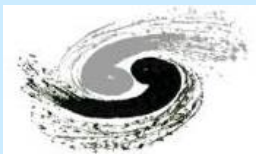


# Analog HCAL R&D progress and technical challenges for CEPC

On behalf of the CECP calorimeter working group

Boxiang Yu

State Key Laboratory of Particle Detection and Electronics, China  
Institute of High Energy Physics, CAS



# Outline

---

- Motivation
- Introduction of CALICE AHCAL;
- The progress of CEPC AHCAL;
- Technical challenge for CEPC AHCAL;

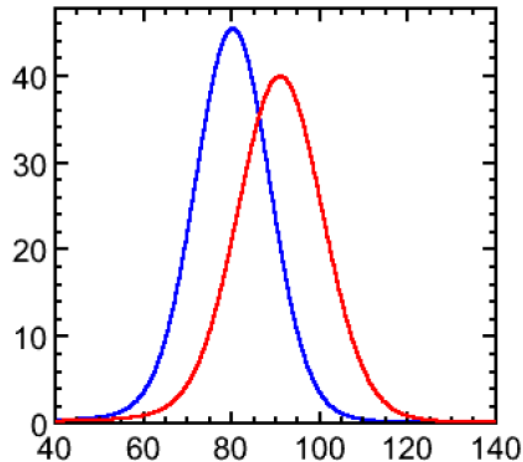
# Motivation: Future Colliders

- future  $e^+e^-$  colliders offer unique physics possibilities
  - precise model-independent Higgs couplings
  - precision measurements of W, Z and top properties
  - indirect and direct searches for BSM physics
- CEPC: developed in China
  - $\sqrt{s}$  up to 240 GeV;
  - 100km long, double-ring collider;
- FCC: developed at CERN
  - $\sqrt{s}$  up to 100 TeV for FCC-hh;
  - 100km long, double-ring collider;
- ILC: under discussion in Japan
  - $\sqrt{s}$  up to 500 GeV
  - 31 km long, superconducting RF cavities
- CLIC: developed at CERN
  - $\sqrt{s}$  up to 3 TeV
  - 50 km long, two-beam acceleration
- main interest for calorimeters at colliders: jet energies

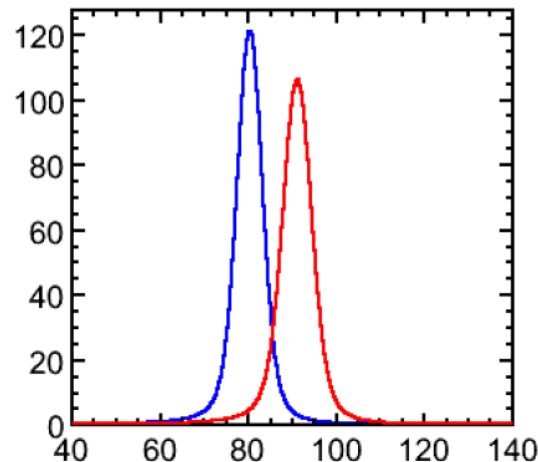
# Motivation: distinguish jet

- > goal: distinguish the decays  $W \rightarrow \text{jet jet}$  and  $Z \rightarrow \text{jet jet}$  by their reconstructed mass

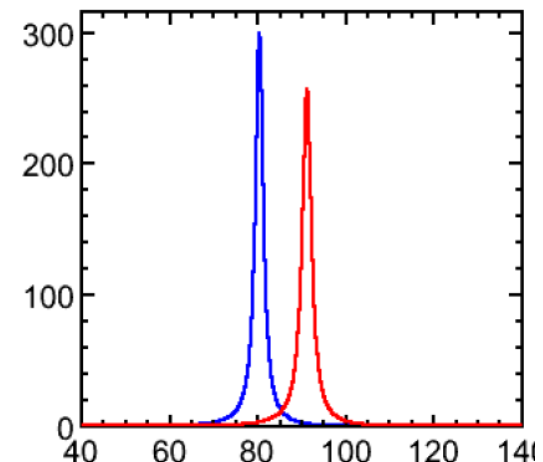
Jets at LEP



3%



Perfect

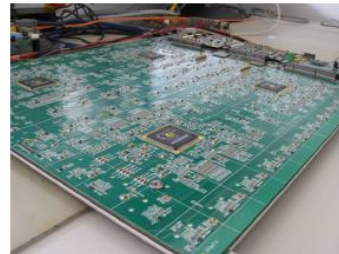
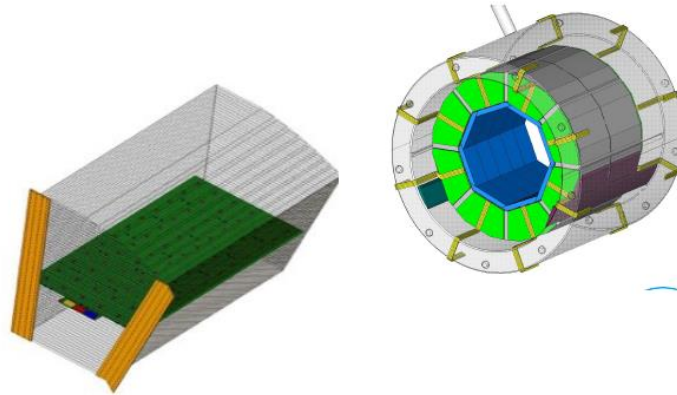


- > required resolution:  $\sigma(E_{\text{jet}})/E_{\text{jet}} \approx 3\text{-}4\%$
- > interesting jet energy range:  $E_{\text{jet}} \approx 40$  to  $500$  GeV
- > not possible with calorimeter information alone  
→ use Particle Flow Algorithms



# Introduction of CALICE AHCAL (From ILD-TDR )

- The AHCAL
- 60 sub-modules
- 3000 layers
- 10,000 slabs
- 60,000 HBUs
- 200'000 ASICs
- 8,000,000 tiles and SiPMs

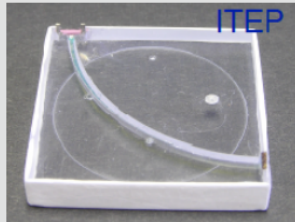


- Absorber: 2cm SS;
- Cell size: 3cm × 3cm;
- ASIC : SPIROC2E.
- Sensitive detector :PS;
- 48 sensitive layers, channel: ≈8 Million

# Introduction of CALICE AHCAL (CHEF2017 Felix's talk)

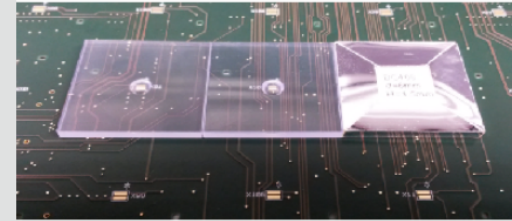
## Physics prototype

2006 - 2011



Old ITEP tiles with WLS fibre  
1200 px SiPMs

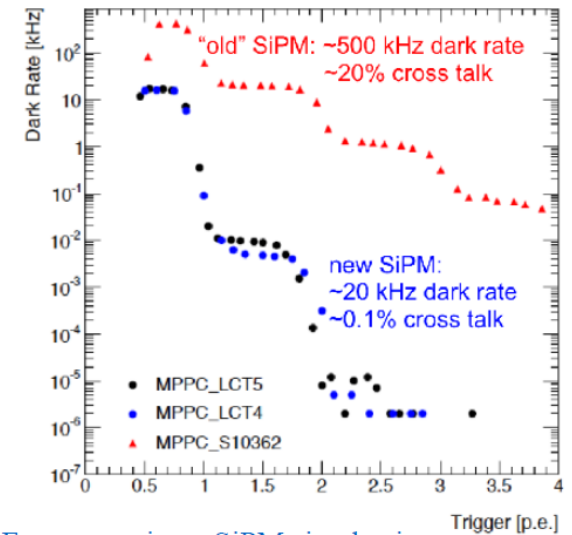
## Technological prototype



Surface mounted SiPMs & tiles  
• with *MPPC* SiPMs 2700 px

Suitable for automated mass assembly

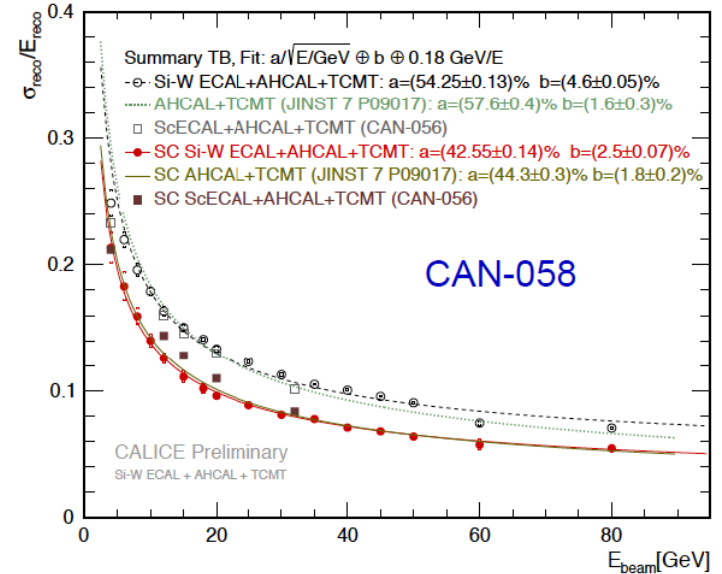
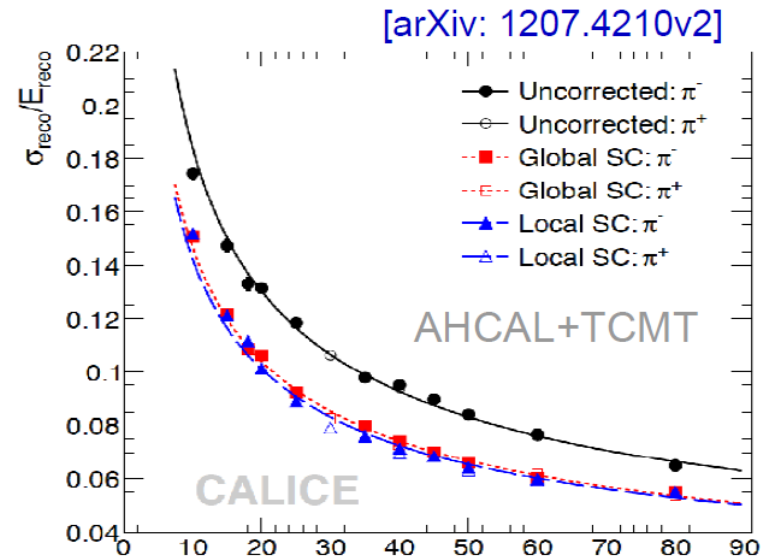
- SiPMs sensitive to blue light → no need for WLS fibres
- New generation of industrial SiPMs: drastically improved over the past years
  - Dramatically reduced dark rate and increased photon detection efficiency
  - Better signal-to-noise ratio, allows simpler tile design
  - After-pulses and inter-pixel cross-talk largely reduced
  - Noise rate decreases quickly with threshold, much more stable operation
- Excellent uniformity (operating voltage, gain)
  - Simplified calibration
- High over-voltage operation
  - Reduced temperature sensitivity



For comparison: SiPMs in physics  
prototype 2 MHz dark rate, 30% cross talk

# Introduction of CALICE AHCAL (CHEF2017 Katja's talk)

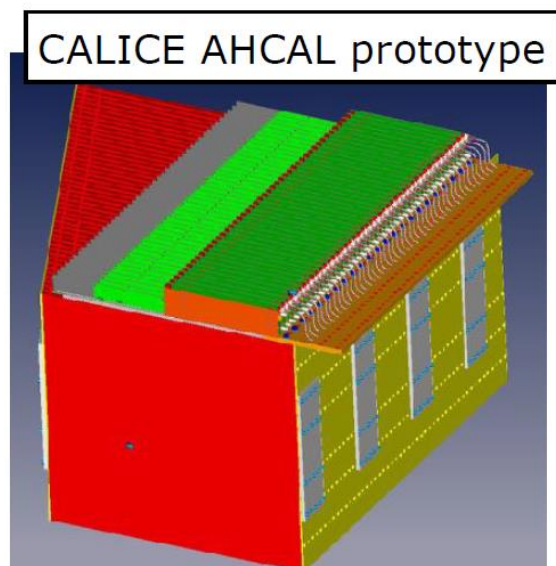
- > software compensation for single pions with CALICE AHCAL
  - improvement for hadronic energy resolution by ~20% in the energy range 10 to 80 GeV
- > software compensation for single pions with combined calorimeters:
  - ScECAL + AHCAL
  - SiECAL + AHCAL
  - improvement for hadronic energy resolution by 10 to 30%
  - similar improvement in both configurations
  - more details in talk by Yasmine Israeli on Tuesday



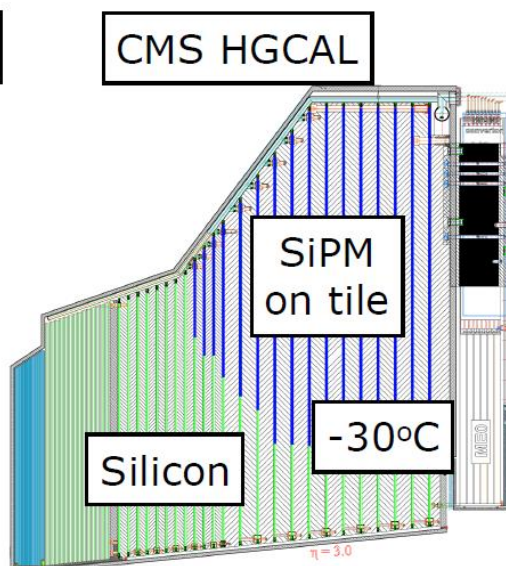


# Introduction of CALICE AHCAL (CHEF2017 Felix's talk)

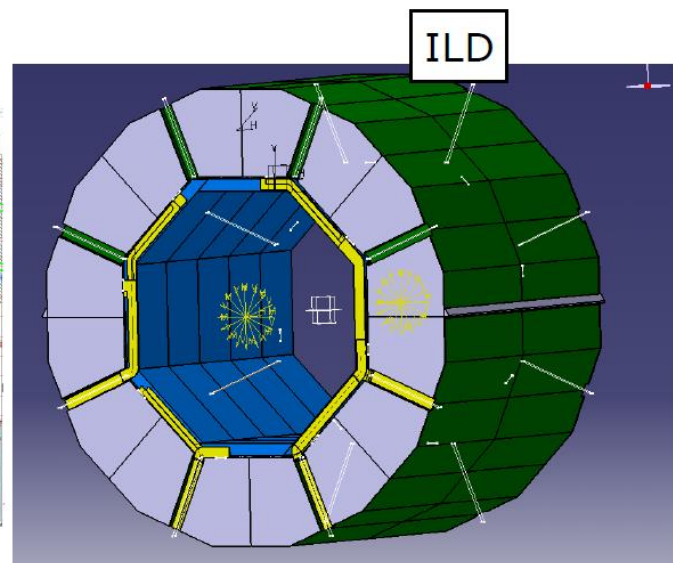
## Scintillator part of CMS HGCAL



24'000 SiPMs  
tile size 3cm



500'000 SiPMs  
tile size 2 - 5.5 cm



8'000'000 SiPMs  
tile size 3 cm

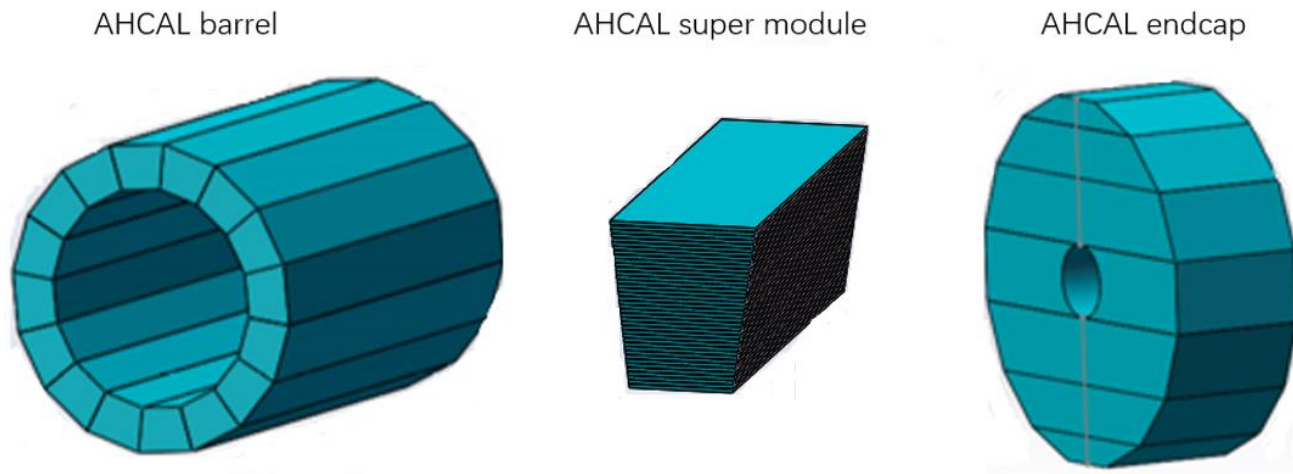
- Intermediate scale, new challenges:
- Radiation damage to silicon and scintillator
  - neutron fluence up to  $5 \cdot 10^{13}$  n / s  $\text{cm}^2$ , irradiation up to 200 kRad
  - and limitations to electronics components
- High speed data transmission: several GB/s per ASIC
- Cooling of SiPMs, thermo-mechanical aspects (+30 - -40°C)



# The R&D progress of CEPC AHCAL

— Analog hadron calorimeter for CEPC:

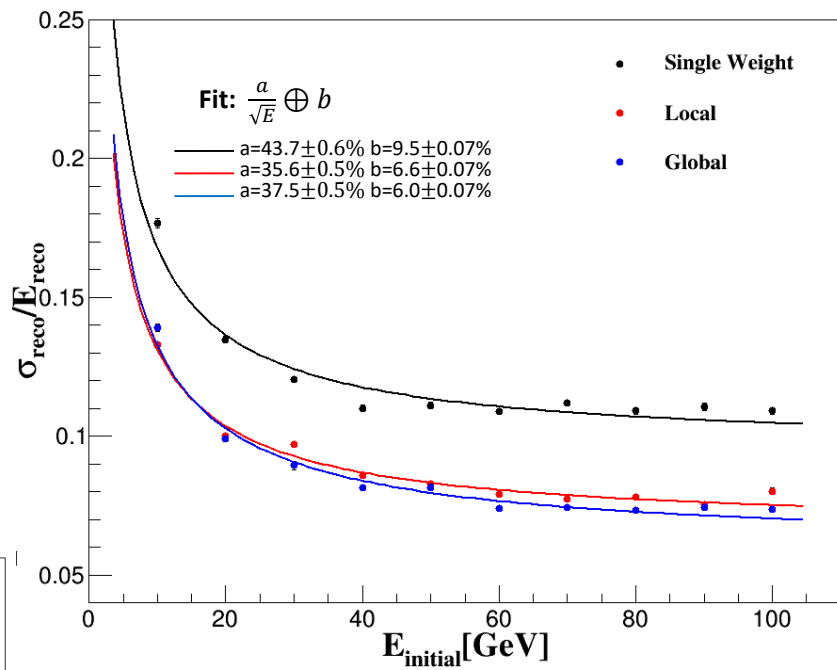
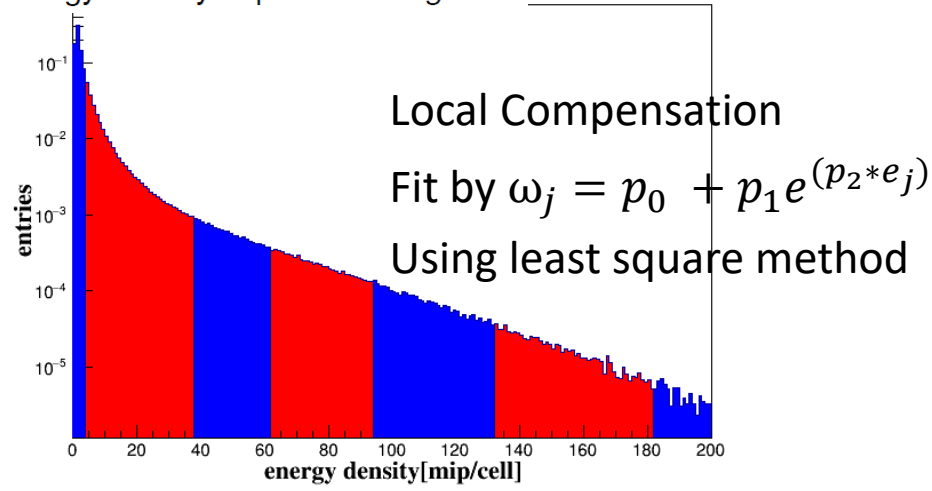
- The absorber: 2cm Stainless steel ( $0.12\lambda_p$ ,  $1.14X_0$ );
- Detector cell size:  $3\text{cm} \times 3\text{cm}$  or  $4\text{cm} \times 4\text{cm}$ ;
- ASIC Readout chip: SPIROC2E, KLauS (KIP, Uni-Heidelberg) etc.
- The sensitive detector : Scintillator(PS);
- About 40 sensitive layers, total readout channel:  $\approx 7.3$  Million ( $3\text{cm} \times 3\text{cm}$ )



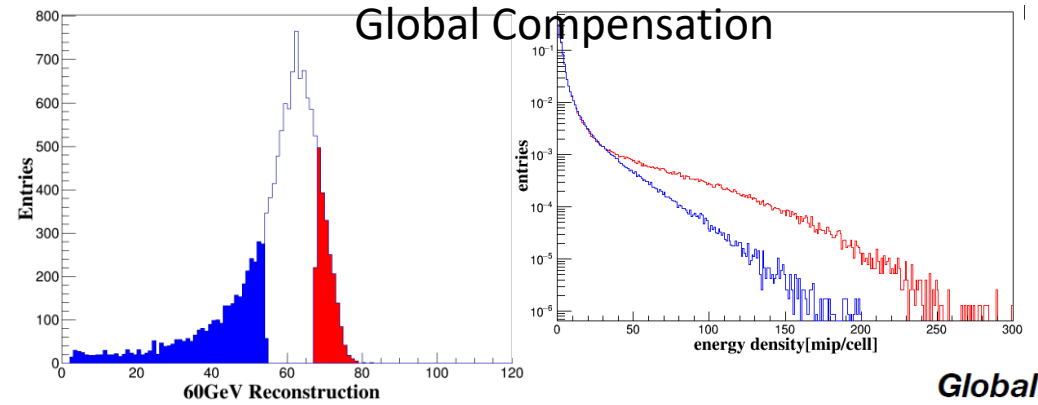
# Software compensation for Energy reconstruction at AHCAL

## Local

- Cell-by-cell correction of energy with energy-density dependent weights



## Global Compensation



Local Compensation improves by ~18%  
Global Compensation improves by ~15%

$$C_{global} = n_{e < e_{lim}} / N_{e < e_{mean}}$$

$$E_{rec} = \sum_i (E_{HCAL,i} \times C_{global})$$

- Event-by-event correction of energy sum with a shower-dependent global factor

# Different absorber for AHCAL

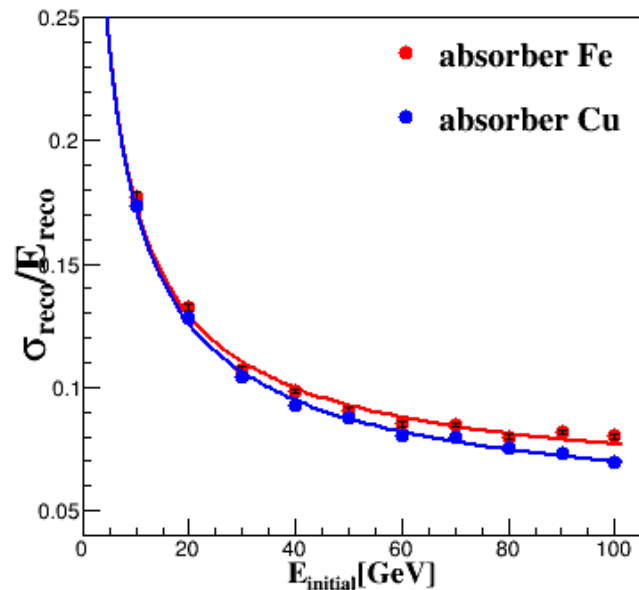
Simplify Geometry (Only AHCAL)

Incident particle:  $k_L$

Direction: Z

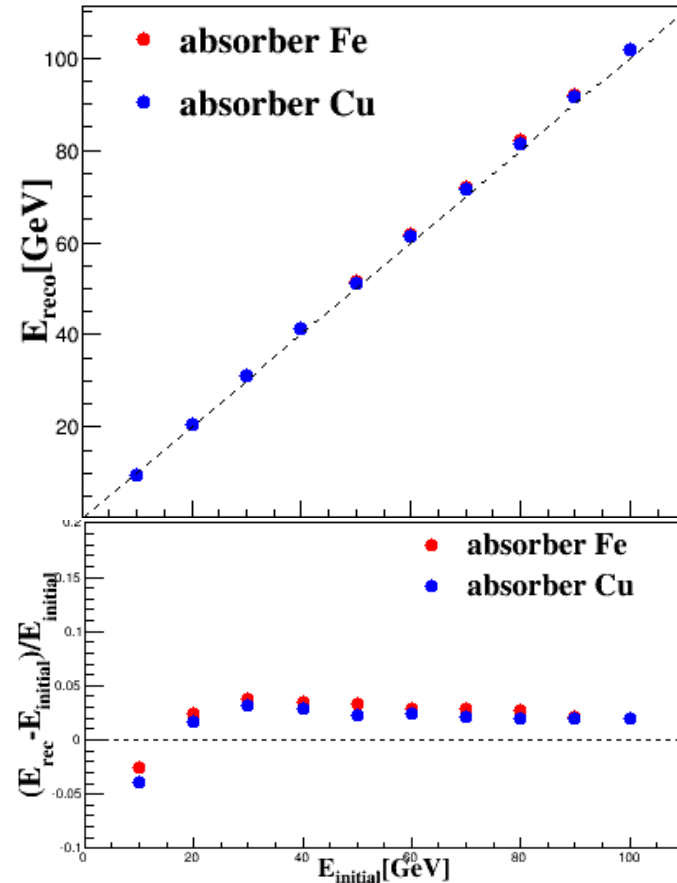
Position(mm):1000 400 2000

Energy resolution



— a=51.8 ± 0.5% b=5.7 ± 0.10%  
— a=52.3 ± 0.6% b=4.7 ± 0.13%

Energy linearity and residual

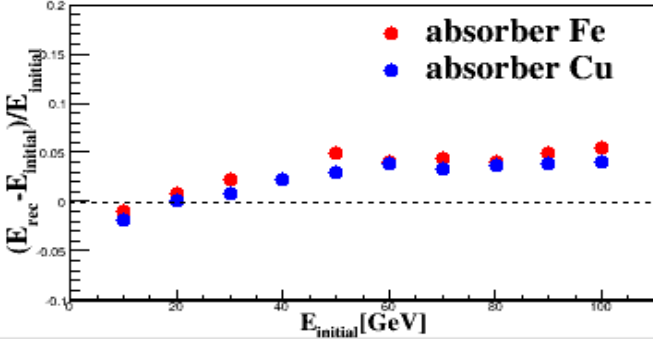
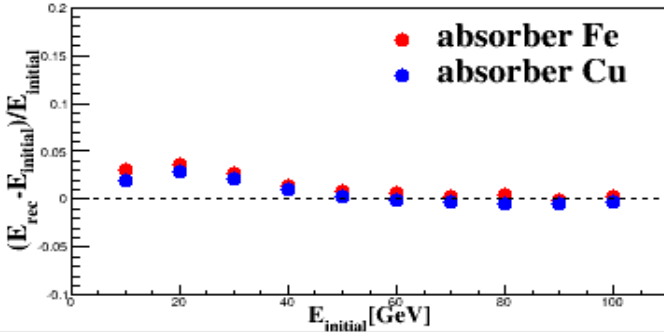
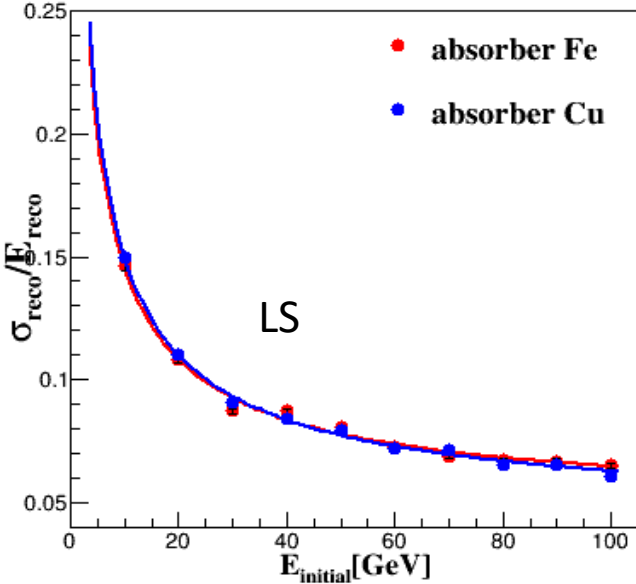
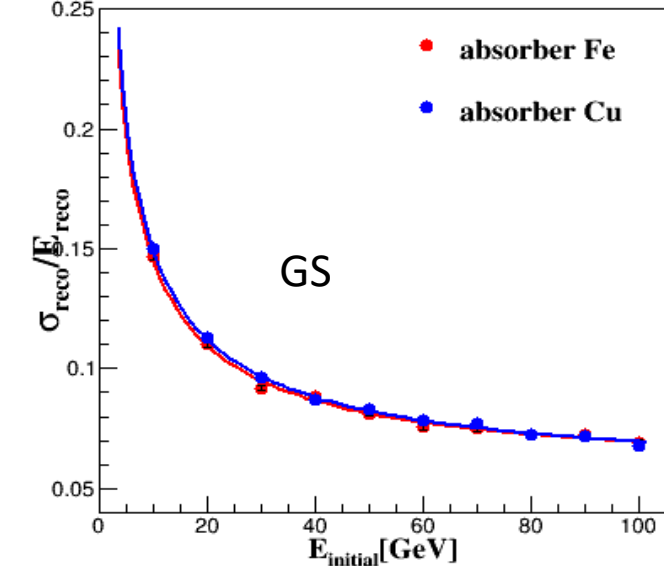


For high Z absorber

- More Ionization(lower fem)
- Lower Bind-energy(more neutron)
- Energy resolution can be better and increases with high-energetic Incident particles for absorber Cu.

# Software compensation for AHCAL absorber optimization

Energy resolution and residual



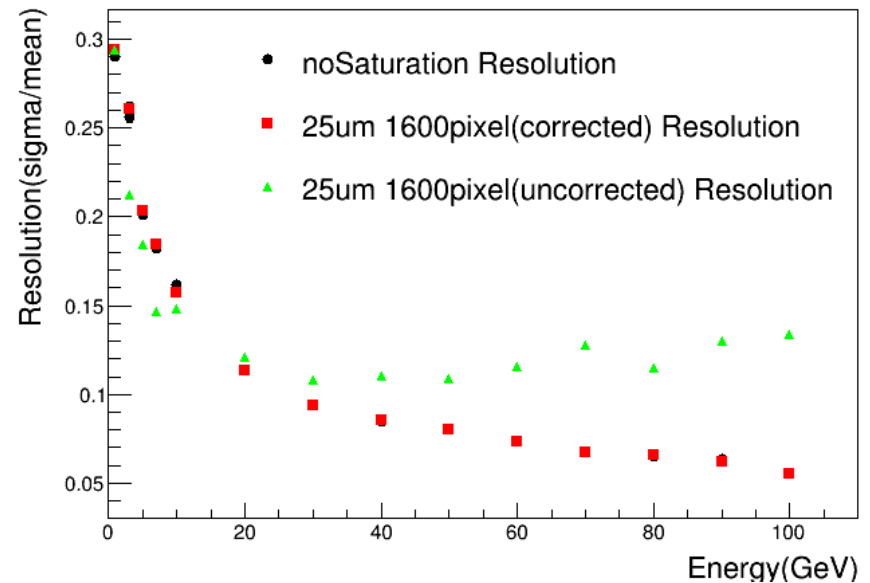
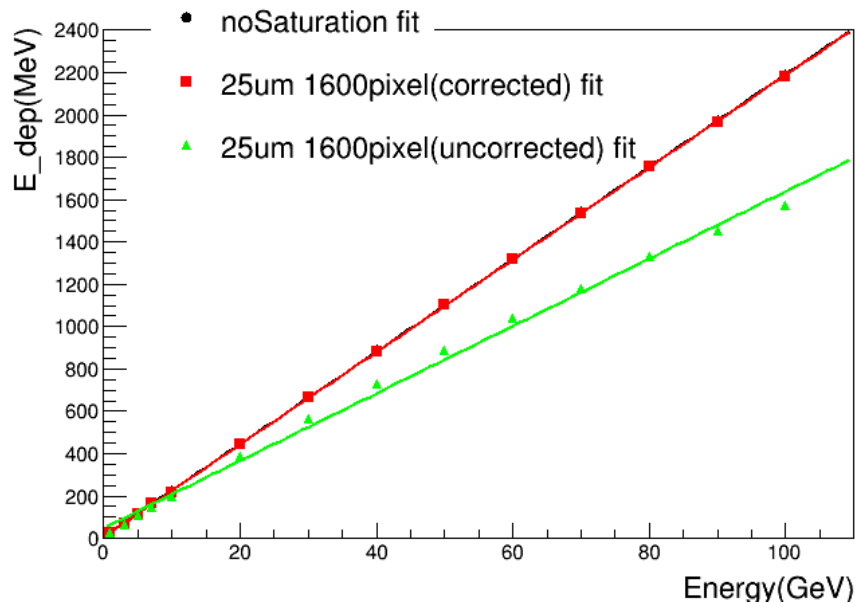
- The tendency of energy resolution is similar for absorber Fe and Cu by SC.
- The differences of different absorbers can be reduced by SC.

# SiPM saturation effect on AHCAL dynamic range

Scintillator:  $30 \times 30 \times 3\text{mm}^3$

SiPM:  $1\text{mm}^2$  with 1600 Pixels

- SiPM Saturation will influence the AHCAL energy reconstruction.
- The digitization method has combined the simulation hits (deposit energy) and test results to calculate the fired pixel number for each SiPM by Monte Calo.



$$\text{Corrected by } N_{\text{fire}} = N_{\text{pix}} (1 - e^{-\epsilon N_{\text{in}} / N_{\text{pix}}})$$

After correction, the dynamic range of 1600 pixels SiPM is enough!

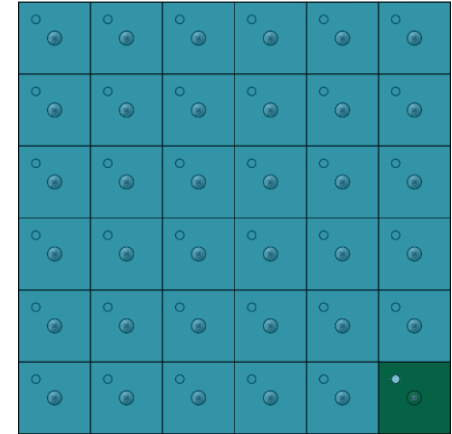
# AHCAL prototype Plan (Got funding)

## Motivation:

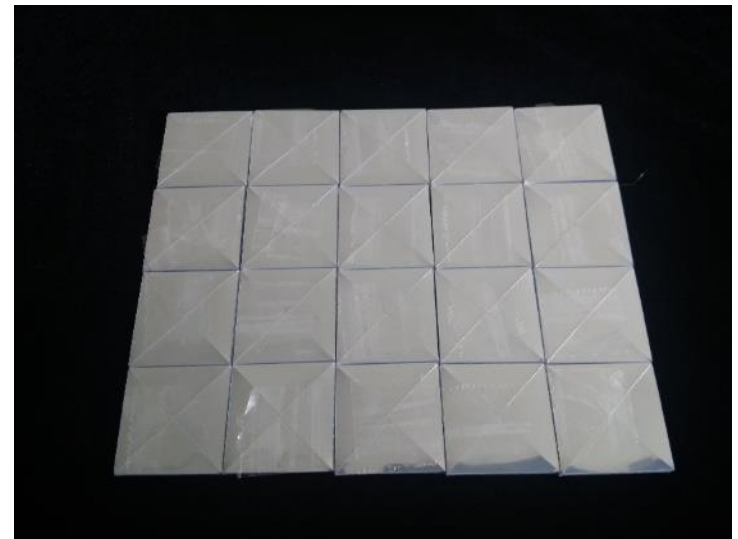
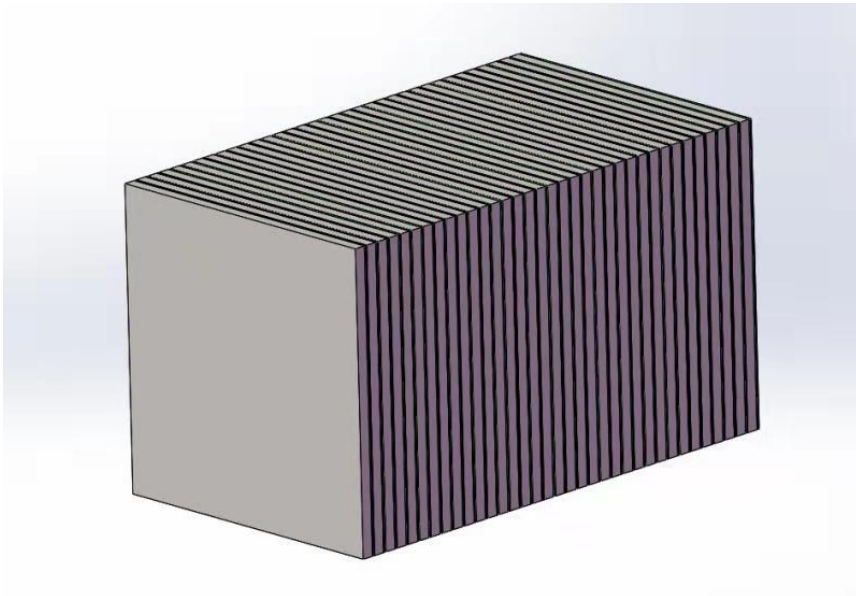
- A AHCAL prototype fit the CEPC requirement.

## Specification:

- Active layers: under optimization ( $\approx 35$ );
- Detector cell: under optimization ( $30 \times 30 \times 3 \text{ mm}^3$ );
- Absorber: stainless steel;
- Readout: SiPM+ASIC



Ability of cell mass production



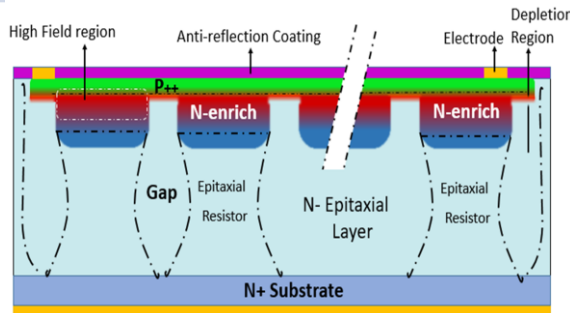
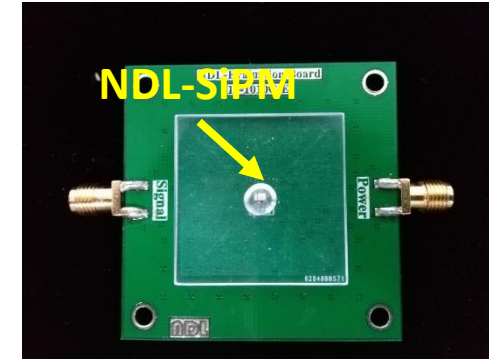


# Chinese NDL-SiPM Test-1 (**1mmx1mm 10umSiPM**)

NDL SiPM website => <http://www.ndl-sipm.net/>

Six NDL-SiPMs was tested (electron-Sr90): 30mmx30mmx3mm with PL Scintillator

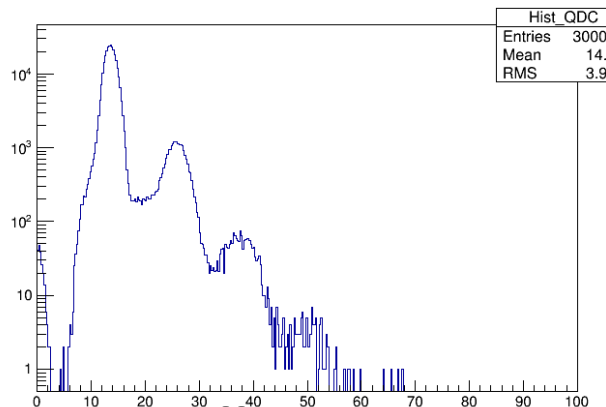
| SiPM1     | SiPM2     | SiPM3     | SiPM4     | SiPM5     | SiPM6     |
|-----------|-----------|-----------|-----------|-----------|-----------|
| 25.43p.e. | 25.77p.e. | 25.12p.e. | 24.06p.e. | 23.44p.e. | 24.61p.e. |



Structure of EQR SiPM

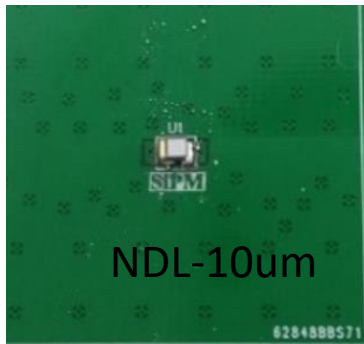
## NDL-SiPM 11-1010C specification

| Parameter                             | Value                | Parameter                                  | Value                 |
|---------------------------------------|----------------------|--|-----------------------|
| Effective Active Area                 | 1 × 1mm <sup>2</sup> | Peak PDE@420nm*                            | 39%                   |
| Effective Pitch                       | 10 μm                | Dark Count Rate*                           | ~500 kHz              |
| Micro-cell Number                     | ~10000               | 1 p.e. Pulse Width                         | 5 ns                  |
| Operating Temperature                 | -196°C - +40°C       | Temperature Coefficient For V <sub>b</sub> | 25 mV/C               |
| Breakdown Voltage (V <sub>b</sub> )   | 25.5 ± 0.2 V         | Gain                                       | ≥ 2 × 10 <sup>5</sup> |
| Max. Overvoltage (ΔV <sub>max</sub> ) | 8 V                  | Single Photon Time Resolution              | ≤ 70 ps               |

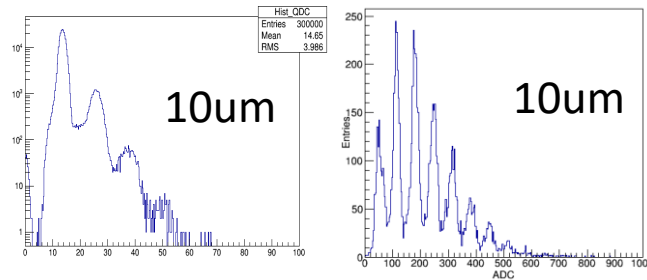


Crosstalk spectrum

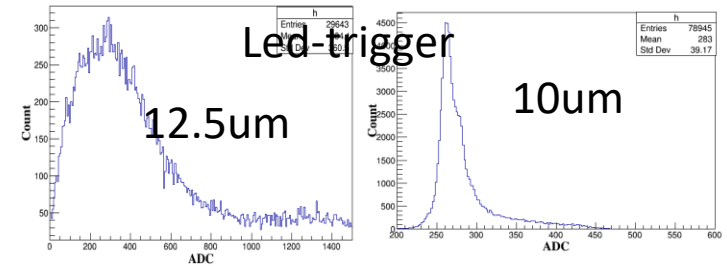
# NDL-SiPM + ASIC Test-2



Calibration by their **NDL preamplifier**

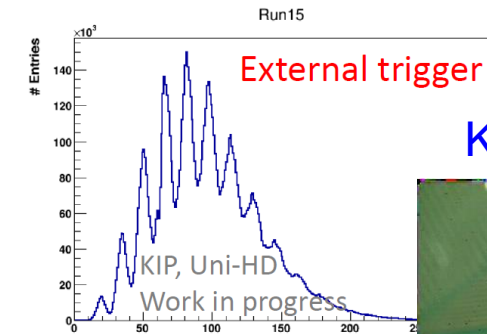
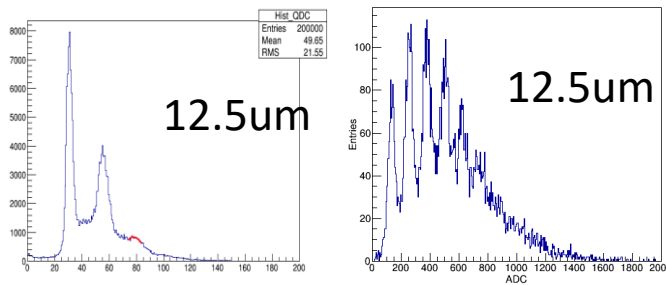


Read-out and Calibration by **Spiroc2b**

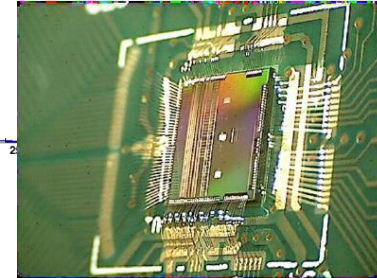


Self-trigger

Led-trigger



**KLauS Chip**



| Pitch                | 10um           | 12.5um           | 15um (under developing) |
|----------------------|----------------|------------------|-------------------------|
| Peak PDE @420nm      | 31%            | 32%              | 35%                     |
| Gain                 | $2 \cdot 10^5$ | $3.5 \cdot 10^5$ | $5 \cdot 10^5$          |
| Breakdown Voltage(V) | 27.5           | 21.5             |                         |

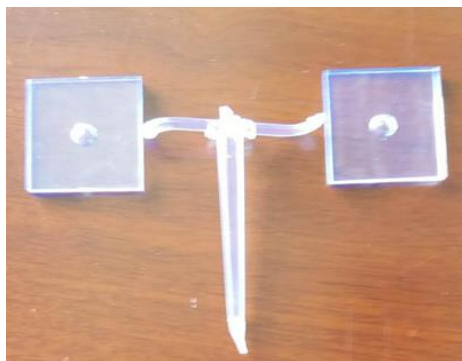
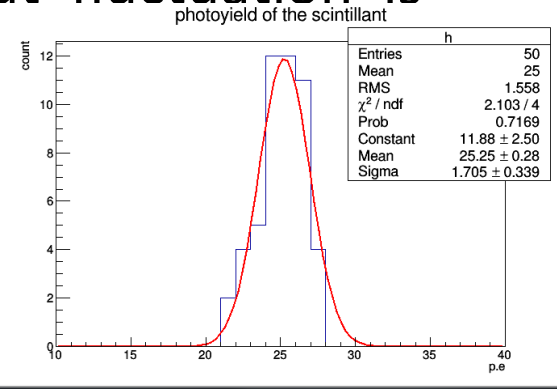
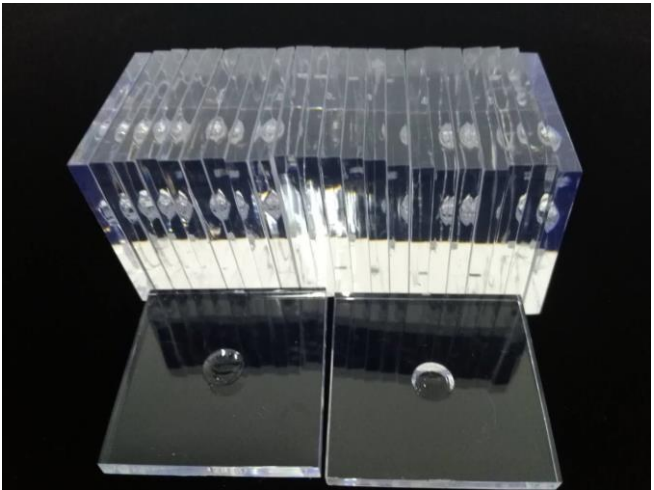
KLauS ASIC (KIP, Uni-HB)

- Low noise, low power dissipation
- Continuous readout without dead time

25 uW / channel @ duty cycle 0.5%

# Injection moulded Scintillator tiles

- 300 tiles polystyrene, BisMSB
  - injection moulded at Beijing
  - incl. dimple, no further surface treatment;
- Mechanical tolerances is fine for assembly, the size error less than 50um;
- Scintillators Light output fluctuation is  $\sigma < 7\%$ ;

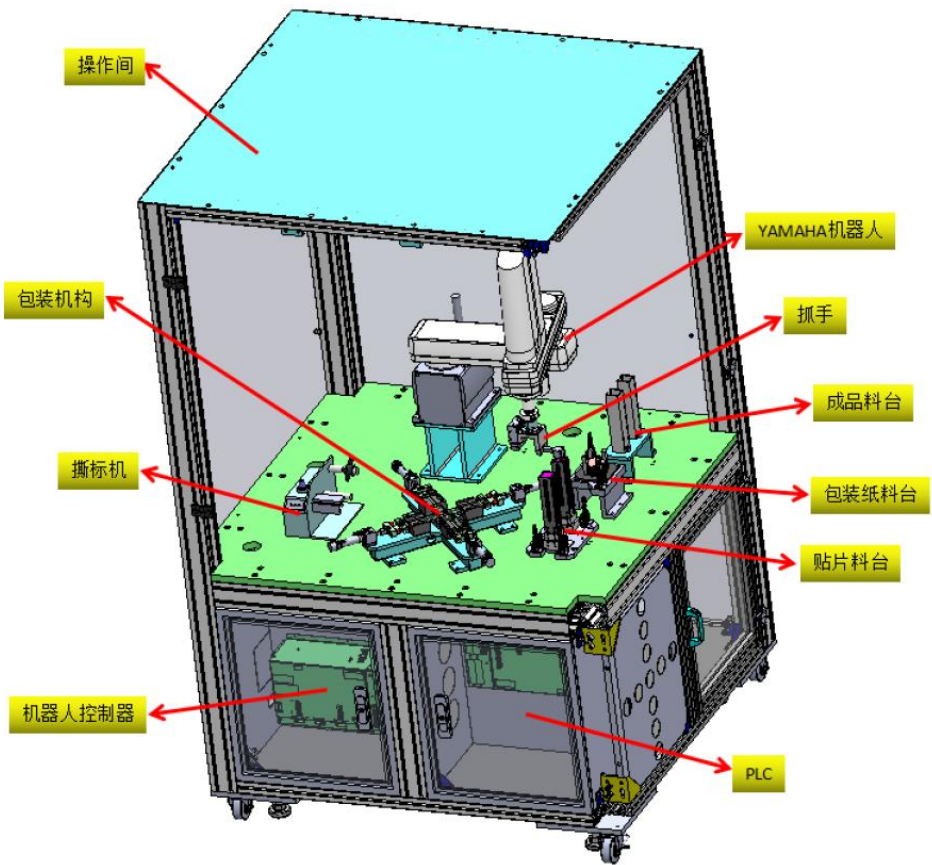


Size uniformity

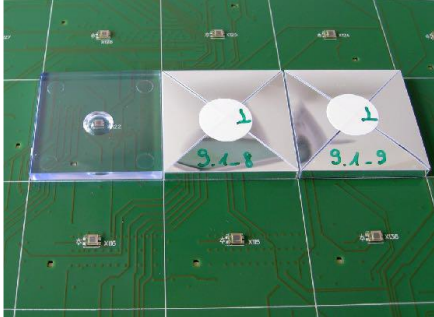
|                    |                      |                      |                      |                      |                      |
|--------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| Tiles size(mm)     | 30.08x30.01<br>x3.08 | 30.07x30.04<br>x3.09 | 30.04x30.02<br>x3.09 | 30.09x30.09<br>x3.09 | 30.05x30.03<br>x3.09 |
| Light output(p.e.) | 23.5                 | 22.78                | 22.86                | 25.02                | 23.54                |

# Detector cell Automatic assemble system

- Motivation:
  - 7M detector cells;
  - Reflective foils packaging can't be done by manual;
- Progress:
  - Three companies give they preliminary design;
  - Robotic arm design is the best way;



Packaged cell



It can be used for 3cm\*3cm and 4cm\*4cm detector cell;

# Detector cell gluing experiment

motivation:

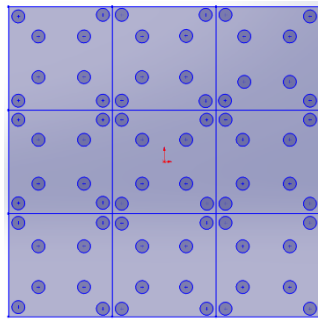
In order to quickly and effectively realize the integration of large area AHCAL detection unit.

Materials:

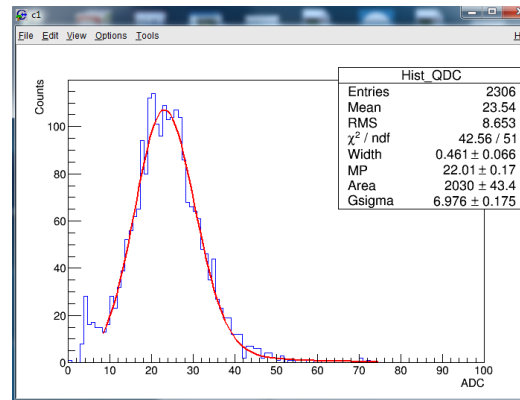
1. Araldite 2011 epoxy glue
2.  $3 \times 3$  PCB board
3. Detector cell;
4. A film used to brush glue

Result:

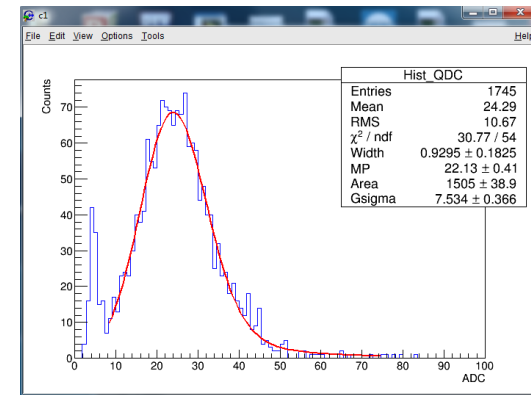
1. This way is working;
2. The detector cell was glued on PCB board fasten;
3. Maybe reduce to 4 glue hole;
4. Plan to test crosstalk and prototype.



Light output



Before glued



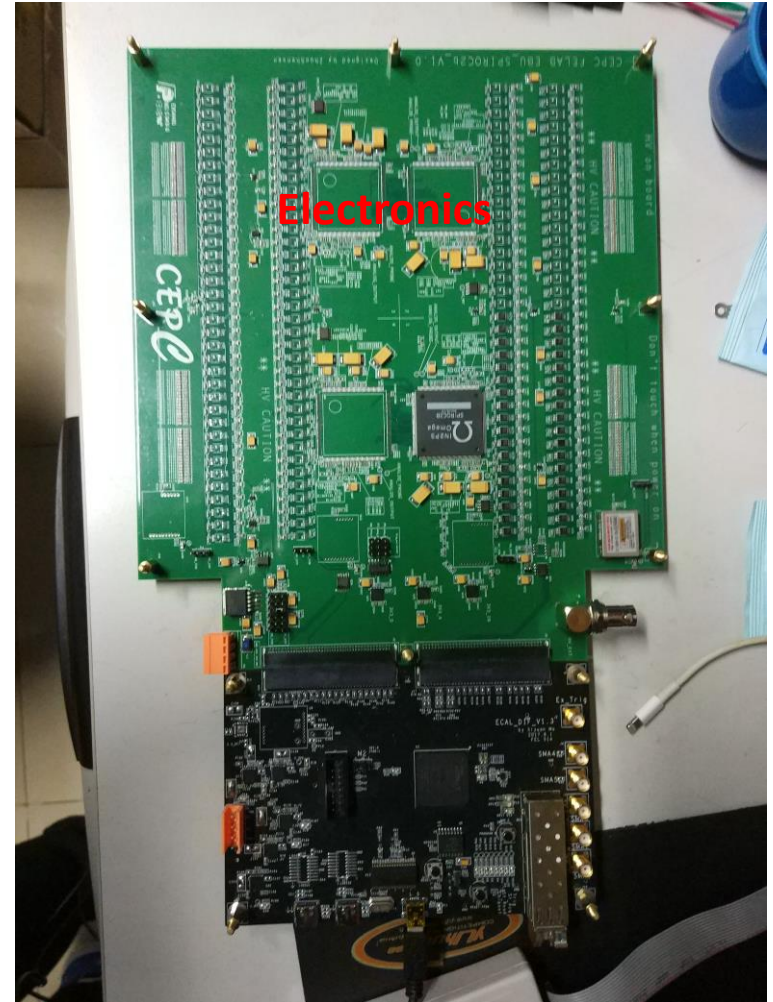
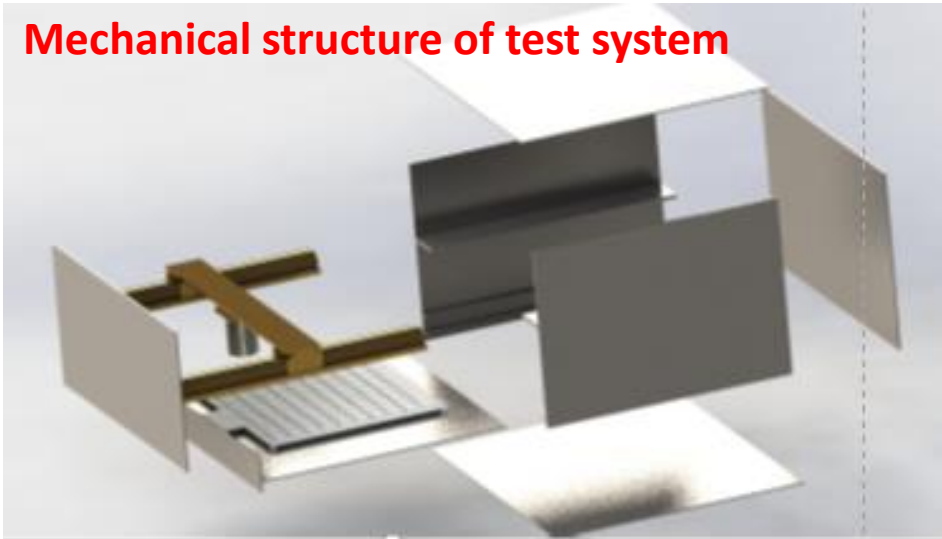
After glued



# Detector cell test system design

- About 100 detector cells one batch;
- Electronics under design;
- Mechanical structure under design;

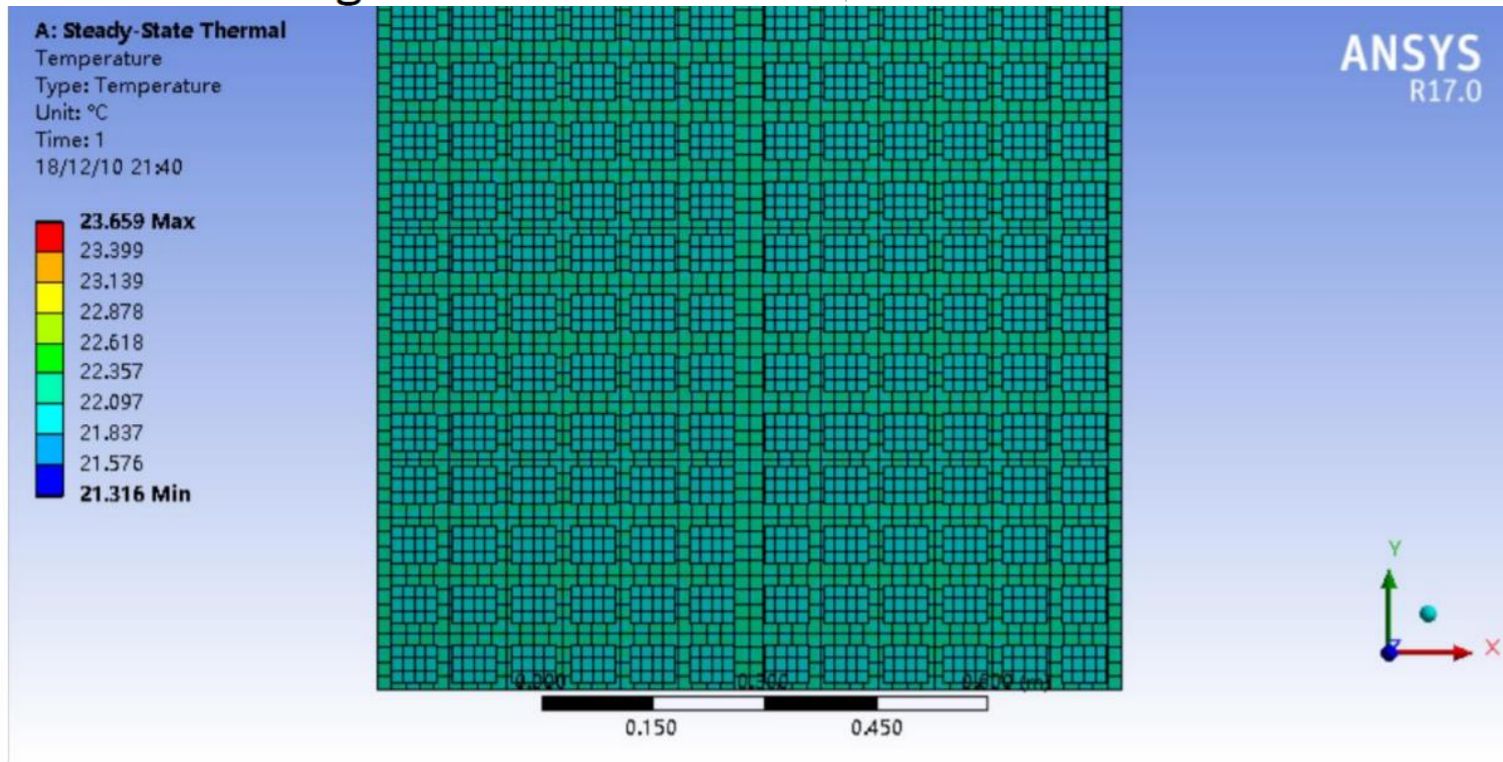
**Mechanical structure of test system**





# Cooling is under study

- CEPC is designed to operate at continuous mode with beam crossing rate:  $2.8 \times 10^5$  Hz. Power pulsing will not work at CEPC.
- Compare to ILD, the power consumption of VFE readout electronics at CEPC is about two orders of magnitude higher, hence it requires an active cooling



Rectangle pipe, water temperature: 22°C

# Technical challenge for CEPC AHCAL

- Cooling is a technical challenge for CEPC AHCAL;
  - CEPC will work at continuous mode, the power will increase 100 times than ILC AHCAL;
  - A active cooling system is needed;
  - 4 mm copper cooling layer replace stainless steel?
- ASIC and electronics
  - SPIROC2E ASIC fit the requirement of CEPC AHCAL? Big noise, low gain.
  - KLauS (KIP, Uni-Heidelberg) is still under developed.
  - How to reduce the power of electronics?
- Calibration
  - More study is needed;
- SiPM, we hope NDL-SiPM can be used to reduce the price of SiPM, need more study.

**Thanks for your attention!**