ATLAS High Granularity Timing Detector (HGTD)

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Outline

- ATLAS funding situation
 - OTP situation and upgrade connection
- Brief description of project
- Situation with the ATLAS project (people involved, budget, timeline)
 - Project already approved by ATLAS as a Phase-II project
 - Next target:TDR March 2019
- HGTD Tasks for China
 - Sensor development and production
 - ASIC design
 - Module and stave construction
 - Potentially, front-end and readout electronics
 - Simulation work
- Manpower
- Budget required



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ATLAS China Membership

Active members: 248;

Total number of authors: 99

IHEP: 61; IHEP: 27;

USTC: 72 USTC: 36

| short name | name | active members | physicist | PhD std | master | ugraduate | eng PhD | eng | eng std | tech | admin |
|---------------------|--|-------------------|-----------|------------|--------|-----------|------------|-----|------------|------|-------|
| Beijing IHEP | Institute of High Energy Physics, Chinese Academy of Sciences | 61 | 17 | 16 | 2 | 0 | 16 | 5 | 4 | 1 | 0 |
| Beijing Tsinghua | Tsinghua University | 9 | 2 | 4 | 0 | 3 | 0 | 0 | 0 | 0 | 0 |
| Hefei | University of Science and Technology of China | 72 | 24 | 19 | 12 | 3 | 2 | 1 | 10 | 1 | 0 |
| Hong Kong CUHK | Chinese University of Hong Kong | 23 | 5 | 6 | 0 | 2 | 0 | 3 | 1 | 0 | 6 |
| Hong Kong HKU | University of Hong Kong | 5 | 2 | 3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Hong Kong HKUST | Hong Kong University of Science and Technology | 5 | 3 | 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Nanjing | Nanjing University | 19 | 5 | 5 | 3 | 6 | 0 | 0 | 0 | 0 | 0 |
| Shandong | Shandong University | 23 | 6 | 9 | 6 | 0 | 2 | 0 | 0 | 0 | 0 |
| Shanghai | Shanghai Jiao Tong University | 23 | 8 | 13 | 1 | 0 | 1 | 0 | 0 | 0 | 0 |
| TDLI | Tsung-Dao Lee Institute | 7 | 2 | 1 | 0 | 3 | 0 | 0 | 0 | 0 | 1 |
| | total: | 248 | 74 | 78 | 24 | 17 | 21 | 9 | 16 | 2 | 7 |

3.4% of the collaboration ==> M&O funding: 2.74%



ATLAS-China Contribution Situation

- ATLAS China authors: 3.4% of ATLAS collaboration
 - M&O authors: **2.74%**

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- Total Core cost of phase II upgrade: 269 MCHF
 - (including 24M CHF common fund)
- China Fair-share contribution:
 - Author based: 9.1 MCHF (excluding common funds: 8.3 MCHF)
 - M&O based: 7.4 MCHF (excluding common funds: 6.7 MCHF)
- Core funding currently expected (MOST +NSFC):
 - 2.746 MCHF + 0.627 MCHF = 3.372 MCHF
- Excluding common funds:

Problem: Missing: 3 MCHF 60% of fair share

• Fair-share: 6.7 MCHF ==> Planned: 2.7 MCHF

Not easy to find funds and not easy to find suitable projects

Introduction to ATLAS HGTD

- ATLAS will upgrade endcap calorimeter in 2026
 - Aim for High-Granularity Timing Detector (HGTD)
 - LGAD will be used for timing and energy measurement



- Pseudorapidity coverage: 2.4<|η|<4.0 Radial extension: 12 cm < R < 64 cm
- z position: 3.5 m
- Thickness in z: 7.5cm
- 2 double planar layers per endcap

Requirements:

- $\circ~$ Excellent time resolution (30ps/track), flat in $\eta~$
- radiation-hard (up to 3.7x10¹⁵ n_{eq}/cm² and 4.1MGy)
- Low occupancy
- Low Gain Avalanche Detector sensors (LGADs)
- Pixel size: 1.3x1.3 mm²
 - Occupancy lower than 10%, low electronic noise
- 2 double planar layers per endcap
 - Average number of hits per track = 2-3, depending on R

Physics motivation

- Pileup is the major challenges at HL-LHC
 - Track from different vertexes close in space, but well-separated in time.
 - Explore the spread of the collision to reduce pileup background by timing
 - Need 30ps timing resolution to reduce the pileup background by a factor of 6
- Significant impact on some physics case
 - VBF Higgs ,Weak mixing angle measurement



Using timing information to separate

Physics case: Weak mixing angle

- HGTD can help weak mixing angle measurement
 - Central-forward(CF) and forward-forward(FF) channel is major channels
 - Forward electron is the key.
 - HGTD help to distinguish forward electron against pileup jets
 - Improve in CF channel by 13%, improve FF by 25%

Forward electron performance w/wo HGTD





m_{ee} GeV

Luminosity measurement

- 1% precision in Lumiosity measurement is needed in HL-LHC for Higgs
 - The high granularity HGTD gives a low occupancy
 - excellent linearity in the average #HGTD hits and #pp interactions
 - Can estimate of the bunch-by-bunch luminosity (fast readout)





Why an HGTD Project?

• New sensor technology

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- Interesting application possibilities with maturity of the technology
 - Possibility of integrating into real 4D tracking
- New project in ATLAS, so it needs manpower and funds
 - Relatively small project (8.5 MCHF), so a relatively small contribution can make us one of the leaders of the project
- Still a lot of development to be done
 - TDR is planned for March 2019
 - Still lots of opportunities for our own contributions



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Current HGTD ATLAS

| Country (funding agency) | Institutes/Universities | |
|---------------------------------|---|----------------------------------|
| | CERN | |
| France | LAL (Orsay), LPNHE (Paris), OMEGA (Palaiseau) | US institutions |
| Germany | JGU (Mainz), JLU (Giessen) | not allowed |
| Slovenia | IJS (Ljubljana) | a contribute to UCTD core |
| Spain | IFAE (Barcelona) | |
| Sweden | KTH (Stockholm) | |
| Taiwan | AS (Taipei), National Tsing-Hua U | |
| USA | BNL, Ohio State U, SLAC, SMU (Dallas), | |
| | Stony Brook NY, UC Santa Cruz, U of Iowa | |
| Russia | JINR | Opportunity of China |
| Morrocco | Univ. Hassan II Casa Blanca | |
| Activities | Institutes | |
| Sensors | BNL, CERN, Dubna, IFAE, , JSI, UCSC | HGTD lacking |
| Electronics | AS, Tsing-Hua, CERN, Dubna, Giessen, IFAE, Iowa | l, participation of |
| | KTH, LAL, Omega, SLAC, SMU, Stony Brook | institutes with silicon detector |
| Luminosity/trigger | KTH, Ohio State | infrastructure |
| Test beam | All institutes | init astructure |
| Module assembly | CERN, BNL, Dubna, IFAE, Iowa, JSI, LAL, LPNH | Ε, |
| | Mainz, Ohio State | |
| Mechanics/Integration | CERN, Dubna, LAL, LPNHE | |
| Software & Performance | Casa Blanca, CERN, Giessen, IFAE, Iowa, KTH, | |
| | LAL, LPNHE, SLAC | |



HGTD Tasks for China

- **Sensor** design, characterization and production
 - Work already on-going at IHEP
 - Sensor design
 - Leading some LGAD sensor characterization tests
 - Participated in test beam
- Module assembly (including R&D) and stave loading
 - Bump bonding
- ASIC design
- Front end **electronics** and readout electronics?
- Simulation work and physics case

IHEP HGTD Sensor Tests

- Leading tasks:
 - I-V, C-V: "single" probes: singles, 2x2 arrays (cold)
 - I-V: Probe card: 5x5 arrays
- Test beam participation

- Contributing tasks:
 - TCT with Laster: 2x2 arrays
 - I-V: Probe card: 15x15 arrays
 - I-V: Breaking (X-rays)
 - ASIC Read-out

MultiRad 160 x-ray irradiator



LGAD Test board



TCT laser system



Experience: APD sensor, TCAD simulation, design and testing

Task for Module production

Aim to construct a full wheel

- Module (2cm X 4cm) = Two ASIC + one Sensor
- List of tasks:
 - Bump bonding(connect ASIC sensor)
 - Work with local foundry to improve the yield of bump bonding.
 - FLEX cable design and production
 - Cooling and mechanical design of the module.
 - Module irradiation test

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Sensor/Module Task Details

- Design of radiation hard LGAD for production at local foundry
 - Try to improve radiation hardness of current sensor
 - Sensor could be used for HGTD upgrade (if not ready for qualification of the first detector installment) — needed if no further improvements in radiation hardness
- Module construction

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- Ouyang's group to lead module construction at IHEP
 - Currently I.5 FTE: Yunpeng, Jing Dong
 - Two more technicians to join work at time of construction
- Bump bonding to be done in China by Chinese company
 - Contacts with companies already initiated



ASIC Design Task

- ALTIROC chip: Pixel front-end chip with TDC
 - Project: Develop/include new ADC for signal amplitude measurement
- ALTIROCI uses two TDC

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- I. time of arrival (ToA) measurement
- 2. time over threshold (ToT) measurement
- Current chip has problems with ToTTDC measurement
- Solution: perform an amplitude measurement instead of the ToT.
 - Develop/include an ADC instead of the second TDC
 - Can be used in addition to TDC if TDC problems get fixed
 - Timescale: ASIC ready before ALTIROC2 submission September next year.

Close collaboration with Barcelona — also through CEPC MOST 2 Other design work could be necessary as time progresses

ASIC for fast timing detector

- To design ASIC for fast timing detector
 - Need to handle jitter, Time walk (TW) and TDC uncertainty
 - ASIC record Time of arrival (TOA) and Time over Threshold (TOT)
 - Correction for Time walk, precision within 10ps

$$\sigma_{\rm elec}^2 = \sigma_{\rm jitter}^2 + \sigma_{\rm TW}^2 + \sigma_{\rm TDC}^2$$

Reduce capacitance to reduce jitter



Time walk correction with TOA and TOT





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HGTD Wheel assembly

- Plan to contribute wheel assembly at CERN
 - Non-core contribution, but important upgrade OTP task
 - Loading staves on the wheel at CERN
 - Detector DAQ Commissioning





IHEP Manpower

• IHEP people interested in the project:

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- ATLAS author physicists (8): Joao Guimaraes, Ouyang Qun, Shi Xin, Zhijun Liang, Xuai Zhuang, Yanping Huang, Xu Da, Lianyou Shan
- Other staff (5-7): Wei Wei, Zhao Mei, Jie Zhang, Yunpeng Lu, Jing Dong (at least two new technicians at time of production)
- Current students (2): Suyu Xiao, Kewei Wu
- Current postdocs (2): Mohamad Ayoub, Ryuta Kiuchi
- Collaboration with RD50 led by Shi Xin

Several of these are already actively working on the project



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Core cost of HGTD in kCHF

| Item | Cost (kCHF) |
|---|-------------|
| Sensors | 1700 |
| Front-end ASICs | 730 |
| Bump bonding | 900 |
| Module assembly | 600 |
| Peripheral on-detector electronics (transition, optical and HV boards, optical links, services) | 717 |
| Power supplies and electronics in USA15 | 2027 |
| Mechanics and integration (cooling support plates, vessel, feedthrough) | 405 |
| CO ₂ cooling plant and distribution | 450 |
| Sub-total HGTD | 7529 |
| Detector readout, dataflow, and network | 970 |
| Total (kCHF) | 8499 |

Total HGTD core cost: 8499 kCHF = 58.4 MRMB Goal: take a leading role in the project

Core contribution suggestion: ~25 % ==> 15 RMB

about 2 MCHF or 66% of missing contribution to ATLAS



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Preliminary funding by country

Outcome of 11 Jan informal kick-off meeting Core Contribution intentions (CHF):

France (IN2P3): 2 M

Germany (BMBF): 0.3 M

Russia (JINR): 0.5 M

Slovenia (Ljubljana): 0.12 M

Spain (IFAE and CNM Barcelona): 1 M

Sweden (KTH Stockholm): 0.8 M

Switzerland (CERN): 2 M

Taiwan (Academia Sinica, Nat. Tsing Hua Univ.): 0.33 M

US Labs (DOE): 0.63 M

US Universities: 0.9 M



Budget

| Topics | Budget |
|--|--------|
| Sensor R&D and production | 800万 |
| Fast timing readout ASIC | 500万 |
| Module prototype R & D (including bump bonding) | 400万 |
| Stave R & D | 300万 |
| Backend electronics | 400万 |



Budget (I)

• Sensor

- 500万: Production (core contribution)
- 210万: R&D
 - Special combined Wafer : 0.6万 X 50个 =30万
 - Engineering run: 25万×6次=150万
 - Mask: 5万×6次=30万
- 90万: Sensor testing (probe card, irradiation tests, test beam)
- Fast timing readout ASIC
 - I50万: Production (core contribution)
 - 350万: R&D, I75万×2次=350万



Budget (2)

• Module and stave production

- 320万: Bump bonding production (core, for one full wheel)
- 220万: Module assembly (core, material fee, for one full wheel)
- 60万: R&D for bump bonding
- 100万: Manpower for stave assembly and integrate them on the HGTD wheel

• Electronics

- I30万: production (core)
- 270万: R&D
 - optical link, on-detector electronics, backend electronics, slow control





HGTD Schedule in ATLAS

HGTD schedule (Figure 64 of TP)





Extra slides



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IHEP Infrastructure

• Existing class 1000 (ISO6) Cleanroom with 150 m²



- A few other cleanrooms available at the lab
 - Electronics group clean room
 - ITK module construction clean room



Some relevant equipment

OGP Flash CNC 300 Smart scope Visual inspections

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Flash CNC 300

Hesse BondJet820 Fast auto wire bonder



Gantry



HESSE BJ820

Several other equipment: probe stations, wire bonders, etc



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Some relevant equipment

Palomar 8000i Wire Bonder

Probe station





New probe station with cold chuck

ESPEC Controlled environment chamber



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Size of ATLAS clusters

USTC-SDU-SJTU Cluster

USTC-SDU-SJTU Cluster

Oper.

Task

26.5

7.75

5

39.25

M&O

16

4

2

22

| | Authors | Oper. Task | M&O | | Authors |
|----------|---------|---------------|-----|----------|---------|
| USTC | 36 | 32.25 | 15 | IHEP | 27 |
| Shandong | 12 | 12 | 6 | Noniina | Л |
| Shanghai | 13 | 15.5 | 8 | Nanjing | 4 |
| TD Lee | 2 | 2.75 | 2 | Tsinghua | 5 |
| Total | 63 | 62.5 | 31 | Total | 36 |

- Total ATLAS China authors: 99
- Total ATLAS authors: 2940

3.4% of the collaboration (M&O funding: 2.74%)



Institutes manpower coverage

| | | R&D Ph | ase | | C | onstructio | on Phas | se | |
|---|----------------|-------------------|-----------------|--------------------|-------|------------|---------|-------|--|
| | Phys. | Student | Eng. | Tech. | Phys. | Student | Eng. | Tech. | |
| France (IN2P3): | 4.5 | 1 | 5.4 | 2.1 | 4 | 1 | 6.5 | 2.8 | |
| Germany (BMBF): | 1.5 | 2 | 0.2 | 0.2 | 1.6 | 3 | 0.1 | 0.7 | |
| Russia (JINR): | 1.5 | 0.5 | 2 | 0.5 | 1.5 | 0.5 | 1.5 | 0.5 | |
| Slovenia (Ljubljana): | 1.5 | 1 | 0.3 | 0.3 | 1.5 | 1 | 0.3 | 0.3 | |
| Spain (IFAE Barcelona): | 2 | 1 | 0.5 | 0.5 | 1 | 1 | 1 | 1 | |
| Sweden (KTH Stockholm): | 0.9 | 0.2 | 0.5 | 0.0 | 0.6 | 0.2 | 0.5 | 0.0 | |
| Switzerland (CERN): | 3 | 0.5 | 3 | 1 | 4 | 1 | 3 | 2 | |
| Taiwan: | 2 | 2 | 0.0 | 0.0 | 2 | 2 | 0.0 | 0.0 | |
| US Labs (BNL and SLAC): | 2.3 | 0.3 | 1 | 0.3 | 2.3 | 0.3 | 2.2 | 2.2 | |
| US (5 Universities): *About ½ of US students are | 7.9 e under | 11.1 graduates | * 2.2 used f | 1.4 for testing | 8.9 | 14.2* | 1.9 | 1.7 | |
| Sum (FTE) | 27.1 | 19.6 | 15.1 | 6.3 | 27.4 | 24.2 | 17.0 | 11.2 | |

USA groups approved only for R&D.

Without China, Italy, Brazil

+Morocco: phys 0.8 ; student 0.5 ; tech =0 eng =0





ATLAS R&D funding required

Main R&D Costs 2018-2020 (KCHF) preliminary

| Item (KCHF) | 2018 | 2019 | 2020 | Total |
|-----------------------------------|------|------|-------------|-----------|
| Sensors | 100 | 100 | up to 100 ? | 200-300 |
| Electronics | 80 | 275 | 330 | 685 |
| Testbeams | ~20 | ~20 | ~20 | 60 |
| Modules assembly | | 10 | 24 | 34 |
| Mechanics, services & integration | | 28 | 45 | 73 |
| Total | | | | 1052-1152 |

2018: costs mostly on sensors and ASIC-ALTIROC was shared with few Institutes → results on laboratory and test beams available for the TDR
 2019-2020:

- Larger costs mostly due to full ALTIROC iteration Version 1,2 (250k/iteration)
- Ongoing inquiry to Institutes for possible costs sharing (Abe Seiden)
- Need cost sharing agreement for Sensors/ASICS to more Institutes (similar to ITK)
- For other items expect costs to be shared w/ Institutes involved
- → post-TDR results needed for Milestones 9-18 of TP table 18 (PDR,FDR, PRR)



Manpower details

• Jie Zhang

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- PhD, rich experience on advanced digital electronics design
- Especially on system architecture, high speed communication...
- Interest on the digital design
- May also contribute to the backend readout electronics

• Mei Zhao

- PhD, expert on Sensor design and simulation
- May contribute to the sensor design and manufacture

• Wei Wei

- PhD, experience on mixed signal ASIC design
- Especially on hybrid pixel detector ASIC design

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Core contributions from countries to ATLAS

ATLAS Phase-II Upgrades – envisaged CORE Contributions by Funding Agency [kCHF]

| | | | Ш | k | _ | | | | 31 | | Common | | | |
|---------------------------------|---------|---------|---------|----------|---------|---------|---------|---------|--------|---------|----------|-------------------------------|----------|----------|
| l | TDAQ | Total | Pixels | Strips | Common | LAr | Tile | Muons | HGTD " | Total | Fund | TOTAL ² (incl. CF) | LUCID */ | FWD ° |
| CORE Costs ¹⁾ [kCHF] | 44'880 | 123'226 | 47'804 | 60'638 | 14'784 | 28'385 | 11'573 | 28'403 | 8'499 | 244'966 | 24'420 | 269'386 | 500 | 80 |
| Funding Agency | | | | | | CORE | Commitm | nents | | | | | | |
| Argentina | 759 | | | | | | | | | 759 | 78 | 837 | | |
| Armenia | | | | | | | | | | | | | | |
| Australia | 390 | 2'021 | | 2'021 | | | | | | 2'411 | 196 | 2'606 | | |
| Austria | 200 | | | | | | | | | 200 | 39 | 239 | | |
| Azerbaijan | | | | | | | | | | | 13 | 13 | | |
| Belarus | | | | | | | 13 | | | 13 | 26 | 39 | | |
| Brazil | | | | | | | | | | | 183 | 183 | | |
| Canada | | 5'958 | | 5'308 | 650 | 1'573 | | | | 7'531 | 849 | 8'379 | | |
| Chile | | | | | | | | 50 | | 50 | 131 | 181 | | |
| China NSEC+MSTC | | 2'043 | | 2'043 | | | | 703 | | 2'746 | 627 | 3'372 | | |
| Colombia | 400 | 2 045 | | 2 043 | | | | 705 | | 400 | 52 | 452 | | |
| Zech Republic | 500 | 4'550 | 1'306 | 2'700 | 151 | | 560 | | | 5'610 | 500 | 6'110 | | |
| Jenmark | 772 | 4 550 | 1 3 90 | 2 700 | 4.54 | | 500 | | | 1'/21 | 144 | 1'565 | | |
| France IN/2D2 | 775 | 6'075 | 5'025 | 048 | 1'050 | E'900 | 042 | | 2'700 | 16'205 | 1/400 | 1 505 | | |
| | 786 | 0.075 | 5.025 | | 1050 | 5'800 | 943 | 440 | 2.700 | 10.305 | 1.489 | 17.794 | | |
| | | 1.139 | 959 | | 180 | 2.343 | | 410 | | 3.891 | 313 | 4.204 | 1 | |
| eorgia | | | - | | | | 78 | | | 78 | 78 | 156 | / | |
| Germany BMBF | 2'760 | 11'677 | 6'068 | 4'300 | 1'310 | 1'450 | 444 | 1'946 | 300 | 18'578 | 1'998 | 20'576 | | |
| Germany DESY | | 6'034 | | 5'344 | 690 | | | | | 6'034 | 483 | 6'518 | | |
| Germany MPI | 636 | 493 | 403 | | 90 | 237 | | 2'433 | | 3'799 | 274 | 4'073 | | |
| Greece | 800 | | | | | | | 2'490 | | 3'290 | 196 | 3'486 | | |
| long Kong | | 466 | 406 | | 60 | | | 323 | | 789 | 131 | 920 | | |
| srael | 2'503 | | | | | | | 384 | | 2'887 | 379 | 3'265 | | |
| aly | 3'850 | 5'585 | 5'070 | | 515 | 1'800 | 598 | 5'620 | | 17'454 | 2'207 | 19'661 | 290 | |
| apan | 1'643 | 11'638 | 3'577 | 7'051 | 1'010 | | | 4'281 | | 17'562 | 992 | 18'555 | | |
| lorocco | | | | | | | | | | | 144 | 144 | | |
| letherlands | 400 | 2'779 | 147 | 2'452 | 180 | | | 424 | | 3'603 | 313 | 3'916 | | |
| lorway | | 1'918 | 1'330 | | 588 | | | | | 1'918 | 209 | 2'127 | | |
| Poland | 2'000 | 1'720 | | 1'090 | 630 | | | | | 3'720 | 379 | 4'098 | | - |
| Portugal | 405 | 2720 | | 2 050 | 0.50 | | 988 | | | 1'393 | 196 | 1'589 | | |
| Romania | 1'735 | | | | | | 1'17/ | | | 2'000 | 200 | 2'118 | | |
| Russia | 1755 | 11202 | 550 | | 722 | 1/421 | 70 | 1'012 | | 2 303 | 205 | 5 110 E'422 | | - |
| INID | 040 | 1 203 | 550 | | 733 | 1'042 | 10 | 1013 | 600 | 2'061 | 240 | 2'400 | | - |
| inn. | 940 | | | | | 1 045 | 40 | 450 | 000 | 5 001 | 540 | 5 400 | | |
| Nerpia | 600 | | | | | 400 | 200 | | | 41200 | 20 | 05 | | |
| BIOVAK REPUBLIC | 600 | | | | | 400 | 300 | | | 1'300 | 131 | 1'431 | | |
| slovenia | | 755 | | 695 | 60 | | | | 120 | 875 | 104 | 980 | | |
| South Africa | | 400 | | | 400 | | 700 | | | 1'100 | 118 | 1'218 | | |
| Spain | | 3'502 | 902 | 2'213 | 387 | | 1'315 | | 440 | 5'257 | 640 | 5'897 | | |
| Sweden | 200 | 2'162 | | 2'162 | | | 1'561 | | 800 | 4'723 | 392 | 5'115 | | |
| Switzerland | 1'500 | 5'275 | 5'075 | | 200 | | | | | 6'775 | 326 | 7'101 | | |
| aipei | | | | | | | | 502 | 500 | 1'001 | 104 | 1'106 | | |
| urkey | 500 | | | | | | | 507 | 250 | 1'257 | 144 | 1'400 | | |
| Inited Kingdom | 3'821 | 16'818 | 5'107 | 11'612 | 99 | | | | | 20'639 | 2'494 | 23'134 | | |
| JSA DOE | 2'135 | 20'470 | 7'034 | 10'901 | 2'534 | 378 | | | | 22'983 | 3'656 | 26'639 | | |
| ISA NSF | 5'940 | | | | | 8'441 | 1'882 | 2'899 | | 19'162 | 901 | 20'063 | | |
| ERN | 8'044 | 7'975 | 4'475 | 100 | 3'400 | 3'494 | 882 | 3'094 | 2'006 | 25'495 | 1'332 | 26'827 | | |
| OTAL (kCHF) | 44'221 | 123'384 | 47'525 | 60'638 | 15'220 | 28'389 | 11'557 | 28'307 | 7'715 | 243'573 | 24'420 | 267'993 | 290 | |
| Incertainty Low | 73.5% | 85.6% | 89.9% | 81.7% | 88.0% | 95.0% | 73.7% | 62.5% | 87.8% | 81.3% | 100.0% | 83.0% | | |
| ledium | 16.0% | 14 1% | 8.6% | 18 3% | 9.5% | 5.0% | 25.3% | 34 5% | 07.070 | 15.8% | 200.070 | 14.4% | 58.0% | |
| liah | 0.0% | 0.4% | 0.0% | 10.5% | 0.4% | 5.0% | 0.8% | 2 7% | 2 0% | 2 2% | | 2.1% | 00.070 | |
| 6 of CORE Costs | 98.5% | 100 1% | 99.4% | 100.0% | 98.0% | 100.0% | 99.9% | 99.7% | 90.8% | 99 A% | 100.0% | QQ 5% | 58.0% | |
| | 30.3 /0 | 100.176 | 33.4 /0 | 100.0 /6 | 30.0 /0 | 100.0/6 | 33.3 /0 | 33.1 /0 | 30.0 % | 33.4 /0 | 100.0 /8 | 39.576 | 50.0 % | <u> </u> |
| ∆ (Total - CORE Costs) | -659 | 157 | -279 | 0 | 436 | 4 | -15 | -95 | -784 | -1'392 | | -1'392 | -210 | -80 |



Coverage of CORE costs (245 MCHF) excl. Common Fund (24.4 MCHF)



Notes

1) CORE costs as defined in the TDRs and reviewed in detail by the Upgrade Cost Group (UCG) for TDAQ, ITk, LAr, Tile, Muons. For HGTD, FWD, μ-Tagger see notes 3-6). 2) Bar scale normalised to largest entry in column.

3) The High Granularity Timing Detector (HGTD) has not yet been reviewed, the TDR will follow in 2019.

4) A new LUCID detector was originally proposed in the Scoping Document under "Forward Detectors". It is now planned as a "Small Project" with details to be worked out in the coming months. 5) The remaining Forward Detector projects (ALFA,AFP,ZDC) are not being formally proposed at this stage.

6) The μ-Tagger project is not included in the present Phase-II scope, but remains an option as a further upgrade project for installation at a later stage (>2025)



Bump bonding



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Technical Specification for the Bump Bonding of HGTD Modules

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Technical Specification for the Bump Bonding of HGTD Modules

Summary

This Memo describes the technical specifications for the bump bonding of the hybrid modules of the proposed High Granularity Timing Detector (HGTD) to be installed in ATLAS for the LHC high luminosity period.

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| Distribution List | |
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IHEP Infrastructure

• New class 10000 (ISO7) cleanroom with 80 m² is on the way





ITK Upgrade

- Responsible for 1000 barrel strip modules (together with RAL)
 - Production to be split between UK and IHEP
- CMOS strip sensor characterization
- Test beams at CERN and DESY

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- Front-end Readout Electronics ASIC Design (ABC-star)





BPIX-1M System: a Hybrid Pixel Detector for HEPS



X ray diffraction on

beamlines

Analysis on diffraction data vs PDF

- 300um Si PinN sensor +
 ASIC + In Bump
- Pixel size 150*150um
- Sensitive area: 18cm*14.4cm
 - Energy range: 6keV~19.5keV
- 20 bit counting depth
- Frame rate>1.2 kHz full system
- All key technologies (sensor, ASIC, bump bonding) done in China



APD Sensor

• Sensor modeling and simulation





The sensor is designed for photon detector Sensor Structure 2D\3DTCAD simulation



APD Sensor

- Sensors with different areas and shapes
- I V characteristics and Signal based on 410nm incident light 10 10-4







APD Sensor

• Test results

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- Connect sensor and amplifier on PCB
- Output signal increases as increasing numbers of incident photons
- More tests will be done on the Gain and Timing resolution
- New sensor will based on high resistivity substrate and large area 1.3*1.3 mm²



- Hybrid Pixel Detector Design
 - Designed for High Energy Photon Source (HEPS)
 - Co-designed sensor + self designed ASIC + bump bonding by Chinese company + self designed readout Elec. + self designed mechanics
 - Various related pixel readout chip designed
- JUNO underwater PMT readout
 - Self designed ASICs for PMT & MCP-PMT
 - Large dynamic range, fast leading edge (~1.5ns)
 - High reliability requirement (over 10 years underwater, non-replaceable)
- Low noise frontend ASIC design
 - Involved in nEXO collaboration
 - Backup scheme for charge readout: analog serial readout
 - ~200e ENC requirement @ liquid Xeon
- Rich experience on backend electronics
 - Full design experience in BESIII, Dayabay, JUNO, LHAASSO electronic system