



Hands-on training 6

IHEP Accelerator Lab
Cryogenic group
Dec. 10-15, 2018



OUTLINE

Cryogenics

Insulation support

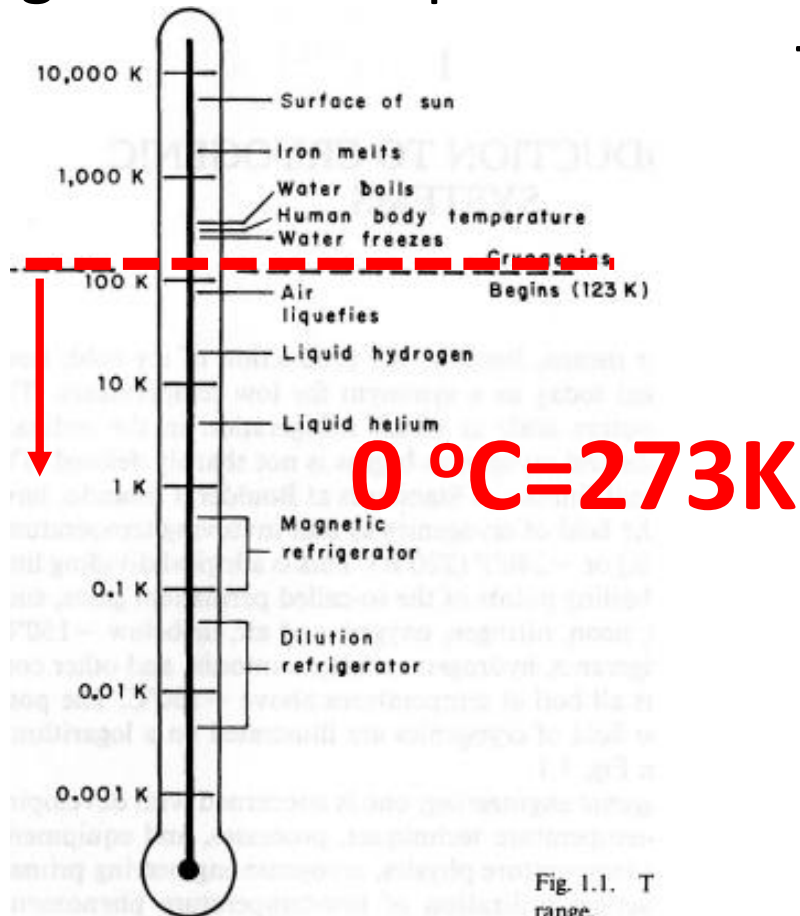
Solid Material & Insulation

Question



Cryogenics

- **Cryogenics** is a branch of physics that studies what happens to things at low temperatures.



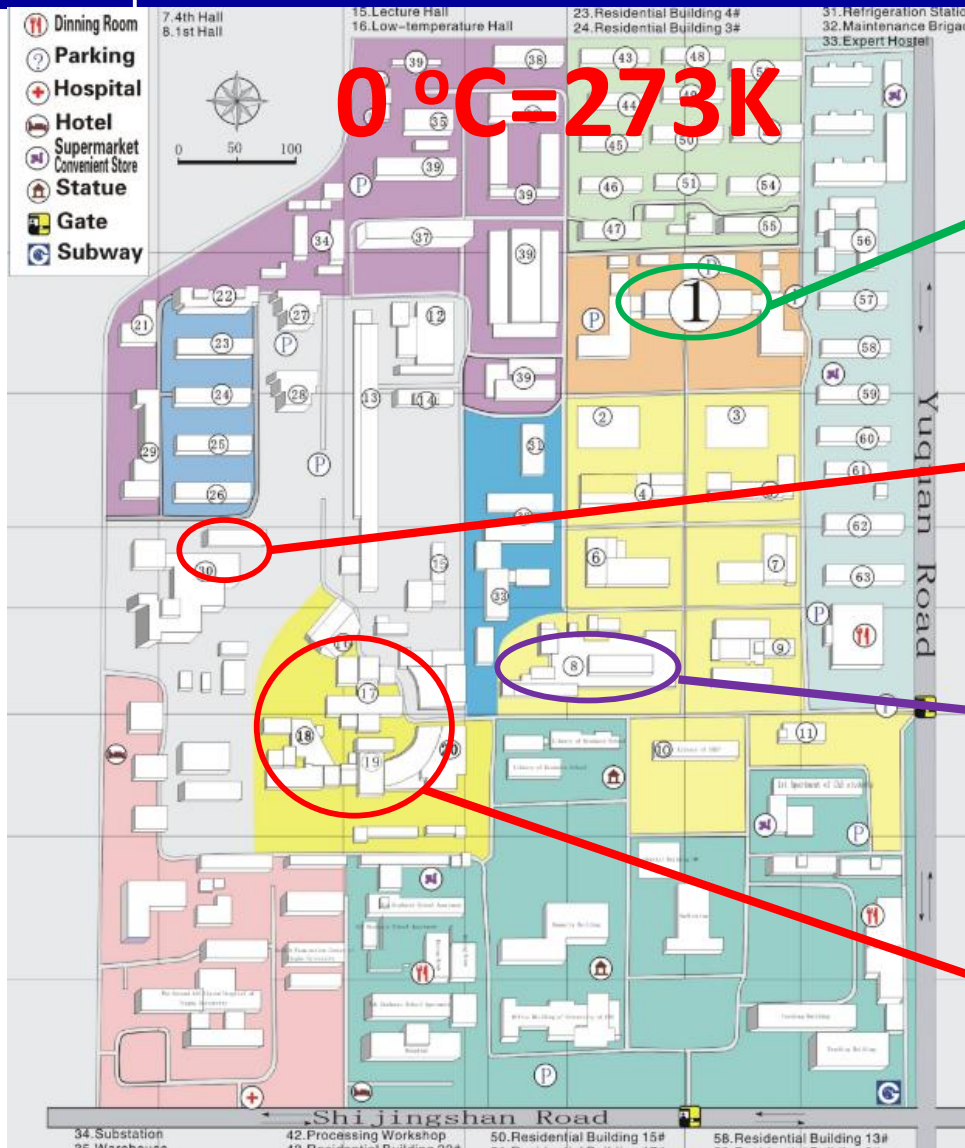
Temperature range is
bellow $123\text{ K} = -150\text{ }^{\circ}\text{C}$



Room temperature



Cryogenics in IHEP



Main building **300K**
Room temperature

Recycling hall **77K**
Liquid Nitrogen

1# hall **2K**
Superfluid Helium

13# hall **4.5K**
Liquid Helium



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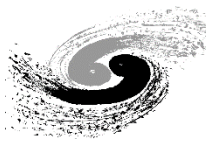


Insulation support

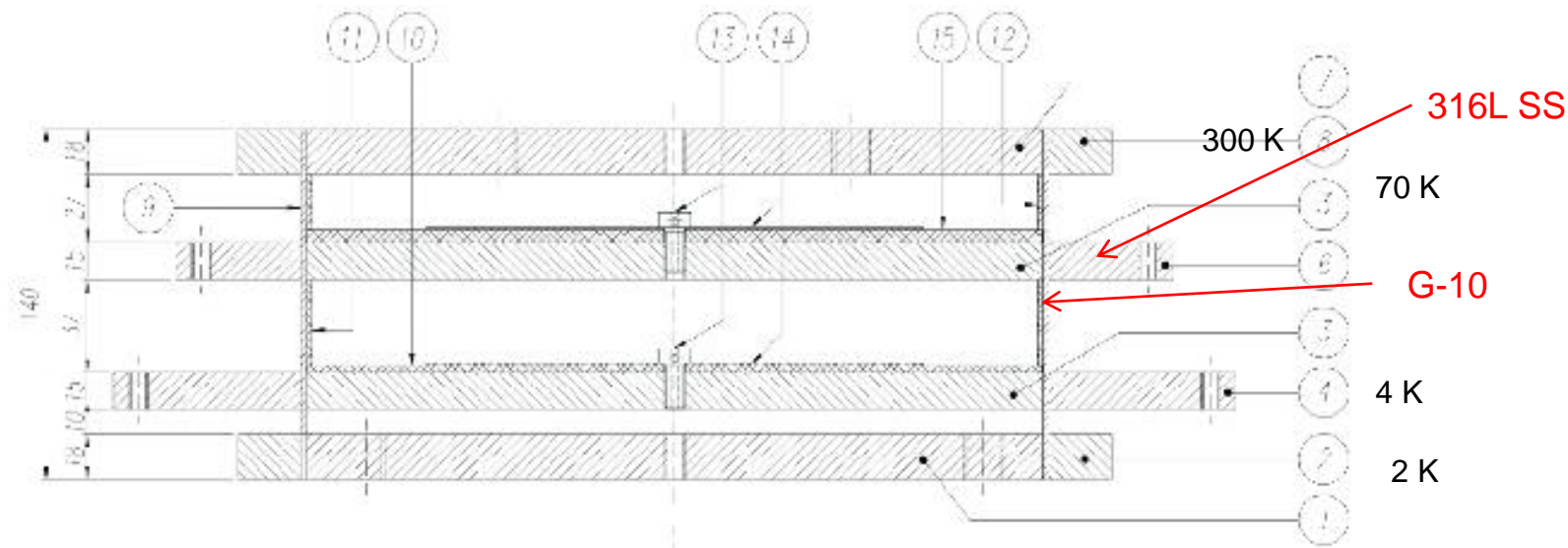
1 Solution is highly dependent on cryostat requirements

2 Choose materials carefully

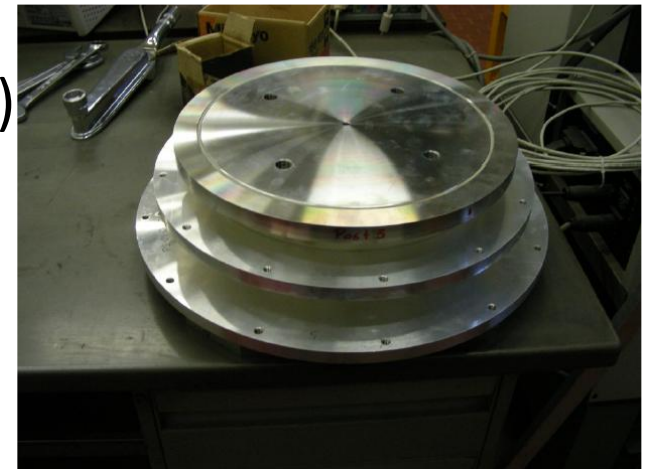
- ◆ Acceptable for cryogenic temperatures
- ◆ Low heat leak

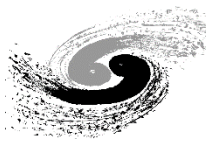


Structural Support of cryostat 1

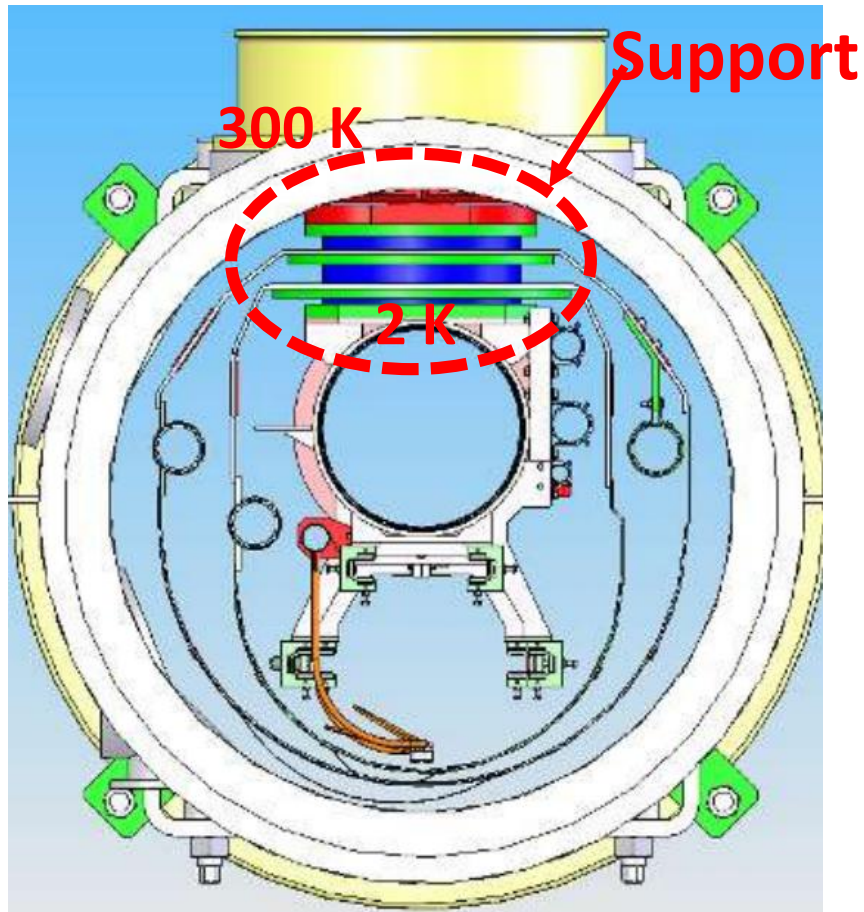


- 1 Can support up to 50 kN
- 2 Total Heat Leak (conduction & radiation)
 - 70 K - 10.5 W
 - 5 K - 0.9 W
 - 2 K - 0.03 W





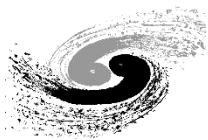
Structural Support of cryostat 1



- Support from 300 K to 2K
- Cavity assemblies tied to 300 mm pipe backbone
- All other connections to 300 K have flex line.



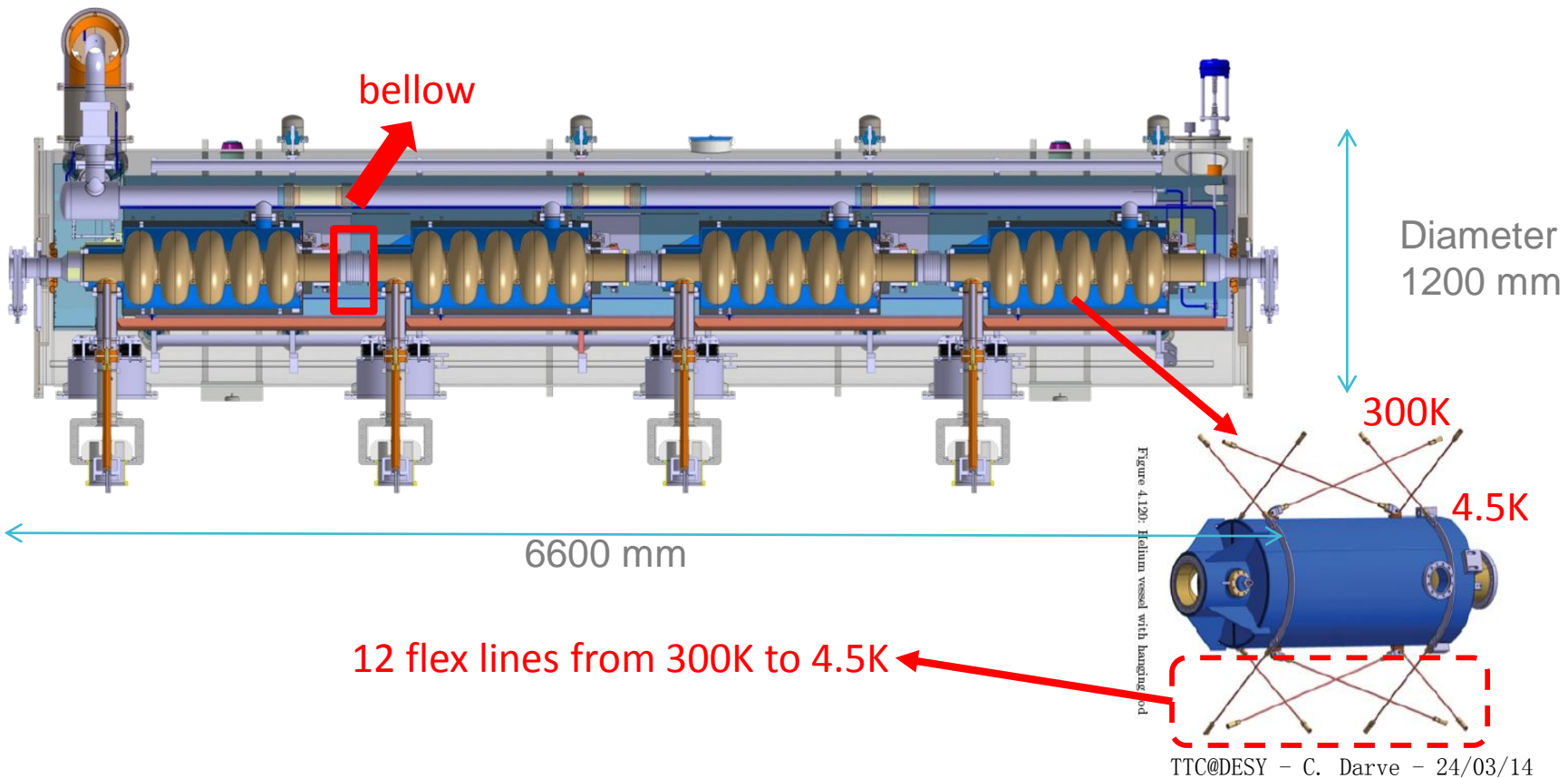
XFEL Cryostat is designed by Dr. Rui Ge



Structural Support of cryostat 2

ESS Elliptical Cavity Cryomodule : All components are tied to space frame which rolls into the vacuum vessel.

Connections to 300 K done via **flex lines and bellow**.





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Three Ways to Transfer Heat

● Conduction

■ Heat transfer through solid material

● Convection

■ Heat transfer via a moving fluid

- ◆ Natural or free convection – motion caused by gravity (i.e. density changes)
- ◆ Forced – motion caused by external force such as a pump

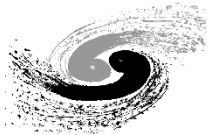
● Radiation

■ Heat transferred by electromagnetic radiation/photons

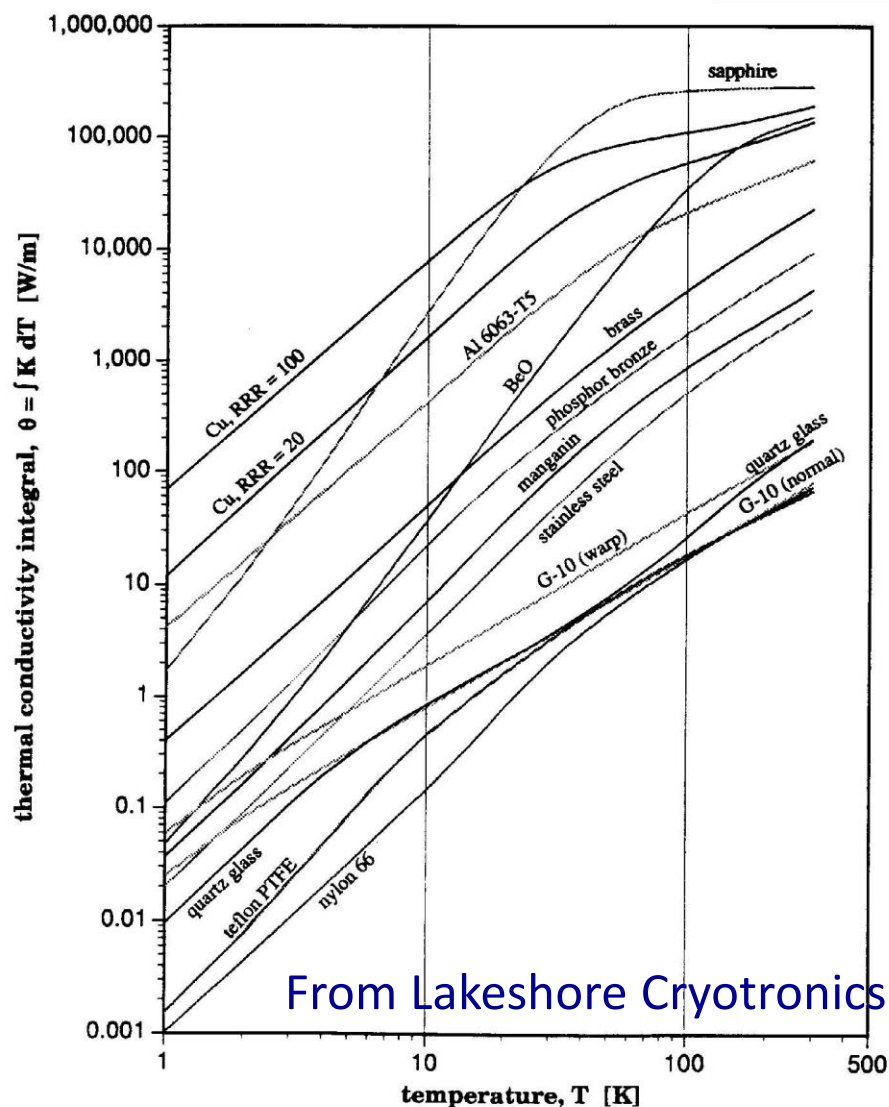
- There is no such thing as a perfect insulator – though we can design systems with very small heat leaks

● All matter above 0 K radiate heat

- Remember we can't get to 0 K – 3rd Law of Thermodynamics though we can get vanishingly close



Solid Material



Copper



Stainless steel

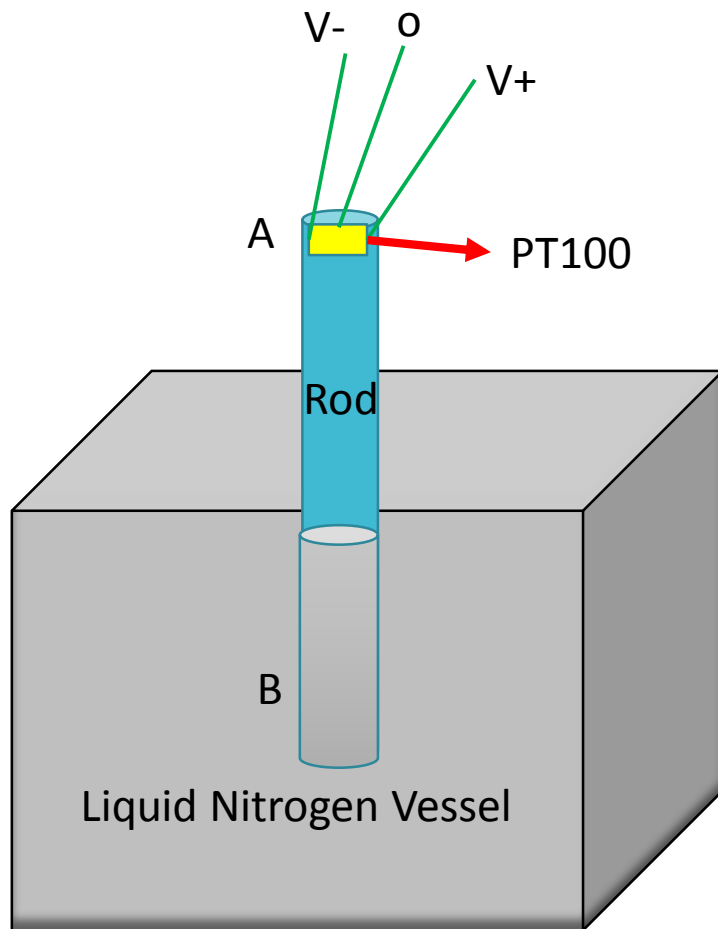


G-10/PTFE
Compound
glass fibre



Training 1

Heat transfer through solid material



- 1 Three rods: **Cu/ 304/G-10** $\varnothing 6$
- 2 Put in half of rod in the liquid nitrogen vessel.
- 3 Test temperature at A by a PT100
- 4 Compare time about 273K from Cu to G-10.



Solid Material

1psi=6.89kPa

1000 psi

1000 psi

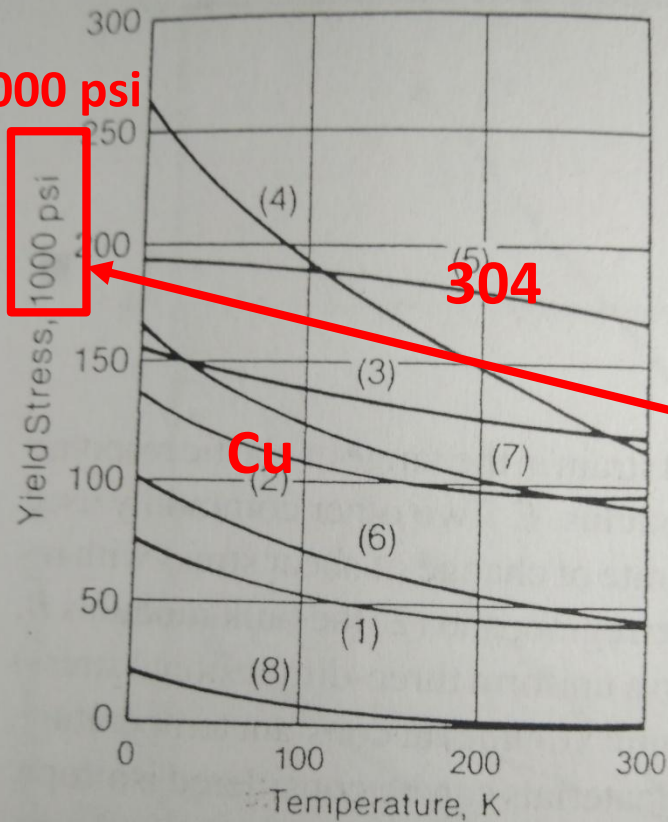


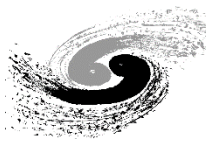
FIGURE 4.21 Yield stress for the same eng

Yield stress of metal

At low temperature, the yield stress of metal usually increases.

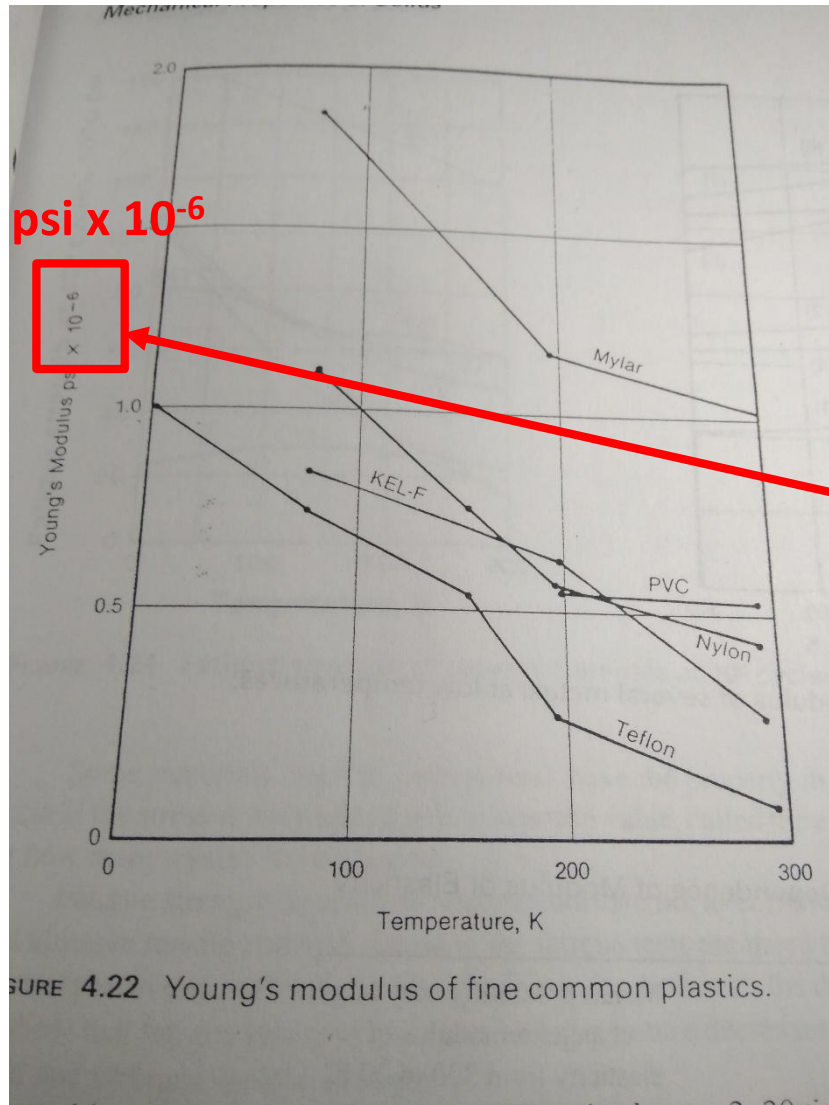
Metal

Good toughness at low temperature.



Solid Material

Yield stress of material



At low temperature, hence the yield stress of nonmetal usually increases.

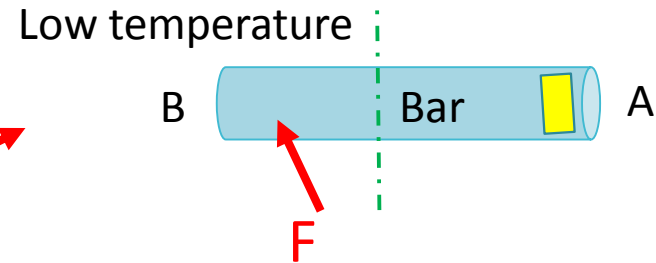
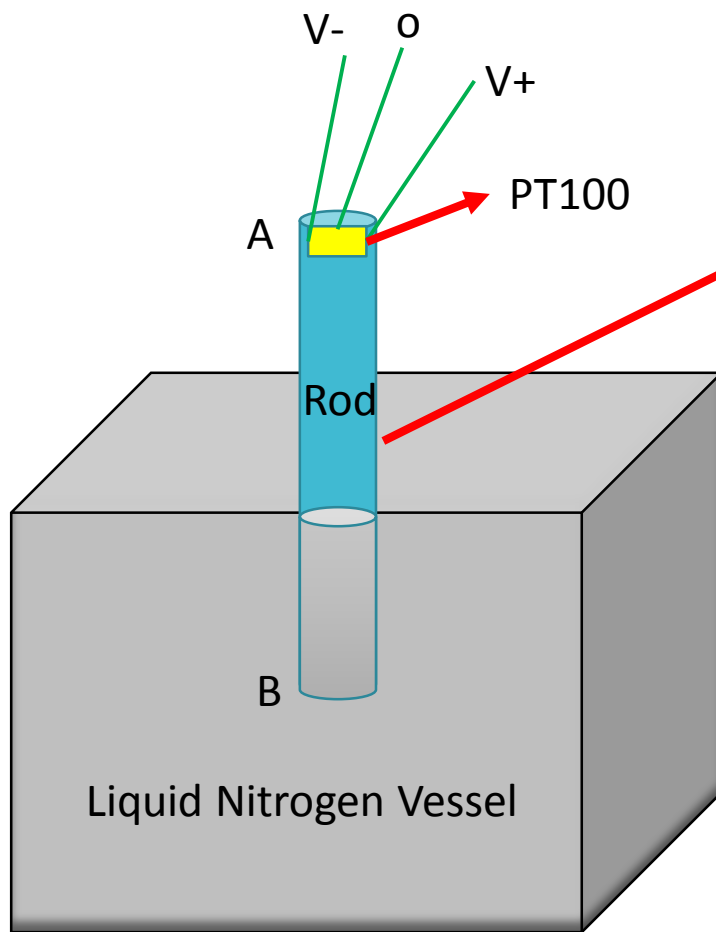
Plastics

Friable at low temperature.



Training 2

Stress of solid material



- 1 Three rods: **Cu/ 304/PVC**
- 2 Put in half of rod in the liquid nitrogen vessel.
- 3 Test temperature at A by a PT100
- 4 Compare stress of metals at the same low temperature



Training 2

➤ Goal: Tests of **mechanical properties** of supports in liquid nitrogen.

Unit: Power part, High precision sensor: tension sensor and displacement sensor, Cryostat, support.

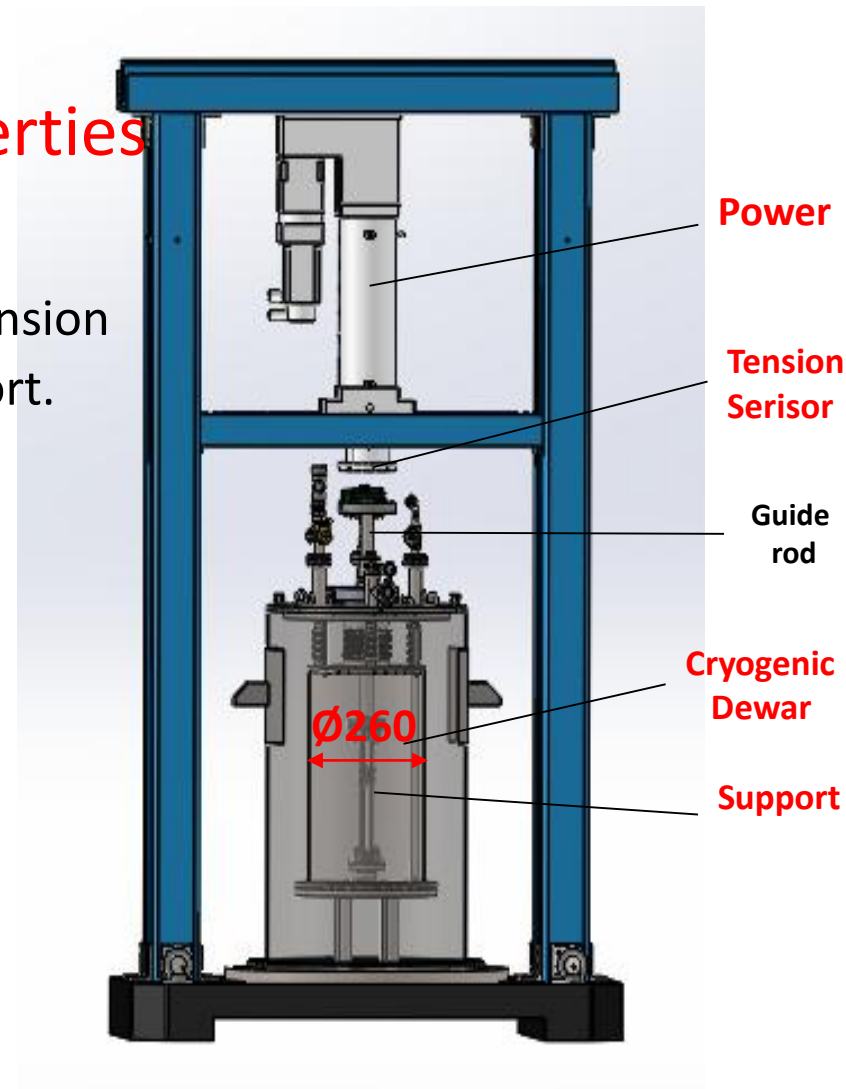
Function: **Maximum force 100kN~0.5%FS.**

➤ Power: Hydraulic cylinder

High force in a small package size

Linear displacement and power load

➤ Cryostat : Temperature $-80\text{K} \sim 300\text{K}$





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- 1 What will you must consider for cryostat support?
- 2 What is different between 304 and PVC in Young's modulus at low temperature?
- 3 What will you need to test performance of cryomodule structural support?