

第十七届全国核物理大会暨第十三届会员代表大会

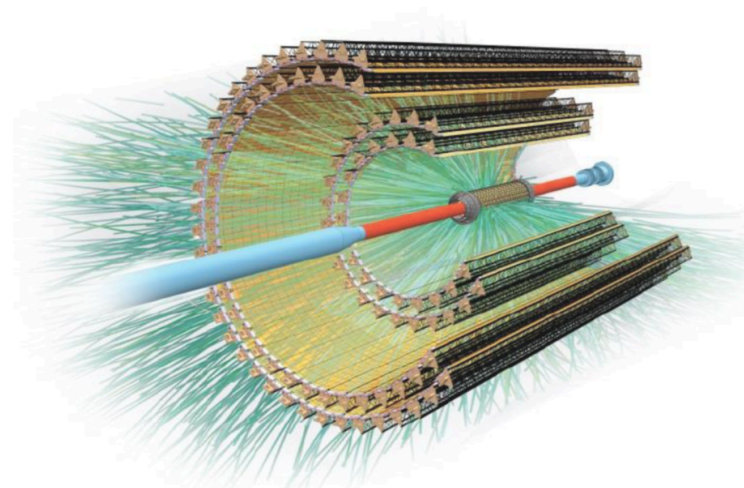
2019年10月8-12日

湖北 · 武汉 · 华中师范大学 (科学会堂)

ALICE Inner Tracking System Upgrade

Biao Zhang

Central China Normal University



OCT.10 2019

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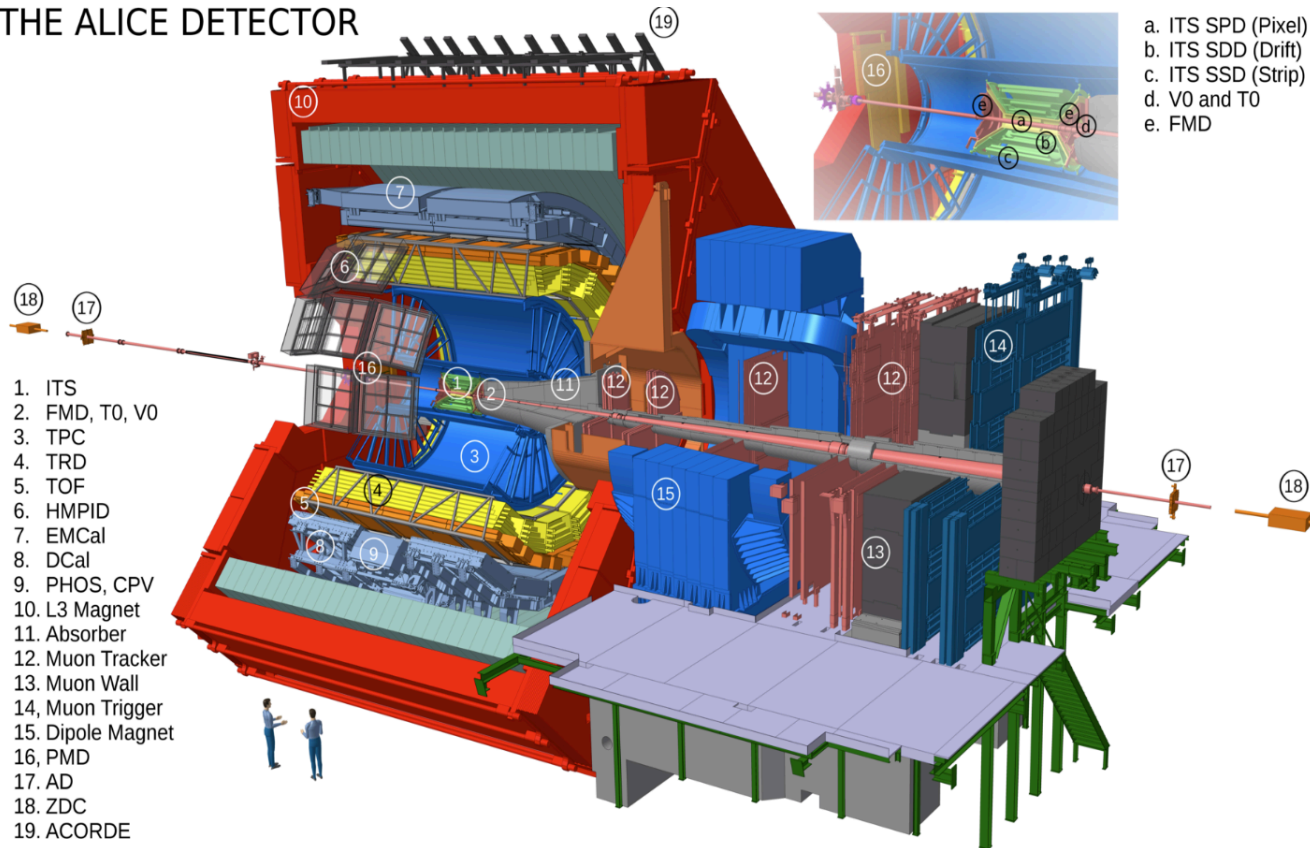
Outline



- **Physics motivation**
- **ALICE ITS Upgrade**
 - ✓ **ALPIDE Pixel Chip**
 - ✓ **New ITS layout and components**
 - ✓ **Assembly and commissioning**
- **OB HIC assembly and testing at CCNU**
- **Summary and outlook**

Current ALICE Detector

THE ALICE DETECTOR



Run 1 (2009 – 2013)

Pb-Pb @ $\sqrt{s_{NN}} = 2.76$ TeV

p-Pb @ $\sqrt{s_{NN}} = 5.02$ TeV

pp @ $\sqrt{s} = 0.9, 2.76, 7, 8$ TeV

Run 2 (2015 – 2018)

Pb-Pb @ $\sqrt{s_{NN}} = 5.02$ TeV

Xe-Xe @ $\sqrt{s_{NN}} = 5.44$ TeV

p-Pb @ $\sqrt{s_{NN}} = 5.02, 8.16$ TeV

pp @ $\sqrt{s} = 5, 13$ TeV

ALICE Detector:

- ✓ Central Barrel: $|\eta| < 0.9$
- ✓ Muon spectrometer: $-4.0 < \eta < -2.5$
- ✓ Forward detectors: trigger, centrality

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Operation in Run 1 and Run 2:

- ✓ Tracking and PID in large kinematic range
- ✓ High resolution vertex reconstruction

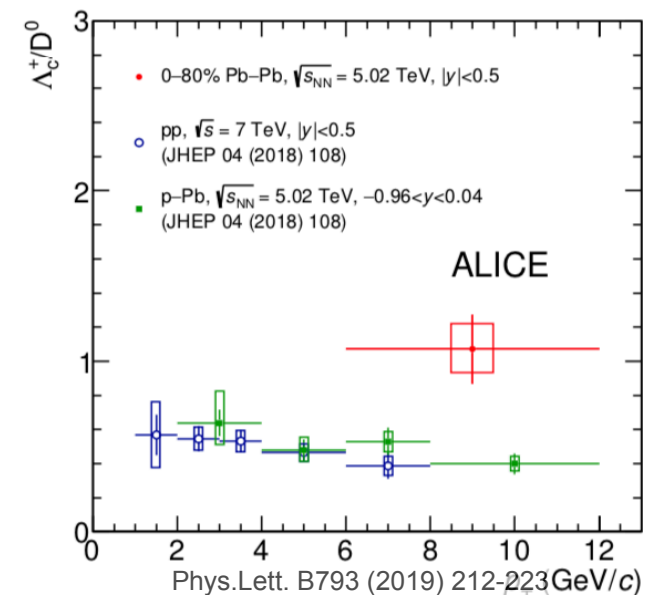
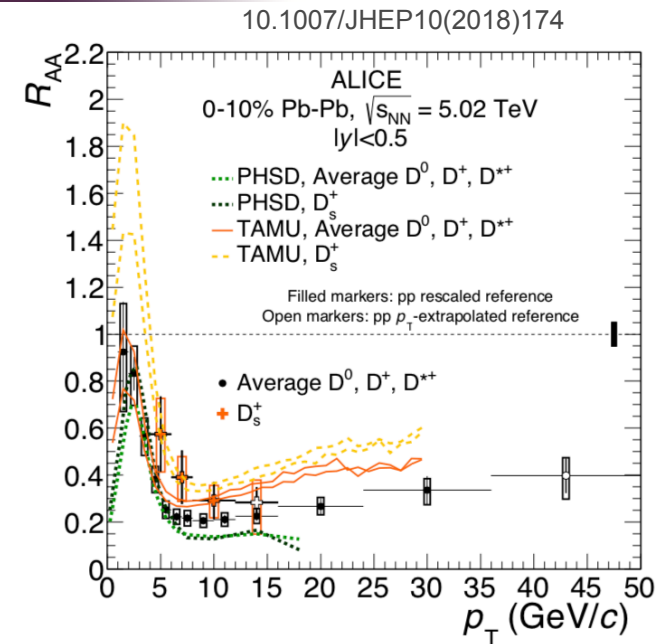
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Physics Motivation

- Current ALICE detector:
 - ✓ integrated luminosity ~ **0.1 nb⁻¹**
 - ✓ Max readout rate ~ **1 kHz** (ITS and TPC)
- Present limits:
 - ✓ **charm difficult for $p_T \rightarrow 0$** (background is too large)
 - ✓ resolution not sufficient for charmed baryons at low p_T ($\Lambda_c c\tau = 60 \mu\text{m}$)
 - ✓ **Λ_b impossible in Pb-Pb collisions** (insufficient statistics and resolution)
 - ✓

ITS upgrade in LS2(Run3+Run4):

- ✓ Integrated luminosity ~ **10 nb⁻¹**
- ✓ Max readout rate ~ **100 kHz** (Pb-Pb)



New ITS Performance

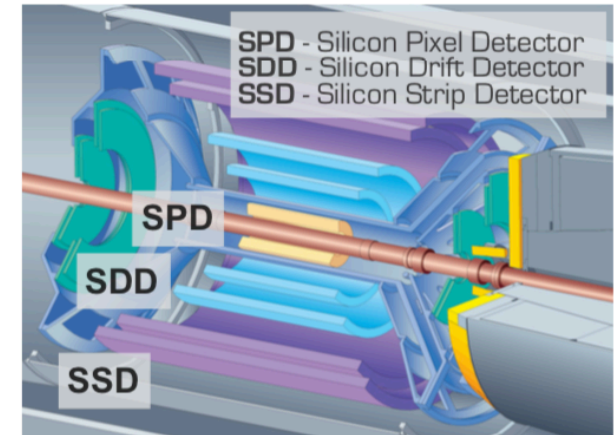
1. Improve impact parameter resolution

- Get closer to IP (position of first layer)
- Reduce material budget
- Reduce pixel size

2. Improve tracking efficiency and p_T resolution at low p_T

3. Increase read-out capabilities

ITS (Run1/Run2)

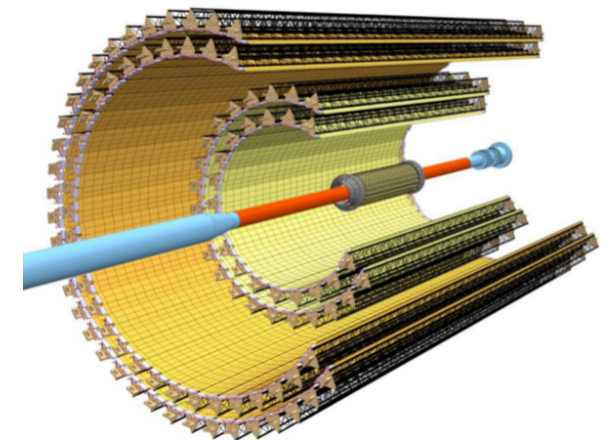


	ITS (Run1/Run2)	ITS Upgrade
Number of layers	6 (pixel, drift, μ strip)	7 (MAPS*)
Rapidity range	$ \eta < 0.9$	$ \eta < 1.3$
Material budget per layer	1.14% (SPD)	0.35% (IL)
Distance to interaction point	39 mm	22 mm
Pixel size	$50 \times 425 \mu\text{m}^2$	$29 \times 27 \mu\text{m}^2$
Spatial resolution	$12 \mu\text{m} \times 100 \mu\text{m}^*$	$5 \mu\text{m} \times 5 \mu\text{m}$
Max. readout speed Pb-Pb	1 kHz	100 kHz

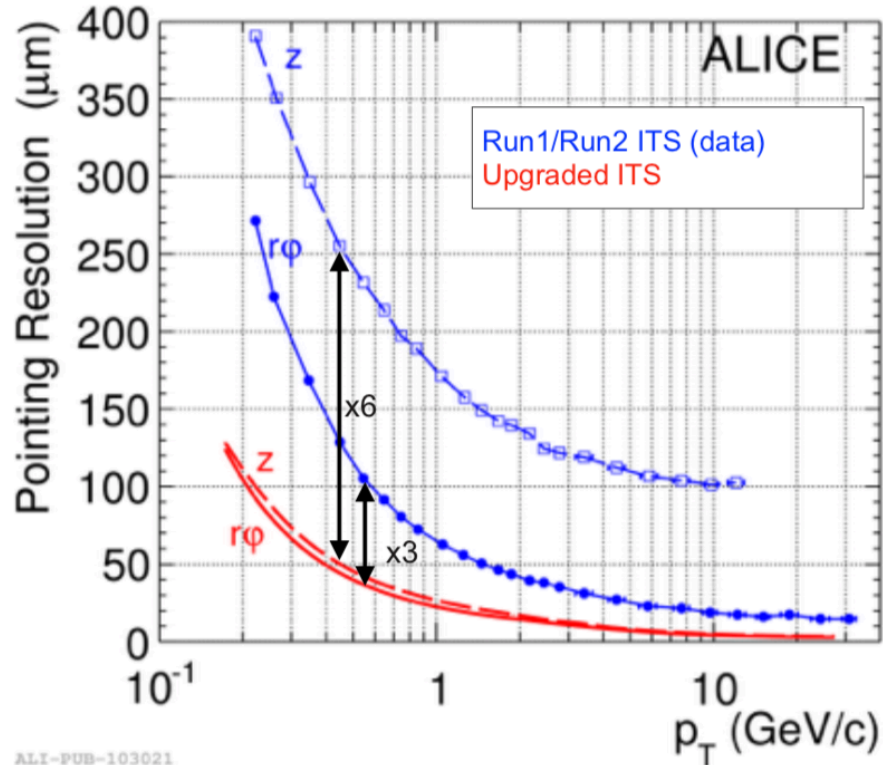
* SPD

* Monolithic Active Pixel Sensors

ITS Upgrade

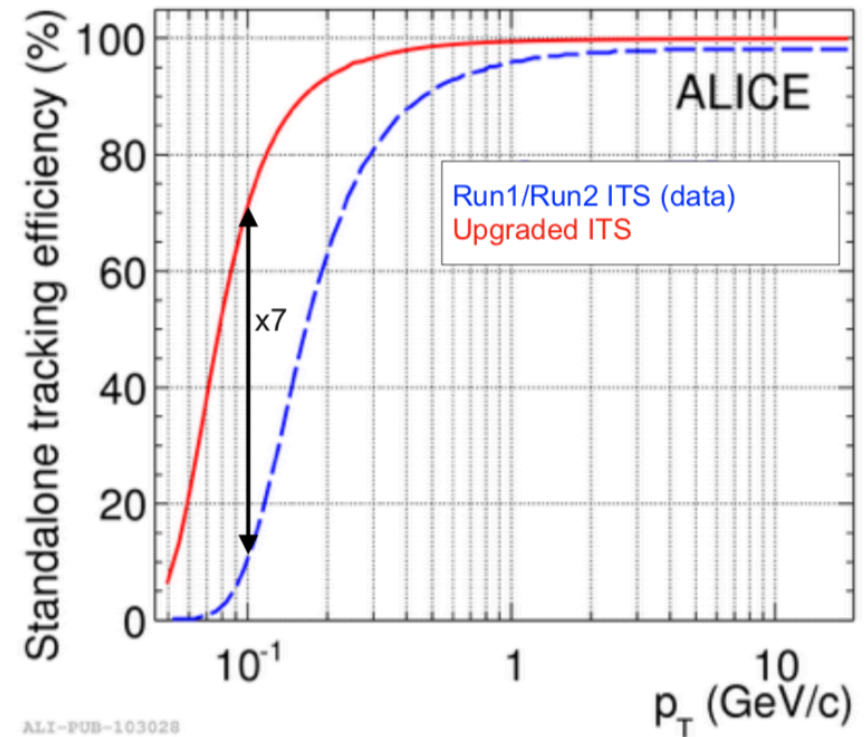


New ITS Performance



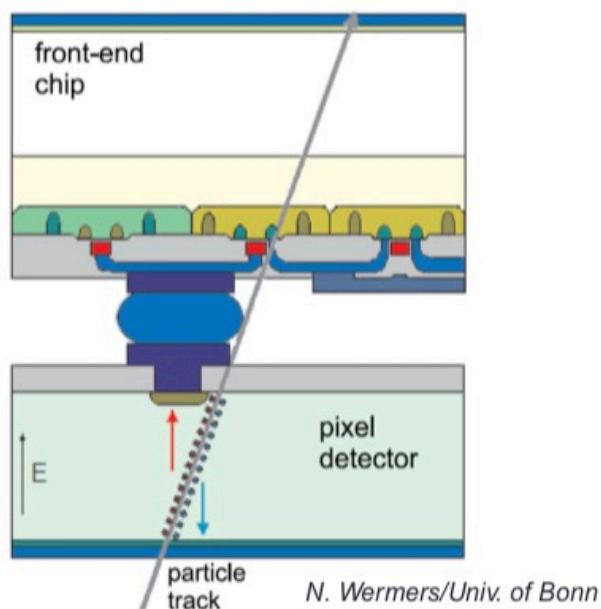
- » Pointing resolution improved by
- 6 times in z direction for $p_T < 1$ GeV/c
 - 3 times in $r\phi$ direction for $p_T < 1$ GeV/c

» ITS standalone tracking efficiency significantly increased for $p_T < 1$ GeV/c



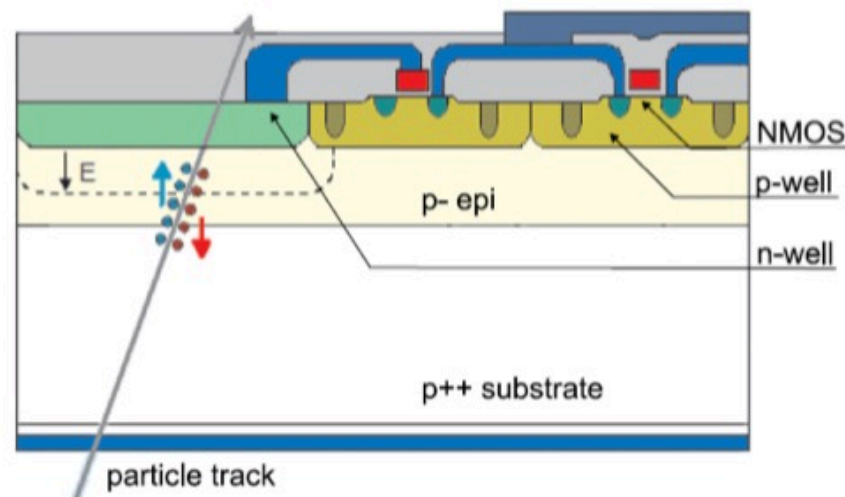
MAPS manufactured

Hybrid Pixel Detector



350 μ m

Monolithic Pixel Detector (example)

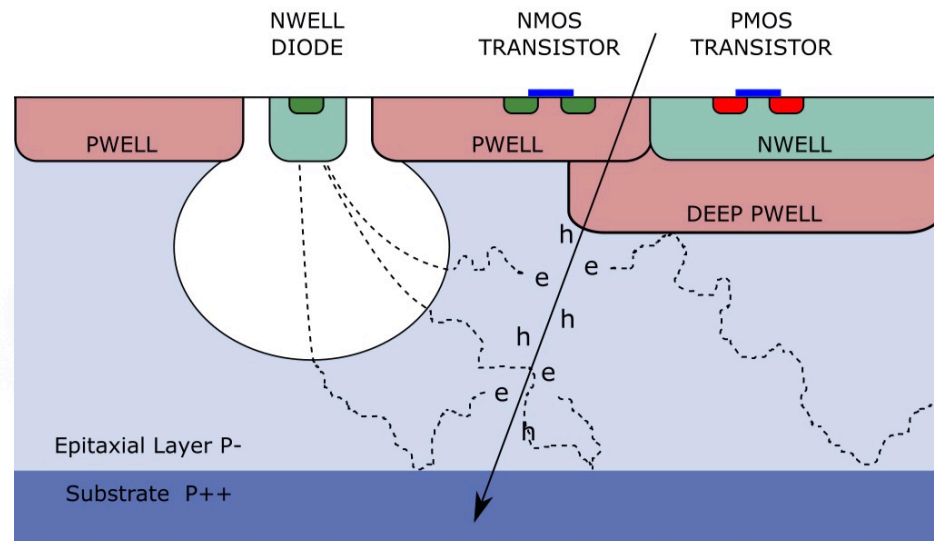
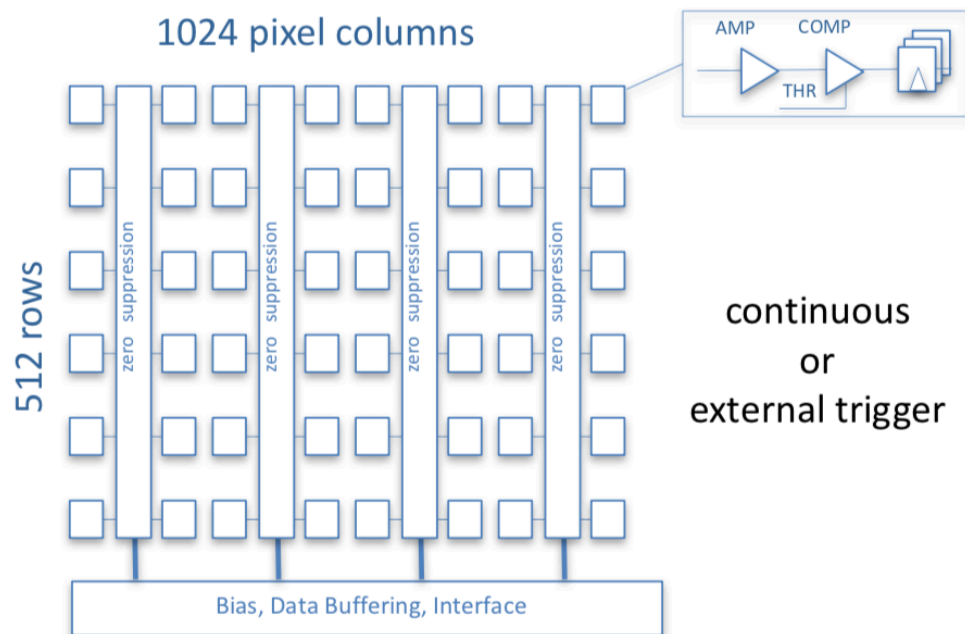


thinned down to 50 μ m!

MAPS:

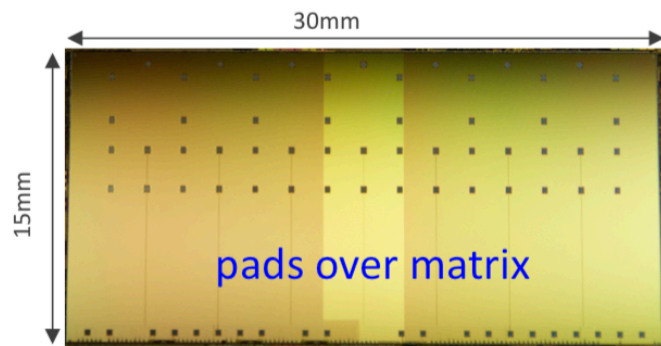
hard radiation, low material budget, low power consumption, fast readout, high spatial resolution

ALIPIDE pixel chip



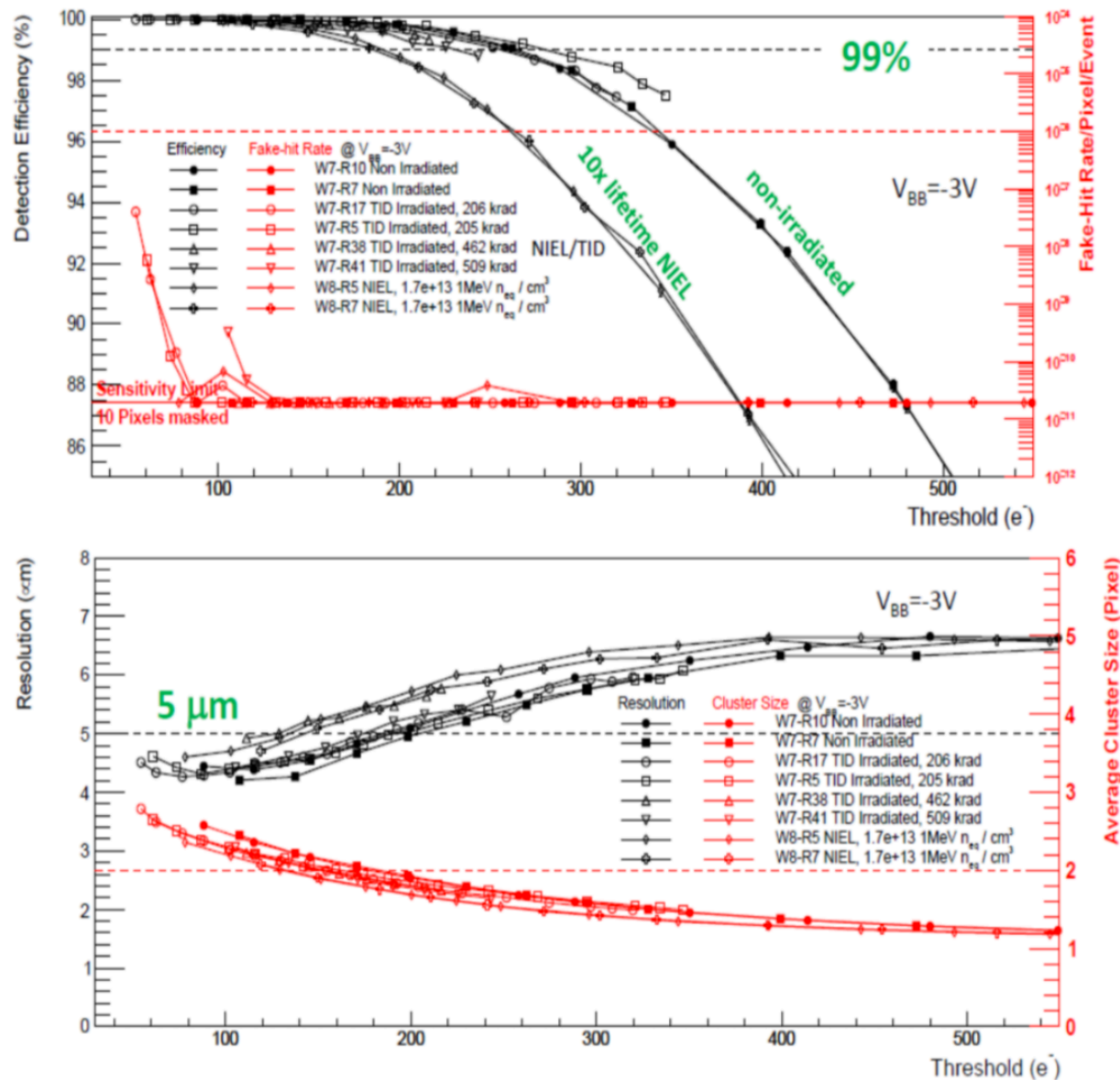
MAPS manufactured in Tower-Jazz 180 nm CMOS

ALPIDE (ALICE Pixel DEtector)
(IB: 50 μm thick; OB: 100 μm thick)



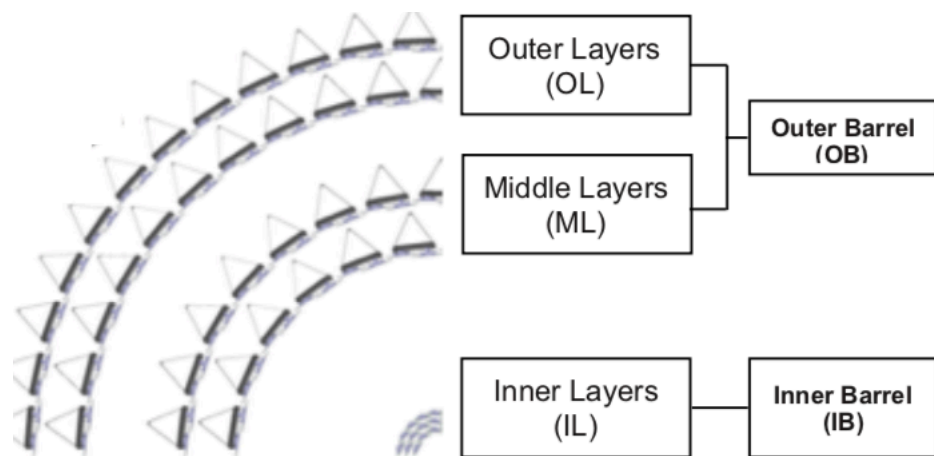
- ✓ 130,000 pixel/cm²
- ✓ Spatial resolution: $\sim 5 \mu\text{m}$ (3-D)
- ✓ Integration time: $< 10 \mu\text{s}$
- ✓ Fake-hit rate: $\sim 10^{-10}$ pixel/event
- ✓ Power: $\sim 300 \text{ nW/pixel}$

ALPIDE beam test



- Detection efficiency stays at 100% over wide range of threshold value
- Fake-hit rate is below 10^{-11} /pixel/event (requirement 10^{-6})
- Average cluster sizes vary between 1 and 3 pixels (for MIPs)
- Resolution of $\sim 5\mu m$ at a threshold of 200 electrons
- Irradiated chips (NIEL/TID) show no degradation in resolution/efficiency

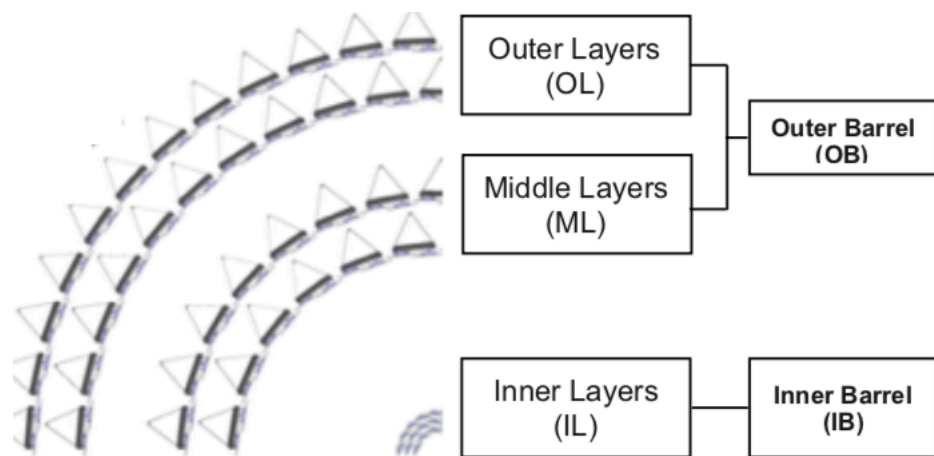
New ITS layout and components



7-layer barrel geometry based on MAPS

- » Inner Barrel (**IB**) : 3 layers
- » Outer Barrel (**OB**) : 4 layers
- » r coverage: [min] 22 – [max] 394 mm
- » η coverage: [min] 1.3 – [max] 2.5
- » 12.6 Gigapixels
- » Total active area $\sim 10 \text{ m}^2$

New ITS layout and components

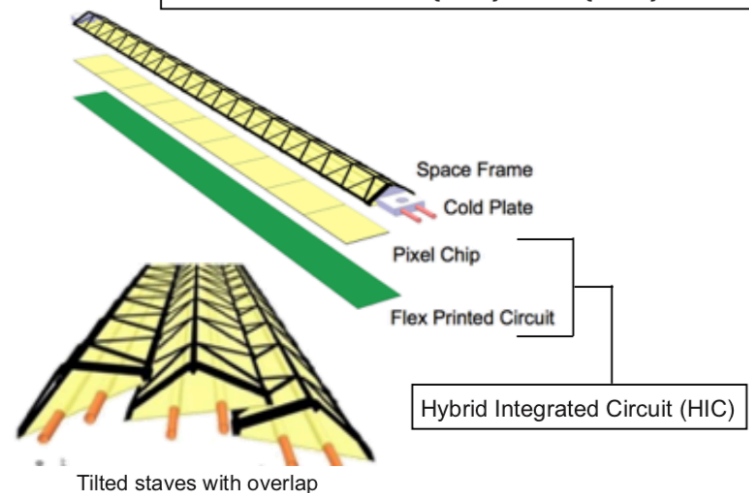


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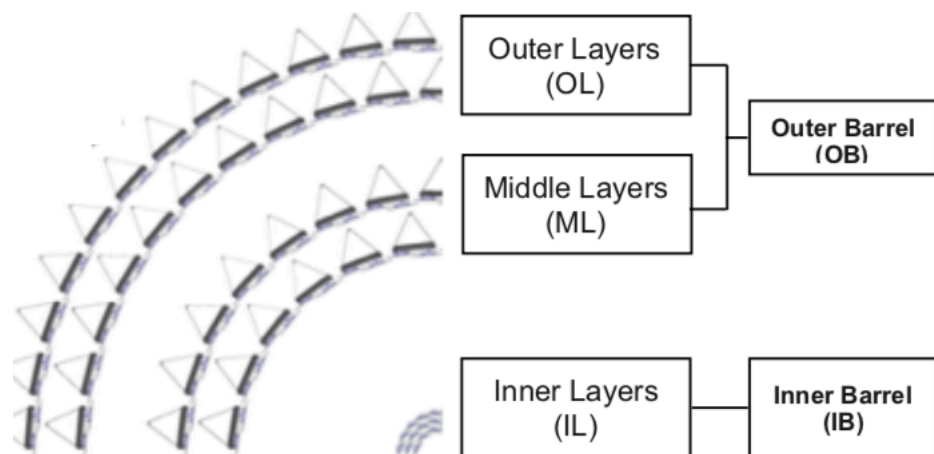
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Inner Barrel

- » 48 staves
- » 9 ALPIDE chips on 1 row per stave
- » chip thickness: $50 \mu\text{m}$
- » stave length: 290 mm
- » distance from IP: [min] 22 – [max] 42 mm



New ITS layout and components

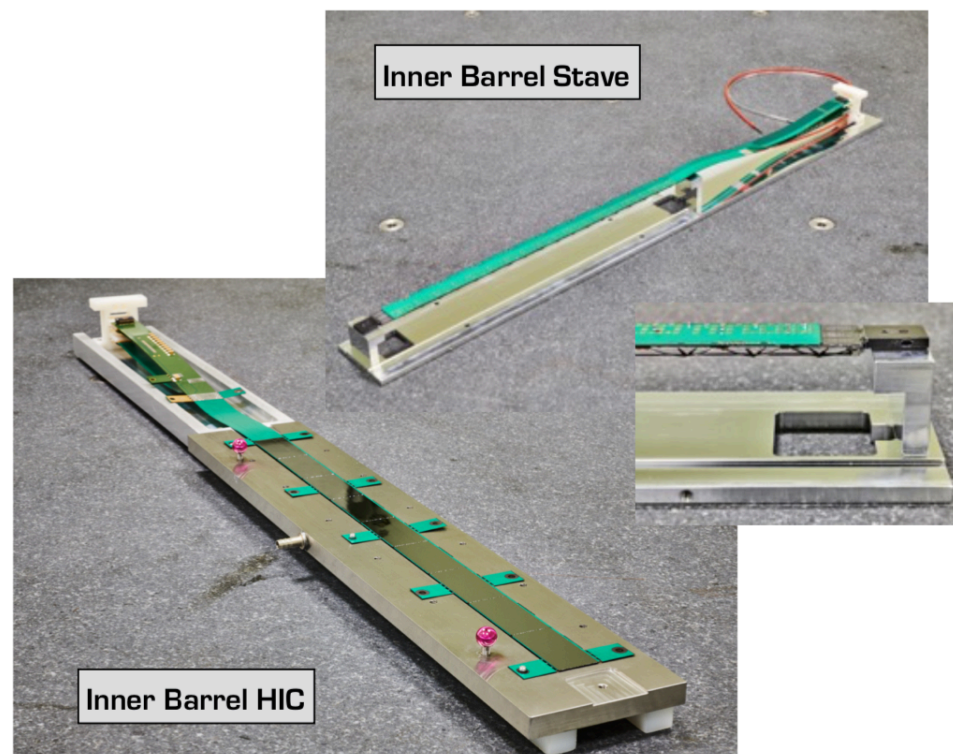
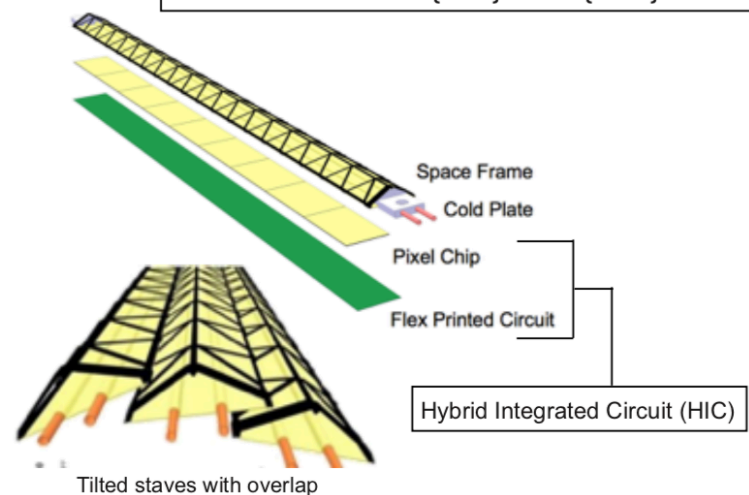


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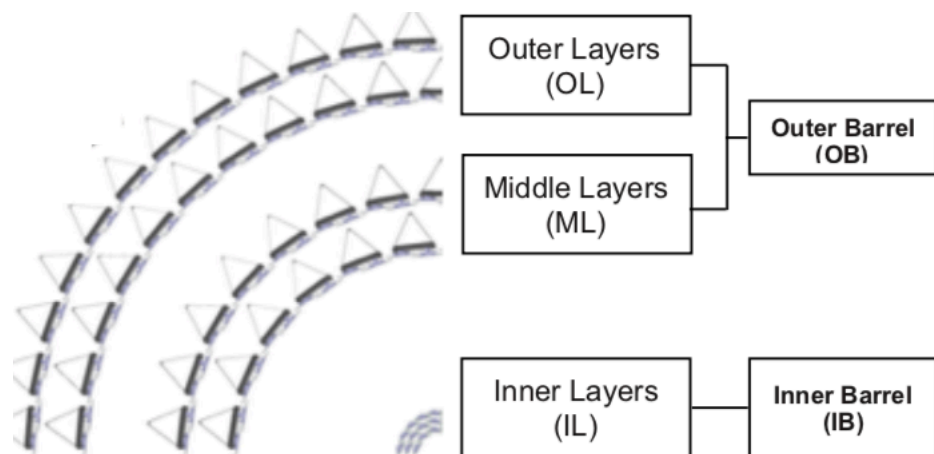
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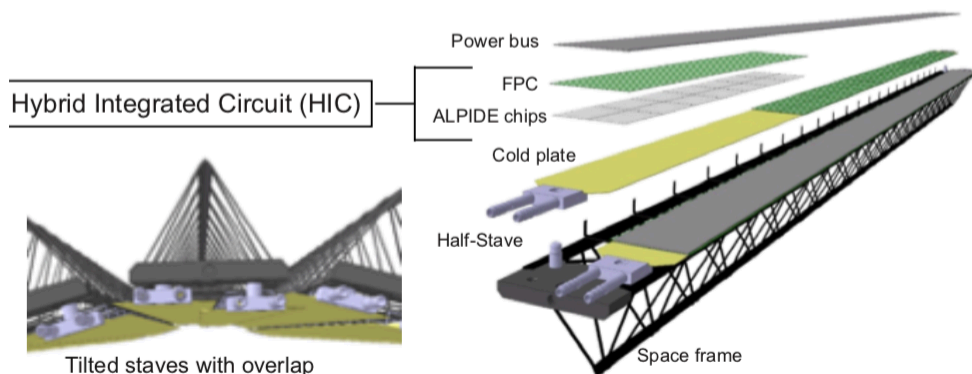


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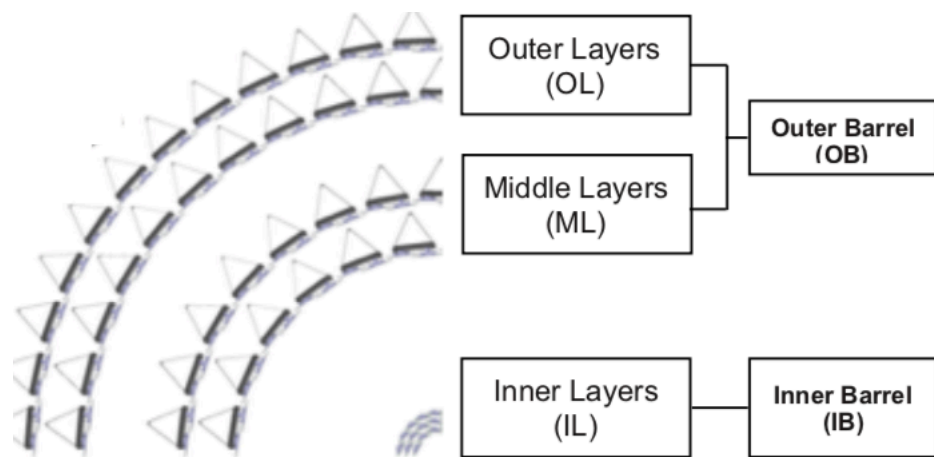
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Outer Barrel

- » 54 staves in ML + 90 staves in OL
- » ML: 56 ALPIDE chips on 2 rows per stave in ML
- » OL: 98 ALPIDE chips on 2 rows per stave in OL
- » chip thickness: $100 \mu\text{m}$
- » stave length: 843 – 1473 mm
- » distance from IP: [min] 194 – [max] 394 mm



New ITS layout and components



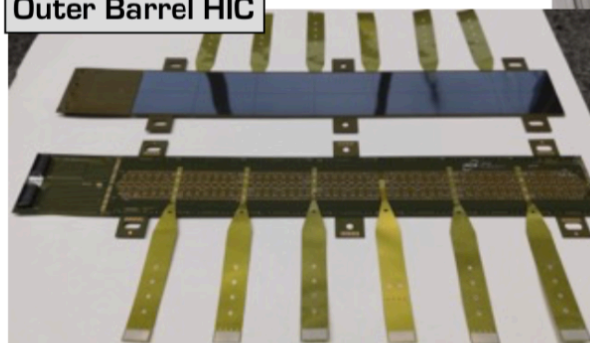
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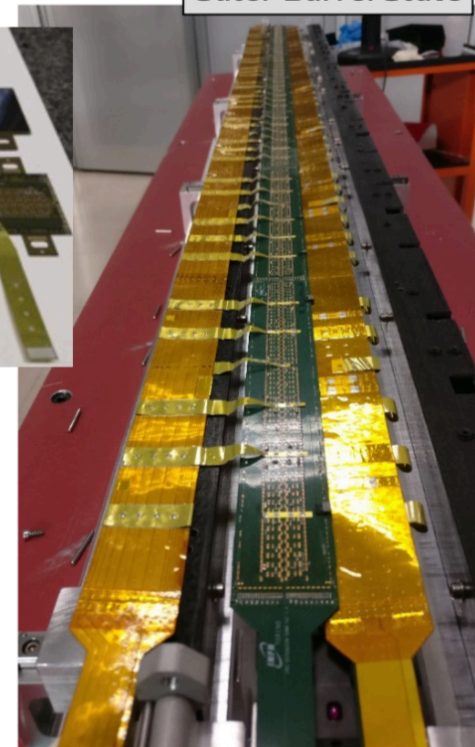
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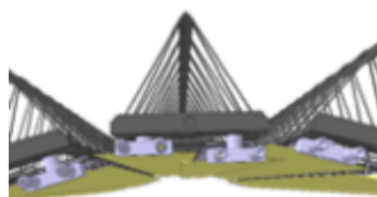
Outer Barrel HIC



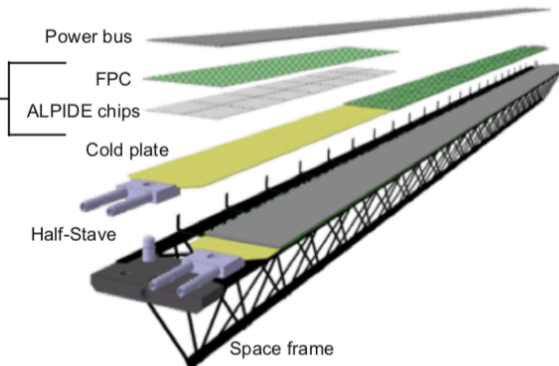
Outer Barrel Stave



Hybrid Integrated Circuit (HIC)



Tilted staves with overlap



Progress of ITS upgrade project

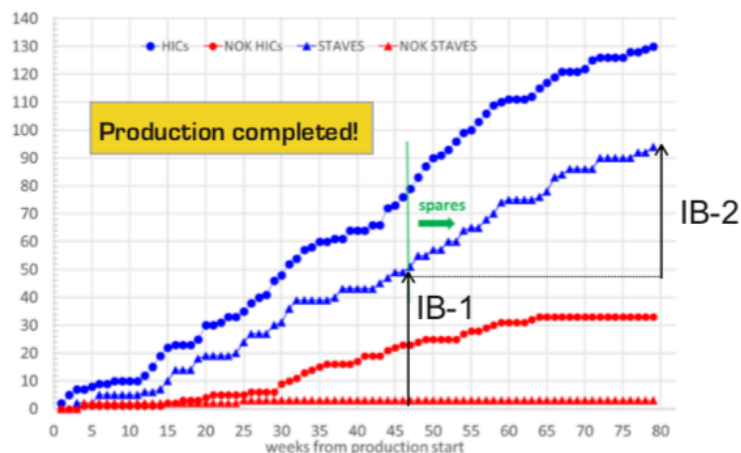
ALPIDE chips

- » Institutes:
50 μm : CERN
100 μm : Yonsei, Pusan
- » Total # of chips tested: ~70000
- » Total # of wafers: ~1700
- » Total yield: 63.7%
- » Series test ended in mid 2018



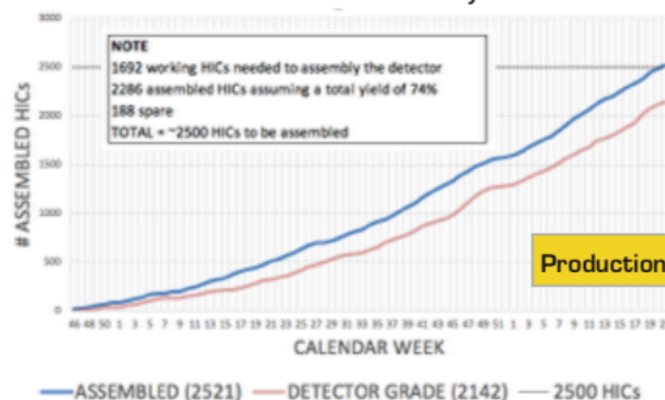
Inner Barrel HICs and Staves

- » Institutes: CERN
- » 95 staves assembled with a yield of 73%
- » Enough for 2 fully working copies of IB

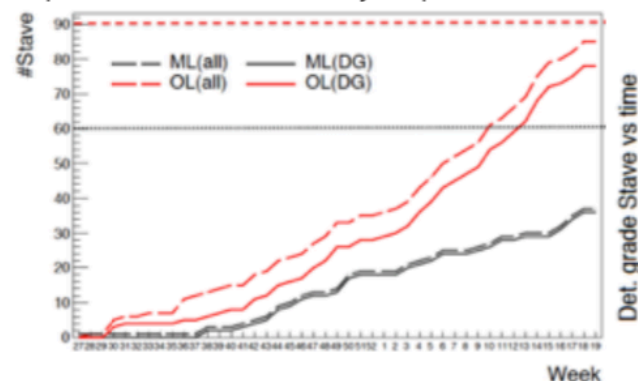


Outer Barrel HICs and Staves

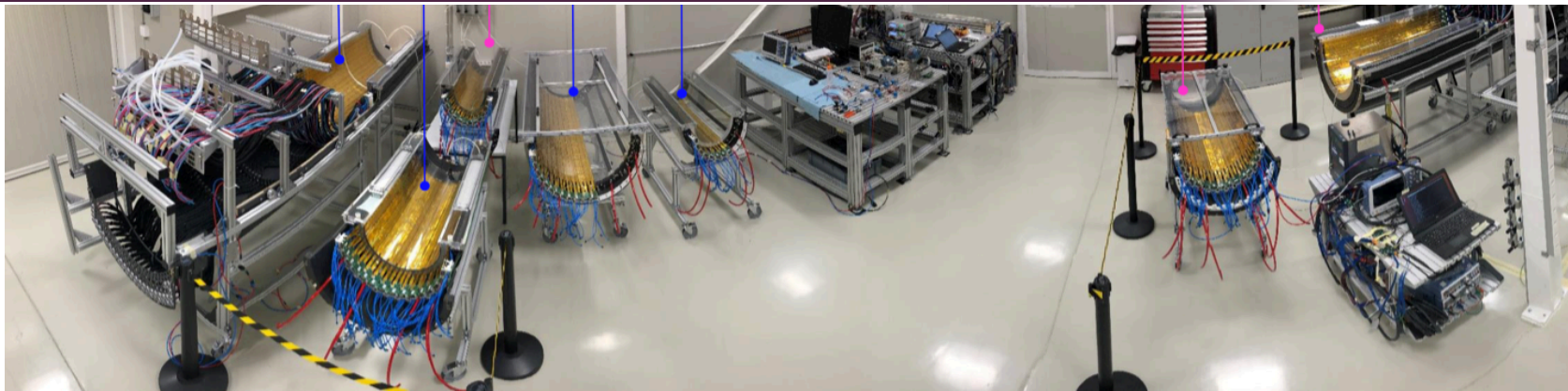
- » HIC institutes:
Bari (IT), Liverpool (UK), Pusan (KR), Strasbourg (FR), Wuhan (CN)
- » ~2500 HICs assembled with a yield of 85%



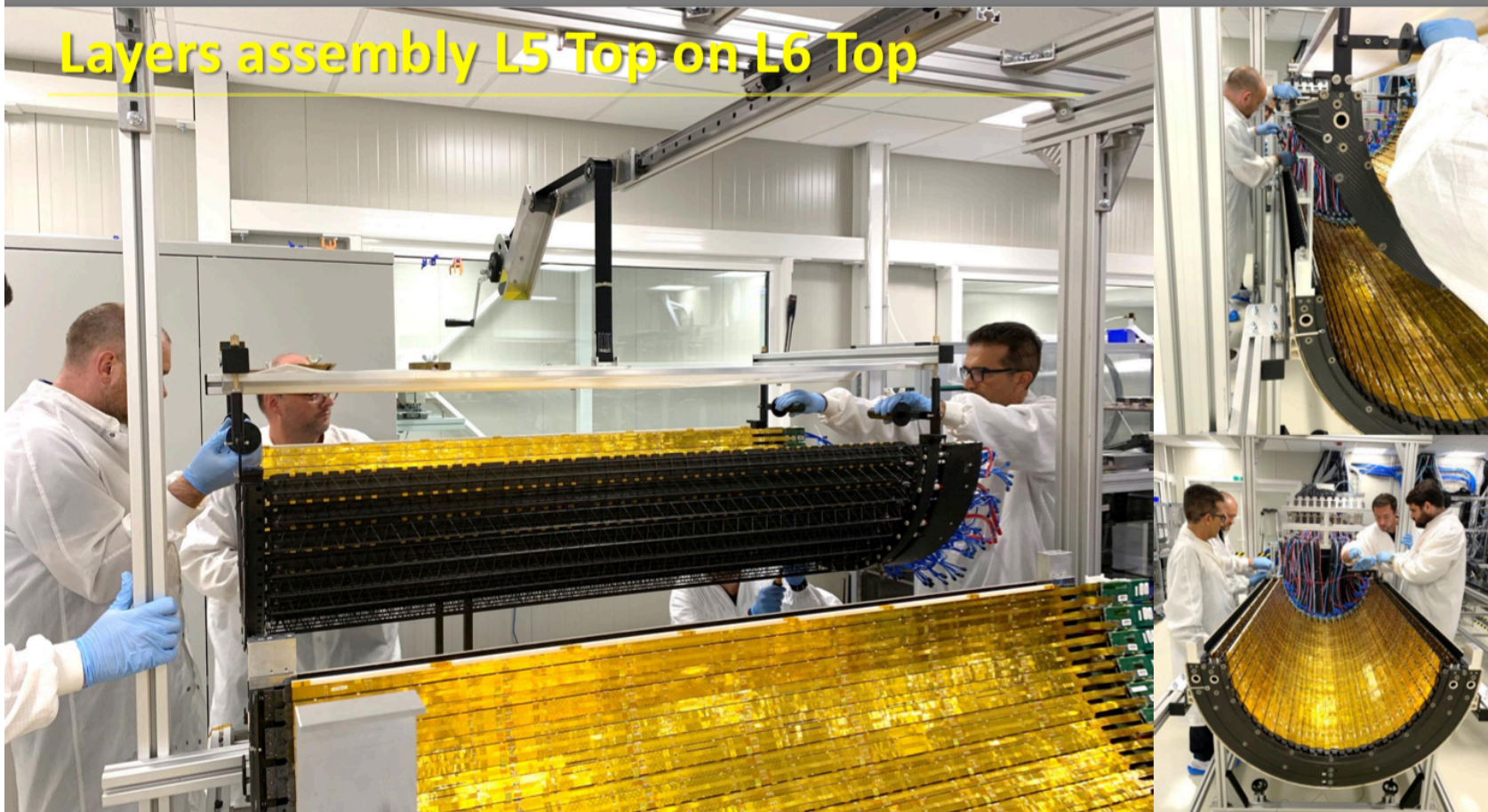
- » Stave institutes:
Berkeley (US), Daresbury (UK), Frascati (IT), Nikhef (NL), Turin (IT)
- » Yield above 90%
- » OL stave production almost completed
- » ML stave production will end by September 2019



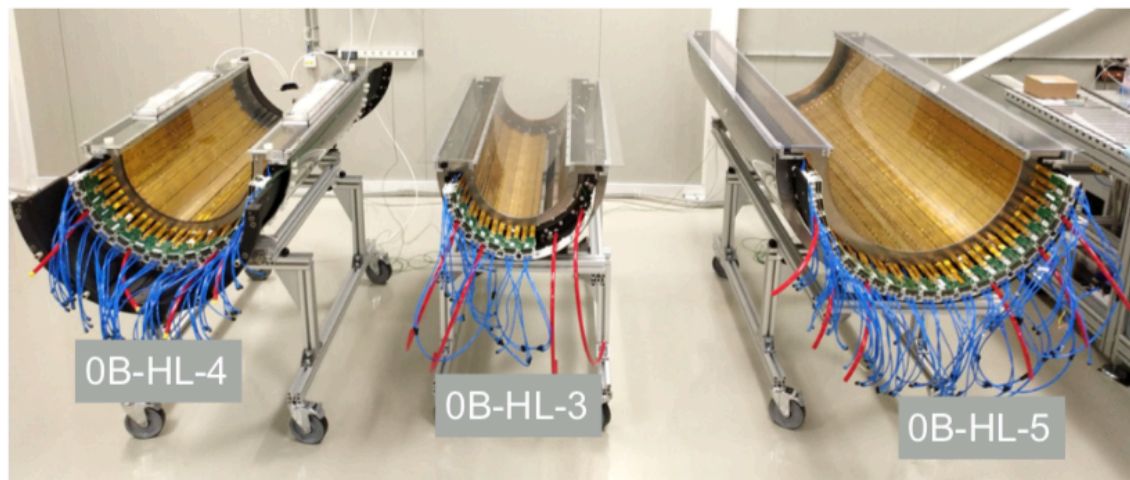
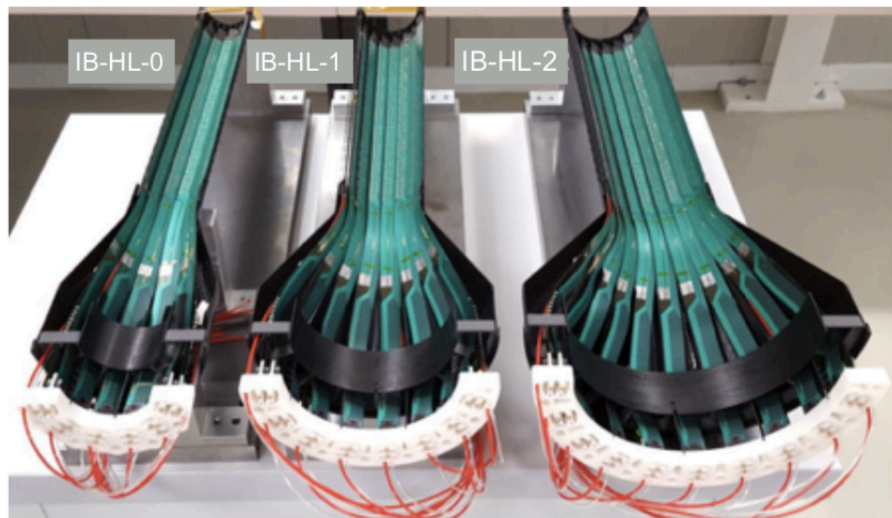
Commissioning is ongoing



Layers assembly L5 Top on L6 Top

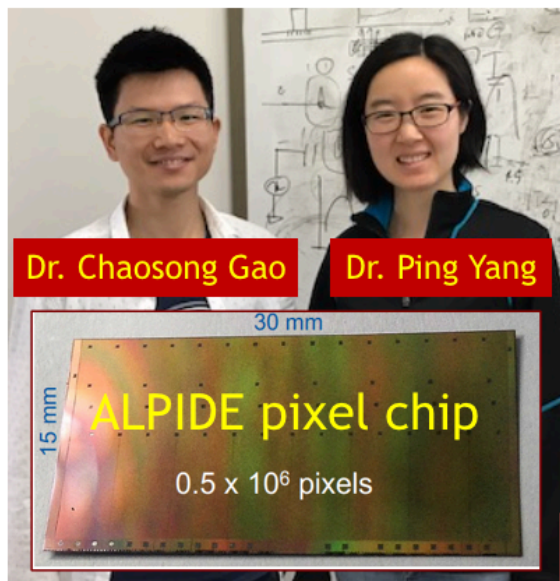


Commissioning

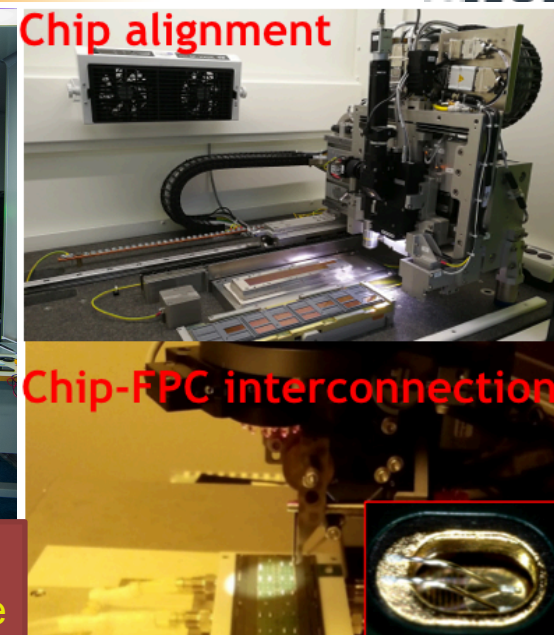


- ✓ Cooling plant, Power and Read-out racks, Trigger and DAQ system be constructed for testing
- ✓ DCS and DAQ systems: development of full functionalities ongoing
- ✓ Commissioning before installation: data taking with cosmic rays and calibration scans
- ✓ Fully automative data quality control flow under preparation
- ✓ **It have started in May.2019, and scheduled to be completed in May.2020**

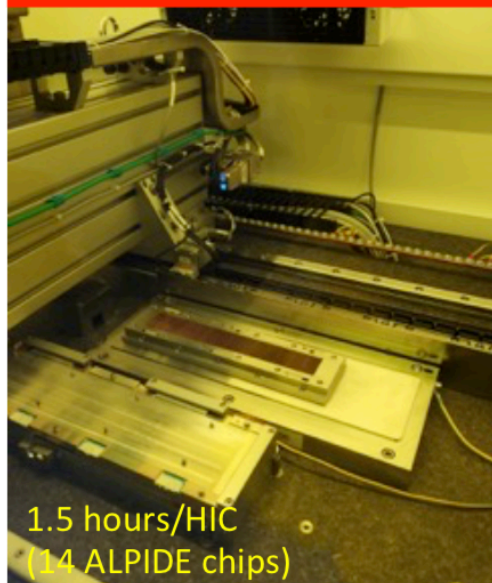
Effort from CCNU on ALICE/ITS



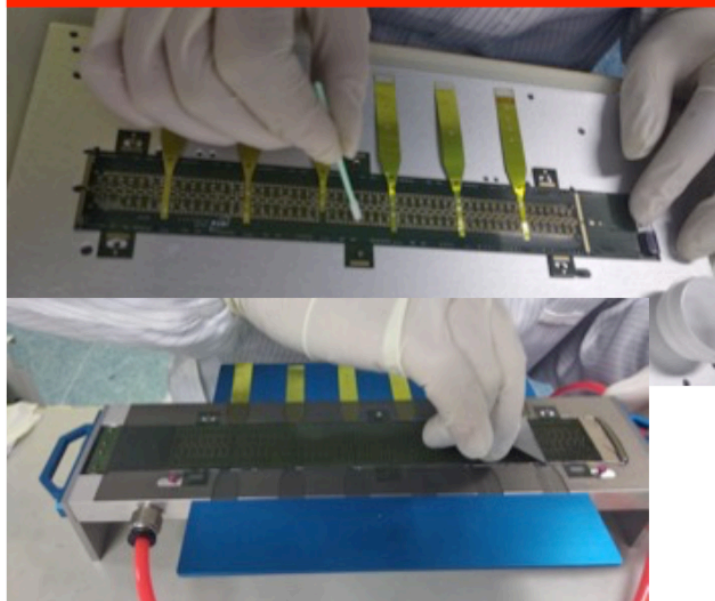
Liang, Yalei, Wenjing, Wenjing, Biao Kai, Jun, Yaping (CCNU coordinate on the ITS OB HIC production), Daming



1. Chip Alignment



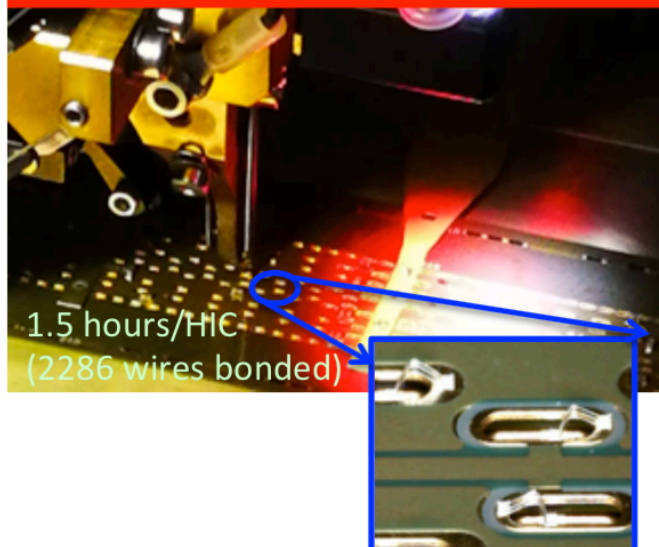
2. FPC preparation & glue spreading



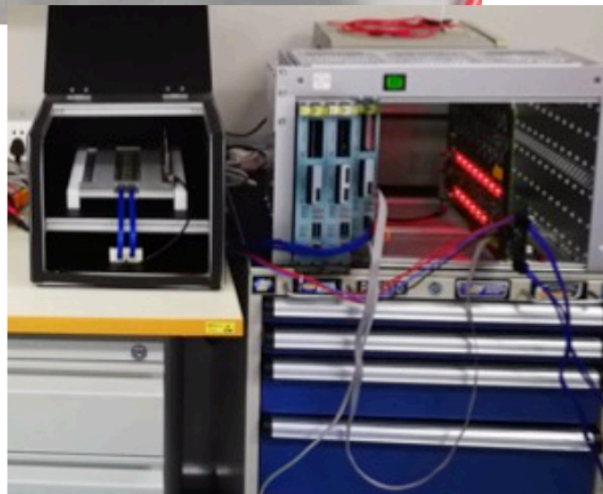
3. Pre-curing & fully curing



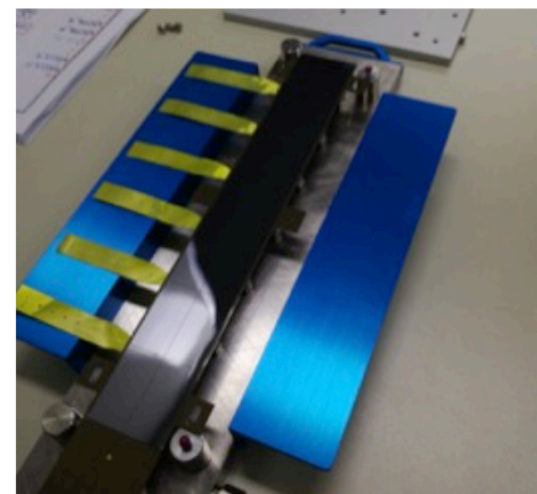
4. Wire-bonding



5. Qualification & endurance testing

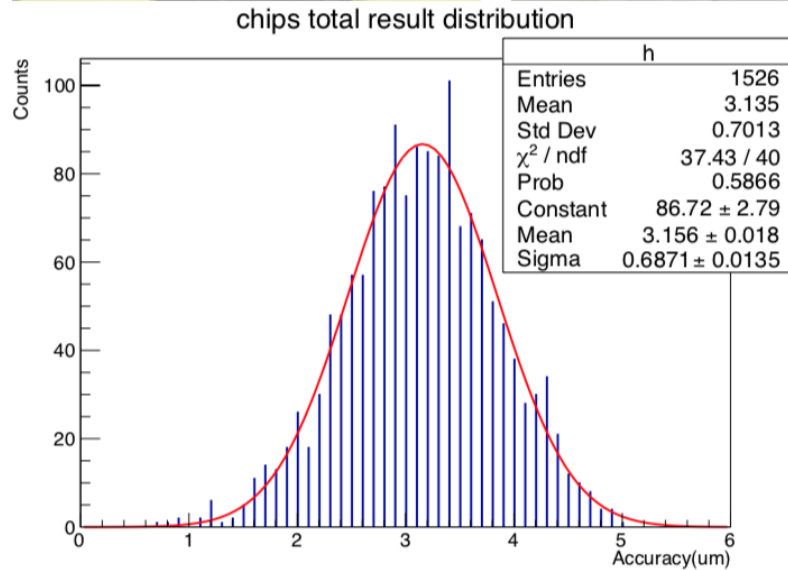


6. Qualified ITS OB HIC

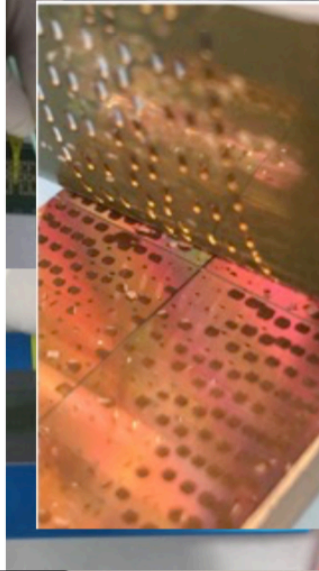


Effort from CCNU on ALICE/ITS:OB HIC QA

1. Chip Alignment

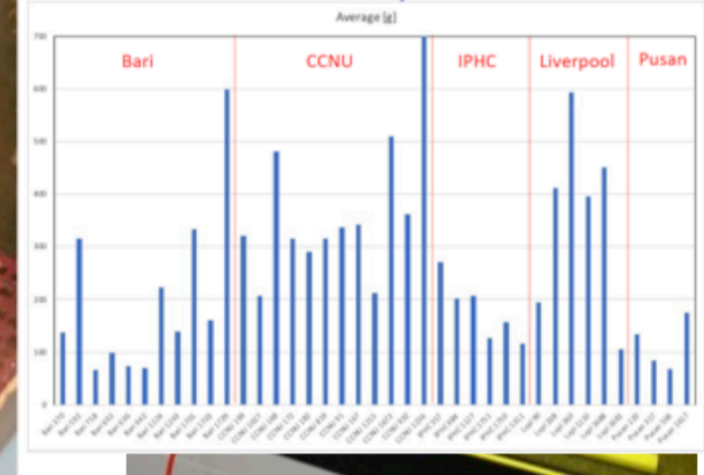


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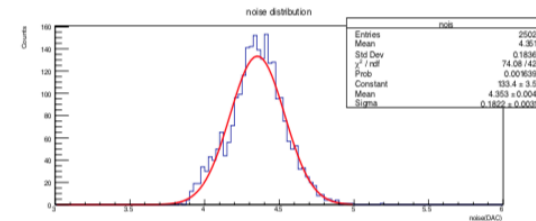
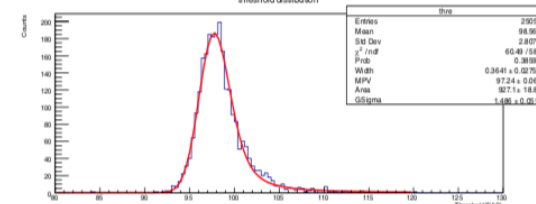
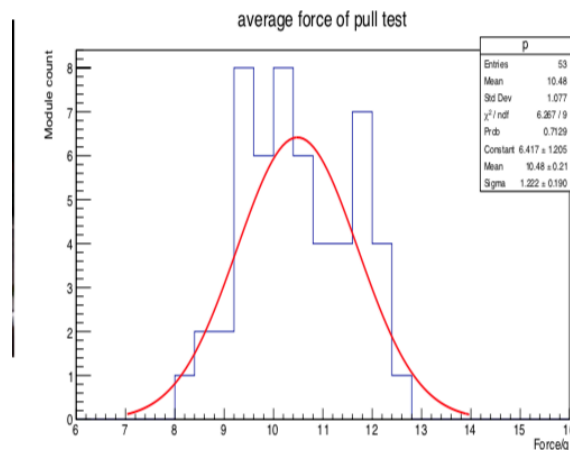


3. Pre-curing & fully curing

Peel test - Summary all HICs



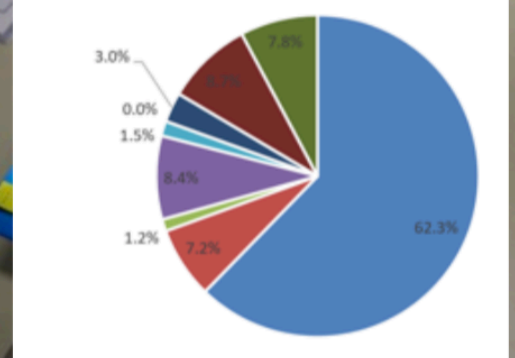
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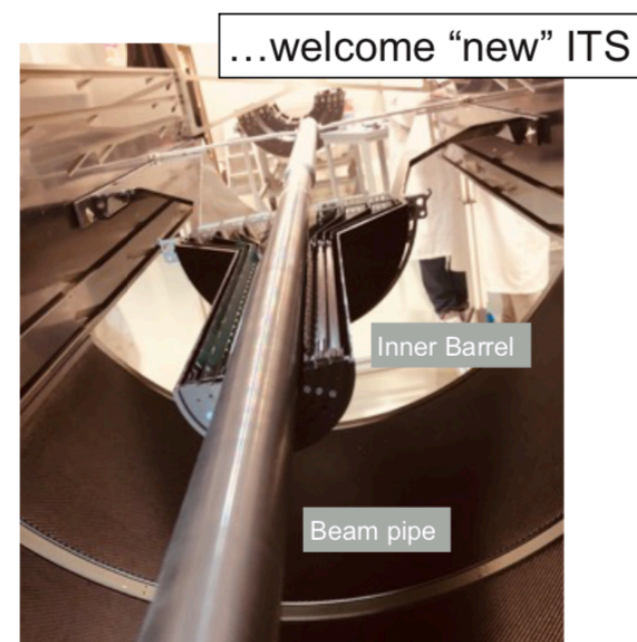
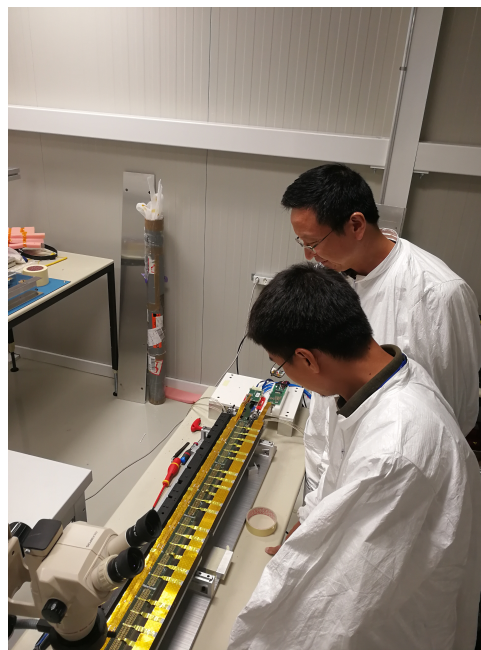
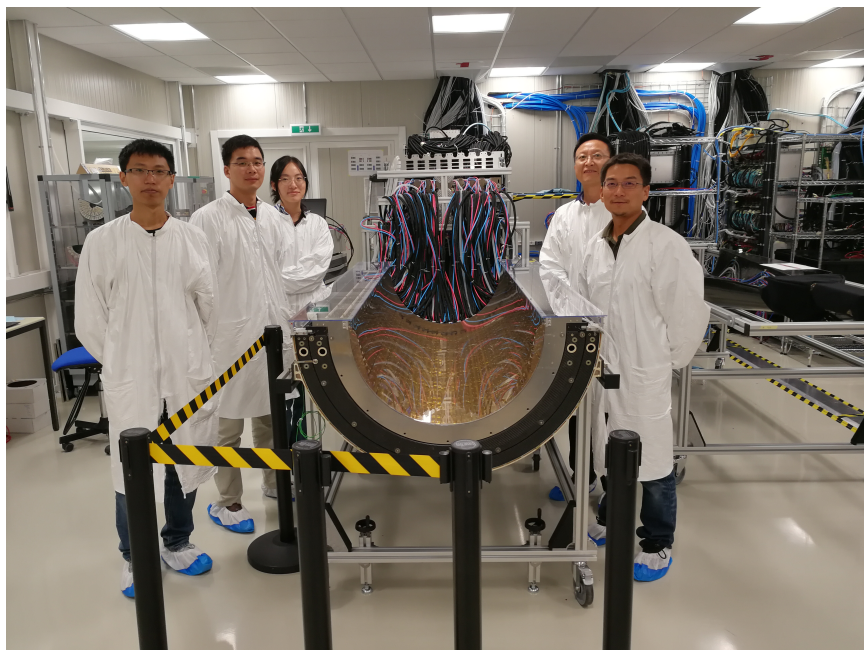
Overall HIC Yield - WUHAN

Yield: 80%



6. Qualified ITS OB HIC

Effort from CCNU on ALICE/ITS



- Efforts on ALPIDE chip design since 2012
- Take charge of 20% ALICE/ITS OB HIC module assembly and test (~10000 ALPIDE chips)
- Pre-series production started in Dec. 2017
- Series production started in April, 2018, and have been completed in June, 2019
- HICs have been constructed and tested, production yield around 80%
- Calibration, alignment and commissioning are ongoing at CERN



Summary



- **Requirements of the new ITS**

- ✓ Improve vertex and tracking performance
- ✓ Enable Pb-Pb collision readout rate at 100 kHz

- **ALICE ITS upgrade project**

- ✓ Staves of IB and OB have been constructed
- ✓ Commissioning and calibration are ongoing

- **OB HIC production and testing at CCNU**

- ✓ Series production ended successfully at the end of June
- ✓ All qualified HICs have been delivered to stave construction site, production yield ~ 80%
- ✓ Continue to put effort on the ITS commissioning & calibration
- ✓ Contribute to development next generation MAPS chip of ultra-thin wafer -scale

Thank you for your attention!

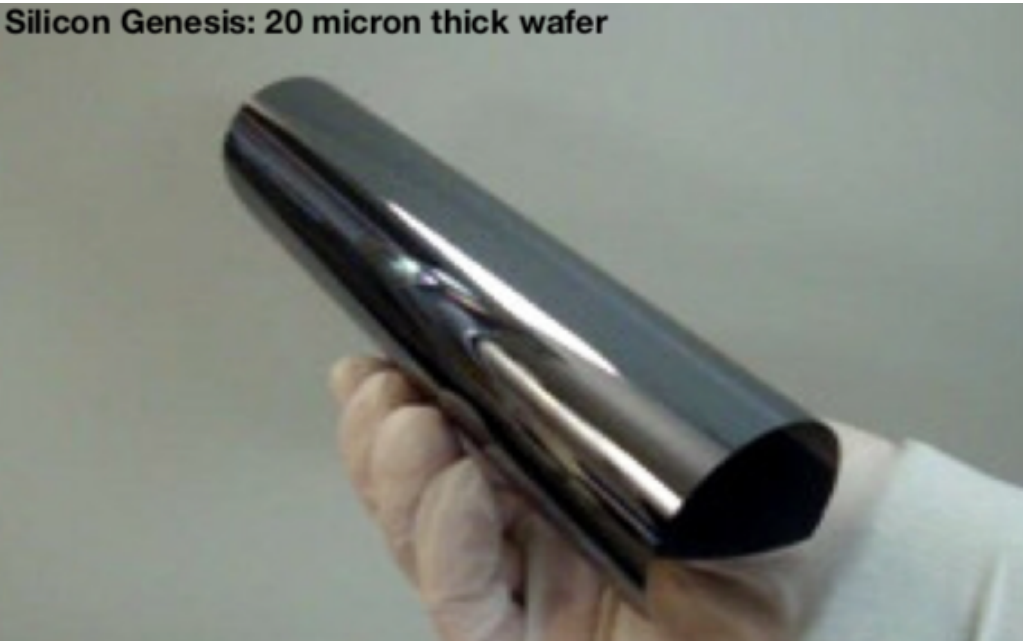
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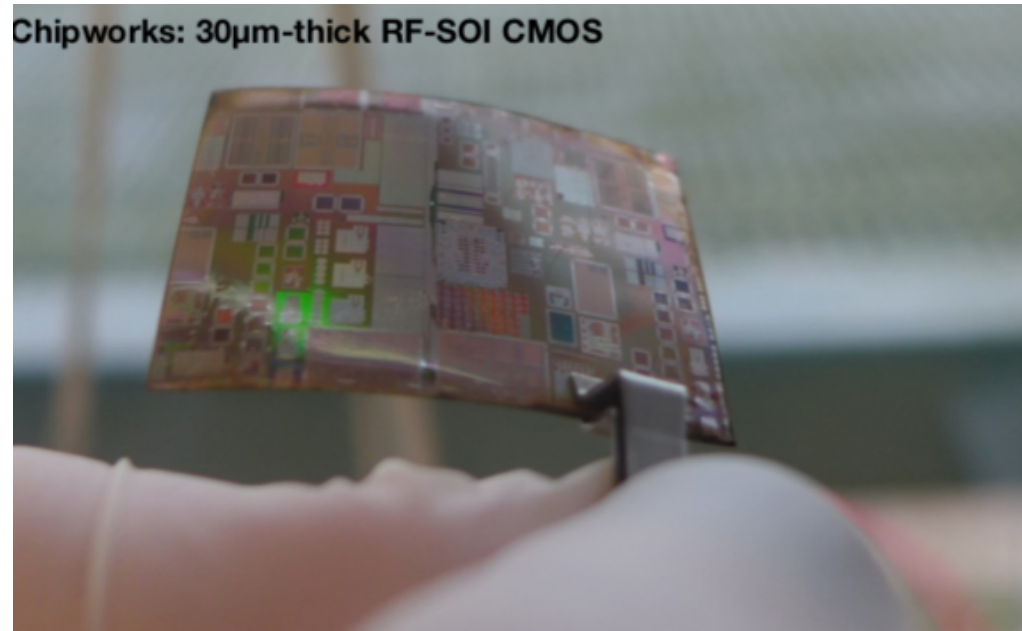
Outlook: Bending silicon!

- **Driving requirements of ITS2 upgrade**
 - Reduce material budget
 - Move closer to beam-line
- **can be pushed further using technologies that are quickly becoming mature**
 - Silicon stitching a sensors of $\sim 10 \times 10$ cm²
 - Thinning to ~ 30 μm a cylindrical sensors

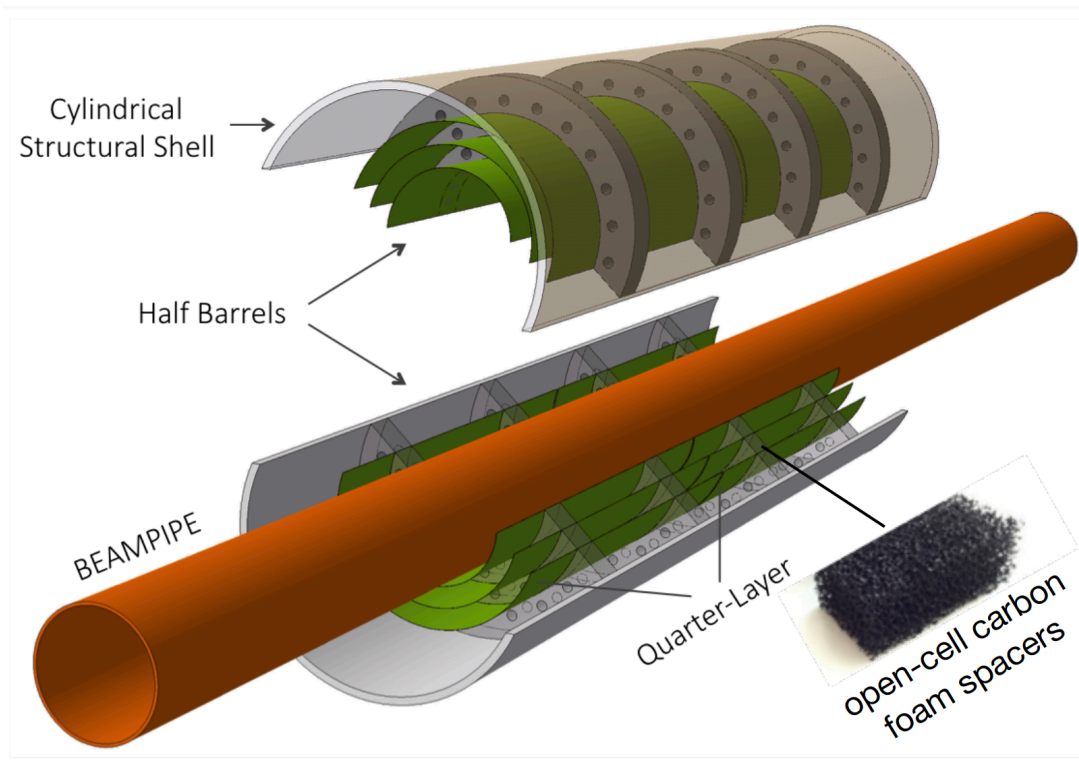
Silicon Genesis: 20 micron thick wafer



Chipworks: 30 μm -thick RF-SOI CMOS



Outlook: Bending silicon!



Beam pipe Inner/Outer Radius (mm)	16.0/16.5		
IB Layer Parameters	Layer 0	Layer 1	Layer 2
Radial position (mm)	18.0	24.0	30.0
Length (sensitive area) (mm)	300		
Pseudo-rapidity coverage	± 2.5	± 2.3	± 2.0
Active area (cm ²)	610	816	1016
Pixel sensors dimensions (mm ²)	280 x 56.5	280 x 75.5	280 x 94
Number of sensors per layer	2		
Pixel size (μm^2)	O (10 x 10)		



Thank you!