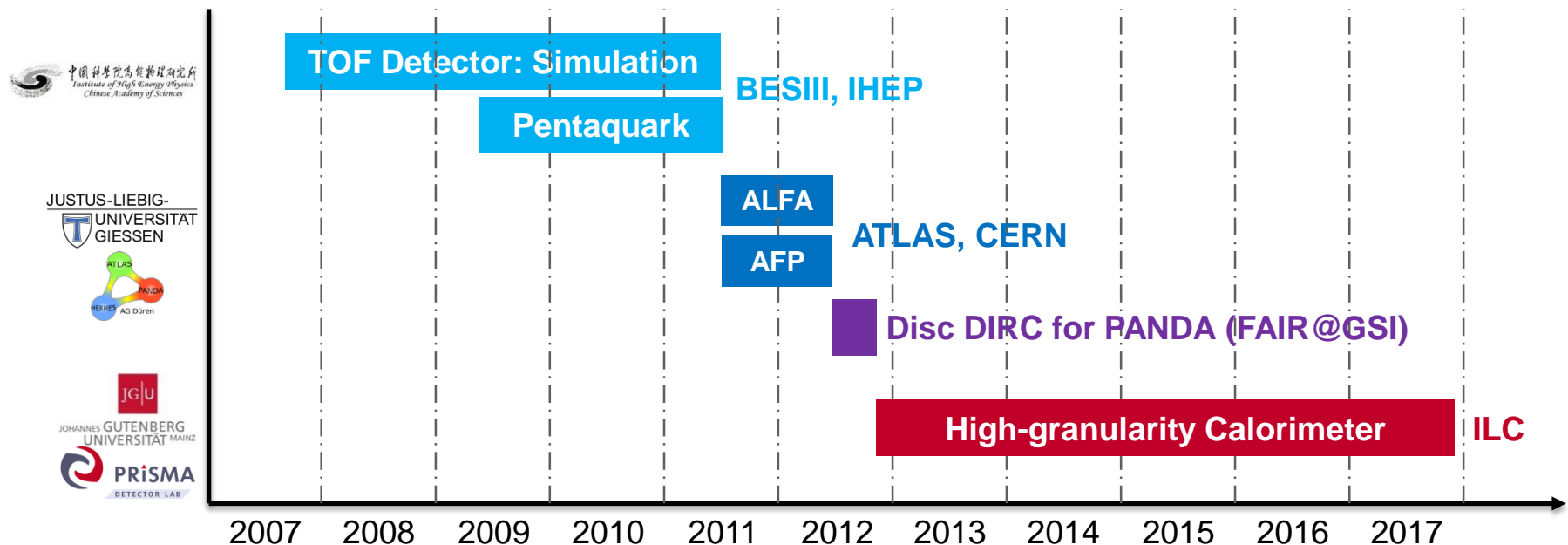
PRISMA
DETECTOR LAB



Bundesministerium
für Bildung
und Forschung

My world line

- Education and academic positions
 - 2002.9 - 2006.7: Wuhan University, Physics, Bachelor
 - 2006.9 - 2011.7: Institute of High-Energy Physics, CAS, Ph.D.
 - 2011.8 - 2012.11: University of Gießen, Germany, Postdoc
 - 2012.11 - now: University of Mainz, Germany, Postdoc
- Research experiences

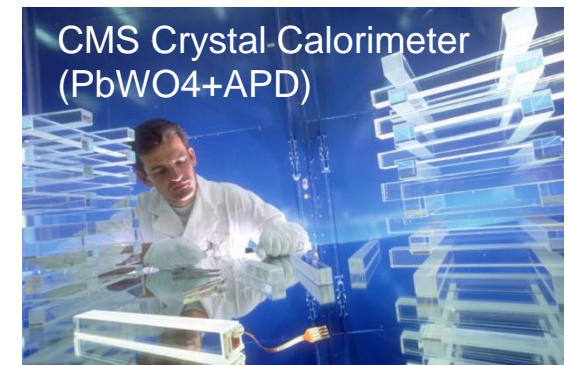
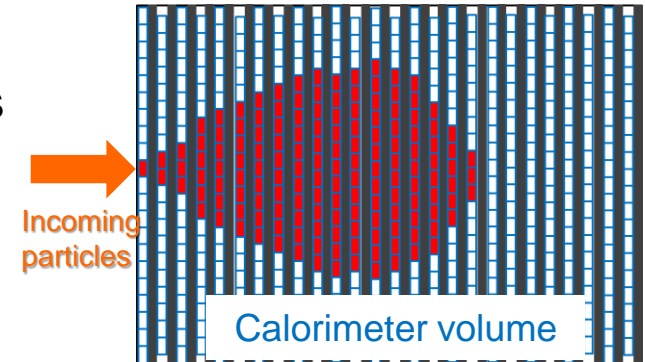


Outline

- Calorimeter in a nutshell
 - Why high granularity?
- Prototypes of a high-granularity hadronic calorimeter
 - Based on SiPM and scintillator tiles
 - Tile-on-SiPM design
 - Readout boards assembly, system integration
 - Beam test campaigns
- Ongoing and further R&D efforts
- Summary

Calorimeter: in a nutshell

- Calorimeter
 - For energy measurement of incident particles
 - Mostly also positions of energy depositions
 - Principles
 - Showers initiated by incident particle
 - Energy depositions in various forms
 - Ionization, atom excitation, Cherenkov light...
 - Signal \sim total deposited energy
- Categorized by structures
 - Homogeneous calorimeters
 - One material (high-density)
 - Same for both absorber and active medium
 - Sampling calorimeters
 - Absorber: only constrain shower (passive)
 - Typical material: Fe, Pb, U, ...
 - Sensitive elements (that generate signals)
 - Typical: scintillator, noble liquid, semiconductor, gas chamber, ...



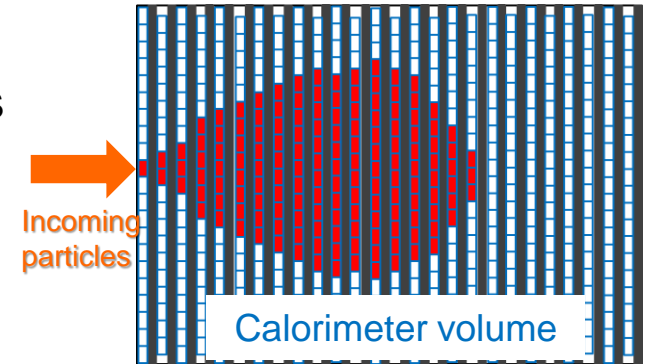
Calorimeter: in a nutshell

- Calorimeter

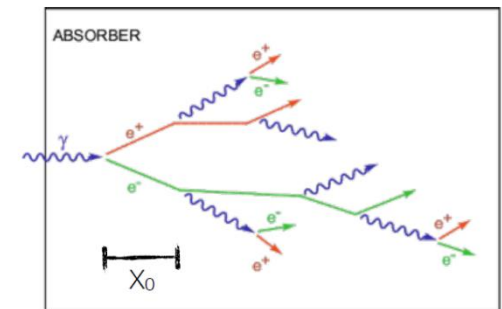
- For energy measurement of incident particles
 - Mostly also positions of energy depositions
- Principles
 - Showers initiated by incident particle
 - Energy depositions in various forms
 - Ionization, atom excitation, Cherenkov light...
 - Signal \sim total deposited energy

- Categorized by showers

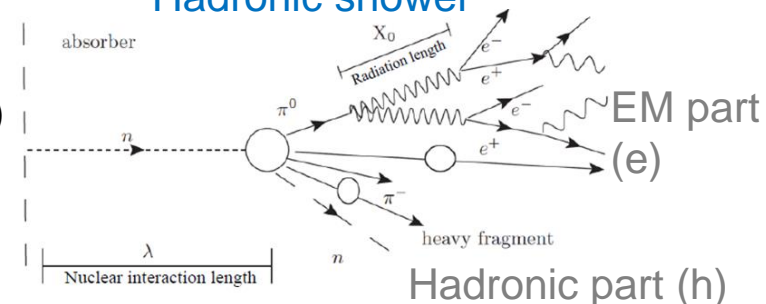
- For electromagnetic (EM) showers
 - Gammas, electrons, positrons
- For hadronic showers
 - Protons, neutrons, pions, kaons
 - EM component: compact (e.g. $\pi^0 \rightarrow \gamma\gamma$)
 - Hadronic component: sparse (more depth)
 - undetectable energy: nuclear binding, ν 's
 - $e/h > 1$ (compensation necessary)
 - f_{EM} fluctuations



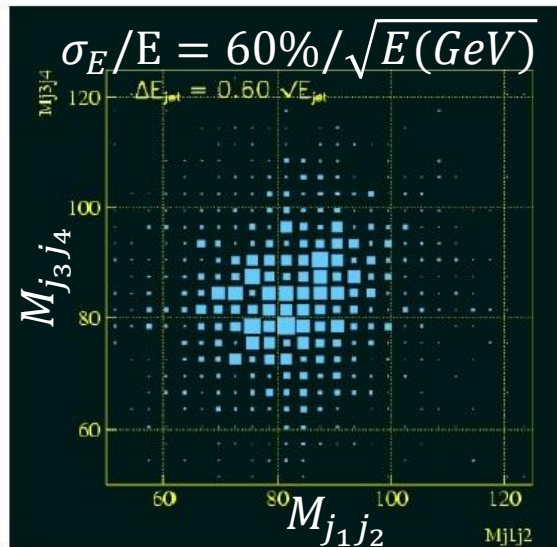
EM shower



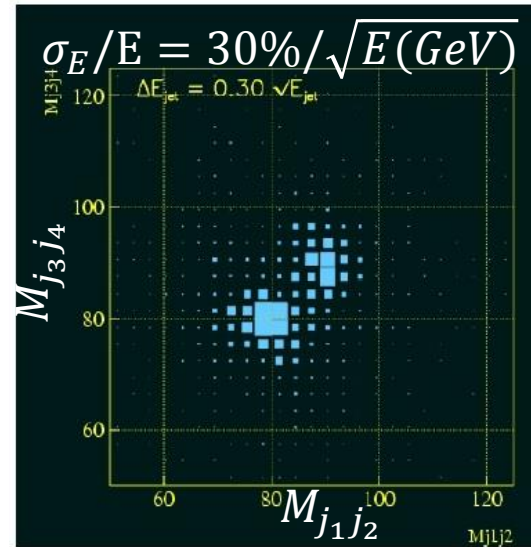
Hadronic shower



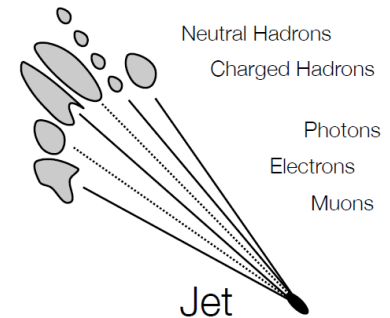
Precision physics and calorimetry



PFA



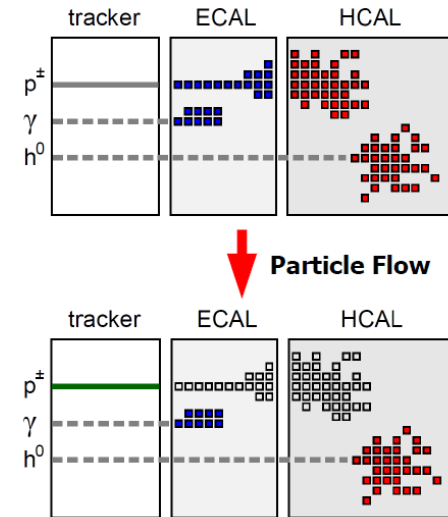
$ee \rightarrow ZHH$
 $ee \rightarrow \nu\nu WW \rightarrow \nu\nu qq$
 $ee \rightarrow \nu\nu ZZ \rightarrow \nu\nu qq$



- Precision measurements at future collider experiments
 - CEPC, CLIC, FCC-ee, ILC, etc.
 - Higgs properties, rare decays in Standard Model, searches for new particles
 - Categorized by multi-jet states and small cross-sections
 - Jet energy resolution directly influences precision measurements
- High-granularity (imaging) calorimeters based on particle-flow algorithm
 - Limited intrinsic energy resolution of hadronic calorimeter (HCAL)
 - Reduce the role of HCAL for hadrons

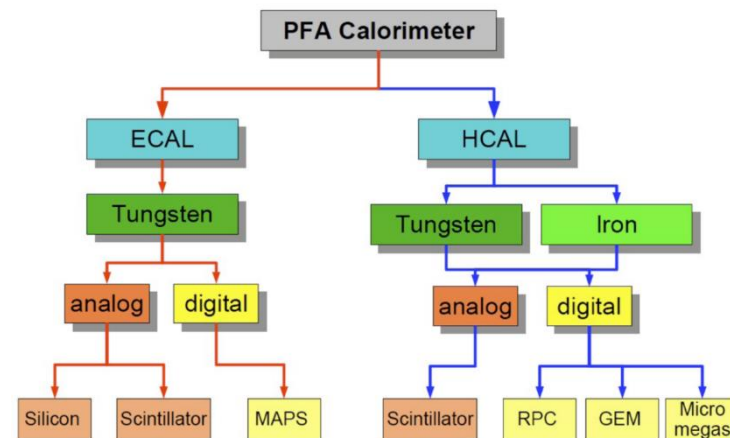
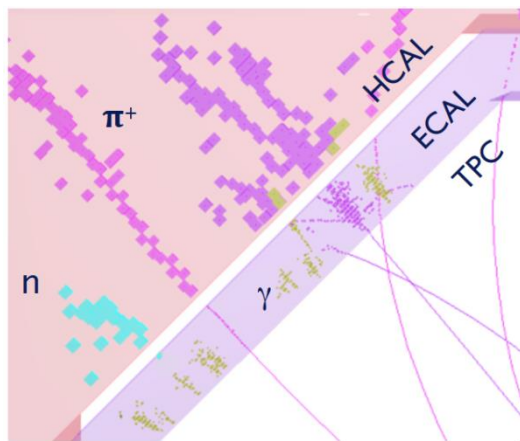
Particle-flow algorithm

| Components in jets | Detector | Energy Fraction | Energy Resolution |
|-------------------------------|-----------|-----------------|------------------------|
| charged particles (X^\pm) | Tracker | $60\% E_j$ | $10^{-4} E^2_X$ |
| photons (γ) | ECAL | $30\% E_j$ | $0.15 \sqrt{E_\gamma}$ |
| neutral hadrons (h) | ECAL+HCAL | $10\% E_j$ | $0.55 \sqrt{E_h}$ |

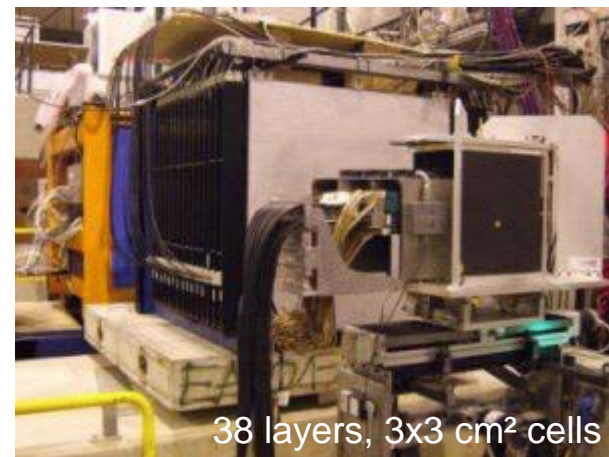


- Particle Flow
 - Choose sub-detector best suited for each particular particle type
 - Charged particles measured in tracker
 - Photons in ECAL
 - Neutral hadrons in HCAL
 - Separation of energy depositions of close-by particles in the calorimeters
- Imaging calorimeter
 - Jet energy resolution: $\sigma_E/E = 30\%/\sqrt{E(GeV)}$
 - Calorimeter hardware: **highly granular** (explosion of total channel number)

High-granularity calorimeters



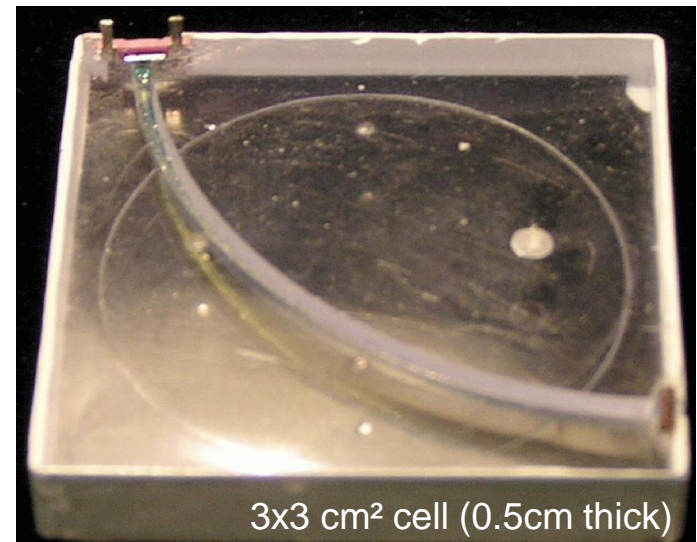
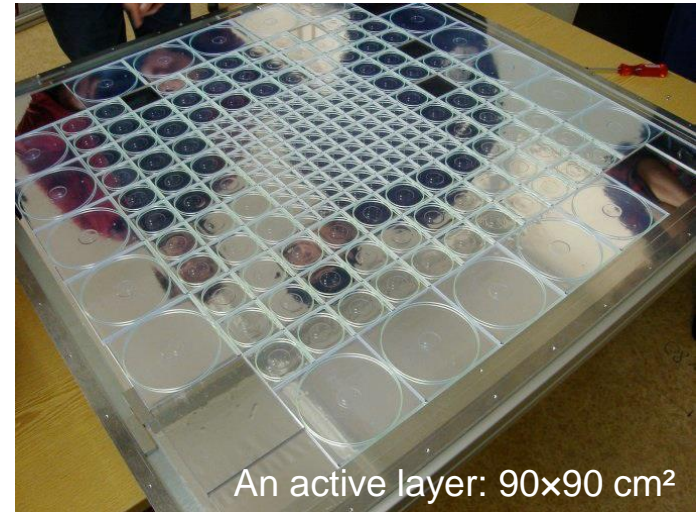
- Crucial for particle-flow algorithm (PFA)
 - Typical jet energy: 50-250 GeV
- Technologies developed within CALICE
 - Sensitive: silicon, gas, scintillator
 - Absorber: stainless steel, tungsten
- Physics prototypes
 - PFA: proof of principle
 - Validate simulation models
 - Test-beam data: various particles/energies
 - Detailed studies on showers in Fe and W



Physics prototype of
Sc-HCAL with Fe/W

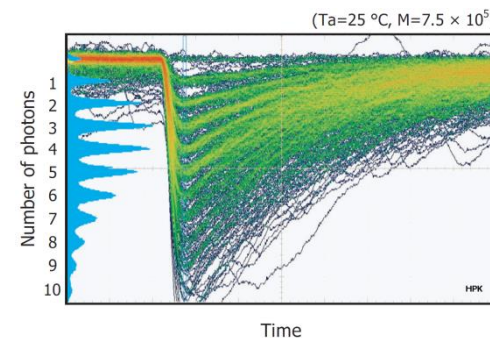
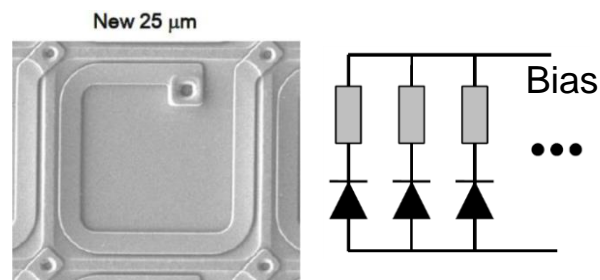
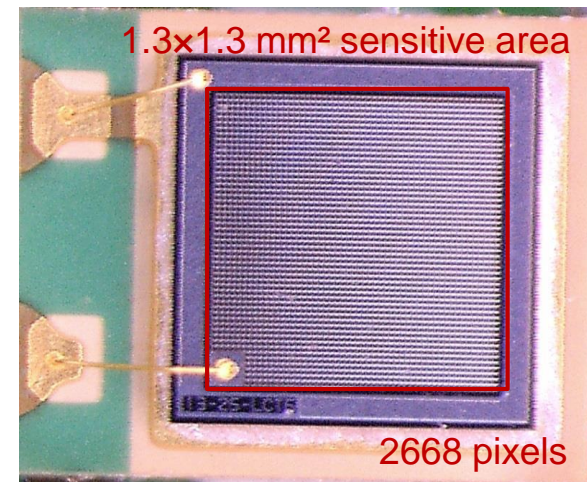
Analogue HCAL: physics prototype

- Sensitive layers
 - Scintillator tiles
 - Silicon Photomultipliers (SiPMs)
 - Light collection via WLS fiber
 - Higher granularity in the layer center
- Absorber structures
 - Steel: 38 layers ($4.5\lambda_I$)
 - Tungsten: 38 layers ($4.9\lambda_I$)
- In total ~ 8000 channels
 - Built in 2006
 - Taken data till 2011 (11 papers)
 - Beam tests at CERN and FNAL



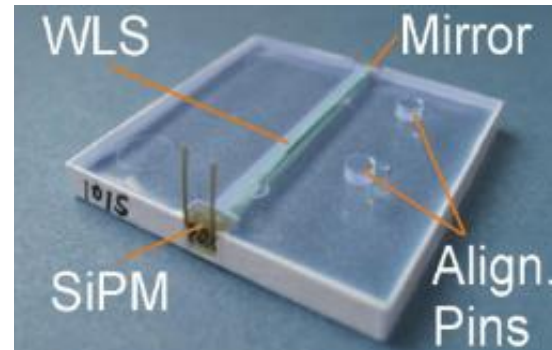
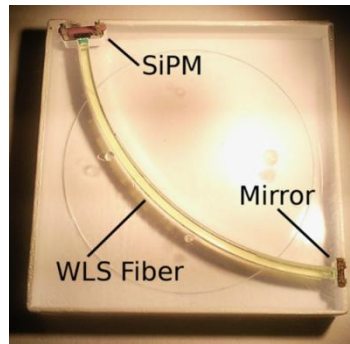
SiPM: in a nutshell

- Photon detector
 - Matrix of avalanche photo-diodes (APDs)
 - Operated in Geiger Mode
 - Reversely biased voltage (<100 V)
 - Above breakdown voltage
 - Large avalanche current
 - High gain: typically $\sim 10^6$
 - Able to detect single photons
 - Sensitive to ~ 100 -nm photons
 - Plastic scintillator: typically 350-520 nm
- GM-APD (aka cell, pixel, etc.)
 - Intrinsic binary counter
 - Usually analogue readout in electronics
 - Current, or voltage, or integrated charge

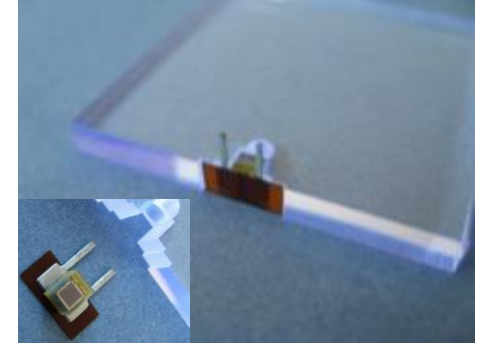
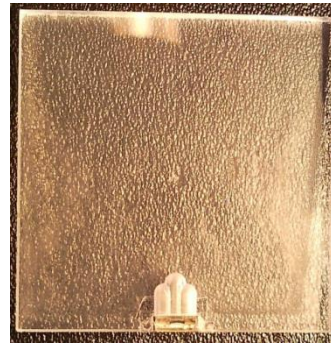
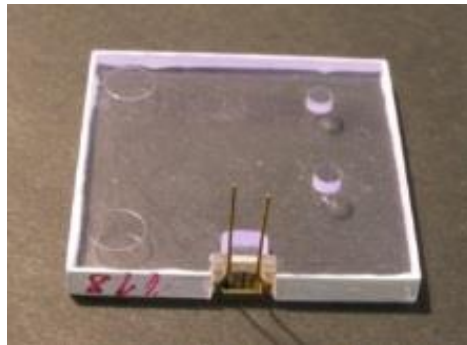


Tile-SiPM design

SiPM detects **light**
via **WLS fiber**

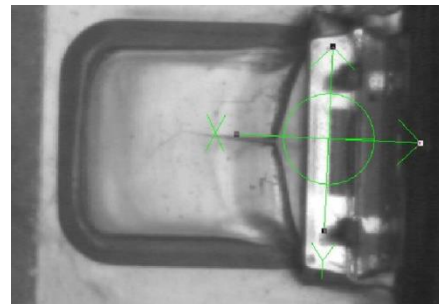


SiPM directly collects
light from tile (wo fiber)



First glue SiPM to tile,
then **solder** SiPM onto PCB

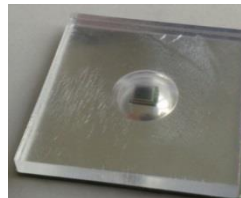
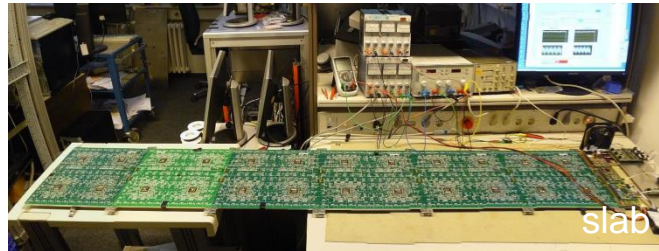
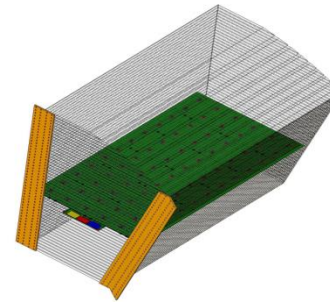
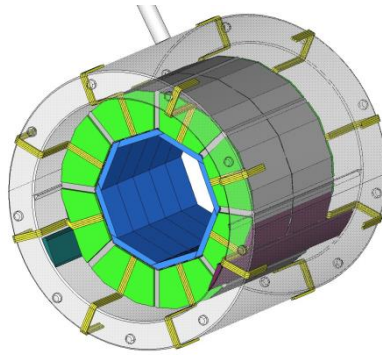
Feasible via manual handling, but
not suitable for mass assembly



Scintillator partially (near SiPM)
melted during soldering, due to
heat transfer via soldering pads

Why mass assembly?

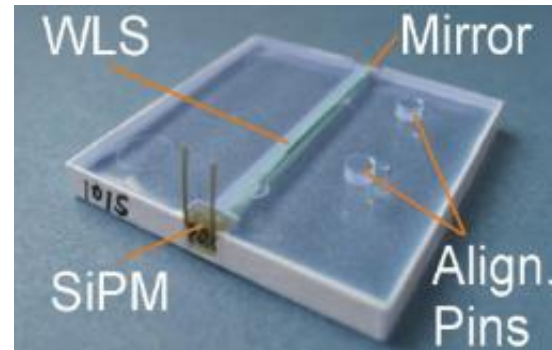
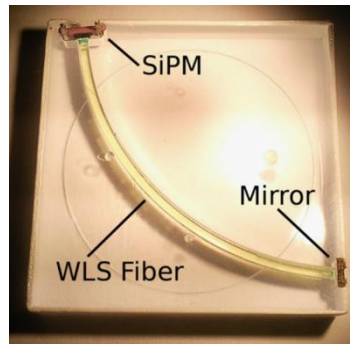
- AHCAL
- 60 sub-modules
- 3000 layers
- 10,000 slabs
- 60,000 HBUs
- 200,000 ASICs
- 8,000,000 SiPMs + tiles



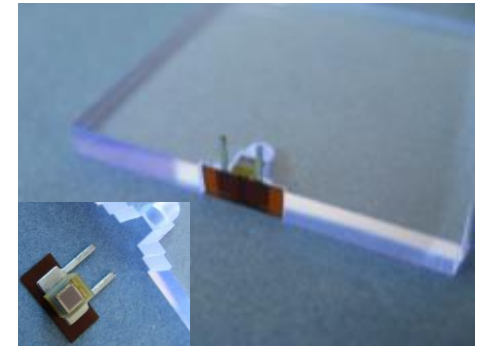
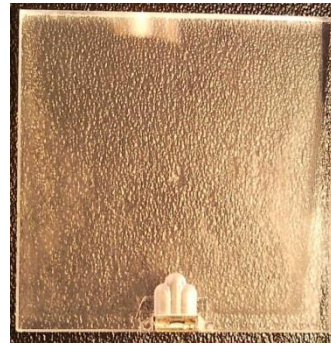
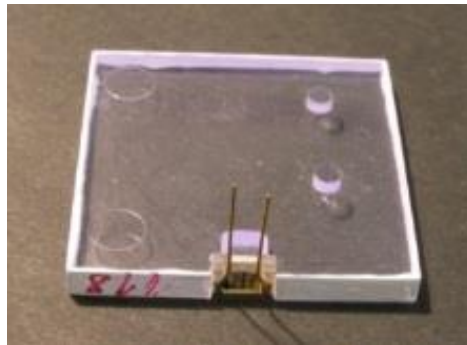
- 1 year
- 46 weeks
- 230 days
- 2,000 hours
- 120,000 minutes
- 7,200,000 seconds

Tile-SiPM design: evolution

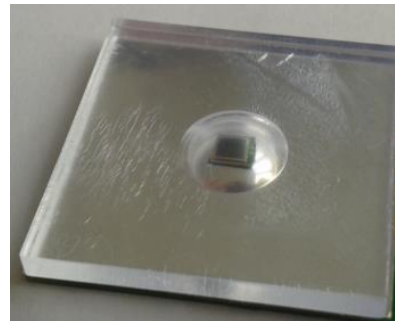
SiPM detects **light**
via **WLS fiber**



SiPM directly collects
light from tile (wo fiber)

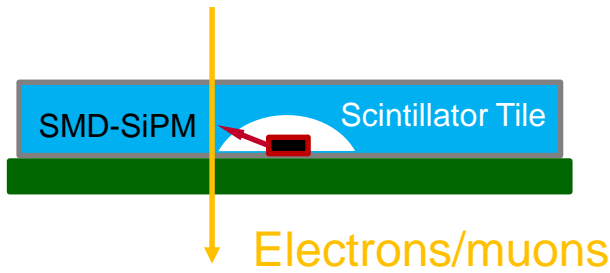
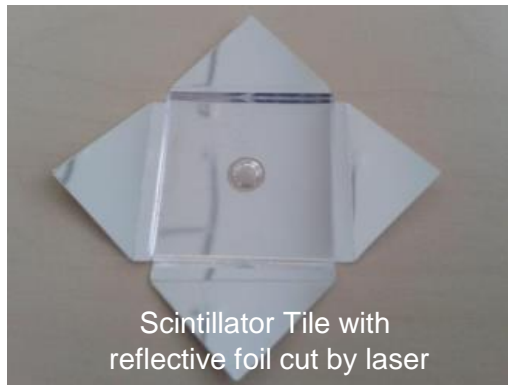
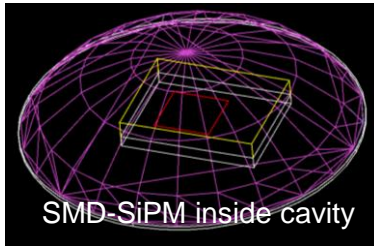
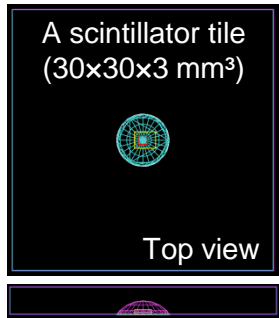


New tile-on-SiPM design
suitable for mass assembly



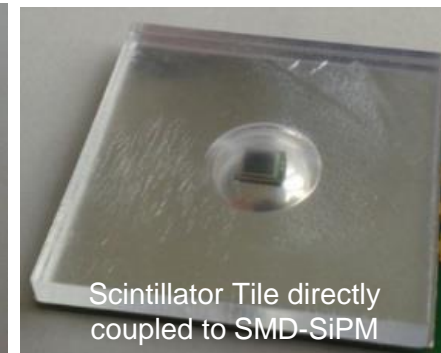
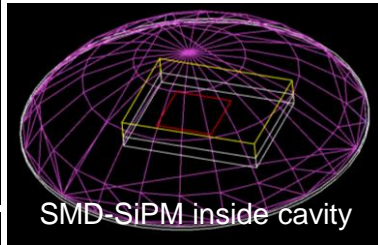
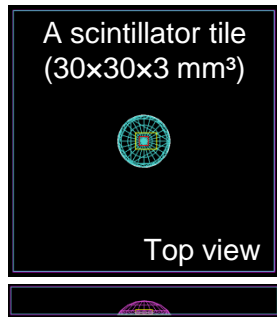
SMD-SiPMs first soldered as the other SMD
components, then tiles placed on top of SiPMs

Tile-SiPM design: evolution

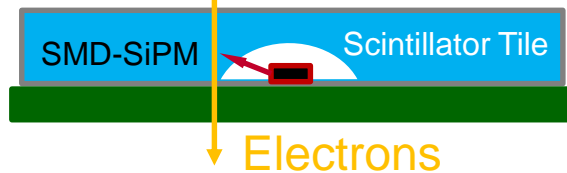
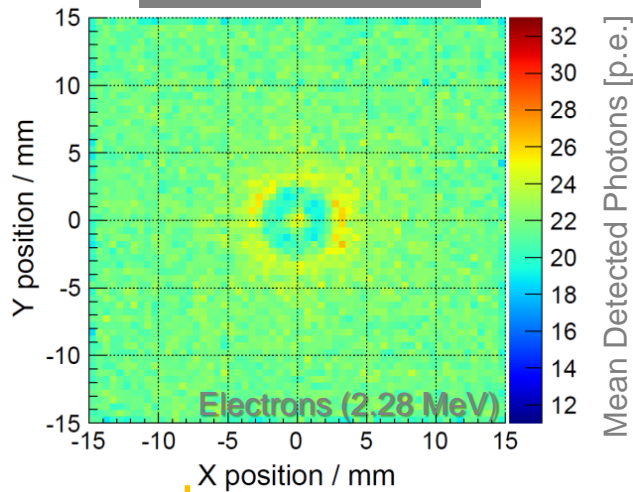


- Prototyping guided by simulation
 - How to couple SiPM to scintillator tile?
 - Vary cavity shapes, sizes, surface properties...
- Simulation based on Geant4
 - All (related) physics processes
 - Detailed geometry descriptions
 - Wavelength-dependent parameters
- Aims
 - High efficiency for light collection
 - Good response uniformity across tile area
- Final tile design
 - A cavity to contain the whole SiPM package
 - Simple geometry: easy to produce and polish

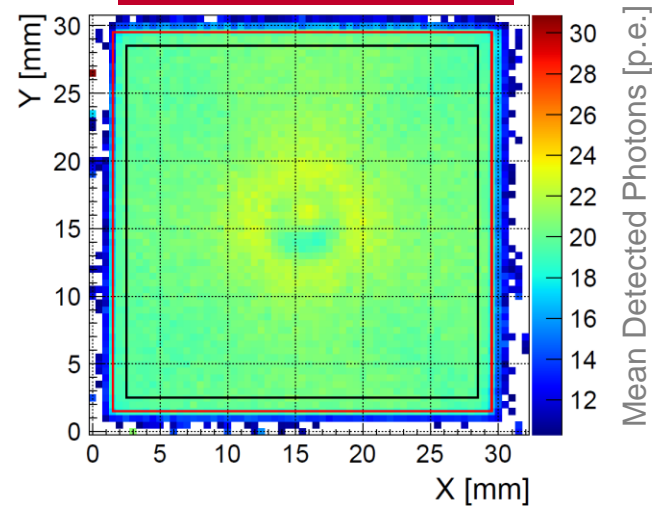
Tile-SiPM design: evolution



Geant4 simulation



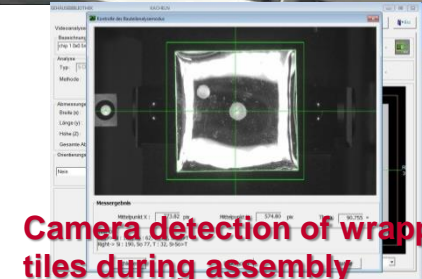
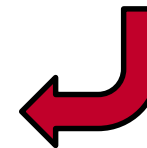
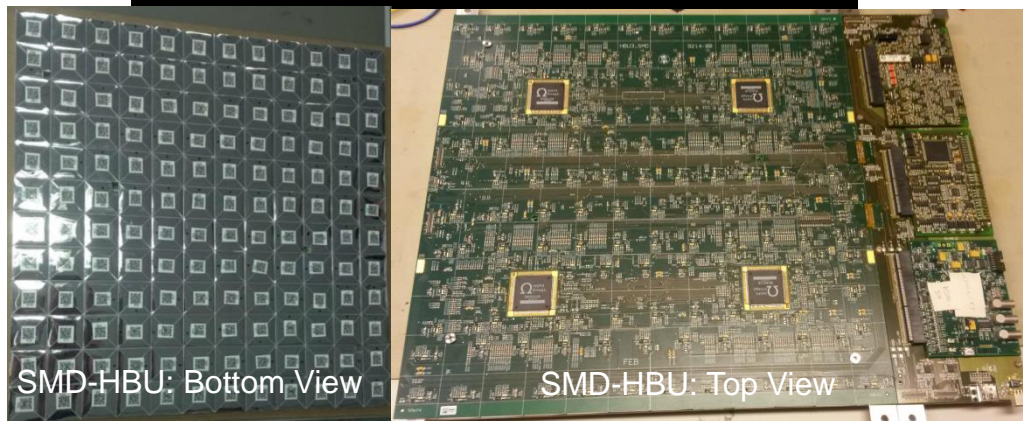
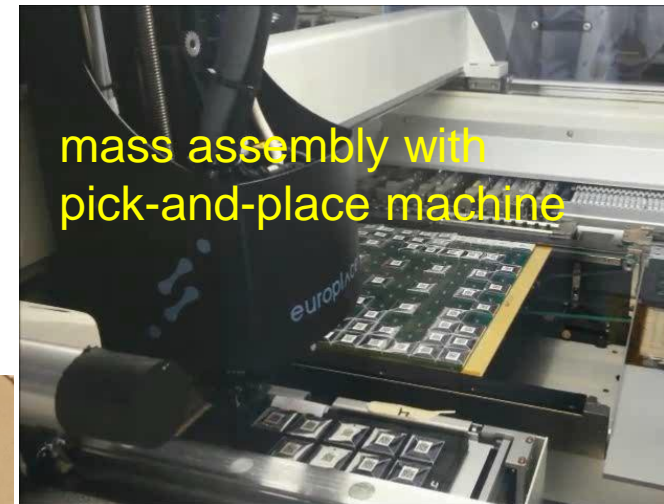
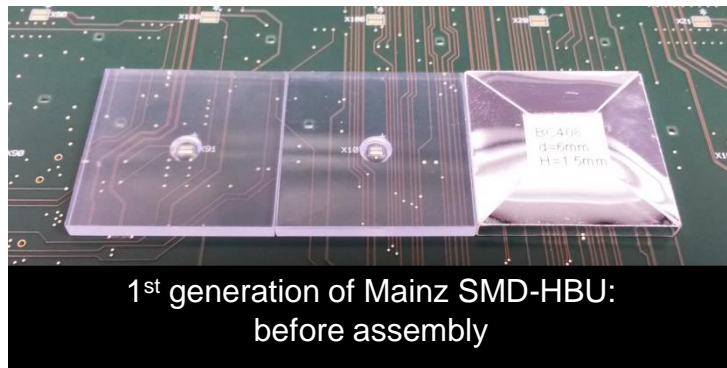
Measurement (Sr-90)



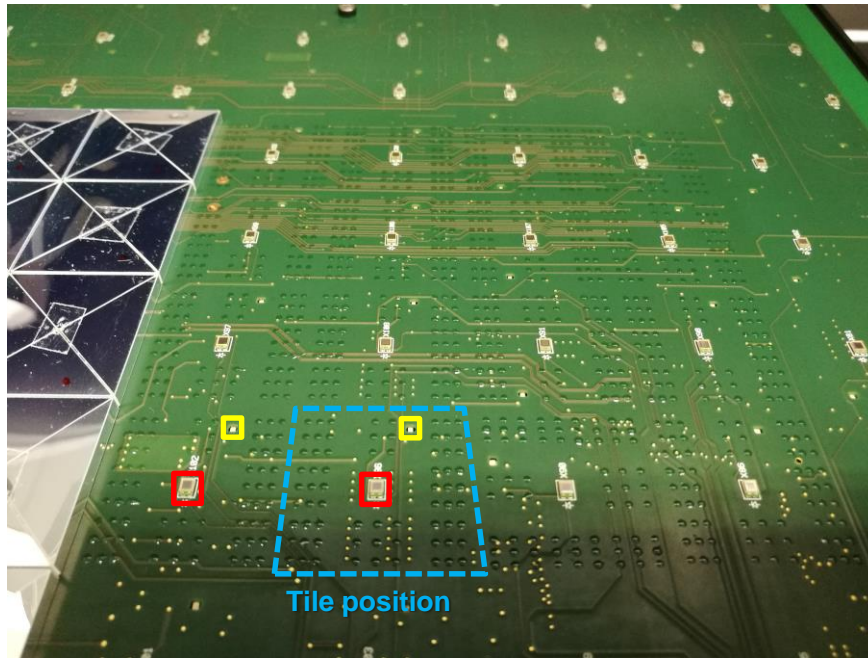
Optimal design achieved: suitable for mass assembly;
good S/N; excellent response uniformity

Pioneering activities: mass assembly

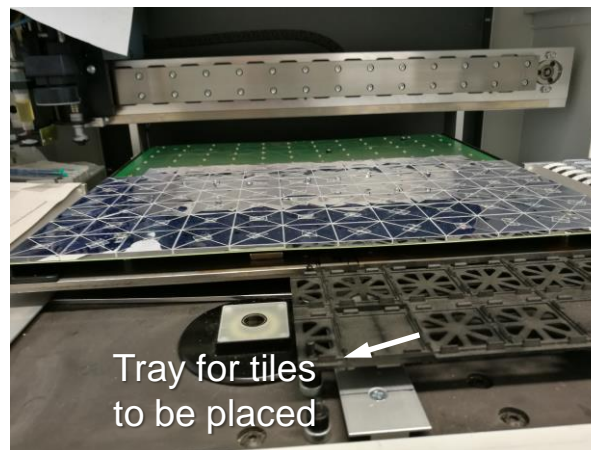
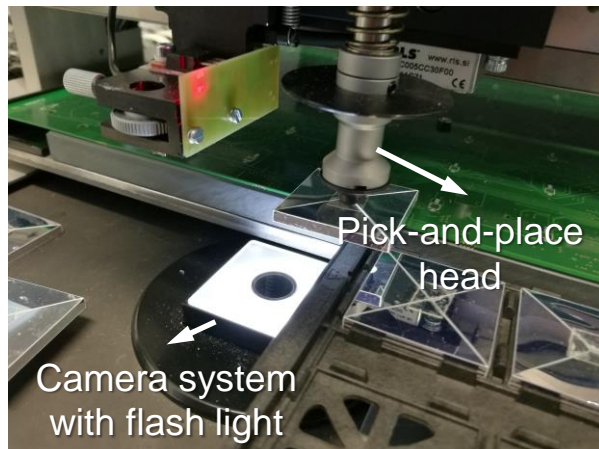
- 1st AHCAL readout board with surface-mounted SiPMs
 - Implemented the optimal tile design: SMD-SiPMs directly soldered on PCB
 - Successfully built in 2014: 144 channels
 - Electronics established with DESY (SMD-HBU)
 - Proof-of-principle: the first to demonstrate mass assembly capability



Mass assembly: routine procedure



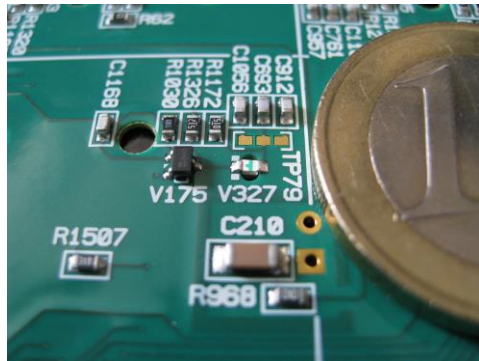
- 6 SMD-HBUs assembled in 2016
 - Updated tile design
 - 1000 new low-noise SiPMs
- Proof of routine procedure
- Adopted as the **baseline** for the large tech. prototype



- 2017: ~170 new boards will be fully assembled and tested

SMD-HBUs commissioning

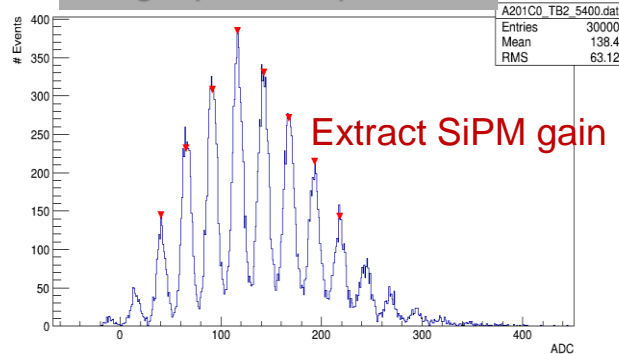
- Test readout boards after mass assembly
 - LED: extraction of SiPM gain; temperature monitoring
 - Muons: measurements of MIP response in a dedicated cosmic-ray setup



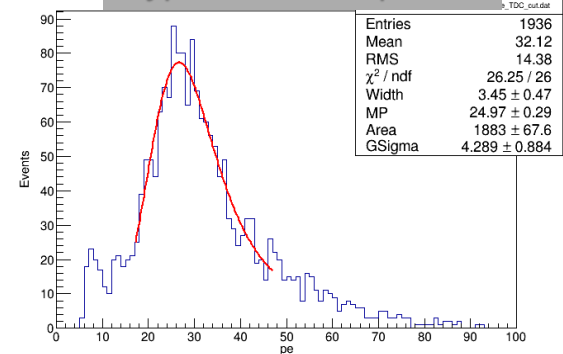
LED (in a hole) emits light to a tile (equipped on the other PCB side)

Excellent performance:
all channels (1k) working;
low spread (gain, MIP)

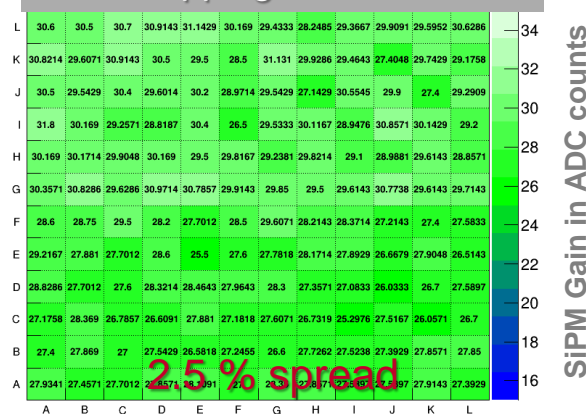
Single photon spectrum



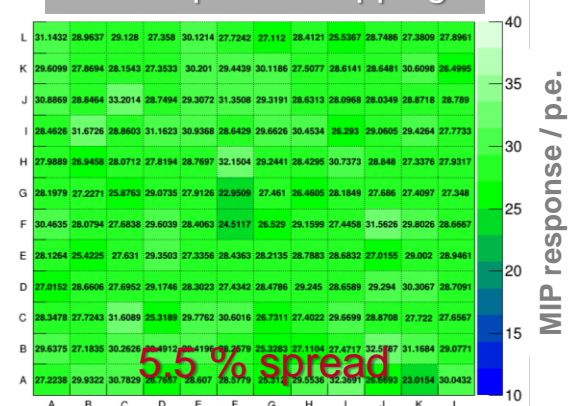
Typical MIP response



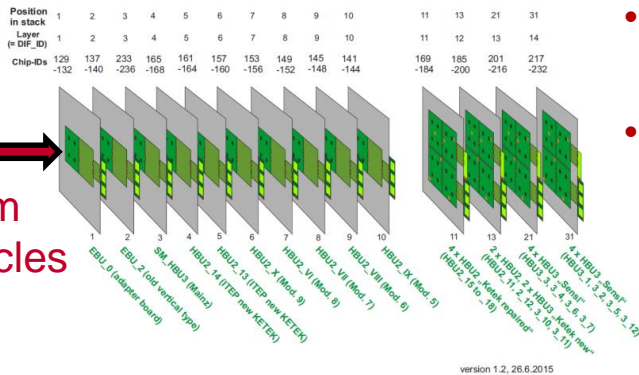
Gain mapping of one HBU



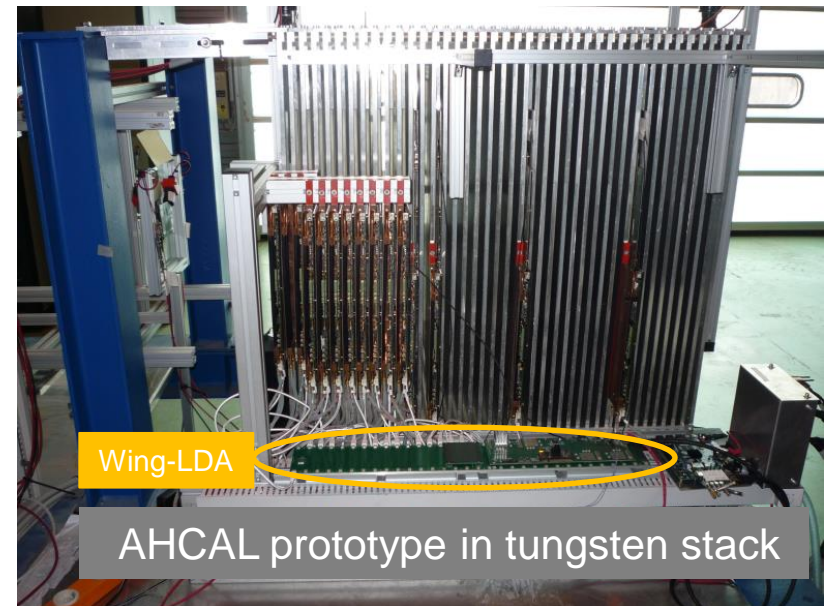
MIP response mapping



Test beam campaigns: CERN-SPS in 2015

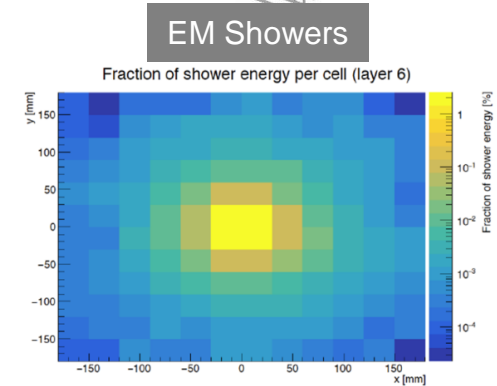
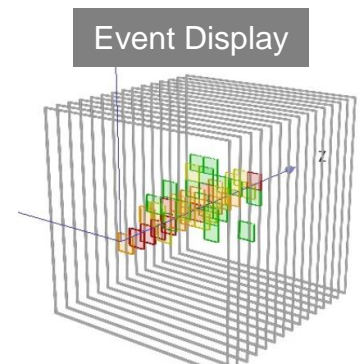
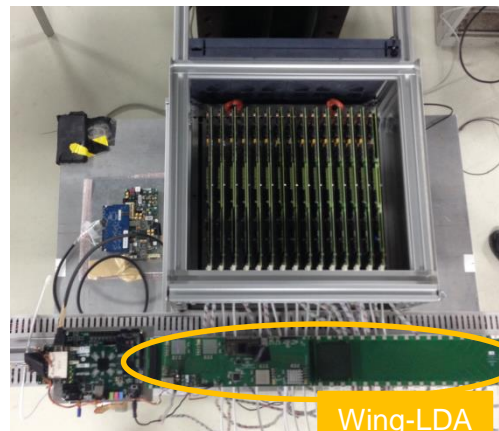
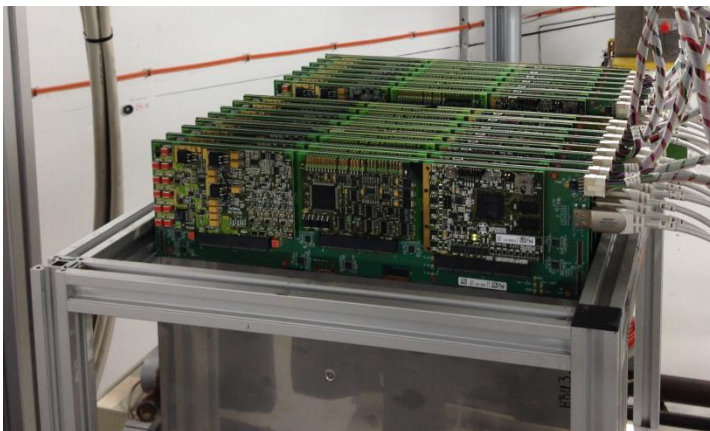


- Tested both steel and tungsten stacks
 - Infrastructure for 48 layers; partially instrumented
- System integration: scalable setup
 - Interface boards (Power, DIF, Calib): can handle a full layer
 - Power board: optimized for power pulsing
 - DIF board: equipped new FPGA to communicate with ASICs
 - Wing-LDA: data aggregator designed for ILD-AHCAL
 - Water cooling: only for interface boards (thanks to the power-pulsing mode)



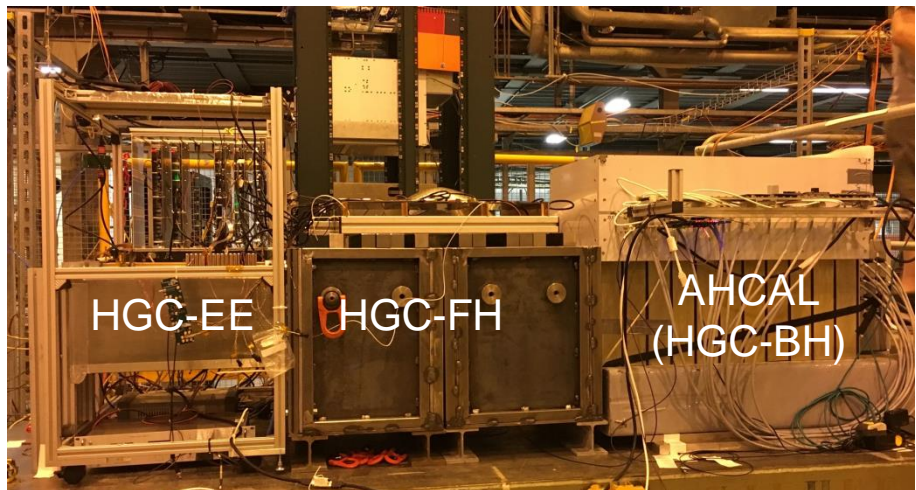
Test beam campaigns: DESY in 2016

- A small prototype for electromagnetic showers with high-quality SiPMs
 - 15 layers, single HBU per layer
 - 7 HBUs with SMD-SiPMs built via mass assembly, Tile-on-SiPM
 - 8 HBUs with high-quality SiPMs, side-surface coupling
 - New interface boards for all layers
 - To demonstrate: achievable precision of EM showers, power-pulsing mode and temperature compensation for SiPM
- Tested in DESY test beam facility in 2016
 - MIP calibration for all layers
 - EM shower data taken with and without power pulsing



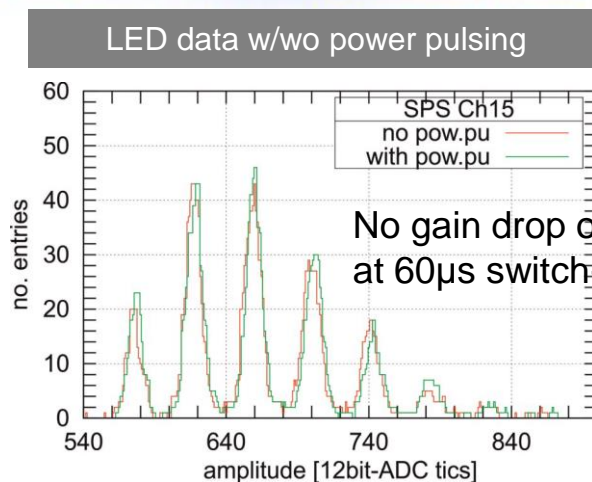
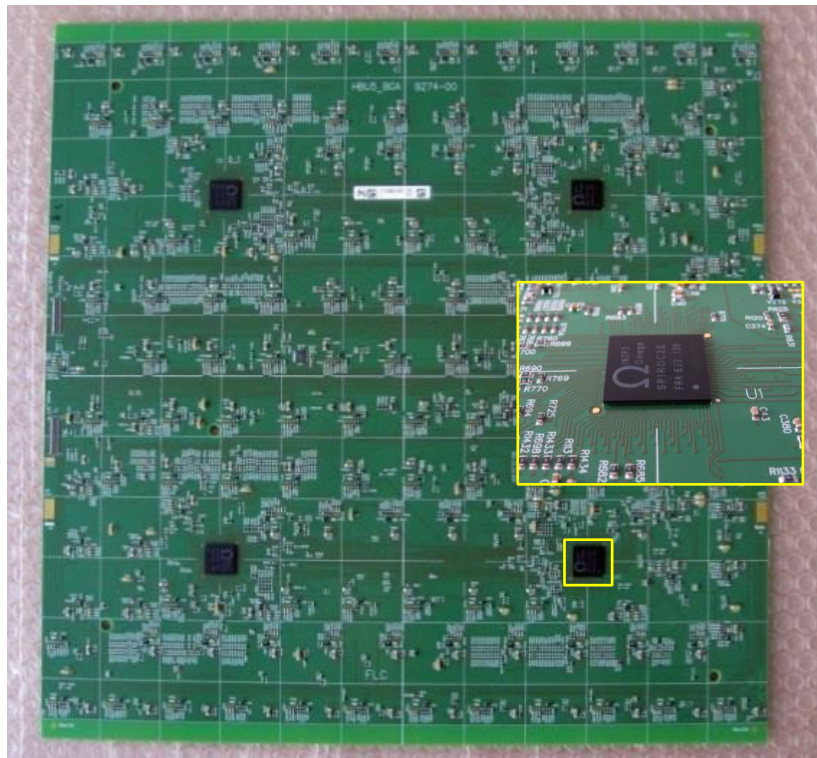
Test beam campaigns: CERN-SPS in 2017

- CALICE beam test with magnetic field
 - Only 1.5 T possible (aimed 3T)
 - Technical aim
 - Power pulsing in magnetic field
 - Physics aim
 - Performance with electrons
-
- CALICE-CMS common beam test
 - DAQ integration: EUDAQ
 - Active temperature compensation for SiPMs



New electronics

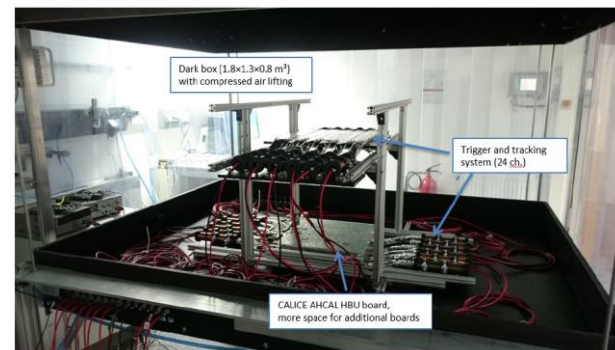
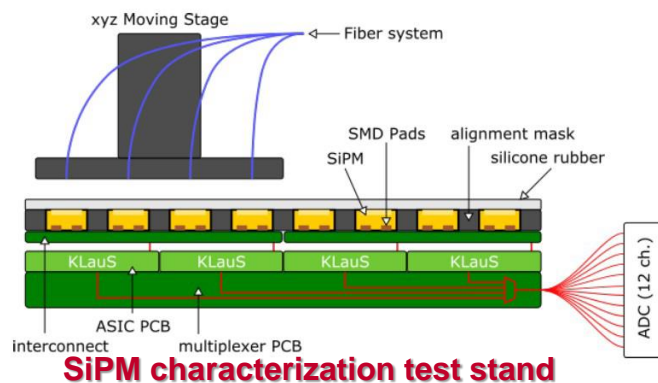
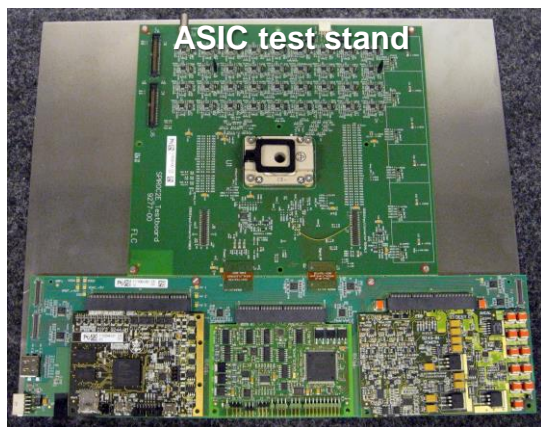
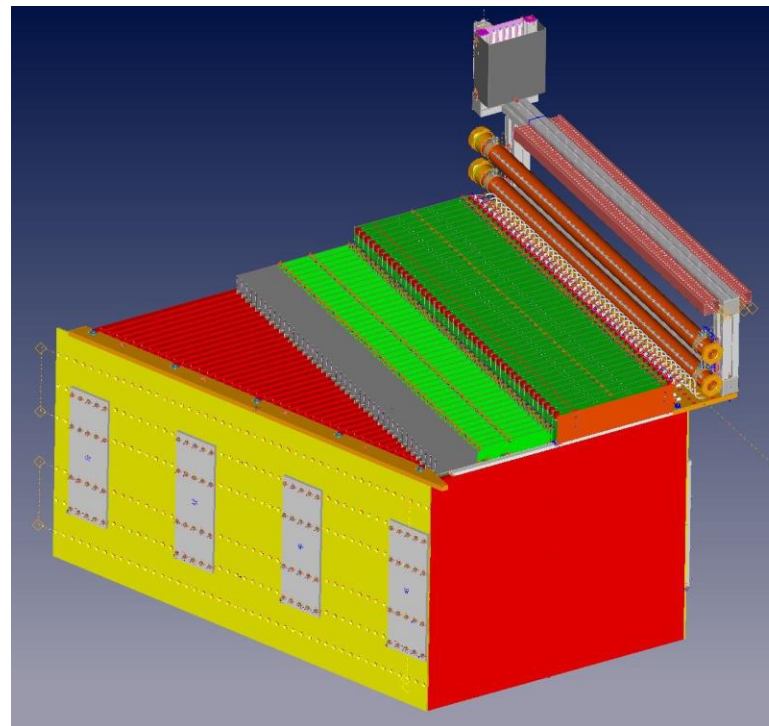
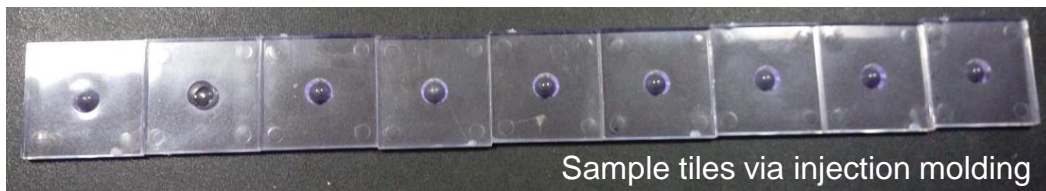
- New AHCAL readout boards (HBUs)
 - With updated ASIC chips (SPIROC2E) in new packages (BGA)
- New interface boards
 - Detector Interface (**DIF**) board: equipped with modern FPGA
 - **Power board**: reduced heat dissipation, optimized for power-pulsing, etc.



More tests ongoing for several HBUs connected (in a slab)

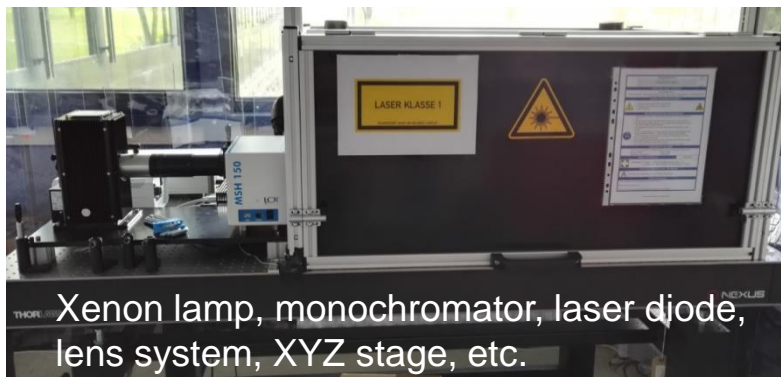
Towards AHCAL technological prototype

- Goal: to instrument AHCAL technological prototype in a steel stack
 - Correspond to $\sim 1\%$ of barrel HCAL at ILC
 - Scalable to a full HCAL at ILC
 - 40 layers in total; 4 HBUs in each layer
 - Big step towards mass production & QA
 - Tile mass production via injection molding
 - Quality assurance: ASICs, SiPMs, HBUs

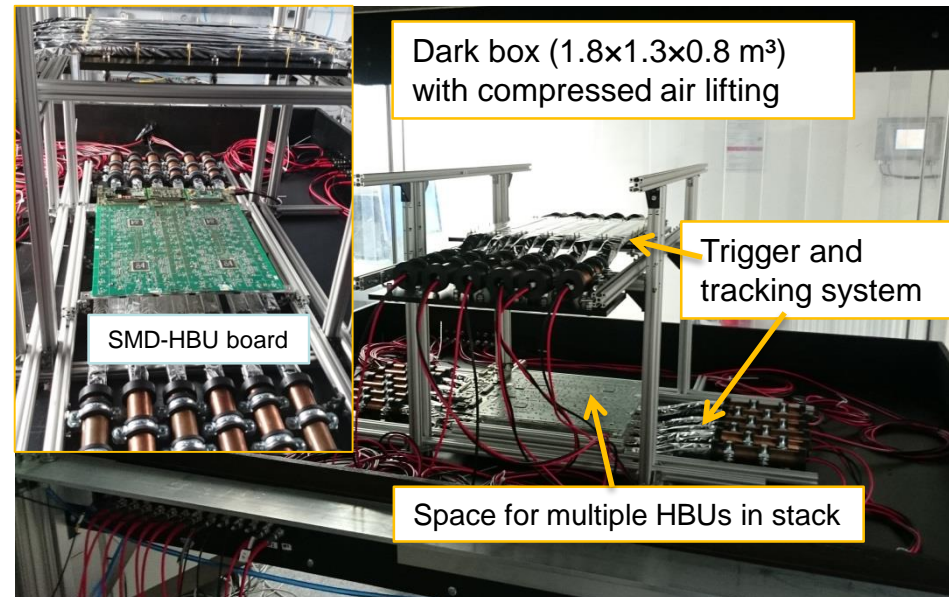


- Photosensor test stand
 - Selection of SiPMs for AHCAL, and full SiPM characterizations
 - Development (in parallel) of custom-designed fast preamps for SiPMs
- Cosmic-ray test stand
 - Commissioning all AHCAL HBUs after mass assembly (all at Mainz)

Photosensor test stand



Cosmic-ray test stand

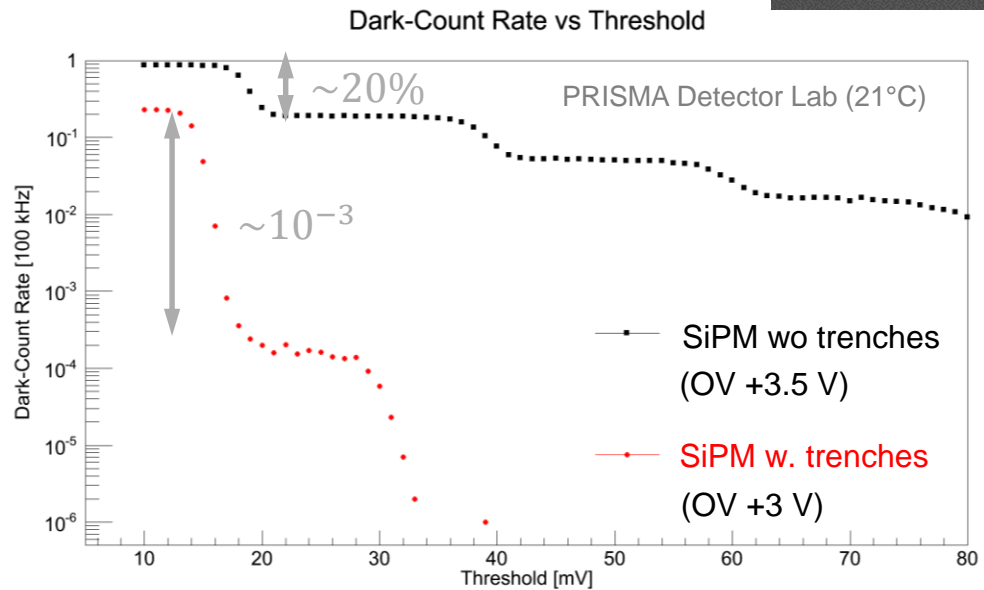
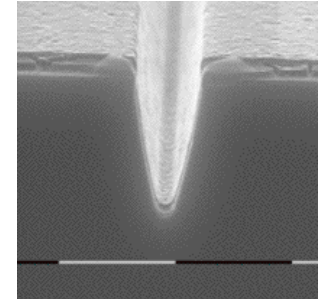
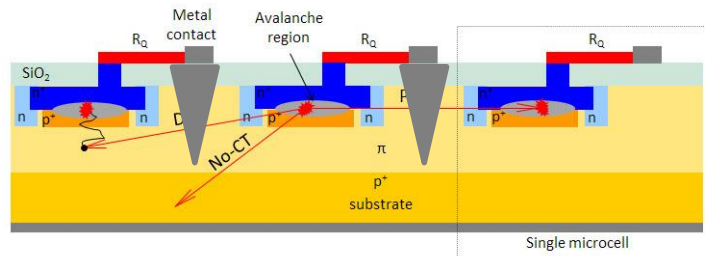
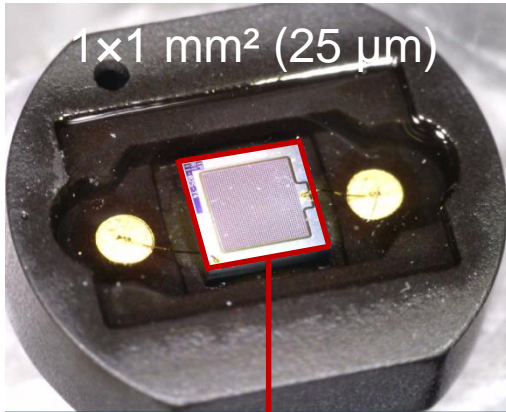


Test fully assembled boards using cosmic muons: measure MIP response in a relatively short time range

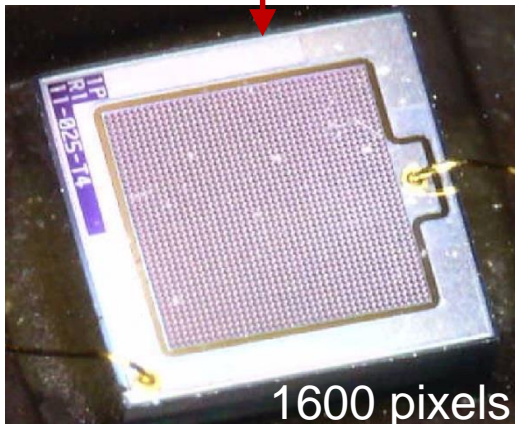
Photosensor test stand: low-noise SiPM

- Exploit the test stand for characterizations of various SiPMs

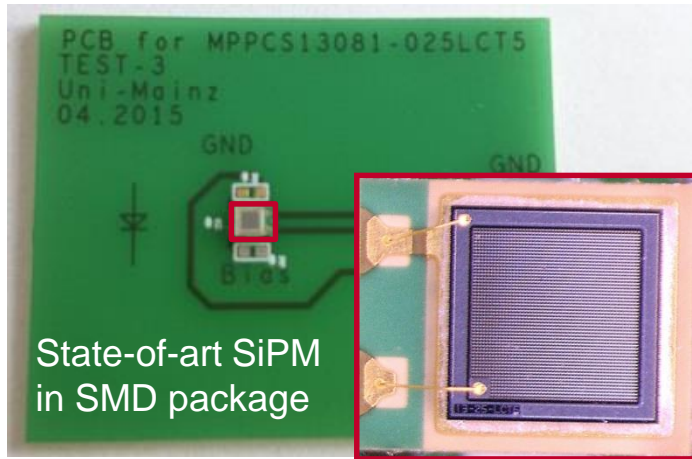
SiPM Recent Development and Applications, V. Saveliev, 2005



Dark-count noises drop fast with threshold



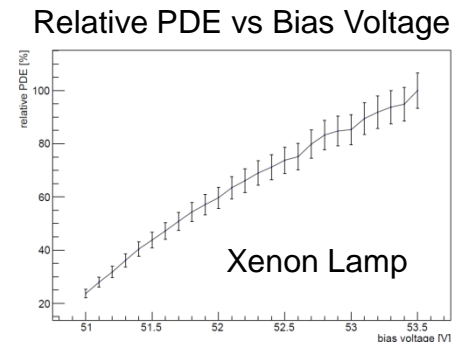
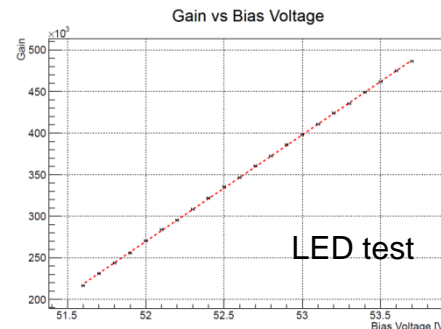
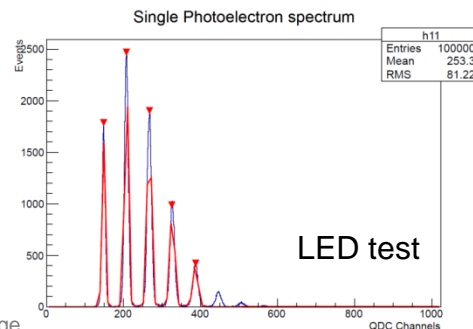
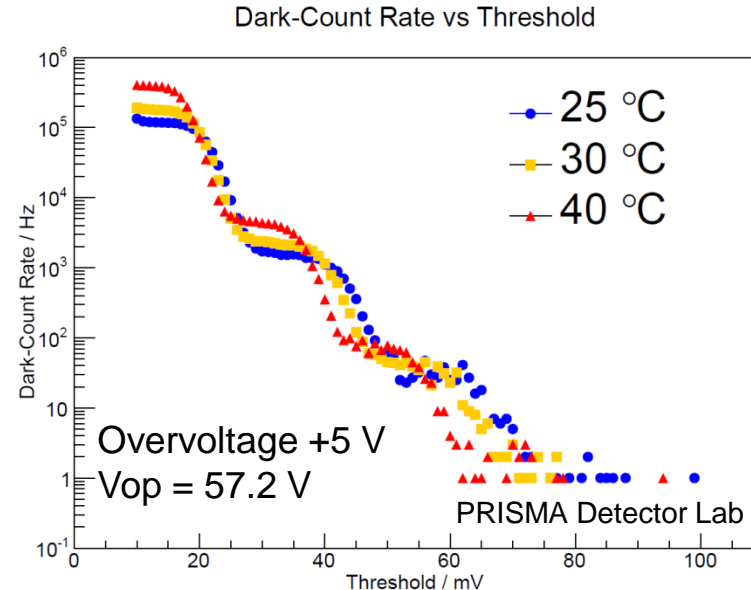
Photosensor test stand: SiPMs for tech. prototype



Fully characterize SiPM: DCR, gain, PDE, temperature behavior, pixel uniformity, etc.

Chosen for the large tech. AHCAL demonstrator (23k pieces in total)

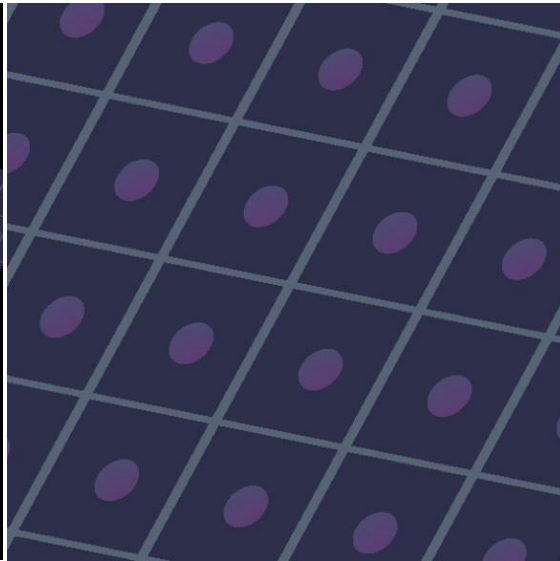
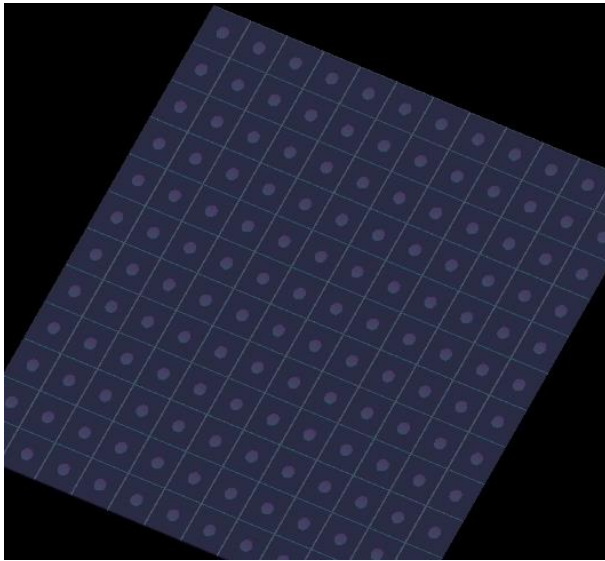
- Exploit the test stand for characterizations of various SiPMs



The 3 plots correspond to the SiPM prototype shown in the previous page

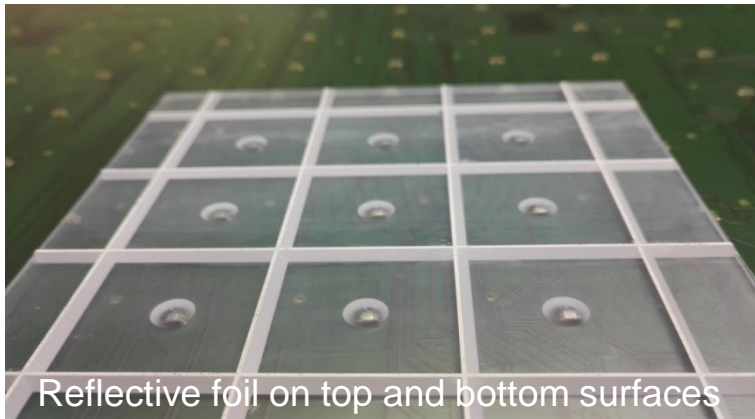
Ongoing development: mega-tile

- Motivations: further simplify mass assembly
 - Scintillator plates with embedded structures
 - Optically isolated for individual readout
- Design: extensively optimized by Geant4 simulation
 - MIP response (moderate), cell-to-cell crosstalk (minimum)
- Several prototypes developed and fully tested

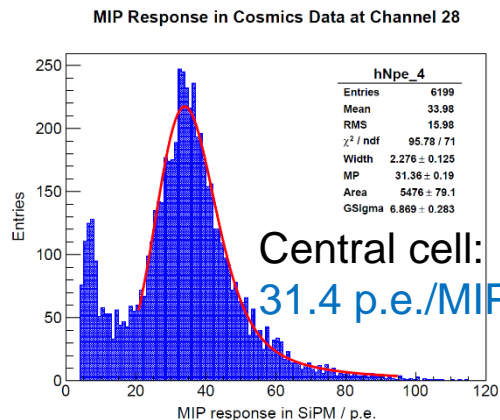


Mega-tile prototypes: highlights

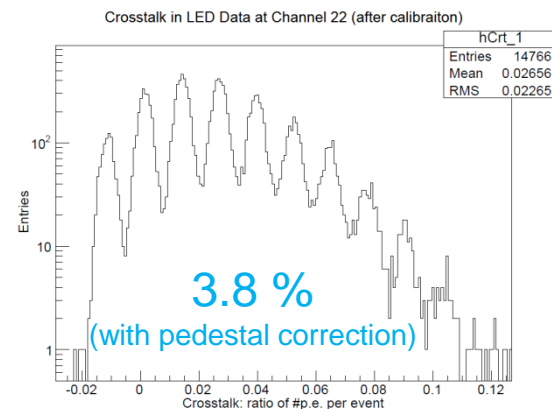
Mega-tile prototype on SMD-HBU5



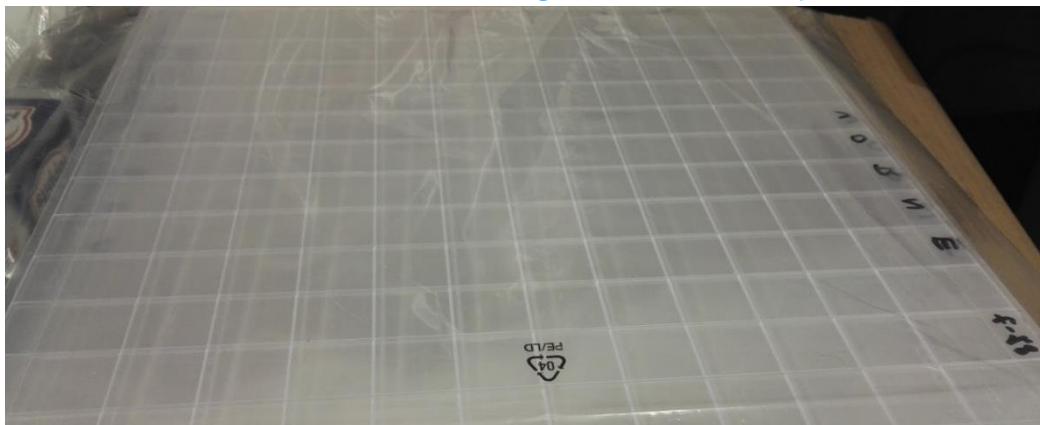
MIP: cosmic muons



Optical crosstalk: UV light



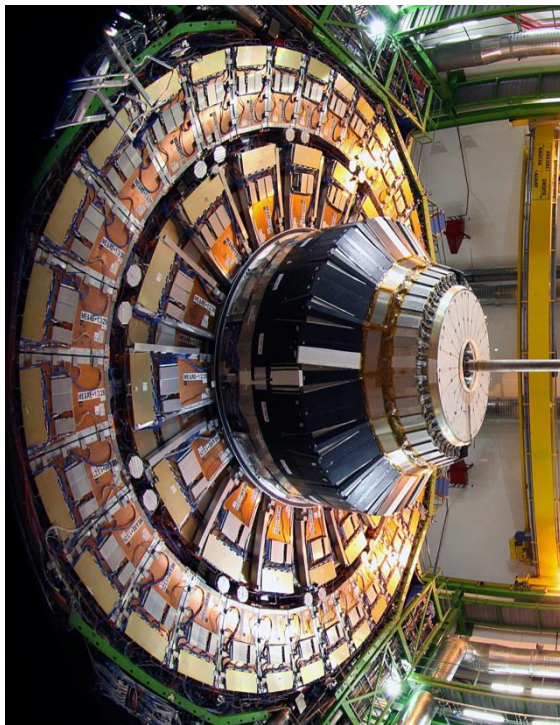
Full size mega-tile prototype



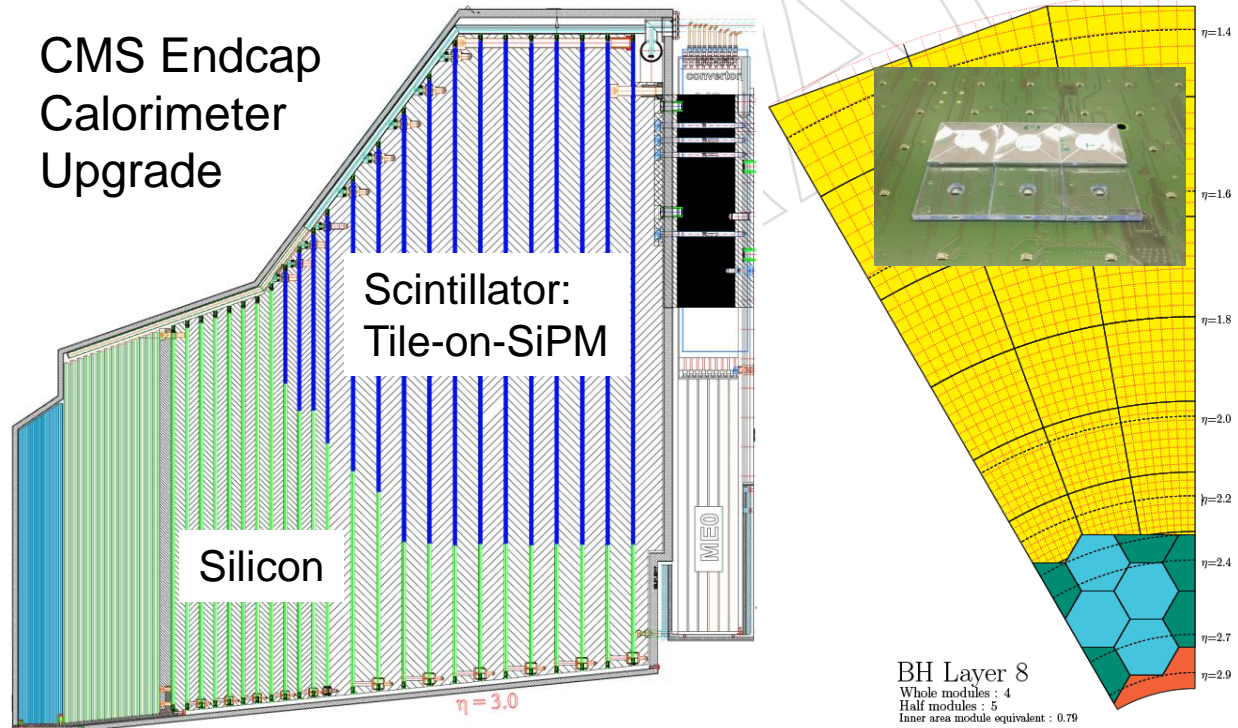
- Prototypes fully tested with
 - Cosmic muons
 - On-board LED
- Excellent performance
 - Moderate MIP response
 - Low optical crosstalk

- Mega-tile is proved to be a promising design for AHCAL

Other applications: CMS-HGC for HL-LHC



CMS Endcap Calorimeter Upgrade



- To cope with hash radiation environment at High-Luminosity LHC
- Scintillator-SiPM technology in Back-HCAL (BH) part
 - Tile-on-SiPM design from CALICE
 - Operated at -30°C to migigate noises

Summary

- Development of a high-granularity calorimeter (AHCAL)
 - Based on scintillator tiles, read out by SiPMs
- Tile design, system integration and testing
 - The first to demonstrate mass assembly (now routine)
 - Excellent performance achieved
 - Tile design adopted as the baseline for AHCAL technological prototype
- Key setups
 - Integrated test stands for SiPMs and AHCAL readout boards
- Further development of calorimeter active layers
 - Mega-tile: proved to be a promising alternative
- Synergy with CMS: endcap calorimeter upgrade (HGC)

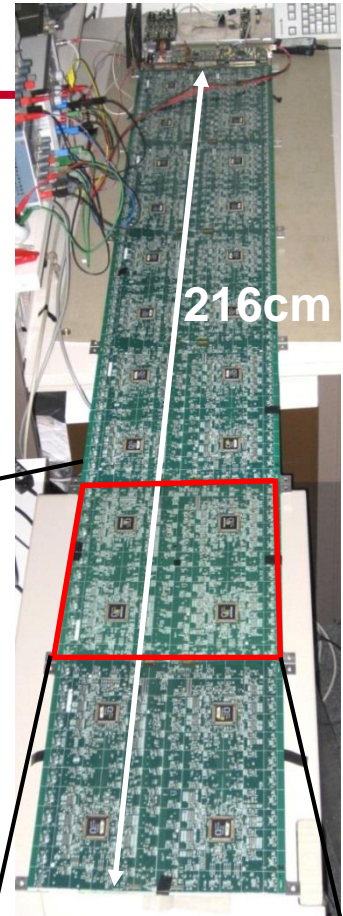
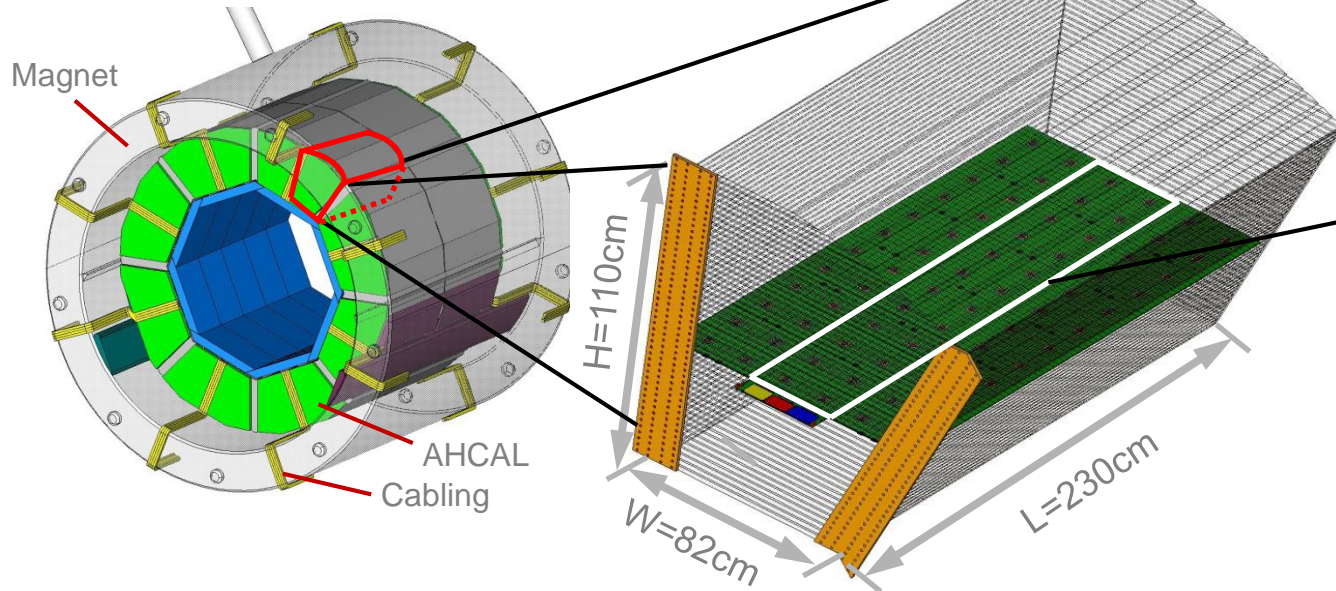
Thank you!

Backup

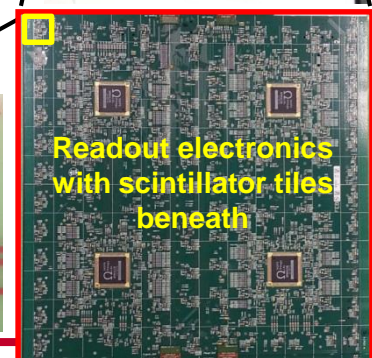
AHCAL overview

AHCAL inside magnet:
compact design

Technological Prototype:
fully scalable

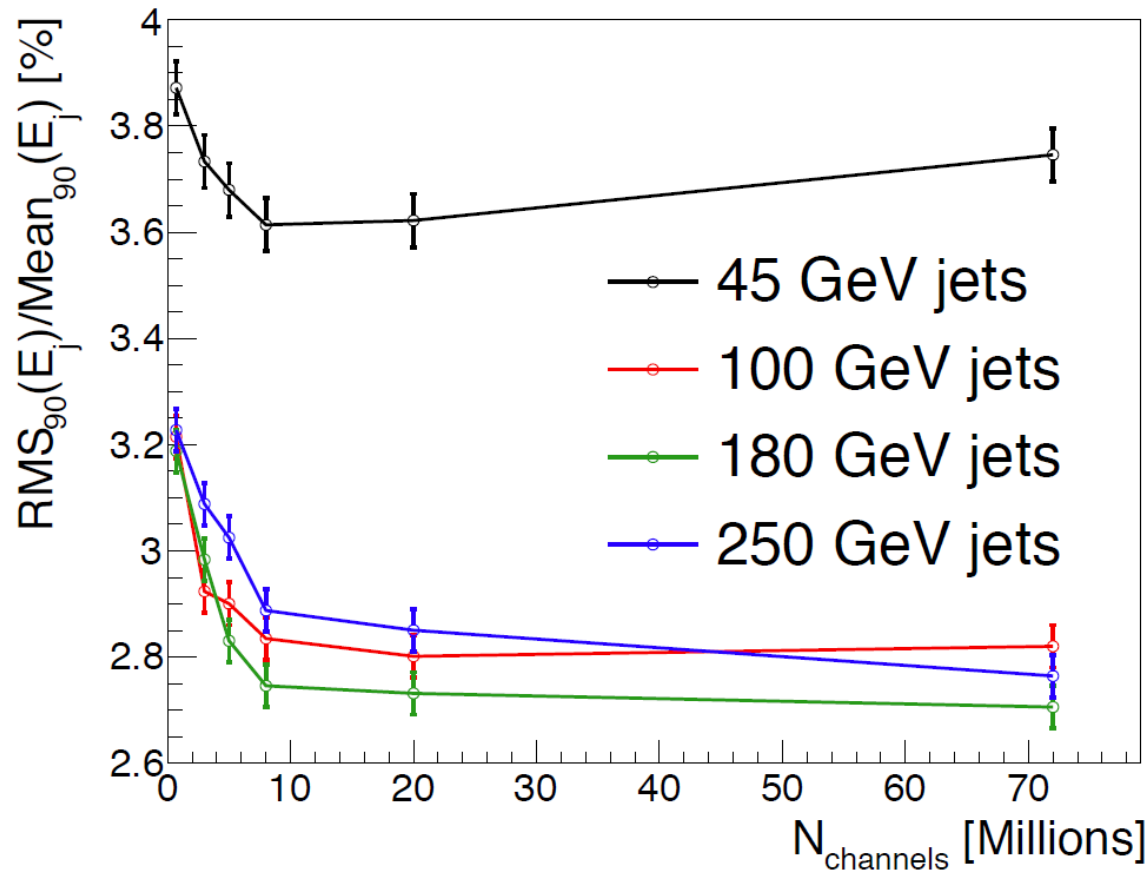


- Sandwich calorimeter based on scintillator tiles ($3 \times 3 \text{ cm}^2$) read out by Silicon Photomultipliers (SiPMs)
- Electronics fully integrated into active layers
- HCAL Base Unit (HBU): 144 channels (4 ASICs)
- High granularity: **8M channels** in total
 - Challenges for **mass assembly** and data concentration

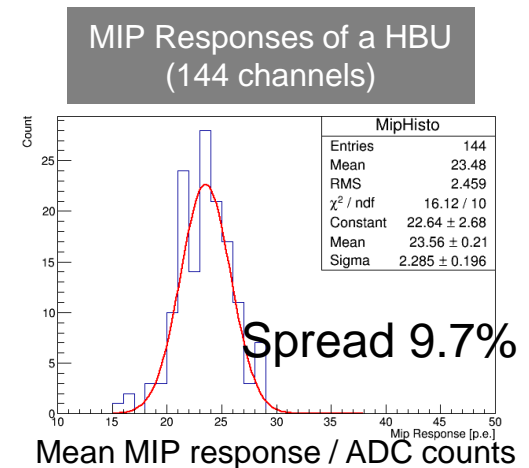
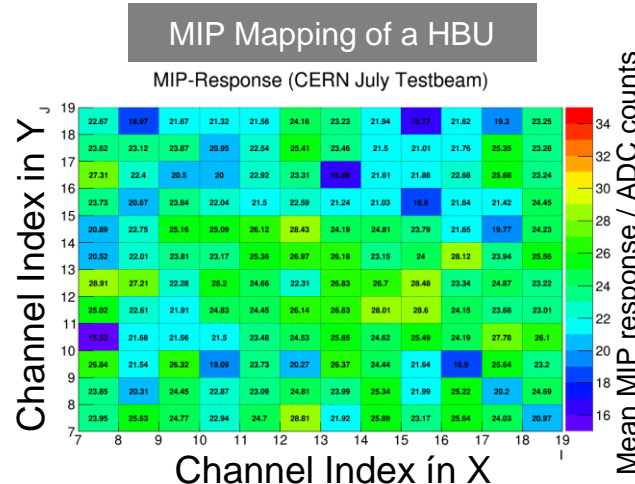
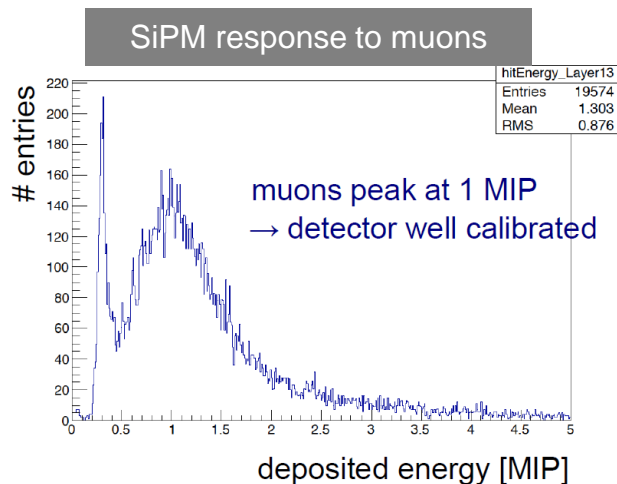
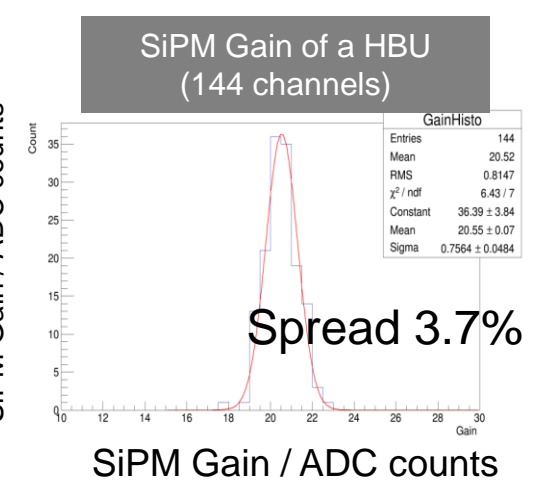
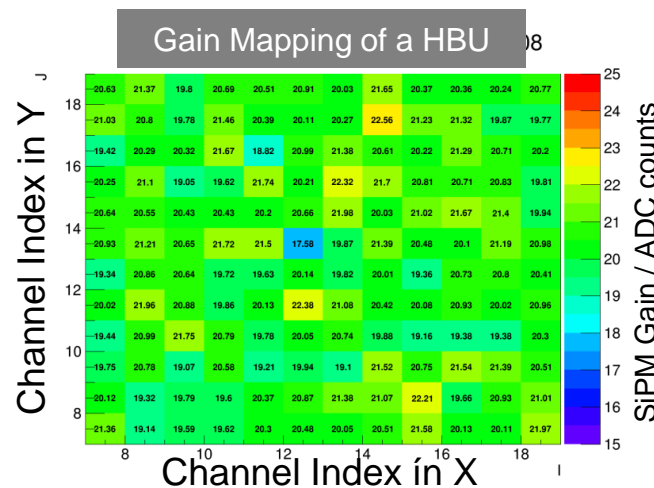
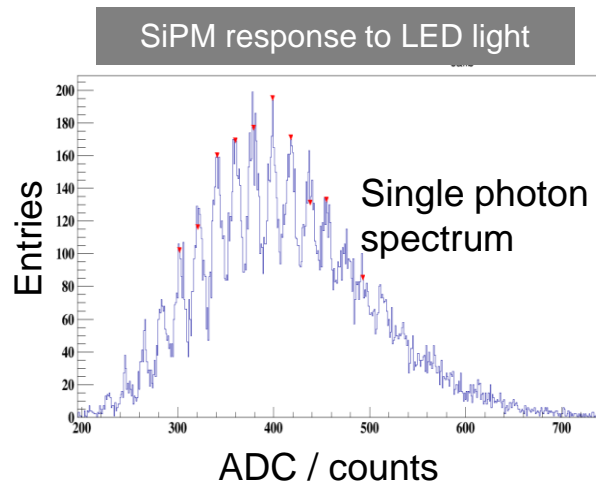


Calorimeter granularity optimization

- Jet energy resolution versus the number of HCAL cells
 - Towards cost optimization
 - 3x3 cm² cell size is still a very reasonable choice: 8M cells



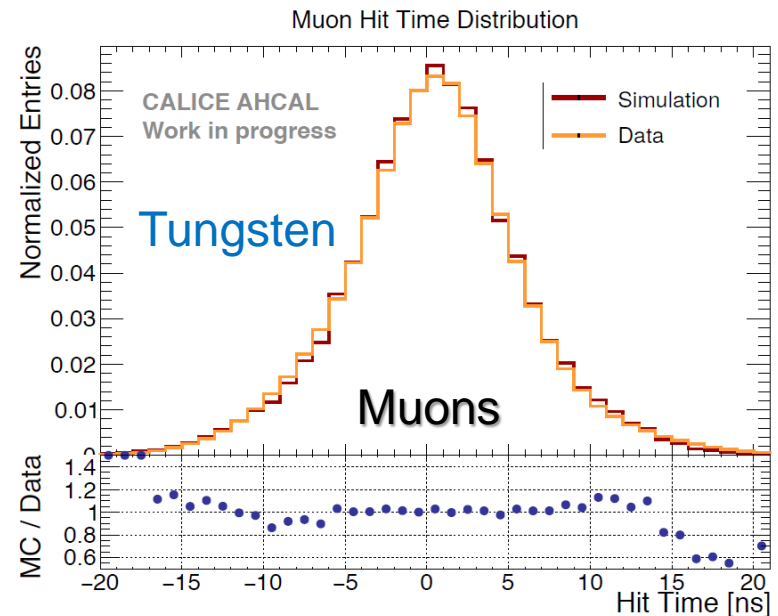
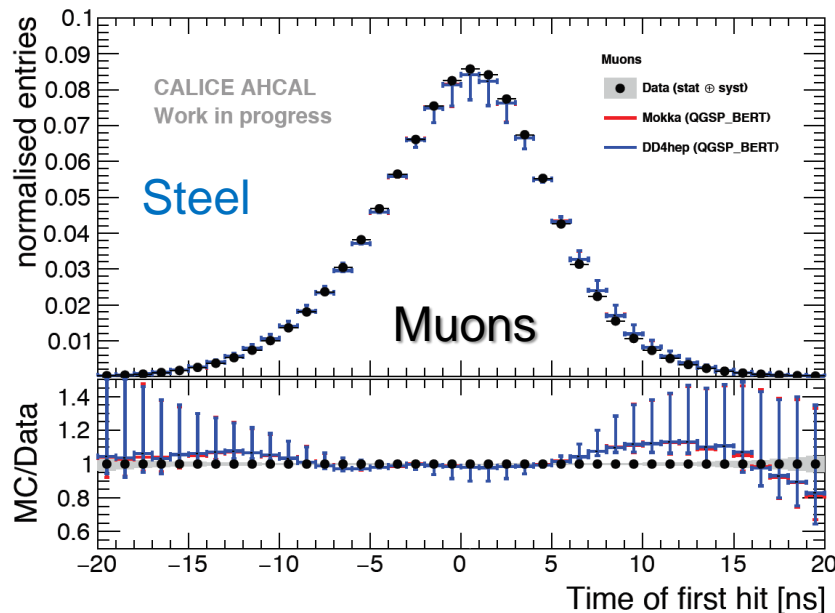
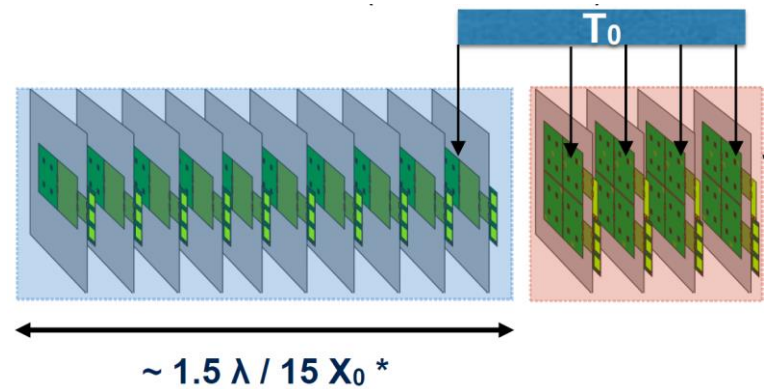
Commissioning: LED calibration and MIP response



Promising performance achieved: uniform gain and MIP response

Timing analysis: muons

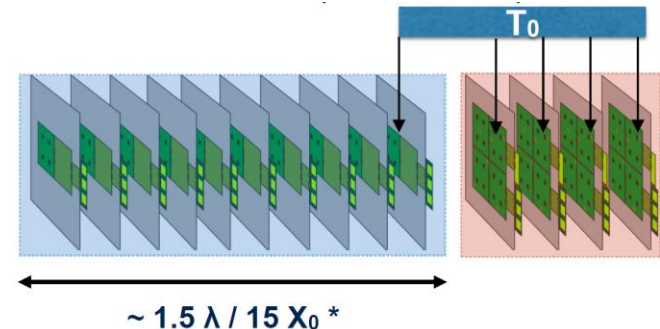
- Time reference: T_0
 - Signal from trigger scintillator
 - Obtained from muon data
- Muon: time resolution
 - Time of hits relative to T_0
 - MC tuned to describe the data
 - Similar results in steel and tungsten



Timing analysis: pions

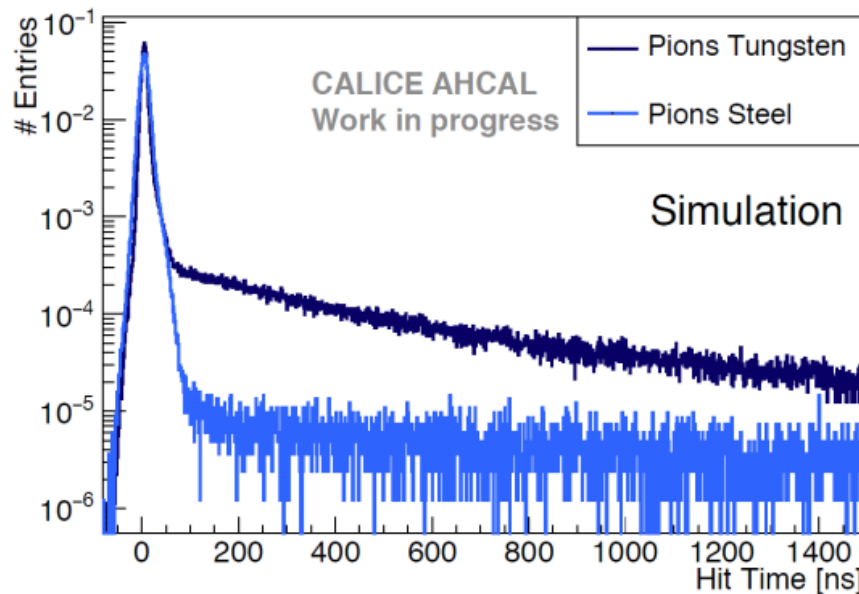
Geant4 v10.01, Mokka v08-05-01

- Time calibration procedure established
 - Based on muon data/MC
- Ongoing analysis of electrons and pions

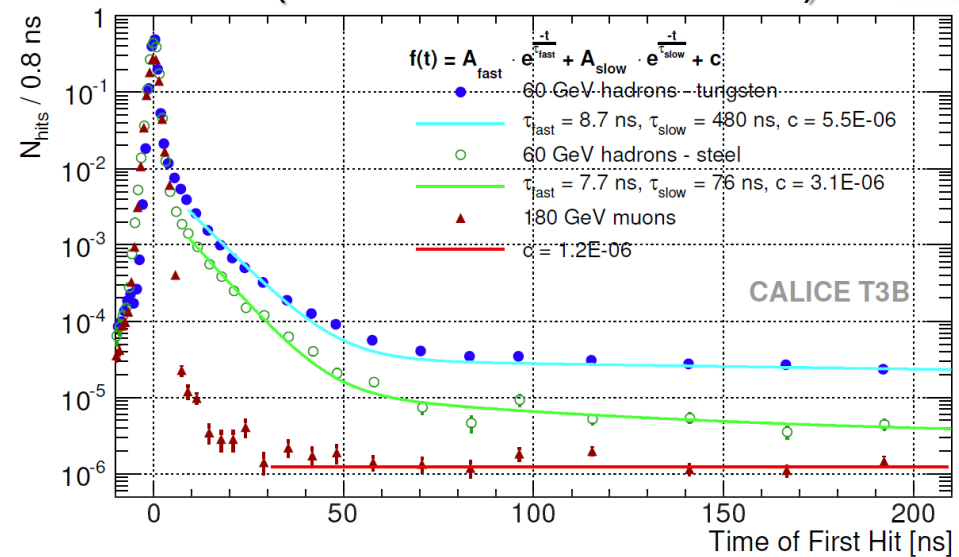


Teaser: comparison of absorbers in MC

70GeV Pions QGSP_BERT_HP Tungsten vs Iron



Timing behavior of shower components (Reminder of T3B results)



Ongoing efforts: same to be done for data

JINST 9 P07022 (2014)